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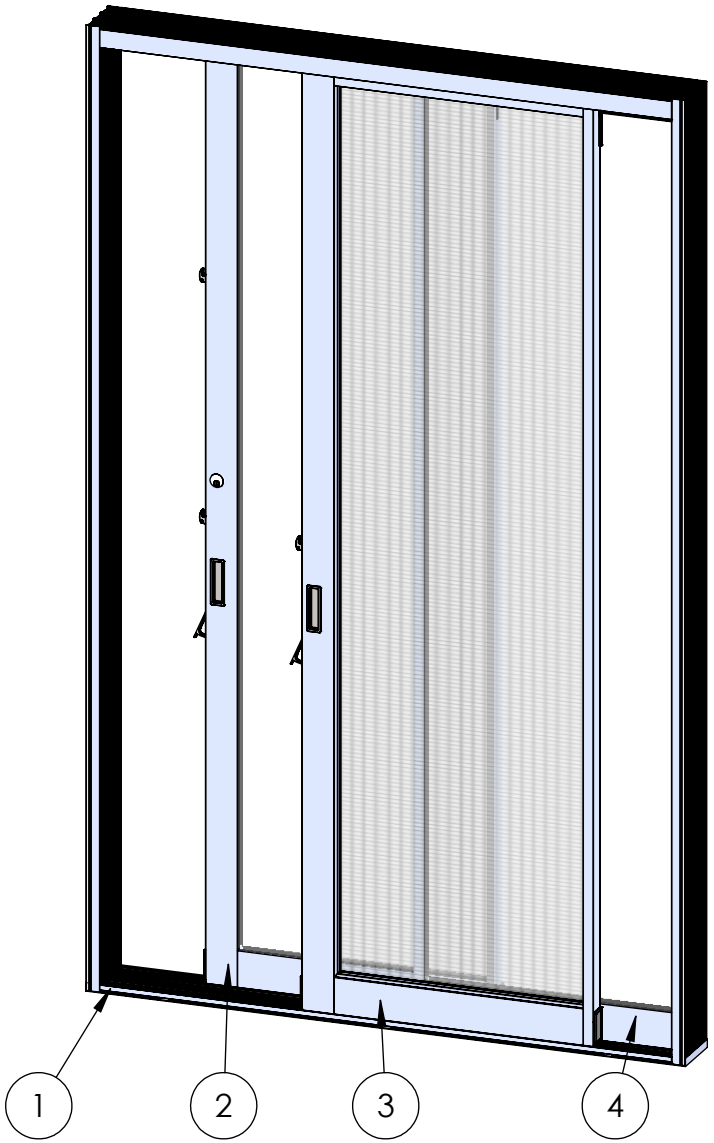
ASSEMBLY / PARTS LIST (B.O.M.)

Series: 3070-T
Type: XO Narrow Configuration with Thermal Narrow Interlockers, Screen and A2 Rollers



ITEM NO.	DESCRIPTION	PAGE #
1	XO Frame Assembly	2-3
2	X Panel Narrow Assembly	4-5
3	Screen Panel Assembly	6-7
4	O Panel Assembly	8
5	Tables	9

NOTES:
1. Secondary Latch only used when net frame height ≥ 96".

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Description
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File Name
Series 3070-T XO Narrow With Screen A2 Rollers Assembly

