

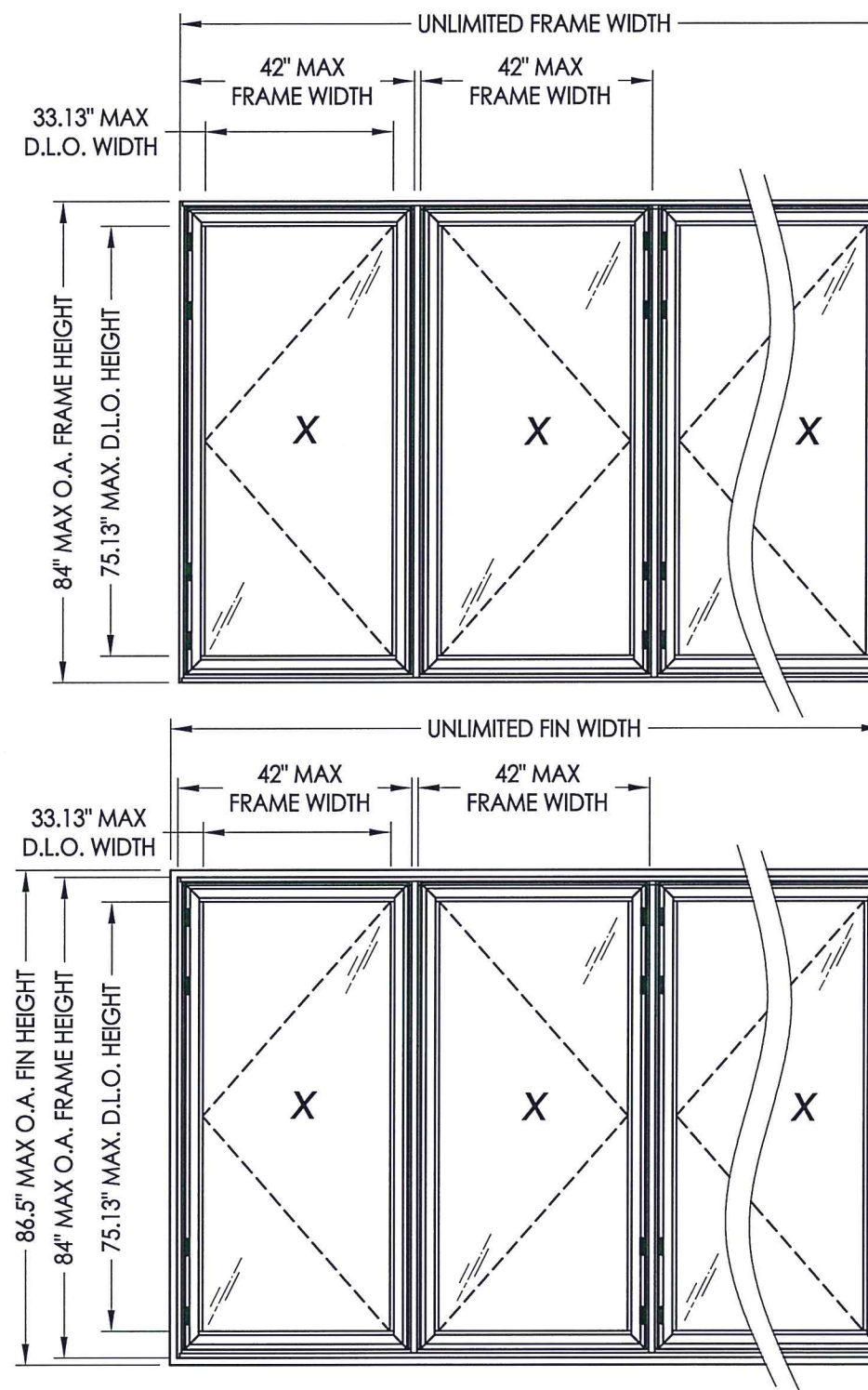


**Series 3800-T w/ Series 350-T
Aluminum Casement Window
w/ Thermal Break Frame
"IMPACT"**

GENERAL NOTES

1. This product has been evaluated and is in compliance with the 7th Edition (2020) Florida Building Code (FBC) structural requirements excluding the "High Velocity Hurricane Zone" (HVHZ).
2. Product anchors shall be as listed and spaced as shown on details. Anchor embedment to base material shall be beyond wall dressing or stucco.
3. When used in areas requiring wind borne debris protection this product complies with FBC Sections 1609.1.2 & R301.2.1.2 and does not require an impact resistant covering. This product meets missile level "D" and includes Wind Zone 4 as defined in ASTM E1996 and FBC Sections 1609.1.2.2 & R301.2.1.2.1.
4. For 2x stud framing construction, anchoring of these units shall be the same as that shown for 2x buck masonry construction.
5. Site conditions that deviate from the details of this drawing require further engineering analysis by a licensed engineer or registered architect.

