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FLEETWOOD WINDOWS & DOORS ACOUSTICAL PERFORMANCE TEST REPORT

SCOPE OF WORK
ASTM E90 SOUND TRANSMISSION LOSS TESTING ON A 250-T, C-CASEMENT WINDOW

REPORT NUMBER
I6982.04-303-11 R0

TEST DATE(S)
09/26/18

ISSUE DATE
10/03/18

RECORD RETENTION END DATE
09/26/22

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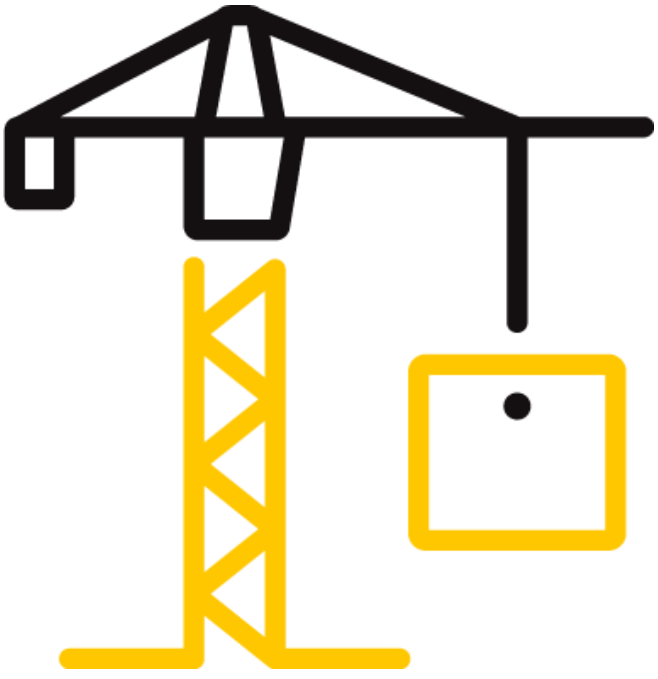

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TEST REPORT FOR FLEETWOOD WINDOWS & DOORS

Report No.: I6982.04-303-11 R0
Date: 10/03/18

REPORT ISSUED TO

FLEETWOOD WINDOWS & DOORS
P.O. Box 1086
Corona, California 92878

SECTION 1

SCOPE

Intertek Building & Construction (B&C) was contracted by Fleetwood Windows & Doors to conduct a sound transmission loss test. Results obtained are tested values and were secured by using the designated test method(s). The complete test data is included herein. The client provided the test specimen. All measurements were conducted in the HT test chambers at Intertek B&C located in Lake Forest, California.

This report does not constitute certification of this product nor an opinion or endorsement by this laboratory.

SECTION 2

SUMMARY OF TEST RESULTS

SERIES/MODEL	250-T
TYPE	C-Casement Window
GLAZING (Nominal Dimensions)	1-1/2" IG (3/8" Laminated Exterior, 3/4" Air Space, 3/8" Laminated Interior), Glass Temperature 75° F
DATA FILE NO.	I6982.04A
STC	41
OITC	31

For INTERTEK B&C:

COMPLETED BY:	Ryan R. Lau	**REVIEWED BY:**	Leeland S. Hoover
TITLE:	Technician II	**TITLE:**	Laboratory Manger
SIGNATURE:	Digitally Signed by: Ryan Lau	**SIGNATURE:**	Digitally Signed by: Leeland Hoover
DATE:	10/03/18	**DATE:**	10/03/18

RRL:LSH:ab

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SECTION 3
TEST METHOD(S)

The specimens were evaluated in accordance with the following with the exceptions stated in the Test Procedure section of this report:

ASTM E90-09 (2016), *Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements*

ASTM E413-16, *Classification for Rating Sound Insulation*

ASTM E1332-16, *Standard Classification for Rating Outdoor-Indoor Sound Attenuation*

ASTM E2235-04 (2012), *Standard Test Method for Determination of Decay Rates for Use in Sound Insulation Test Methods*

SECTION 4
SPECIMEN INSTALLATION

A sound transmission loss test was initially performed on a filler wall.

