

ASSEMBLY / PARTS LIST (B.O.M.)

Series: 450-T

Type: CO Casement (4-bar)

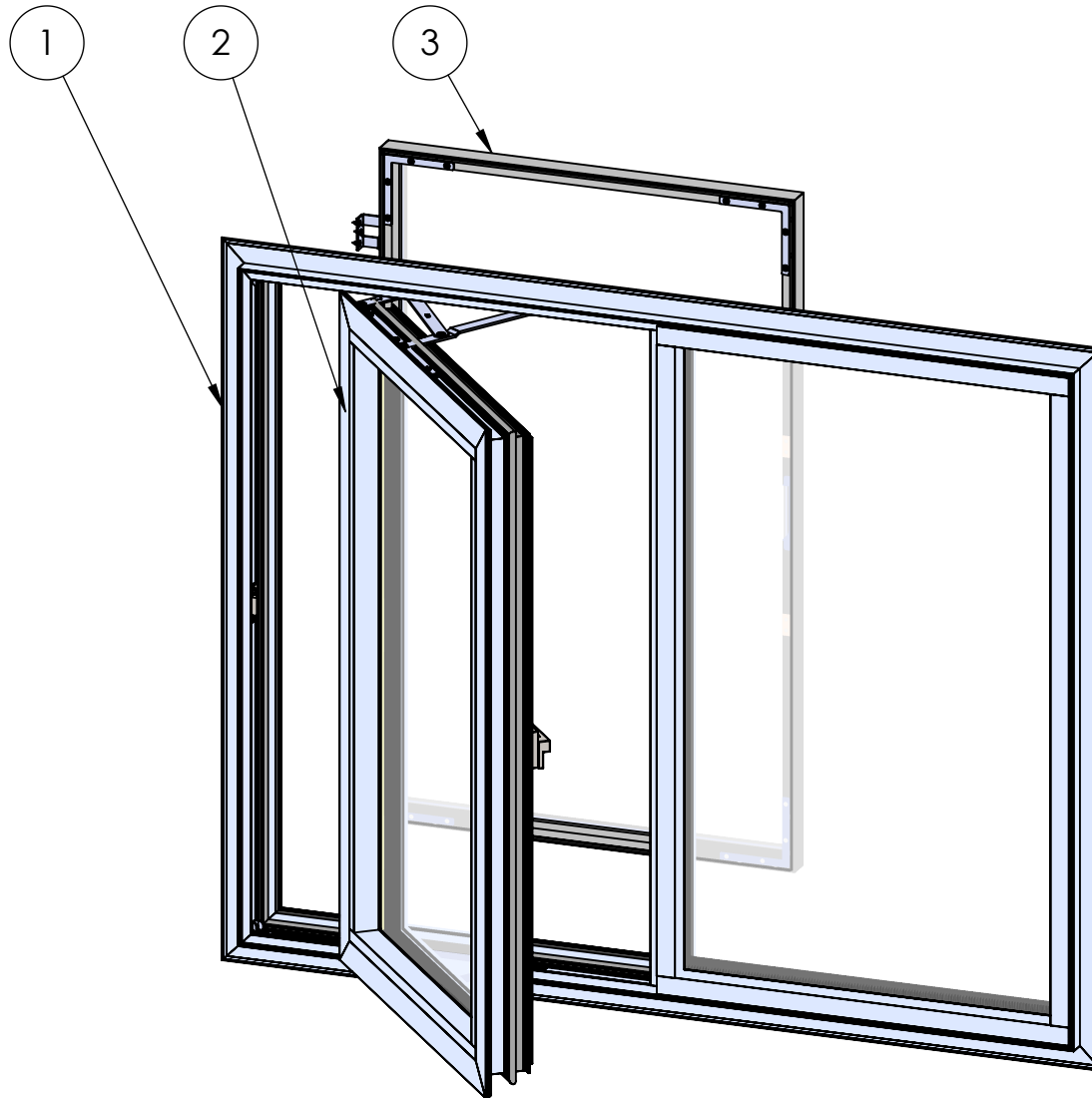


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Description

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File Name

Series 450-T CO Assembly

REV
C

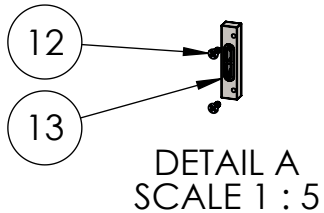
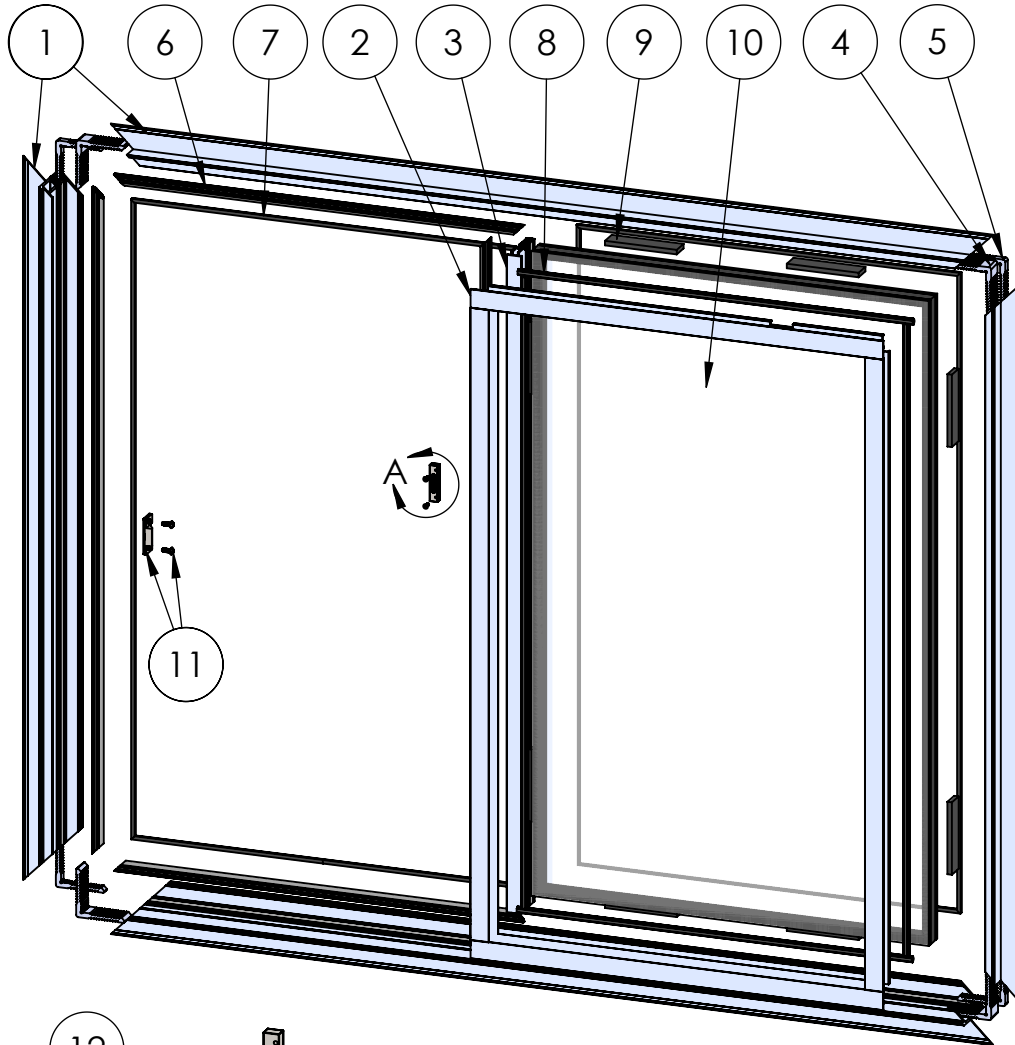
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ASSEMBLY / PARTS LIST (B.O.M.)



EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	4501	Frame	2
2	4508	1.25 in Glass Stop	2
3	4506	TDL	1
4	05P04-1	Corner Key	4

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
5	26228	Corner Key, 0.375"	4
6	26226	Foam Seal, 32324	2
7	25199	Mini Bulb Vinyl	2
8	25031	Large Bulb Vinyl	4
9	18620	Setting Block 4" x 1/4"x1"	8
10	-	Glass	1
11	See Table C	Snubber, Frame Portion	1
12	25890	#6-32 FHP-B Screw, .375 in.	2
13	26061, 26064	Cam Handle Strike (SS, BLK)	1

Description
Frame Assembly / B.O.M.

