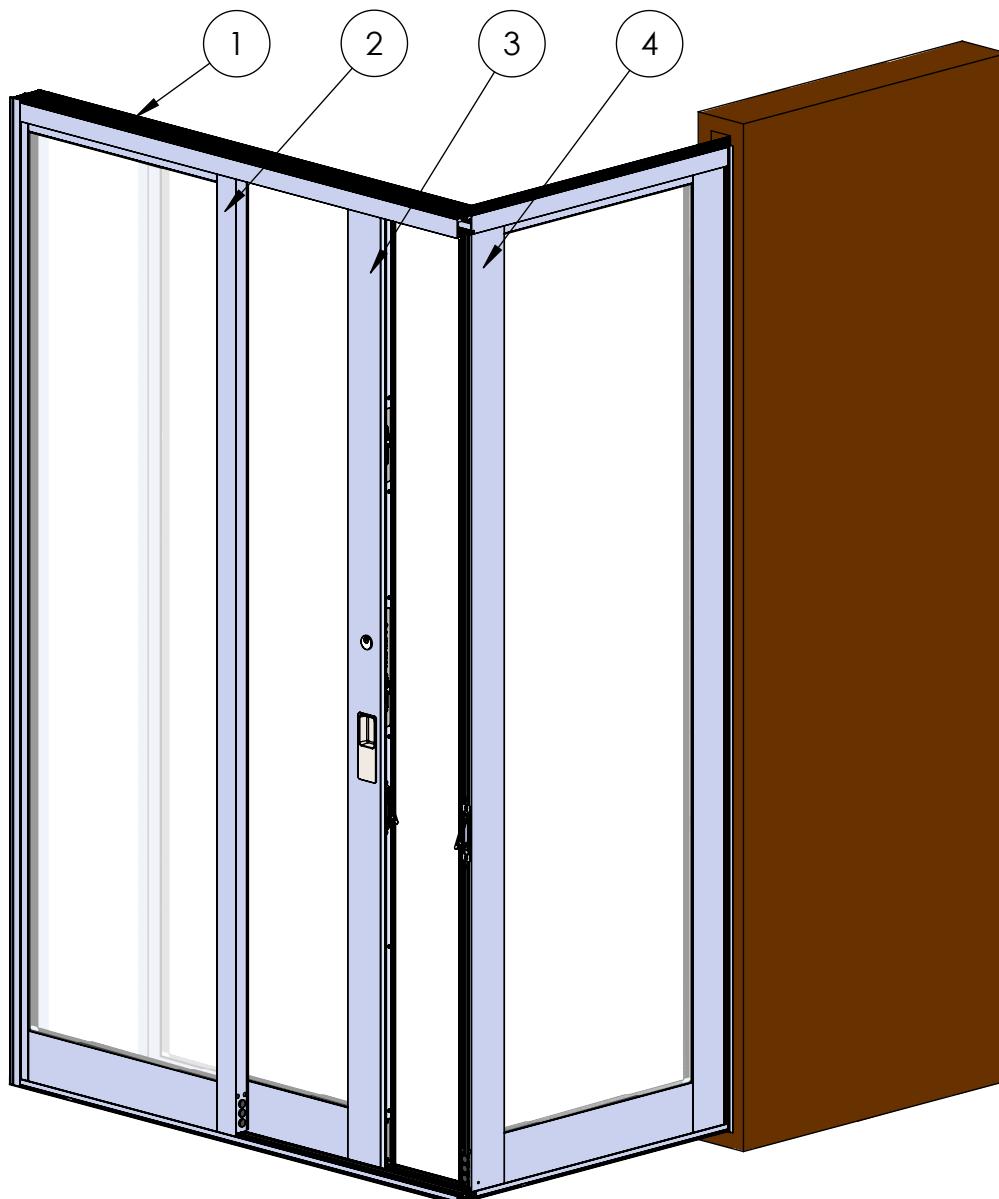


ASSEMBLY / PARTS LIST (B.O.M.)