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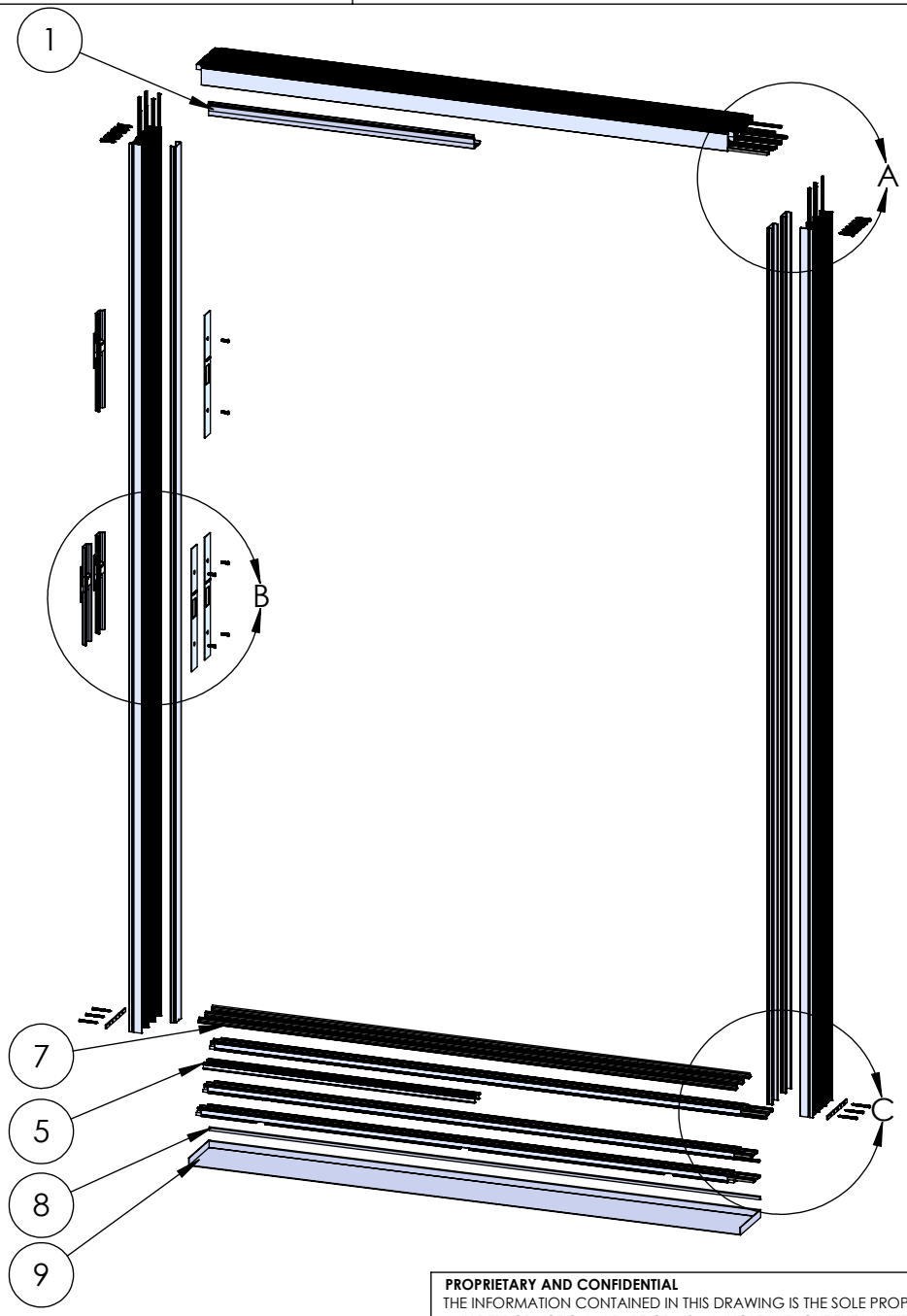
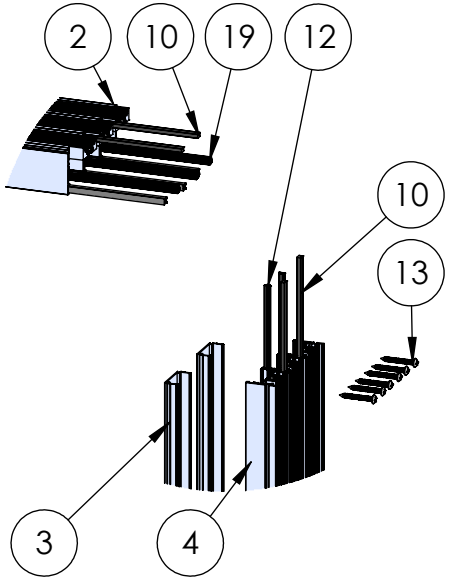
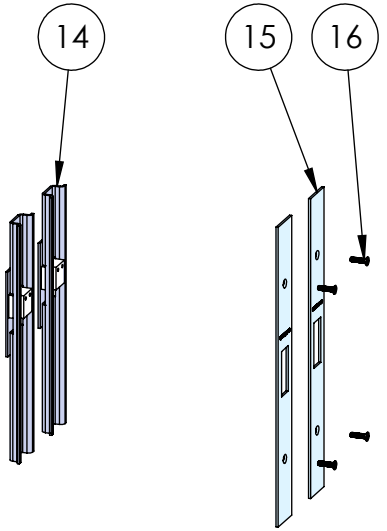