File Name
Series 450-T CO Assembly

REV
C

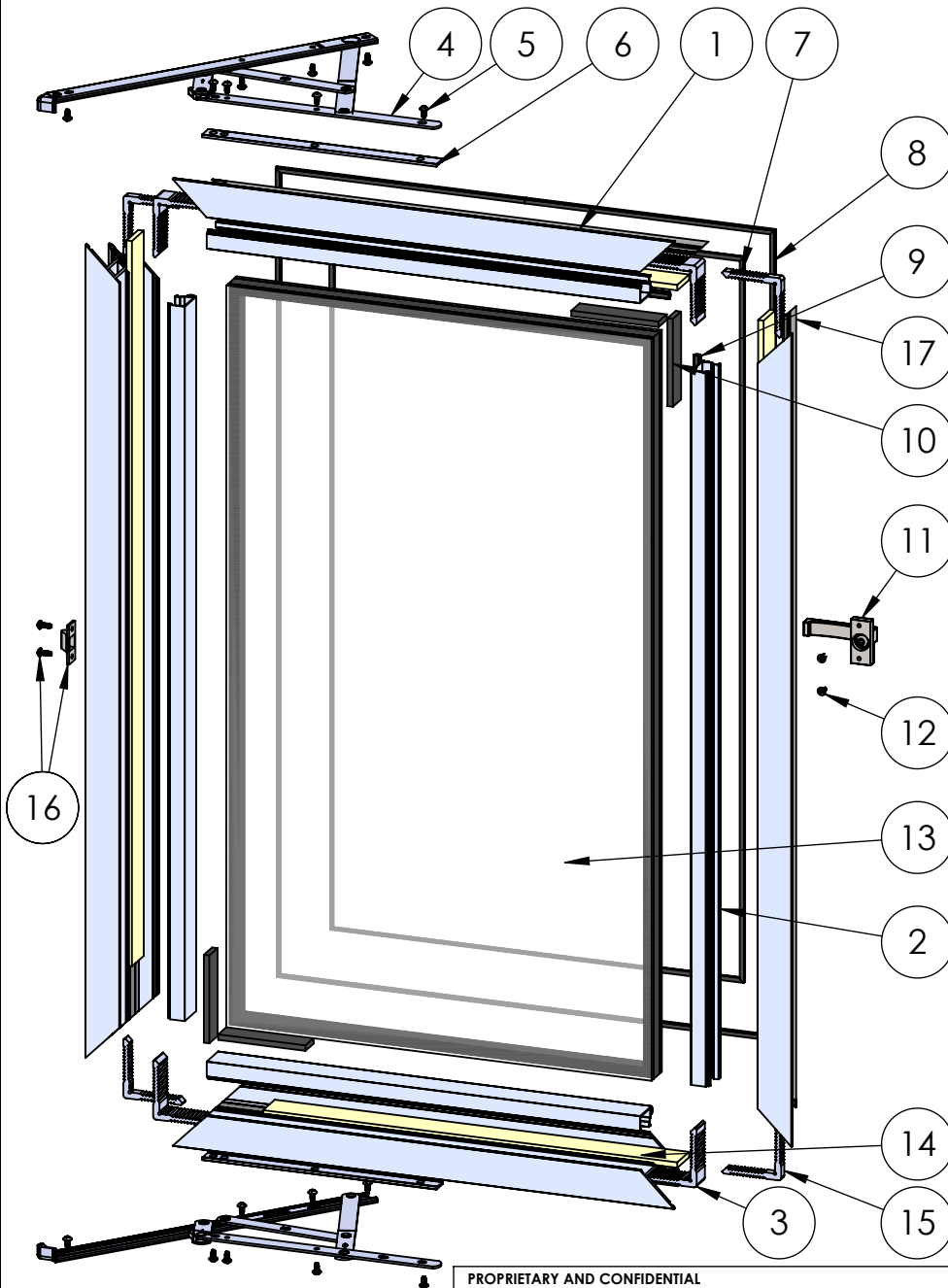
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EXTRUSIONS			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	4502	Vent	4
2	4503, 4504, 4505	Glass Stop (1", 1.25", 1.75")	4
3	05P04-1	Corner Key	4
HARDWARE			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
4	24932, 22865, 24654, 24655, 18811, 22868	4 Bar Hinge (8", 10", 12", 16", 16" Egress, 22")	2
5	20337	#10 PHP - B, 3/8", SS, Clear	16
6	26229, 26230, 26231, 26232	4 Bar Shim (10", 12", 16", 22")	2
7	25199	Mini Bulb Vinyl	1
8	26233	Flexible Bulb Vinyl	1
9	25031	Bulb Vinyl Large	4
10	18620	Setting Block 4" x 1/4"x1"	4
11	See Table B	Cam Handle	1
12	20266	#10-32 FHP-B-UC Screw, .375"	2
13	-	Glass	1
14	27601	Polyurethane Foam, 0.25x1.44	4
15	26228	Corner Key, 0.375"	4
16	See Table A	Snubber, Vent Portion	1

Description
Vent Assembly / B.O.M.