The specimen plug was removed from the filler wall assembly. A filler wall-reducing element was used to adjust the test opening size to accommodate the test specimen. The reducing element consisted of a double 2x6 wood stud wall construction with three layers of 5/8" drywall on both sides. The stud cavities in the wall were insulated with two layers of R-19 fiberglass insulation. The specimen was placed on an isolation pad in the custom test opening. Duct seal was used to seal the perimeter of the specimen to the test opening on both sides. The interior side of the specimen, when installed, was approximately 1/4" from being flush with the receive room side of the filler wall. A stethoscope was used to check for any abnormal air leaks around the test specimen prior to testing. Operable portions of the test specimen, if any, were cycled at least five times prior to testing.

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SECTION 5
EQUIPMENT

The equipment listed below meets the requirements of the test methods stated in Section 3 of this report.

INSTRUMENT	MANUFACTURER	MODEL	DESCRIPTION	ASSET #	CAL DATE
Data Acquisition Card	National Instruments	PXIe-4464	Data Acquisition Card	INT00627	10/17 *
Data Acquisition Card	National Instruments	PXIe-4464	Data Acquisition Card	INT00395	10/17 *
Data Acquisition Card	National Instruments	PXIe-4464	Data Acquisition Card	INT00396	10/17 *
Source Room Microphone	PCB Piezotronics	378C20	Microphone and Preamplifier	INT00239	04/17
Source Room Microphone	PCB Piezotronics	378C20	Microphone and Preamplifier	INT00240	04/17
Source Room Microphone	PCB Piezotronics	378C20	Microphone and Preamplifier	INT00241	04/17
Source Room Microphone	PCB Piezotronics	378C20	Microphone and Preamplifier	INT00242	04/17
Source Room Microphone	PCB piezotronics	378C20	Microphone and Preamplifier	INT00243	04/17
Receive Room Microphone	PBC Piezotronics	378C20	Microphone and Preamplifier	INT00244	04/17
Receive Room Microphone	PCB Piezotronics	378C20	Microphone and Preamplifier	INT00245	04/17
Receive Room Microphone	PCB Piezotronics	378C20	Microphone and Preamplifier	INT00246	04/17
Receive Room Microphone	PCB Piezotronics	378C20	Microphone and Preamplifier	INT00247	04/17
Receive Room Microphone	PCB Piezotronics	378C20	Microphone and Preamplifier	INT00228	04/17
Receive Room Environmental Indicator	Comet	T7510	Receive Room	INT00299	10/17
Source Room Environmental Indicator	Comet	T7510	Source Room	INT00300	10/17
Microphone Calibrator	Norsonic	1251	Pistonphone Calibrator	INT00288	06/17

**- Note: The calibration frequency for this equipment is every two years per the manufacturer's recommendation.*

TEST CHAMBER

	VOLUME	DESCRIPTION
RECEIVE ROOM	231 m^3	Rotating vane and stationary diffusers Temperature and humidity controlled Isolation pads under the floor
SOURCE ROOM	196 m^3	Stationary diffusers only Temperature and humidity controlled

	MAXIMUM SIZE	DESCRIPTION
TL TEST OPENING	4.27 m wide by 3.05 m high	Vibration break between source and receive rooms

N/A-Not Applicable

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SECTION 6
LIST OF OFFICIAL OBSERVERS

NAME	COMPANY
Corey Jones	Fleetwood Windows & Doors
Ryan R. Lau	Intertek B&C
David A. Pendleton	Intertek B&C

SECTION 7
TEST PROCEDURE

The sensitivity of the microphones was checked before measurements were conducted.

The transmission loss values were obtained for a single direction of measurement.

Two background noise sound pressure level and five sound absorption measurements were conducted at each of five microphone positions.

Two sound pressure levels were made simultaneously in the receive and source rooms at each of five microphone positions.

The air temperature and relative humidity conditions were monitored and recorded during all measurements.

Data for flanking limit tests, repeatability measurements, and reference specimen tests are available upon request.

Intertek B&C will store samples of test specimens for four years.

SECTION 8
ACOUSTICAL TEST CALCULATIONS

Transmission loss (TL) at each 1/3 octave frequency is the average source room sound pressure level minus the average receive room sound pressure level, plus, 10 times the log of the specimen area divided by the sound absorption of the receive room with the sample in place.

STC Rating
To obtain the Sound Transmission Class (STC), read the TL of the contour curve at 500 Hz. The sum of the deficiencies below the contour curve must not exceed 32. The maximum deficiency at any one frequency must not exceed 8.