TABLE OF CONTENTS	
SHEET#	DESCRIPTION
1	Typical elevations, design pressures and general notes
2	Elevations
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12	Bill of materials and components



OVERALL FIN DIMENSION	OVERALL FRAME DIMENSION	OVERALL D.L.O. DIMENSION	GLASS TYPE	DESIGN PRESSURE (PSF)	
				POSITIVE	NEGATIVE
UNLIMITED X 67.5"	UNLIMITED X 65"	33.63" X 56.63"	G1, G2, G3, G4, G5	+65.0	-65.0
UNLIMITED X 86.5"	UNLIMITED X 84"	33.13" X 75.13"	G1, G2, G3, G4, G5	+65.0	-65.0



F. SCHMIDT
LICENSE
No. 43409
STATE OF FLORIDA
PROFESSIONAL ENGINEER

December 7, 2021

Documents Prepared By:
Lyndon F. Schmidt
P.E. No. 43409

BUILDING CONSULTANTS, INC.
P.O. Box 230, Valrico, FL 33595
Phone No.: 813.659.9197
FBPE Registry No. 9813

[Signature]

PRODUCT:

FLEETWOOD WINDOWS AND DOORS

PART OR ASSEMBLY:

TYPICAL ELEVATION, DESIGN
PRESSURES & GENERAL NOTES

NO.	DATE	REVISIONS
5	12/7/21	SERIES NAME CHANGE
4	8/06/20	UPDATE TO 7TH ED. (2020) FBC
3	8/07/17	UPDATE TO 6TH ED. (2017) FBC
2	8/22/16	RENUMBER DRAWINGS
1	1/22/15	UPDATE TO 5TH ED. (2014) FBC
NO.	DATE	

DATE: 10/23/13

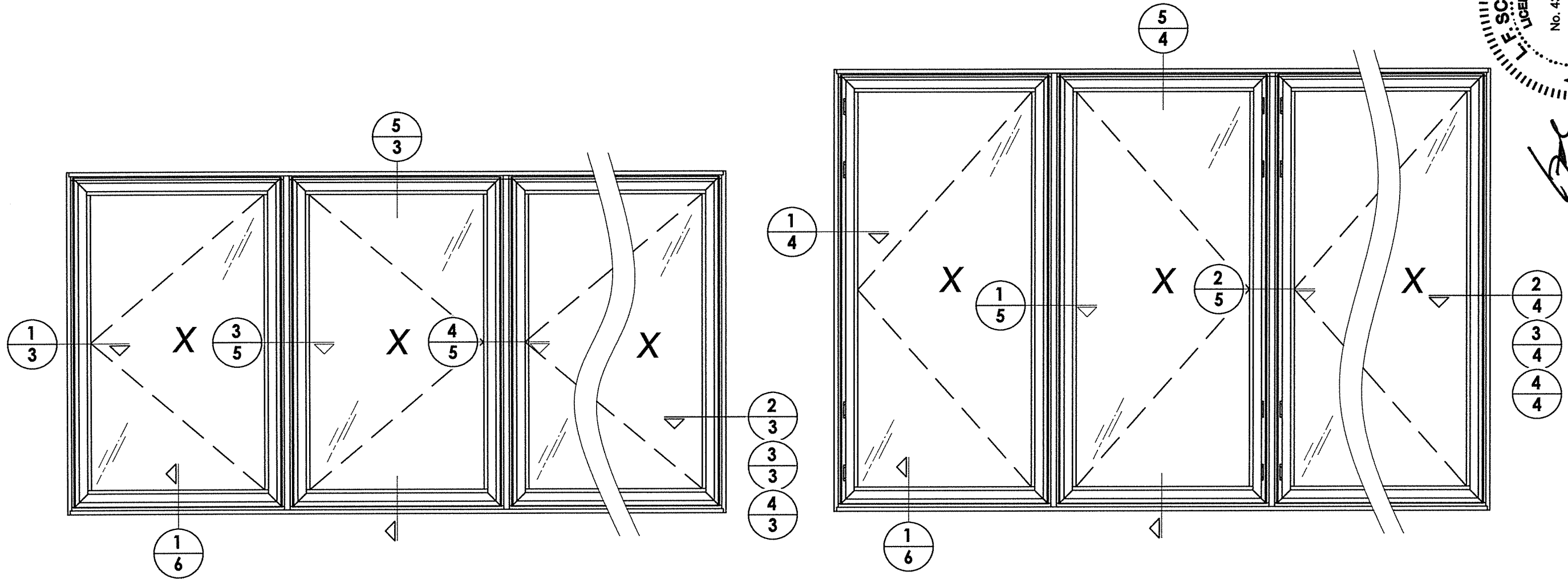
SCALE: N.T.S.