DETAIL A
SCALE: 1:8



DETAIL B
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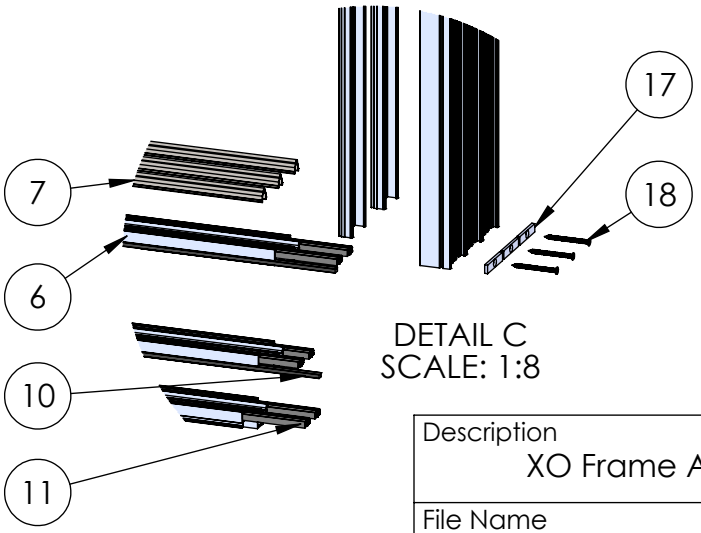

DETAIL C
SCALE: 1:8

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Description	XO Frame Assembly
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ASSEMBLY / PARTS LIST (B.O.M.)

EXTRUSIONS			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3014	Head Filler/Closer	1
2	3701	Head 1-Track Assembly	3
3	3710	Jamb Filler	3
4	3711	Jamb 1-Track Assembly	6
5	3747	Sill Filler	2
6	3749	Thermal Sill 1-Track Assembly	3
7	FW1020	Stainless Steel Track	3
HARDWARE			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
8	23220	Sillpan Hem Cover	1
9	3720	Sillpan	1
10	23025	PVC MS Track Joiner	8
11	27538	Fin Seal Mohair 270270	12
12	25757	Q-Lon Foam Seal	6
13	20353	#10 PHP-A, 1.5 in, SS, Clear	12
14	24790	Backup Plate Assembly	3
15	24067	Strike Plate	3
16	25073	#10-32 FHP-B, .75, SS, Clear	6
17	25186	Rectangular Washer	6
18	20258	#8 FHP-A, 2 in, SS, Clear	6
19	19118	Small Fin Seal Mohair	6

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Description
XO Frame B.O.M.