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OITC Rating

The Outdoor-Indoor Transmission Class (OITC) is calculated by subtracting the logarithmic summation of the TL values from the logarithmic summation of the A-weighted transportation noise spectrum stated in ASTM E1332.

SECTION 9
SPECIMEN DESCRIPTION

	FRAME	ACTIVE
SIZE	36" by 96"	34" by 94"
THICKNESS	2-1/4"	2-3/8"
CORNERS	Mitered	Mitered
FASTENERS	Keys & Stakes	Keys & Stakes
SEAL METHOD	Sealant	Sealant
MATERIAL	Aluminum	Aluminum
REINFORCEMENT	N/A	N/A
THERMAL BREAK MATERIAL	Insulbar	Insulbar
DAYLIGHT OPENING SIZE	N/A	29-3/8" by 89-1/2"

MEASURED OVERALL INSULATION GLASS UNIT THICKNESS	1.513"
SPACER TYPE	Aluminum Box

	EXTERIOR SHEET	GAP	INTERIOR SHEET
MEASURED THICKNESS	0.152", 0.060", 0.154"	0.781"	0.154", 0.061", 0.151"
MUNTIN PATTERN	N/A	N/A	N/A
MATERIAL	Laminated	Air*	Laminated
LAMINATE MATERIAL	PVB	N/A	PVB

GLAZING METHOD	Exterior
GLAZING MATERIAL	Foam Tape
GLAZING BEAD MATERIAL	Aluminum

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	TYPE	QUANTITY	LOCATION
WEATHERSTRIP	Hollow bulb gasket	1	Perimeter of frame
	Hollow bulb gasket	1	Perimeter of active
HARDWARE	Multipoint lock	1	Lock jamb
	Metal keepers	4	Lock stile
	Metal hinges	4	Jamb to stile
DRAINAGE	Weep slots (1" by ¼")	2	Bottom rail

TOTAL WEIGHT (lbs)	**AVERAGE WEIGHT** (lbs / ft^2)
226	9.41

** - Stated per Client/Manufacturer, N/A-Not Applicable*

The client did not supply a report drawing of the test specimen.

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SECTION 10
TEST RESULTS

ASTM E90
AIRBORNE SOUND TRANSMISSION LOSS

ACCREDITED Testing Laboratory

TEST DATE	09/26/18				
DATA FILE NO.	I6982.04A				
CLIENT	Fleetwood Windows & Doors				
DESCRIPTION	Series/Model: 250-T C-Casement Window with 1-1/2" IG (3/8" Laminated Exterior, 3/4" Air Space, 3/8" Laminated Interior), Glass Temperature 75°F				
SPECIMEN AREA	2.25 m²	**RECEIVE TEMP.**	21.2 °C	**SOURCE TEMP**	19.9 °C
TECHNICIAN	RRL	**RECEIVE HUMIDITY**	69%	**SOURCE HUMIDIT**	69%

FREQ (Hz)	BACKGROUND SPL (dB)	ABSORPTION (m²)	SOURCE SPL (dB)	RECEIVE SPL (dB)	SPECIMEN TL (dB)	95% CONFIDENCE LIMIT	NUMBER OF DEFICIENCIES
80	41.6	4.8	100	69	29	1.49	-
100	36.4	5.0	101	77	22	1.32	-
125	43.8	5.0	104	81	19	0.96	6
160	46.1	4.8	105	76	26	1.13	2
200	37.6	6.3	103	68	31	0.56	0
250	26.8	6.7	103	68	30	0.55	4
315	22.6	6.9	104	65	34	0.51	3
400	24.4	6.2	104	62	37	0.58	3
500	21.6	5.5	103	61	39	0.32	2
630	17.1	5.8	104	58	42	0.31	0
800	18.8	6.0	104	56	44	0.15	0
1000	9.1	6.1	104	55	45	0.18	0
1250	10.3	6.2	101	54	42	0.31	3
1600	8.2	6.7	101	55	42	0.26	3
2000	6.9	7.7	103	54	44	0.27	1
2500	4.7	8.3	103	50	48	0.19	0
3150	4.6	9.2	102	46	50	0.30	0
4000	4.7	10.9	102	41	54	0.36	0
5000	5.1	13.1	101	36	57	0.37	-
STC RATING	41	*(Sound Transmission Class)*					
DEFICIENCIES	27	*(Sum of Deficiencies)*					
OITC RATING	31	*(Outdoor-Indoor Transmission Class)*					