DWG. BY: JK

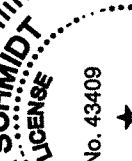
CHK. BY: LFS

DRAWING NO.: FL-14904.4

SHEET 1 OF 12



HARDWARE TABLE			
HINGE			
Qty.	Description	Height	Snubbers
5	Butt hinge	≤ 84"	Not Req'd
4	Butt hinge	≤ 84"	Yes (2)
2	Butt hinge	≤ 50"	Yes (2)
2	4 Bar hinge	≤ 65"	Yes (3)
HANDLES			
Points	Description	Height	*Cam locks can be used in conjunction with multipoint lock or in lieu of multipoint locks
4	Multipoint	> 72"	
3	Multipoint	≤ 72"	
Qty.			
3	Cam*	≤ 65"	
1	Cam*	≤ 50"	



September 7, 2021

Exhibits Prepared By:

F. Schmidt

No. 43409

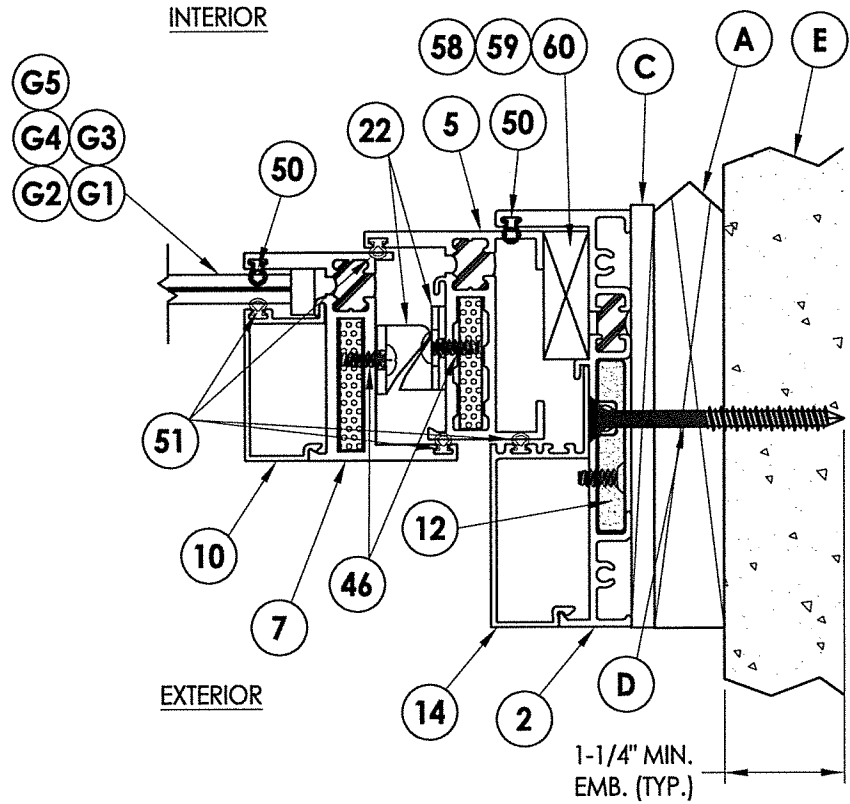
BUILDING CONSULTANTS, INC.
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FBPE Registry No. 9813