File Name
Series 3070-T XO Narrow With Screen A2 Rollers Assembly

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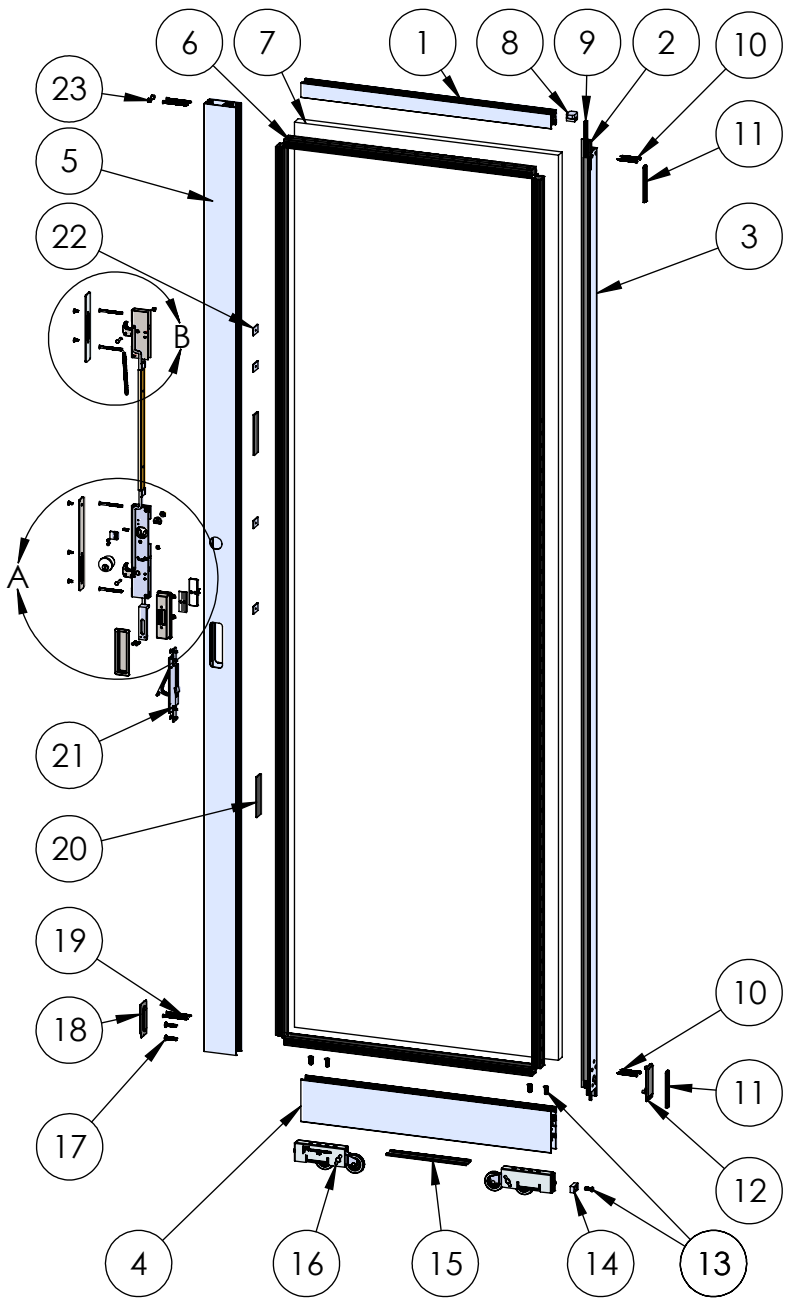
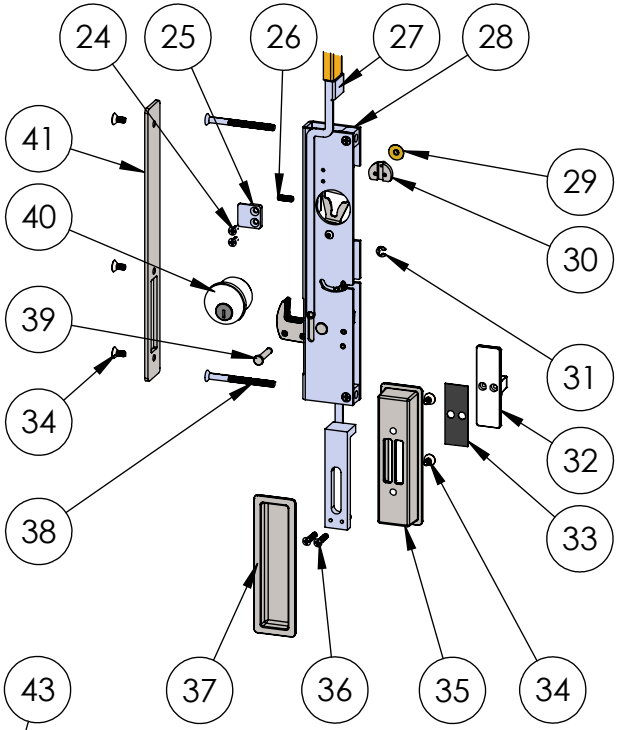
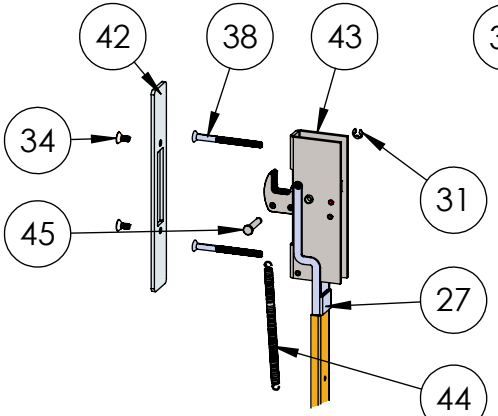