SERIES: 3070-T
TYPE: OXVXP CONFIGURATION



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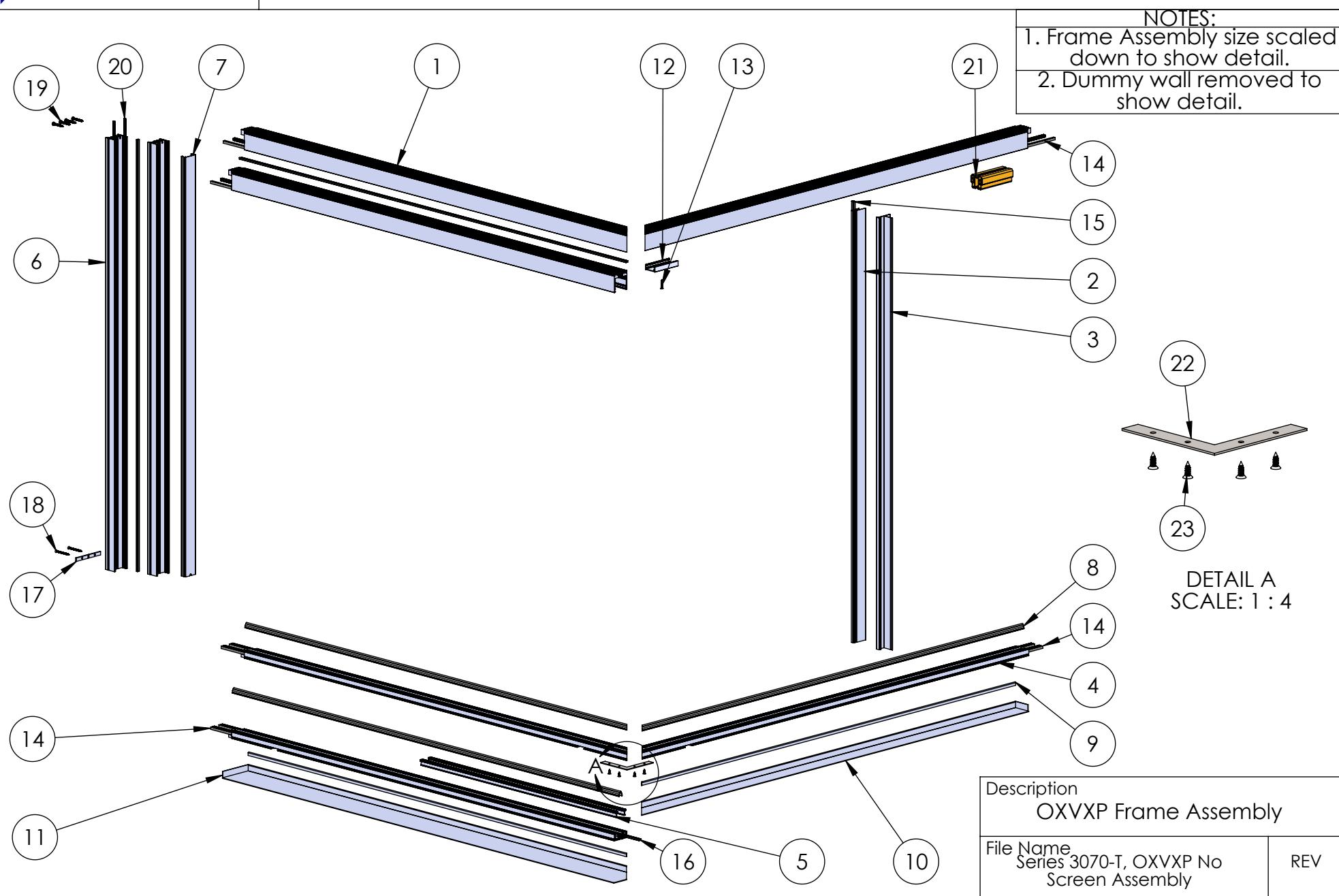
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1	OXVXP Frame Assembly	2-3
2	O Panel Assembly	4
3	X Panel 1 Assembly	5-6
4	X Panel 2 Assembly	7-8
5	Tables	9

NOTES:	
1.	Active left configuration shown.
2.	Dummy wall shown to demonstrate pocket.
3.	Secondary latch used only when net frame height $\geq 96"$.
4.	Interior stack shown.