December 7, 2021
Documents Prepared By:
Lyndon F. Schmidt
P.E. No. 43409

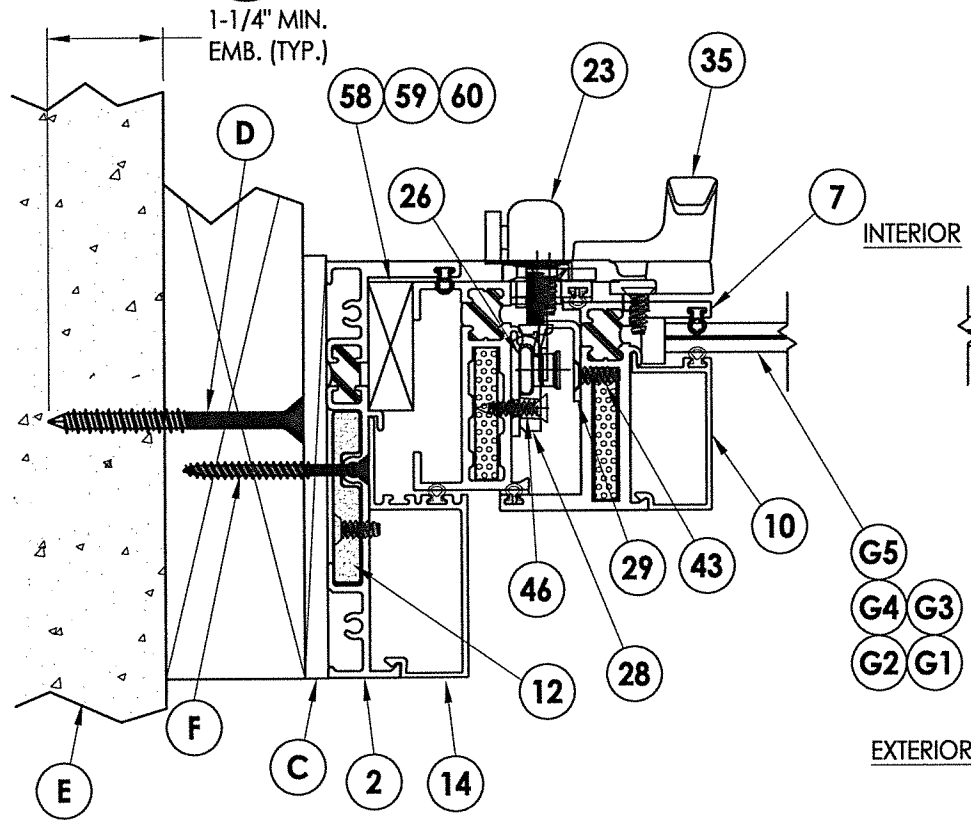
R_W BUILDING CORP.
P.O. Box 2300
Phone No.:
FBPE Regist.

DATE: 10/23/13					PRODUCT: FLEETWOOD WINDOWS AND DOORS
SCALE: N.T.S.					
DWG. BY: JK					
CHK. BY: LFS					
DRAWING NO.: FL-14904.4					
SHEET 2 OF 12					PART OR ASSEMBLY: ELEVATIONS
5	12/7/21	SERIES NAME CHANGE	LFS		
4	8/06/20	UPDATE TO 7th ED. (2020)	FBC	DAC	
3	8/07/17	UPDATE TO 6TH ED. (2017)	FBC	LFS	
2	8/22/16	RENUMBER DRAWINGS	LFS		
1	1/22/15	UPDATE TO 5TH ED. (2014)	FBC	LFS	
NO.	DATE		BY		
REVISIONS					

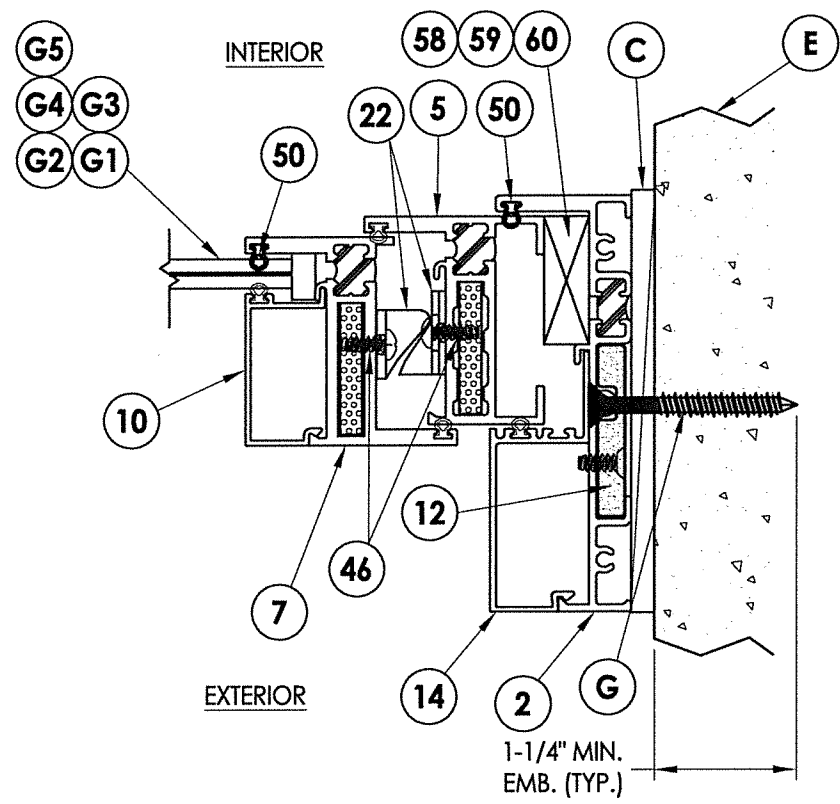
Z:\Clients\Fleetwood PERMANENT\A - Florida Product Approvals\FL-14904 Casement\C - Drawings\FL-14904 (2020) R8VL-14904.1-6.dwg