DETAIL A
SCALE: 1:6



DETAIL B
SCALE: 1:6

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Description
X Panel Narrow Assembly

File Name
Series 3070-T XO Narrow With Screen A2 Rollers Assembly

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EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3075	Thermal Top Rail DG	1
2	27557	.93 x .519 Custom I-Strut	1
3	3735	1" Narrow Interlocker-STD (Thermal)	1
4	3789	Thermal Bottom Rail	1
5	3792	Thermal Narrow Lead Stile (Shear Free Strut)	1

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
6	25032	1 Inch Glazing Vinyl (Tremco)	1
7	-	Glass	1
8	27638	Narrow Interlocker Spacer	1
9	27659	Weatherstrip (19018745bkwp)	1
10	20258, 20256	#8 FHP-A, 2 in, SS (Clear, Black)	4
11	27774	Narrow Interlocker Air Barrier	2
12	27735	Air Barrier Bumper	1
13	20305	1/4-20 FHP - B, 3/4 in, SS Clear	5
14	27594	Roller Interlocker Block	1
15	22938	PVC Rail Spreader, BL798	1
16	20514	A2 Roller Assembly	2
17	20359	1/4-20 PHP - B, 1 in, SS, Clear	2
18	27568	Narrow Leadstile Bumper, Thermal	1
19	27635	#8 FHP-A, 2.5", SS, Clear	4
20	18621	Setting Block (1/8 in x 4 in)	2
21	26136, 27680	Edge Pull Thermal (SS, BLK)	1
22	18671	Back Up Plate # 10-32 x 0.075 Thk.	4
23	25907	Round Plug - Plastic - 5/16"	2
24	25890	#6-32 FHP-B Screw, .375 in.	2
25	26170	Archetype Narrow Secondary Latch Linkage Guide	1

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
26	25330	#8-32 x 1/2" Set Screw Narrow Arch. Cyl.	1
27	26168, 26169	Archetype Narrow Secondary Latch Linkage (OX, XO)	1
28	25319	Archetype Narrow Flush Latch XO	1
29	25681	Bushing-Key Cyl. - Narrow Arch.	1
30	24780	Cam - (for Archetype Key Cylinder)	1
31	24129	E-Style Retaining Ring	2
32	25317, 25318	Archetype Narrow Flush Actuator (Black, Stainless Steel)	1
33	26245	Slider Friction Pad	1
34	24076	#8-32 FHS, 3/8" Hex Socket Flat, SS, Clear	7
35	25314, 25315	Archetype Narrow Flush Int. Pocket (Black, Stainless Steel)	1
36	25755	#6-32 FHP with Nylock, .75 in	2
37	25311, 25312	Archetype Narrow Flush Ext. Pocket (Black, Stainless Steel)	1
38	25342	#10-32 PHP Screw, 2.25 in	4
39	26172	Clevis Pin (Primary Archetype Narrow Latch)	1
40	See Table A	Key Cylinder Set	1
41	25309	Archetype Narrow Latch Face Plate	1
42	26225	Archetype Narrow Secondary Latch Faceplate	1
43	26166	Archetype Narrow Secondary Latch	1
44	26171	Spring Compensation	1
45	24128	Archetype Pin, Clevis Grooved	1

Description
X Panel Narrow B.O.M.