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ASSEMBLY / PARTS LIST (B.O.M.)



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ASSEMBLY / PARTS LIST (B.O.M.)

EXTRUSIONS				HARDWARE			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3701	Head 1-Track Assembly	3	8	23006	Standard Stainless Steel Track Insert	3
2	3748	Post Interlocker Snap-In	1	9	23220	Sillpan Hem Cover	2
3	3756	Post Interlock Nail-Fin	1	10	3720-1	N3-Sill Pan - 1 Track	1
4	3749	Thermal Sill 1-Track Assembly	3	11	3720-2	N3-Sill Pan - 2 Track	1
5	3747	Sill Filler	2	12	24098	Head Anti Lift	1
6	3711	Jamb 1-Track Assembly	2	13	20247	#8, FHP - A Screw, 1 in, SS, Clear	1
7	3710	Jamb Filler	1	14	19118	Small Fin Seal Mohair	18

15	19117	Large Fin Seal Mohair	1
16	23025	PVC MS Track Joiner	3
17	25186	Rectangular Washer	2
18	20258	#8 FHP - A, 2 in, SS, Clear	2
19	20353	#10 PHP - A, 1.5 in, SS, Clear	4
20	25757	Q-Lon Foam Seal	2
21	24101	Honeycomb Head Bumper	1
22	25037	Corner Door Sill Brace	1
23	20240	#8 FHP - A - UC, .5 in, SS, Clear	4

Description
OXVXP Frame Assembly B.O.M.

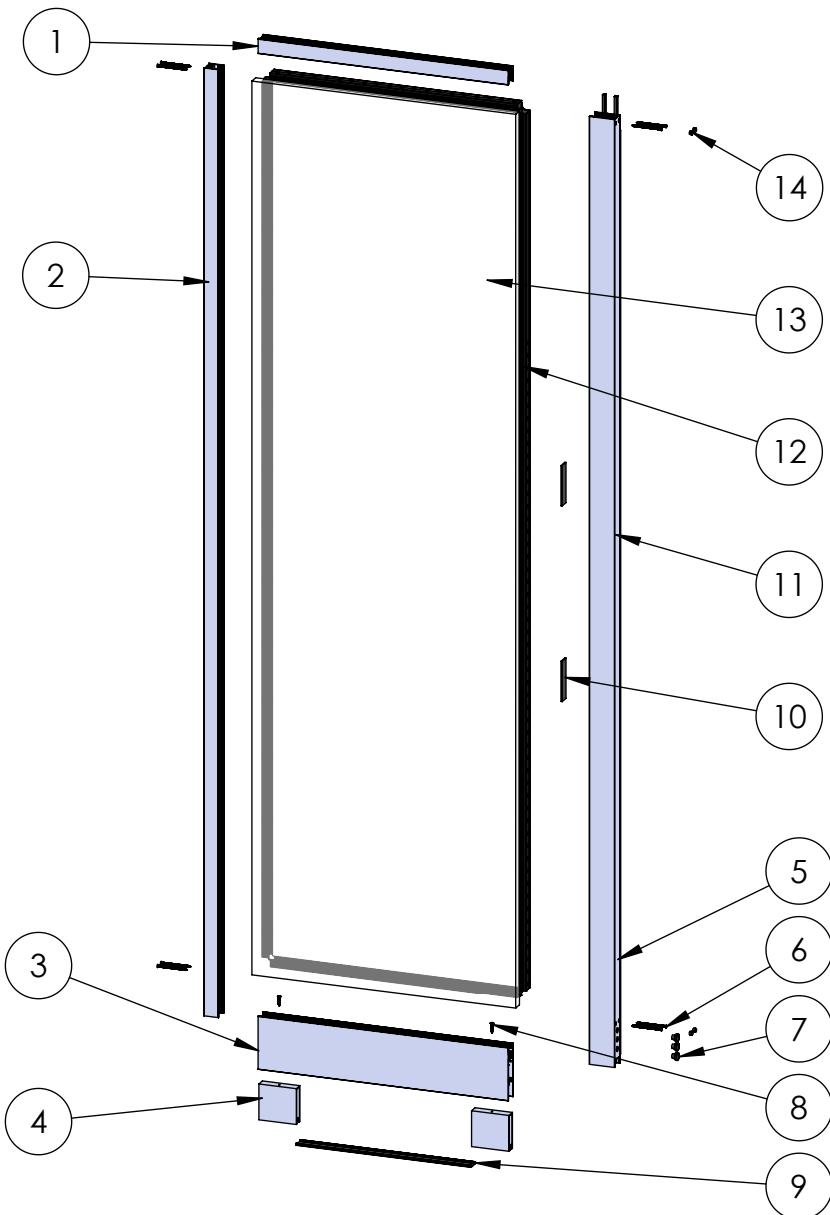
File Name
Series 3070-T, OXVXP No Screen Assembly