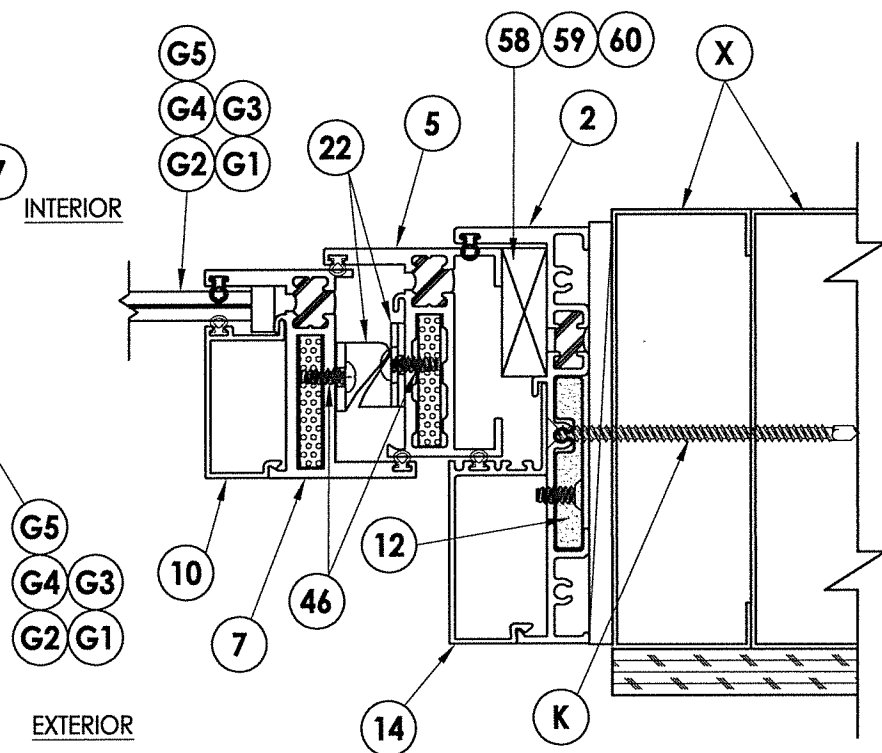
3 HORIZONTAL CROSS SECTION
3 Shown w/ 1X Sub buck option



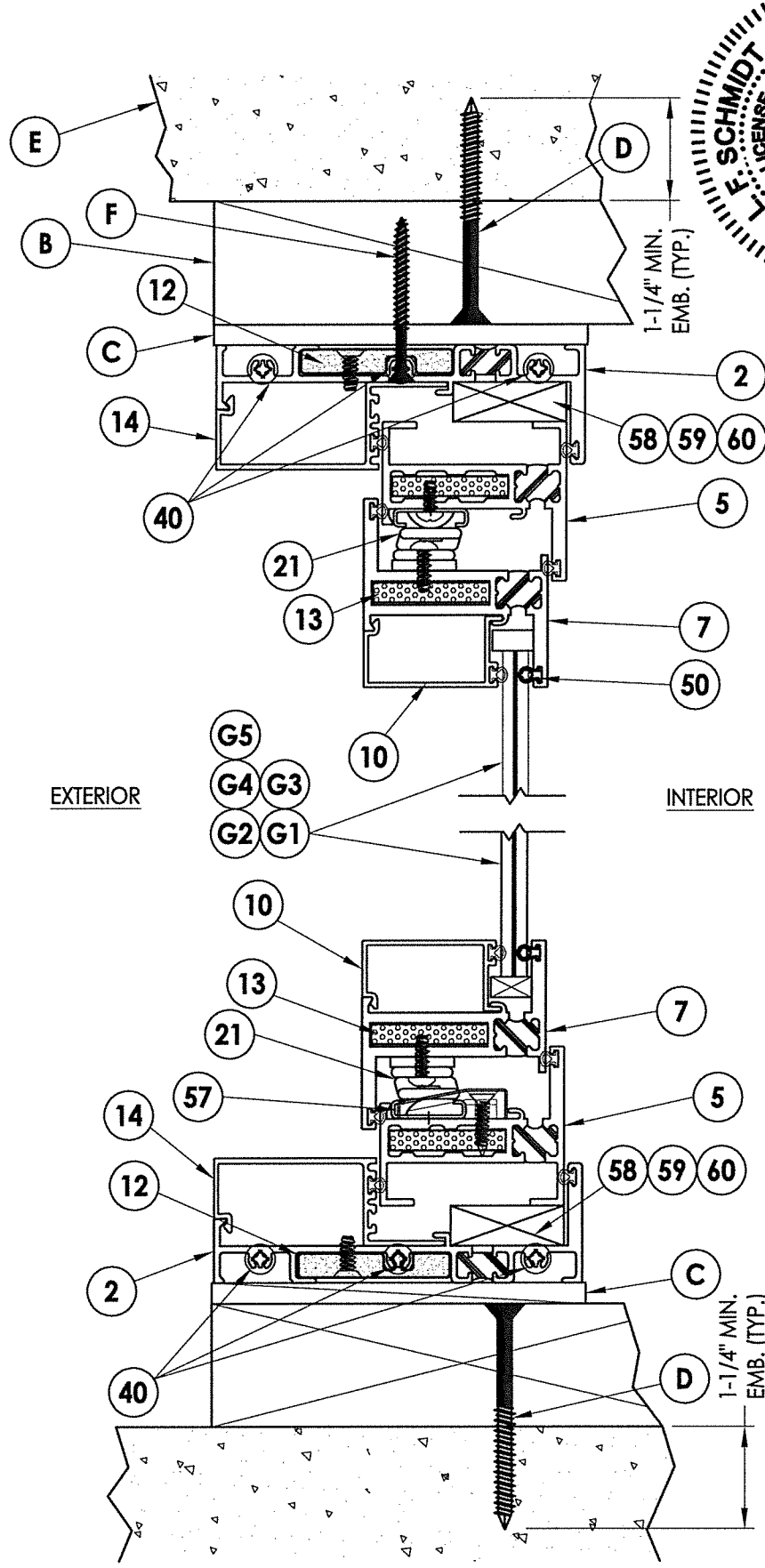
1 HORIZONTAL CROSS SECTION
3 Show W/ 2X Buck and Steel Stud options



