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ASSEMBLY / PARTS LIST (B.O.M.)

Series: 450-T
Type: A over O

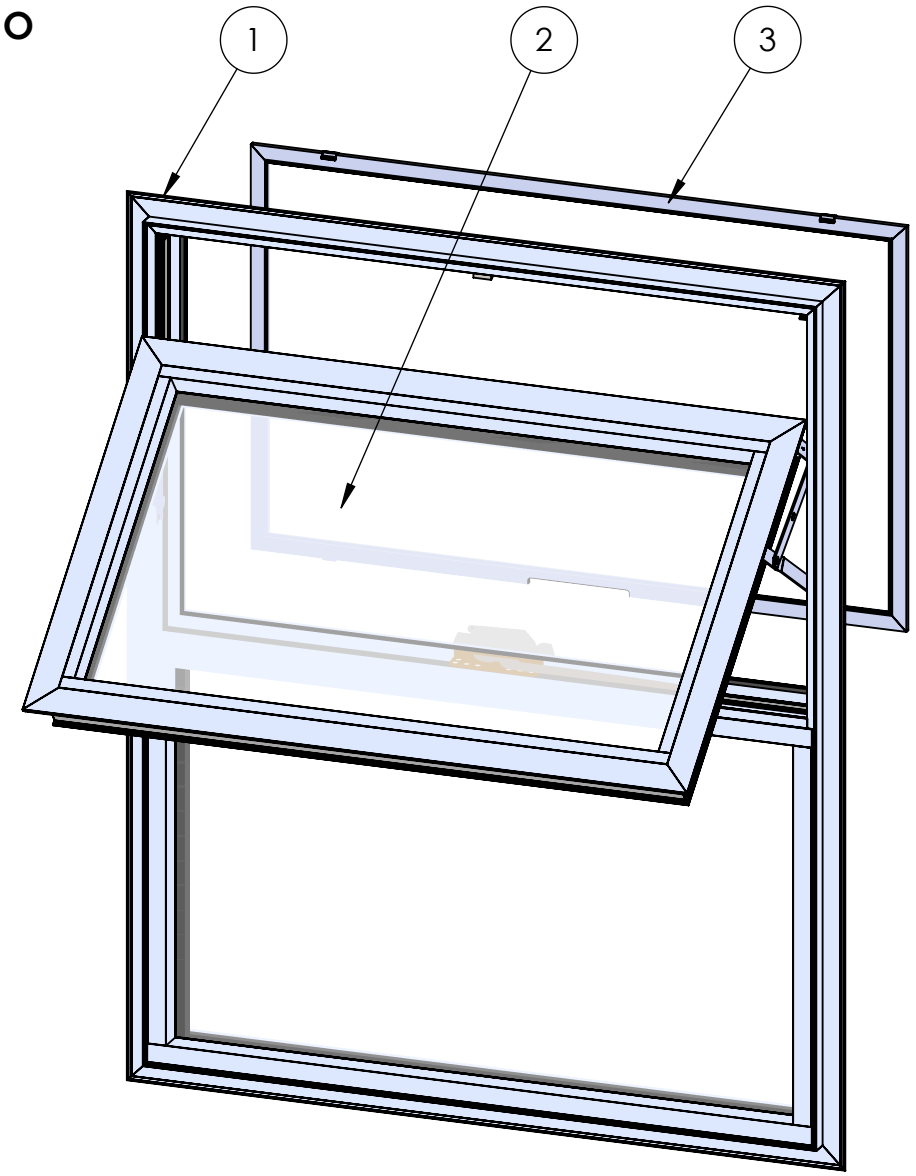


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Description
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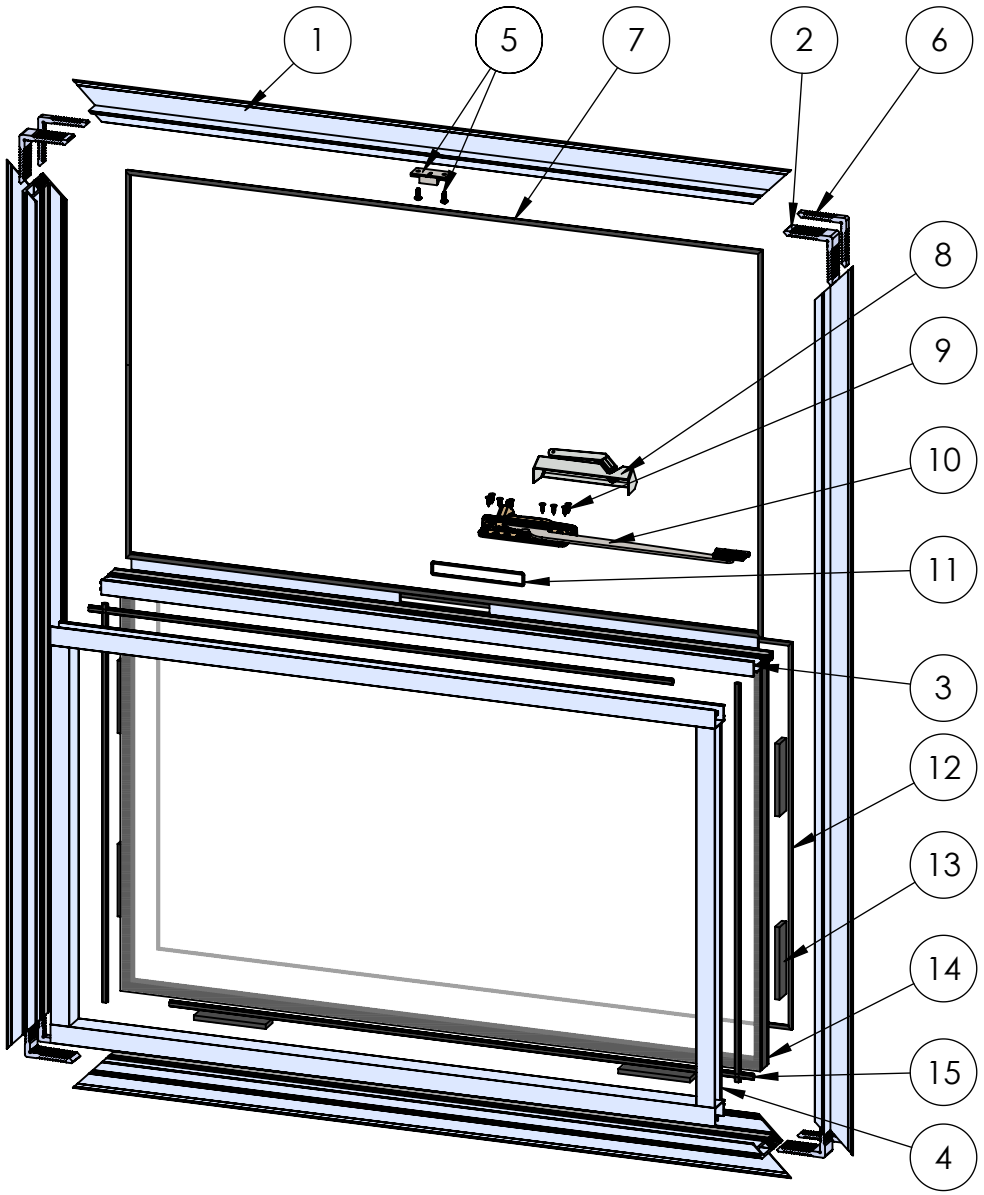
File Name
Series 450-T A Over O Assembly

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
		Extrusions	
1	4501	Frame	4
2	05P04-1	Corner Key	4
3	4506	TDL	1
4		1.25 in Glass Stop	4
		Hardware	
5	See Table C	Snubber, Frame Portion	-
6	26228	Corner Key, 0.375"	4
7	26233	Flexible Bulb Vinyl	1
8	See Table B	Encore Roto Handle and Cover	1
9	20240	#8 FHP-A-UC Screw, 0.5",Clear	8
10	See Table A	Awning Roto Operator	1
11	27510	Encore Gasket	1
12	25199	Mini Bulb Vinyl	1
13	18620	Setting Block 4" x 1/4"x1"	8
14	-	Glass	1
15	25031	Large Bulb Vinyl	4