REV

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ASSEMBLY / PARTS LIST (B.O.M.)

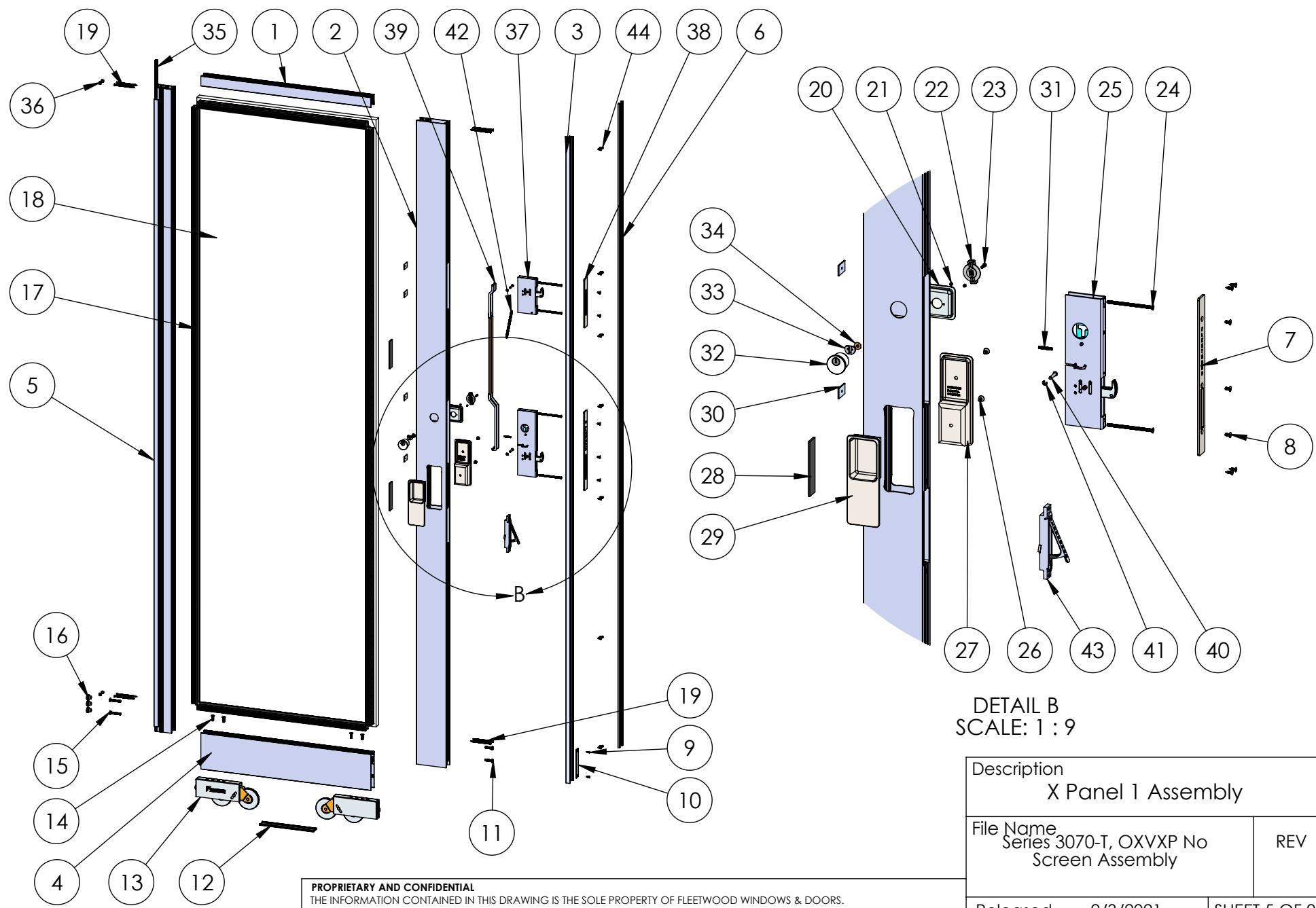


EXTRUSIONS			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3075	Thermal Top Rail DG	1
2	3073	Fixed Stile DG	1
3	3310	Thermal Bottom Rail	1
4	3762	Setting Block - Mammoth Rail, Fixed Panel	2
5	3728	Thermal Interlocker Fixed Assembly	1

HARDWARE			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
6	20262	#8 FHP Screw, 3 in, SS, Clear	8
7	20635	Small Round Panel Plug (All Doors)	3
8	20293	#10 FHP-A, 1", SS, Clear	2
9	22938	PVC Rail Spreader, BL798	1
10	18621	Setting Block (1/8 in x 4 in)	2
11	19117	Large Fin Seal Mohair	2
12	22909	1 inch Glazing Vinyl (Shown)	1
13	-	Glass	1
14	25907	Round Plug - Plastic - 5/16"	4

Description O Panel Assembly	
File Name Series 3070-T, OXVXP No Screen Assembly	REV
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ASSEMBLY / PARTS LIST (B.O.M.)



ASSEMBLY / PARTS LIST (B.O.M.)

EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3075	Thermal Top Rail DG	1