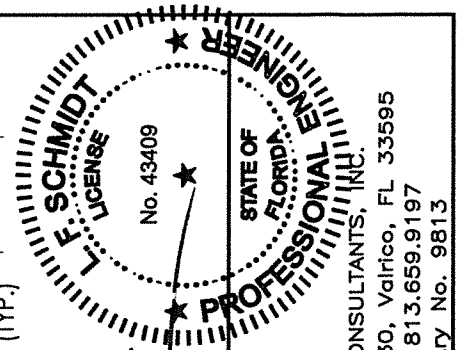
4 HORIZONTAL CROSS SECTION
3 Shown w/ Direct to Masonry option



2 HORIZONTAL CROSS SECTION
3 Shown w/ 1X Sub buck option



5 VERTICAL CROSS SECTION
3 Shown w/ 2X Buck Construction



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FBPE Registry No. 9813

PRODUCT:
FLEETWOOD WINDOWS AND DOORS
PART OR ASSEMBLY:
HORIZONTAL AND VERTICAL CROSS SECTIONS

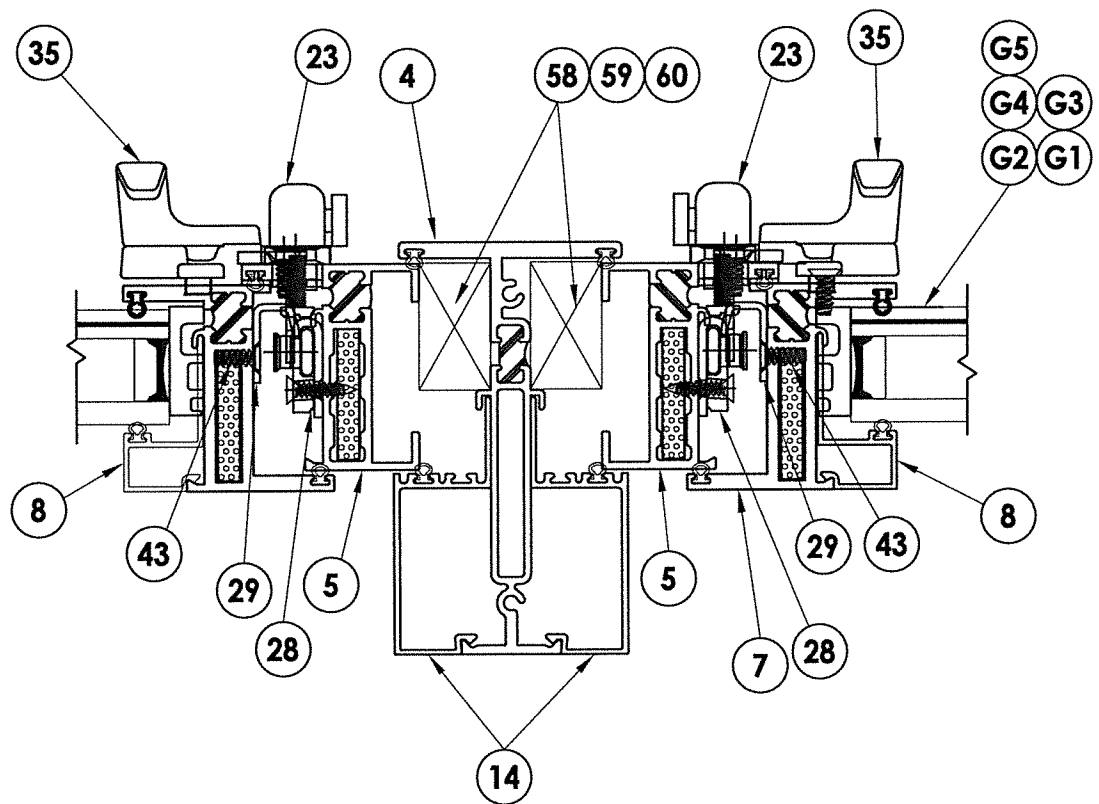
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DATE: 10/23/13
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: FL-14904.4
SHEET 3 OF 12

NOTE:
1. Sheet Metal Screws must penetrate a min. of 3 threads through at least two (2) sheets of metal.