File Name
Series 3070-T XO Narrow With Screen A2 Rollers Assembly

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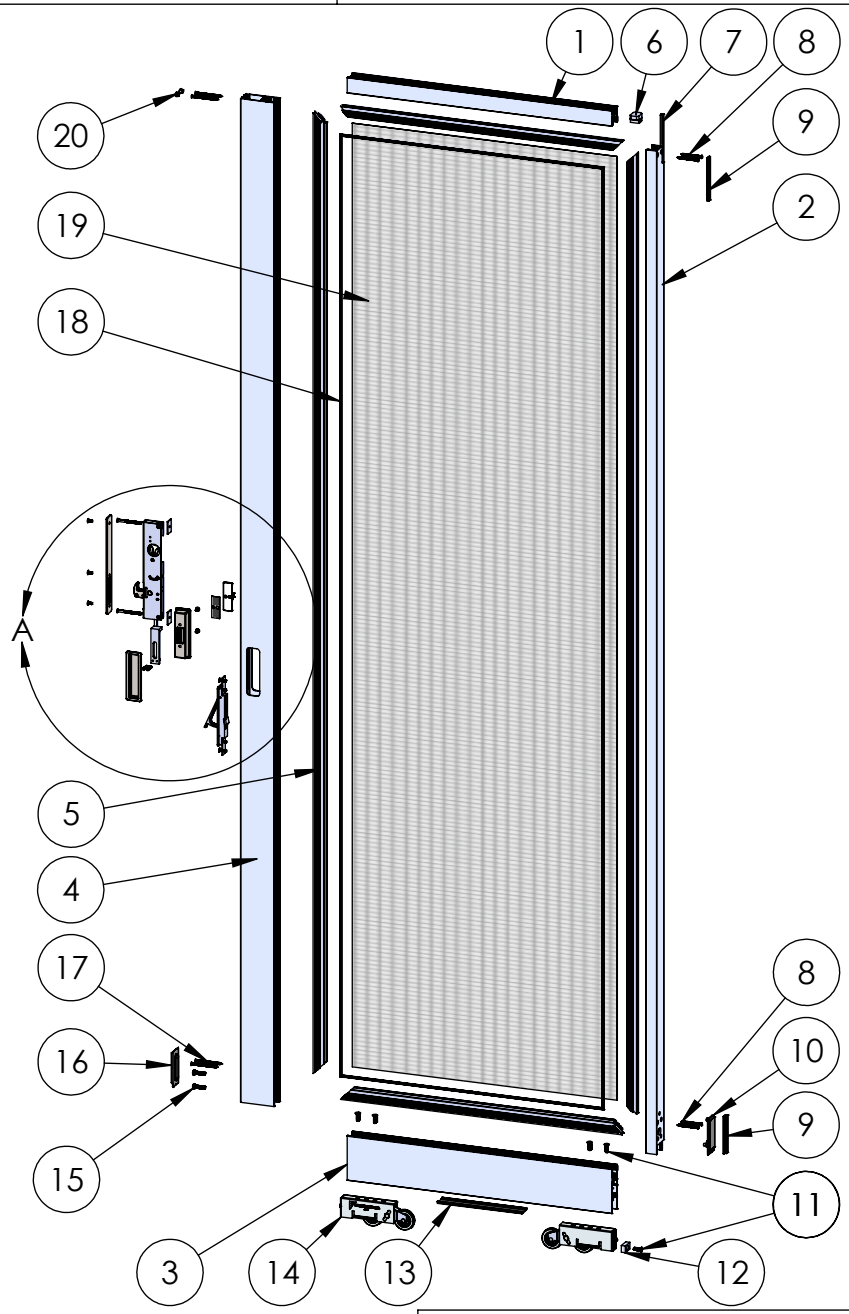