2	3776	Thermal Lock Stile (Archetype) Assembly	1
3	3040	Female Yoke	1
4	3310	Thermal Bottom Rail	1
5	3727	Thermal Interlocker Sliding Assembly	1

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
6	19118	Small Fins Seal Mohair	2
7	26685	Archetype Latch Faceplate	1
8	24076, 25325	#8-32 FHS, 3/8" Hex Socket Flat (SS, Black)	5
9	20887	#6 FHP-A-UC Screw, 0.5 in. (SS)	2
10	25035	Meeting Stile Bumper Cover Plate	1
11	20359	1/4-20 PHP - B, 1 in, SS, Clear	2
12	22938	PVC Rail Spreader, BL798	1
13	18883	A3 Roller, Precision-Tandem	2
14	20305	1/4-20 FHP - B, 3/4 in, SS Clear	4
15	25724	1/4-20 PHP - B, 1.5 in, SS, Clear	2
16	20635	Small Round Panel Plug (All Doors)	3
17	22909	1 inch Glazing Vinyl (Shown)	1
18	-	Glass	1
19	20262	#8 FHP Screw, 3 in, SS, Clear	8
20	24767, 24081	Archetype Actuator Pocket, XO (SS, BLK)	1
21	24074	#4-40 FHP-UC, .188 in, SS, Clear	2
22	24079, 24766	Archetype Actuator (Black, SS)	1
23	24072, 24094	#6-32, Hex Socket Head Cap, Self Locking, 1/2", SS (Clear, Black)	1
24	25560	#10-32 FHP-B Screw, 3.375 in.	4