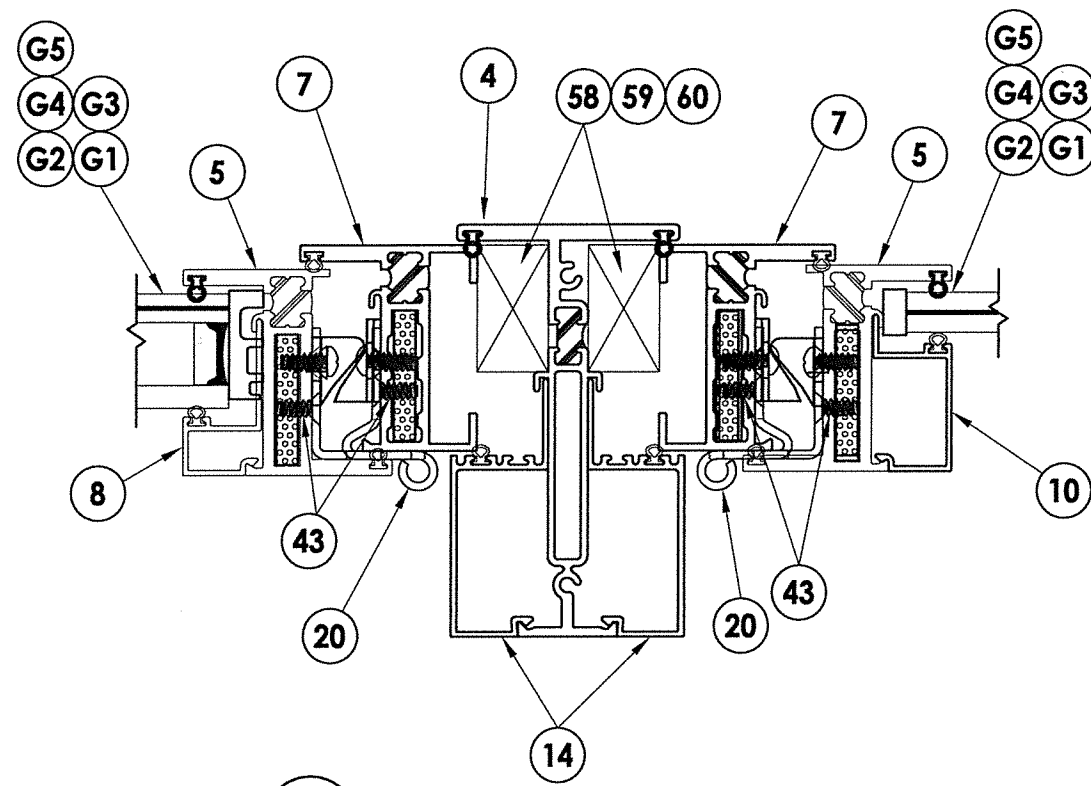
EXTERIOR

1 **HORIZONTAL CROSS SECTION**
4



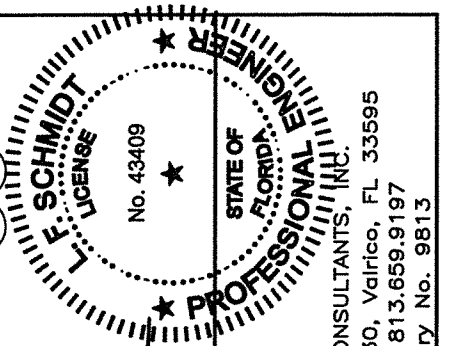
EXTERIOR

3 HORIZONTAL CROSS SECTION
5



Technical drawing of a mechanical assembly in cross-section. The assembly features a central vertical component (14) flanked by two horizontal components (5). Various seals, gaskets, and structural elements are labeled with numbers and letters. Labels include G1, G2, G3, G4, G5, 4, 5, 7, 8, 10, 14, 22, 46, 50, 58, 59, 60.