Description
Frame

File Name
Series 450-T A Over O Assembly

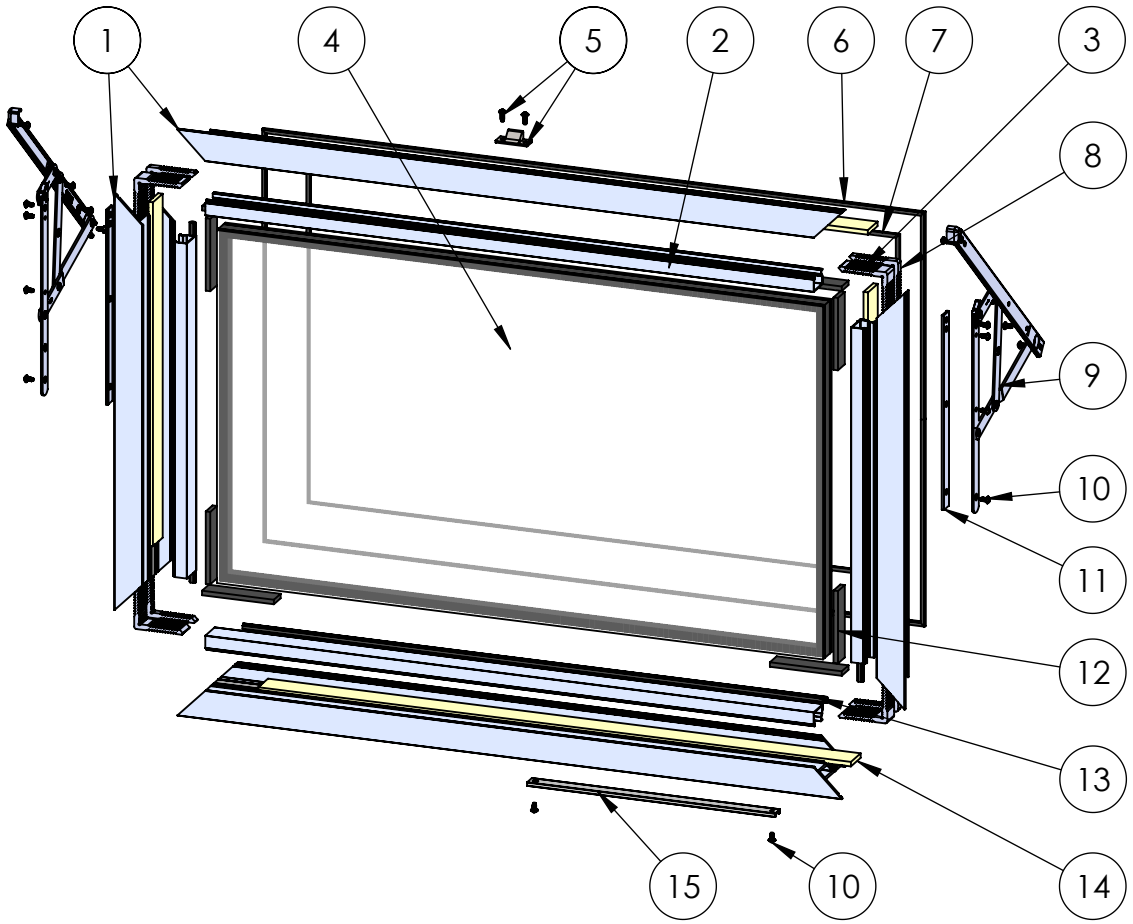
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
		EXTRUSIONS	
1	4502	Vent	3
2	4503, 4504, 4505	Glass Stop (1", 1.25", 1.75")	4
3	05P04-1	Corner Key	4
		HARDWARE	
4	-	Glass	1
5	See Table A	Snubber, Vent Portion	-
6	26233	Flexible Bulb Vinyl	1
7	25199	Mini Bulb Vinyl	1
8	26228	Corner Key, 0.375"	4
9	24932, 22865, 24654, 24655, 18811, 22868	4 Bar Hinge (8", 10", 12", 16", 16" Egress, 22")	2
10	20337	#10 PHP - B, 3/8", SS, Clear	18
11	26229, 26230, 26231, 26232	4 Bar Shim (10", 12", 16", 22")	2
12	18620	Setting Block 4" x 1/4"x1"	8
13	25031	Bulb Vinyl Large	4
14	27601	Polyurethane Foam, 0.25x1.44	4
15	20767	Track, PSRO	1