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
25	24070	OX Primary Latch	1
26	24087, 24093	#10-32 FH Socket Screw, 0.375 in (SS, Black)	2
27	24089, 24091	Archetype Handle, Inside, with Gasket (SS, BLK)	1
28	18621	Setting Block (1/8 in x 4 in)	2
29	24090, 24092	Archetype Handle, Outside, with Gasket (SS, BLK)	1
30	18671	Back Up Plate # 10-32 x 0.075 Thk.	4
31	24935	#8-32 x 1" Set Screw (Reg. Arch. Cyl.)	1
32	See Table A	Key Cylinder Set	1
33	24780	Cam - (for Archetype Key Cylinder)	1
34	24781	Brass Bushing - Key Cylinder	1
35	19117	Large Fin Seal Mohair	1
36	25907	Round Plug - Plastic - 5/16"	4
37	24082	Archetype Secondary Latch	1
38	26686	Archetype Secondary Latch Faceplate, (Thermal)	1
39	26373	Secondary Latch Linkage	1
40	24128	Archetype Pin, Clevis Grooved	2
41	24129	E-Style Retaining Ring	2
42	26171	Spring Compensation	1
43	26135	Edge Pull Assembly	1
44	20240	#8 FHP - A - UC, .5 in, SS, Clear	Varies

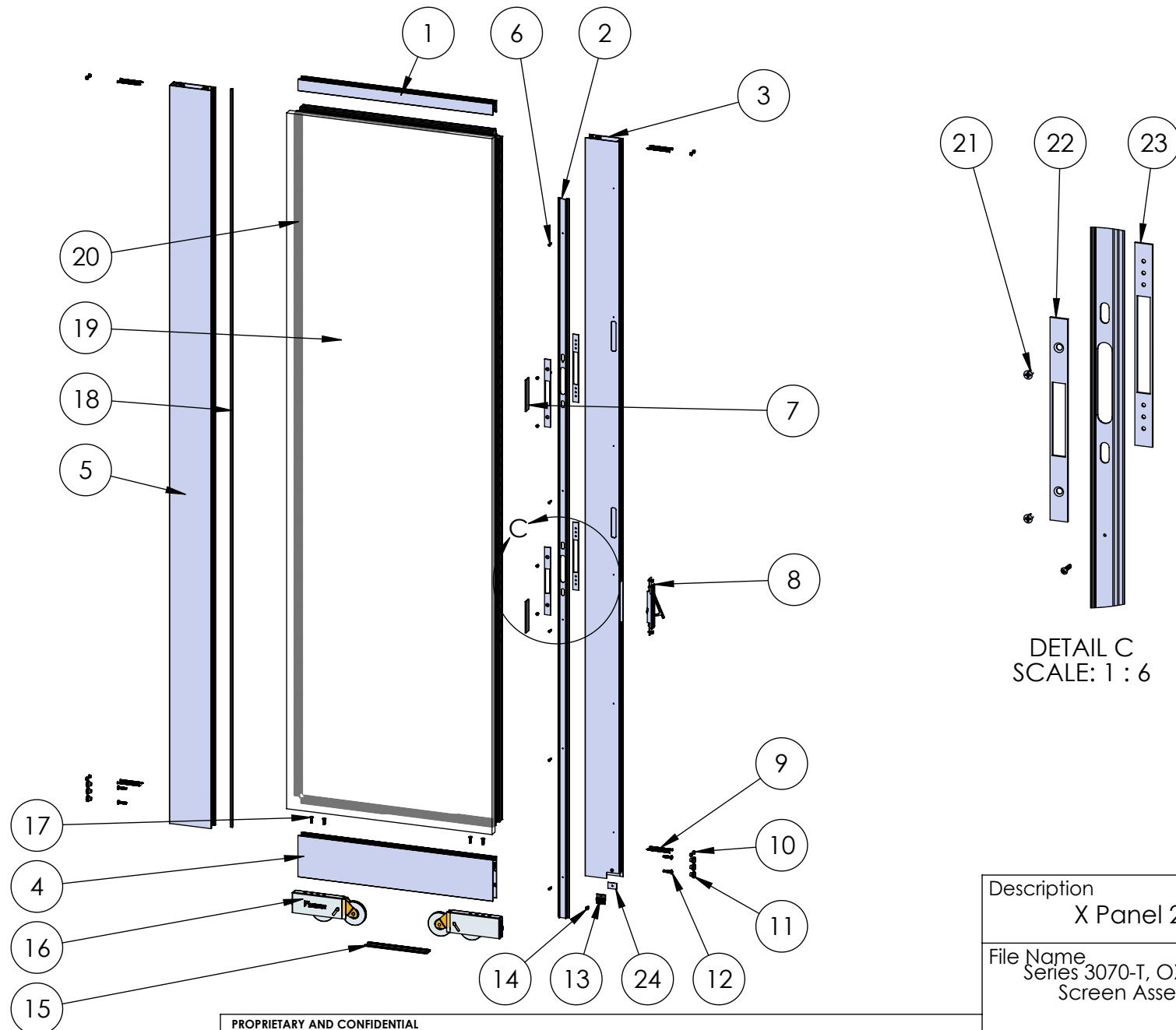
Description
X Panel 1 Assembly B.O.M.