Notes: *1) Receive Room levels less than 5 dB above the Background levels are red.*
2) Specimen TL levels listed in red indicate the lower limit of the transmission loss.
3) Specimen TL levels listed in green indicate that there has been a filler wall correction applied

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SECTION 11
RESULTS GRAPH

ASTM E90
AIRBORNE SOUND TRANSMISSION LOSS

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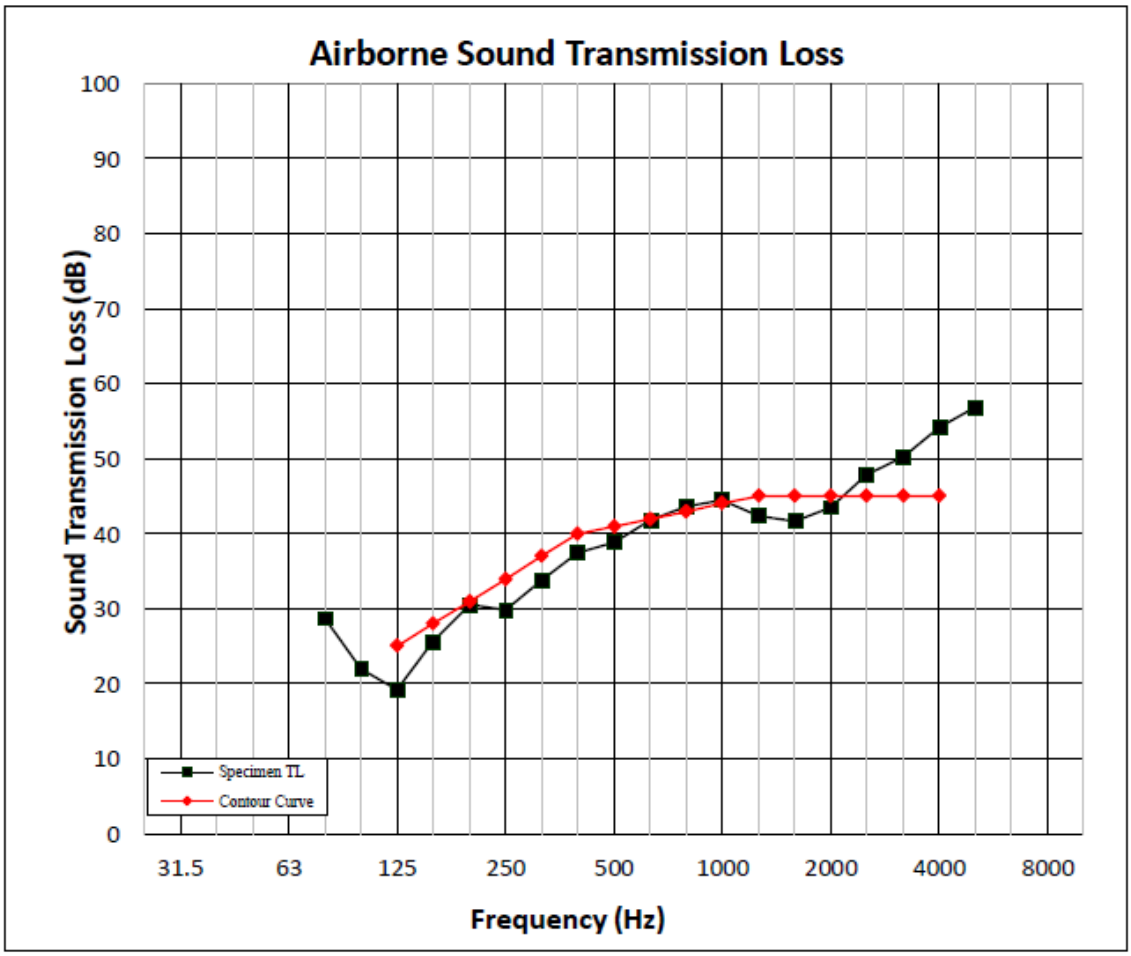

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SECTION 12
PHOTOGRAPHS

Source Room View of Test Specimen

Receive Room View of Test Specimen

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SECTION 13
REVISION LOG

REVISION #	DATE	PAGES	REVISION
0	10/03/18	N/A	Original Report Issue