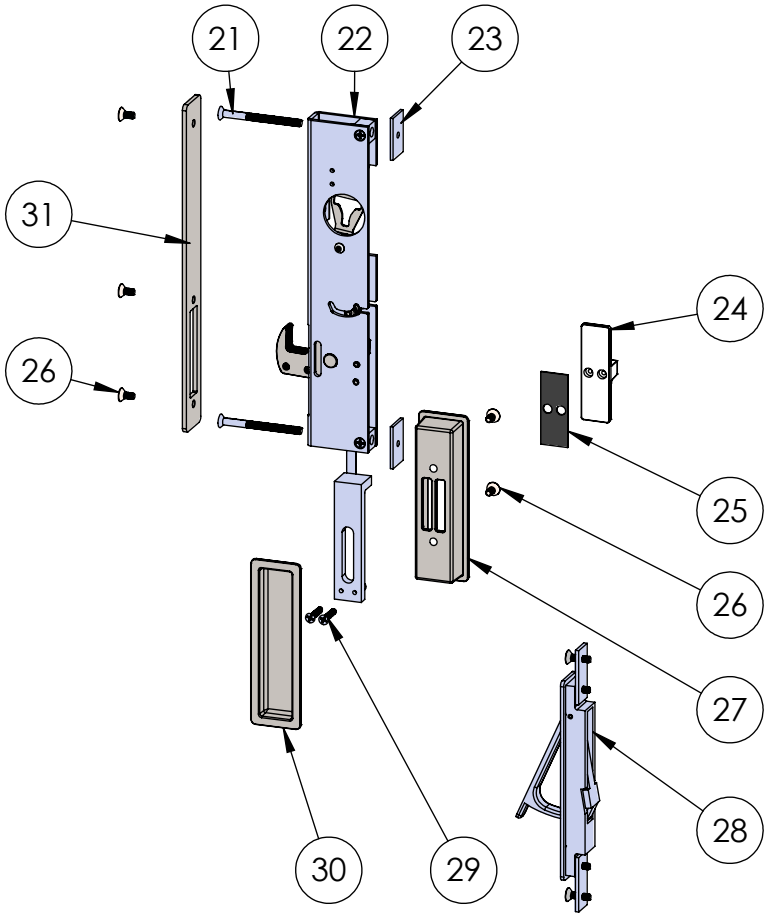

DETAIL A
SCALE: 1:5

Description	Screen Panel Assembly
File Name	Series 3070-T XO Narrow With Screen A2 Rollers Assembly
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EXTRUSIONS			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3075	Thermal Top Rail DG	1
2	3737	Slim Interlocker-STD (Non-Thermal)	1
3	3789	Thermal Bottom Rail	1
4	3773	Thermal Narrow Lead Stile	1
5	3739	Narrow Multi-Slide Screen Adapter	4
HARDWARE			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
6	27638	Narrow Interlocker Spacer	1
7	19122	Weatherstrip (26018745bkwp)	1
8	20258, 20256	#8 FHP-A, 2 in, SS (Clear, Black)	4
9	27774	Narrow Interlocker Air Barrier	2
10	27735	Air Barrier Bumper	1
11	20305	1/4-20 FHP - B, 3/4 in, SS Clear	5
12	27594	Roller Interlocker Block	1
13	22938	PVC Rail Spreader, BL798	1
14	20514	A2 Roller Assembly	2
15	20359	1/4-20 PHP - B, 1 in, SS, Clear	2
16	27568	Narrow Leadstile Bumper, Thermal	1
17	27635	#8 FHP-A, 2.5", SS, Clear	4

HARDWARE			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
18	24719	Screen Rubber Spline .170	1
19	-	Screen Mesh	1
20	25907	Round Plug - Plastic - 5/16"	2
21	25342	#10-32 PHP Screw, 2.25 in	2
22	25319	Archetype Narrow Flush Latch XO	1
23	18671	Back Up Plate # 10-32 x 0.075 Thk.	2
24	25317, 25318	Archetype Narrow Flush Actuator (Black, Stainless Steel)	1
25	26245	Slider Friction Pad	1
26	24076, 25325	#8-32 FHS, 3/8" Hex Socket Flat (SS, Black)	5
27	25314, 25315	Archetype Narrow Flush Int. Pocket (Black, Stainless Steel)	1
28	26136, 27680	Edge Pull Thermal (SS, BLK)	1
29	25755	#6-32 FHP with Nylock, .75 in	2
30	25311, 25312	Archetype Narrow Flush Ext. Pocket (Black, Stainless Steel)	1
31	25309	Archetype Narrow Latch Face Plate	1

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Description
Screen Panel B.O.M.