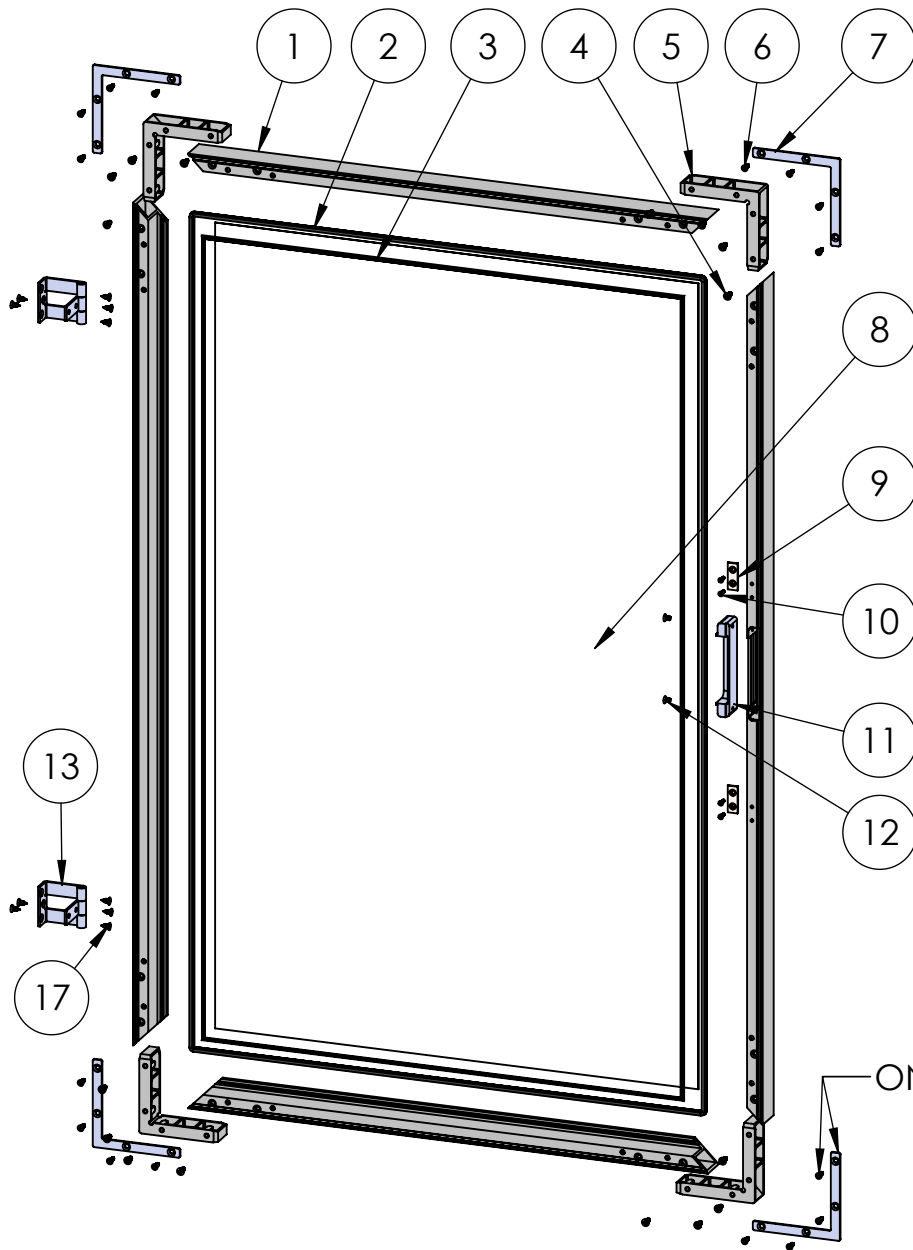
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ASSEMBLY / PARTS LIST (B.O.M.)



EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	958	Hinged Screen Frame	2
HARDWARE			
2	25189	Q-Lon Foam Seal	1
3	19127	Screen Rubber Spline .150	1
4	20240	#8 FHP-A-UC Screw, 0.5", Clear	16
5	25759	Corner Key	4
6	20885, 20887	#6 FHP-A-UC Screw, 0.5 in. (Black, SS)	16
7	25400, 25401	Hinge Screen Brace (BL, SS)	4
8	-	Screen Mesh	1
9	25406	Hinge Screen Magnet	2
10	25784	#4 FHP-B-UC Screw, .375 in.	4
11	27299	Cam Handle Cover-Hinged Screen	1
13	25216, 25756	V2 Screen Hinge (SS, Black)	2
17	25782, 25783	#8 FHP-B-UC Screw, .375 in. (Black, SS)	10

ONLY FOR SIDE HINGED SCREENS

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Description

Screen Assembly / B.O.M.

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Series 450-T CO Assembly

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ASSEMBLY / PARTS LIST (B.O.M.)

Table A: Snubbers

Vent Width	# of Snubbers 25245	# of Fastener 20338
≤ 48"	1	4
> 48"	2	8
HVHZ, all	3	12

Table B: Cam Handle

Handing	Finish	Part #
RH	S.S.	26059
	Black	26062
LH	S.S.	26060
	Black	26063

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Tables

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Series 450-T CO Assembly

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