File Name
Series 3070-T, OXVXP No
Screen Assembly

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ASSEMBLY / PARTS LIST (B.O.M.)



Description	X Panel 2 Assembly	
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ASSEMBLY / PARTS LIST (B.O.M.)

EXTRUSIONS			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3075	Thermal Top Rail DG	1
2	3039	Male Yoke	1
3	3776	Thermal Lock Stile (Archetype)	1
4	3310	Thermal Bottom Rail	1
5	3777	4 in Thermal Pocket Sightline Extender	1

HARDWARE			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
6	20236	#6 PHP - A, .75, SS, Clear	Varies
7	18621	Setting Block (1/8 in x 4 in)	2
8	26136	Edge Pull (Thermal Assembly)	1
9	20262	#8 FHP Screw, 3 in, SS, Clear	8
10	25907	Round Plug - Plastic - 5/16"	8
11	20635	Small Round Panel Plug (All Doors)	6
12	20359	1/4-20 PHP - B, 1 in, SS, Clear	4
13	25779	Sill Brush Air Barrier on Corner Door (Lead Stile)	1
14	25487	#10-32 FH Torx Screw, 0.5in.	1
15	22938	PVC Rail Spreader, BL798	1
16	18883	A3 Roller, Precision - Tandem	2

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HARDWARE			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
17	20305	1/4-20 FHP - B, 3/4 in, SS Clear	4
18	19117	Large Fin Seal Mohair	1
19	-	Glass	1
20	22909	1 inch Glazing Vinyl (Shown)	1
21	20266	#10-32 FHP - UC, .375in	4
22	24980	Strike Plate, Meeting Stile	2
23	24981	Strike Backup Plate, Meeting Stile	2
24	18671	Back Up Plate # 10-32 x 0.075 Thk.	1

Description
X Panel 2 Assembly B.O.M.

File Name
Series 3070-T, OXVXP No Screen Assembly

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ASSEMBLY / PARTS LIST (B.O.M.)

TABLE A: Key Cylinder Options		
Keyed	Color	ID
Alike	Stainless	25356
	Black	24784
Different	Stainless	24782
	Black	24783

Description	Tables	
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