File Name
Series 3070-T XO Narrow With Screen A2 Rollers Assembly

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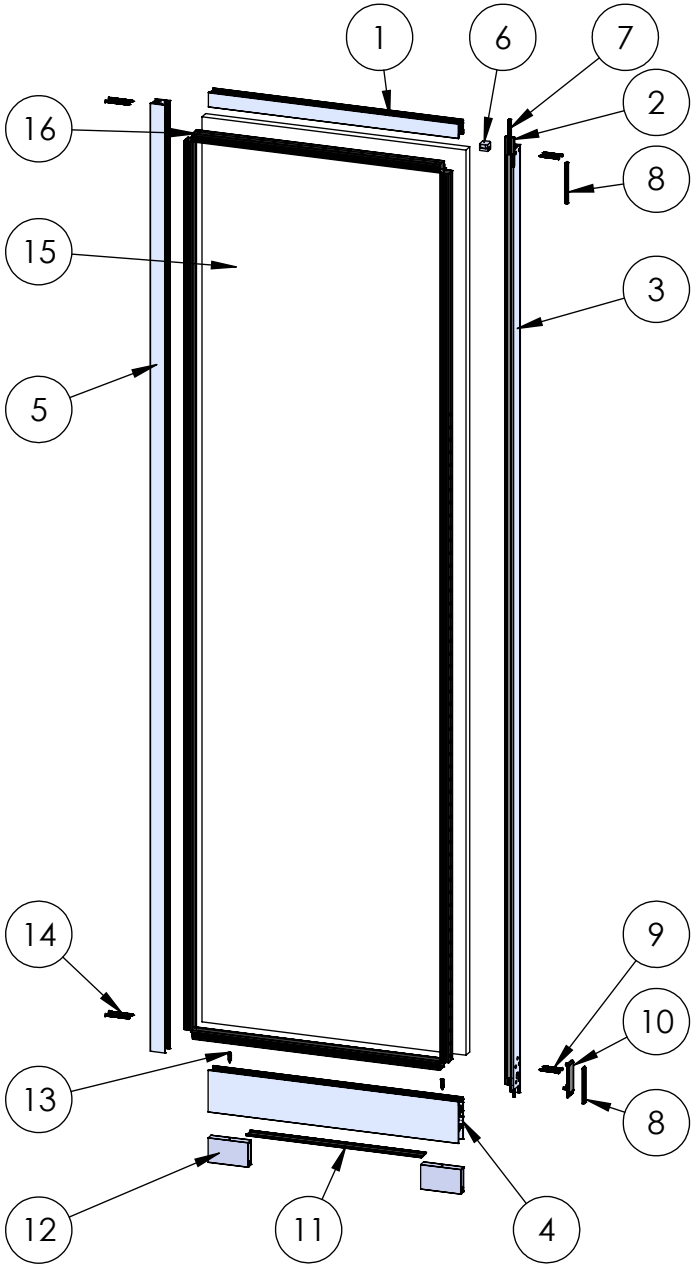

EXTRUSIONS			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3075	Thermal Top Rail DG	1
2	27557	.93 x .519 Custom I-Strut	1
3	3735	1" Narrow Interlocker-STD (Thermal)	1
4	3789	Thermal Bottom Rail	1
5	3073	Fixed Stile DG	1
HARDWARE			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
6	27638	Narrow Interlocker Spacer	1
7	27659	Weatherstrip (19018745bkwp)	1
8	27774	Narrow Interlocker Air Barrier	2
9	20258, 20256	#8 FHP-A, 2 in, SS (Clear, Black)	4
10	27735	Air Barrier Bumper	1
11	22938	PVC Rail Spreader, BL798	1
12	3761	Fixed Panel Block	2
13	20293	#10 FHP-A, 1", SS, Clear	2
14	27635	#8 FHP-A, 2.5", SS, Clear	4
15	-	Glass	1
16	25032	1 Inch Glazing Vinyl (Tremco)	1

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Description
O Panel Assembly

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Series 3070-T XO Narrow With Screen A2 Rollers Assembly

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ASSEMBLY / PARTS LIST (B.O.M.)

TABLE A: Key Cylinder Options		
Keyed	Color	ID
Alike	Stainless	25356
	Black	24784
Different	Stainless	24782
	Black	24783

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