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Description: Vent

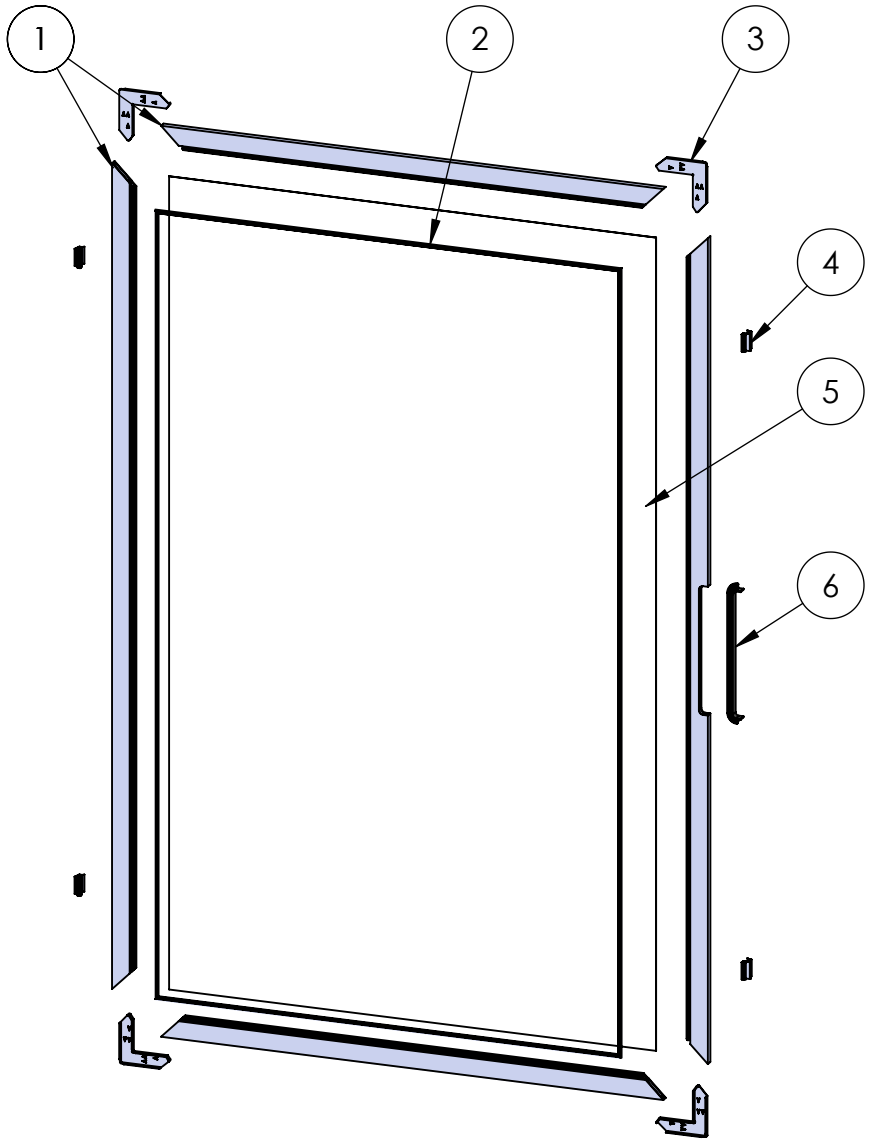
File Name: Series 450-T A Over O Assembly

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Extrusions			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	114FF	.3125 Screen Frame	4
Hardware			
2	19127	SCREEN RUBBER SPLINE .150	1
3	27129	Screen Corner Key	4
4	25173, 25753	Screen Clip, SS, Clear, Black	4
5	-	Screen Mesh	1
6	27464	Flat Screen Edge Cover	1

Note:
Orientation of panel is rotated 90° from image shown on page 1

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Description
Screen Assembly / B.O.M.

File Name
Series 450-T A Over O Assembly

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Table A: Roto Operator (LH Only)		
Arm Type	Arm length	ID #
Painted Steel	12	27569
	6.5	27570
S.S.	12	27571
	6.5	27572

Table B: Roto Handle and Cover		
Handle Location (From Exterior)	Color	ID #
LH	BCN	27507
	Black	27505

Table C: Snubbers		
Vent Width	# of Snubbers 25245	# of Fastener 20338
≤ 48"	1	4
> 48"	2	8
HVHZ, all	3	12

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Description: Tables

File Name: Series 450-T A Over O Assembly

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