4 HORIZONTAL CROSS SECTION



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FBPE Registr

PRODUCT: FLEETWOOD WINDOWS AND DOORS

PART OR ASSEMBLY: HORIZONTAL CROSS SECTIONS

5	12/7/21	SERIES NAME CHANGE		LFS
4	8/06/20	UPDATE TO 7th ED. (2020)	FBC	DAC
3	8/07/17	UPDATE TO 6th ED. (2017)	FBC	LFS
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1	1/22/15	UPDATE TO 5TH ED. (2014)	FBC	LFS
NO.	DATE			BY

DATE: 10/23/13

SCALE: N.T.S.

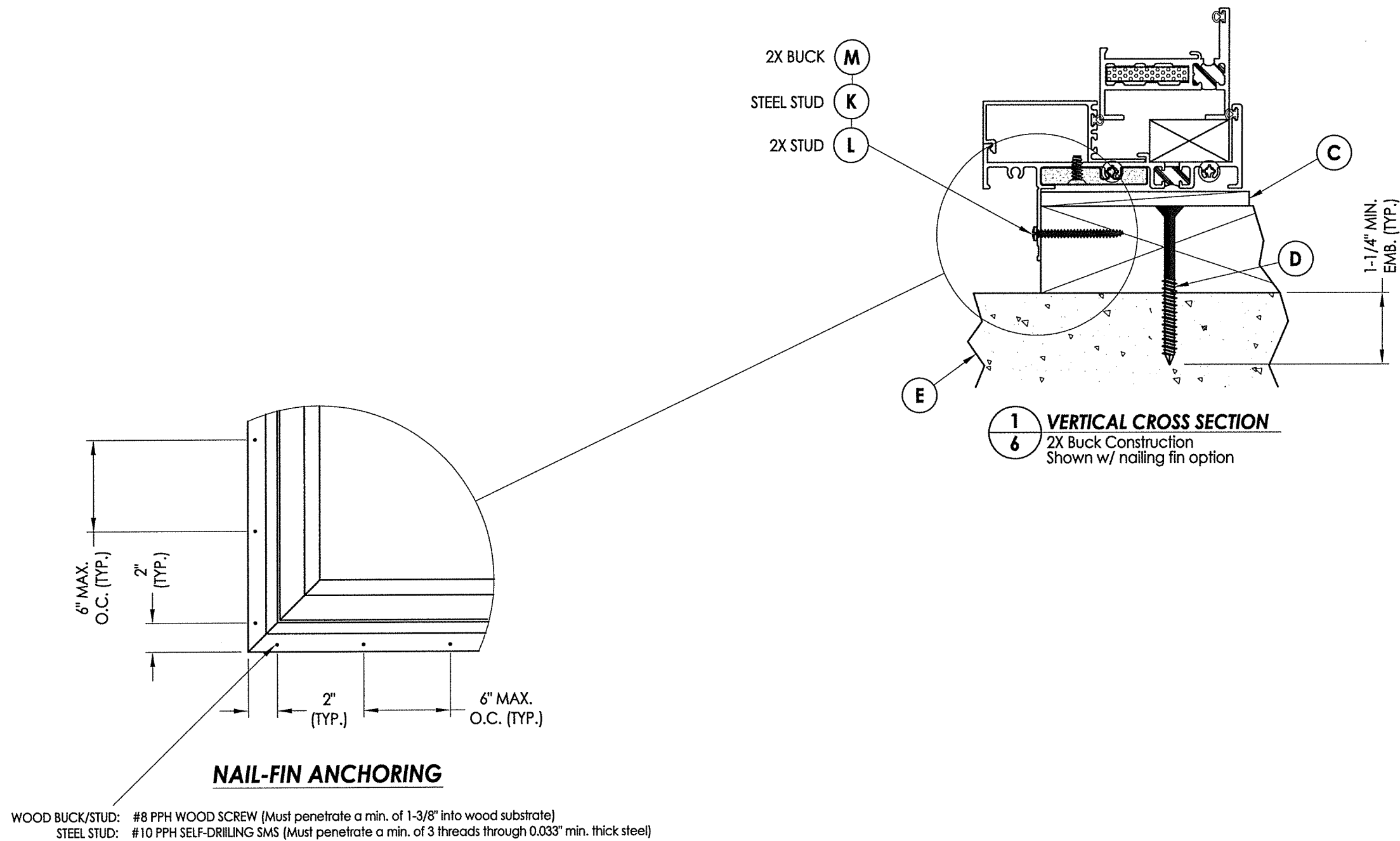
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DRAWING NO.:	02
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				SERIES NAME CHANGE	LFS
5	12/7/21			UPDATE TO 7th ED.	DAC
4	8/06/20	(2020)	FBC		LFS
3	8/07/17	UPDATE TO 6TH ED.	(2017)	FBC	LFS
2	8/22/16	RENUMBER DRAWINGS			LFS
1	1/22/15	UPDATE TO 5TH ED.	(2014)	FBC	LFS
NO.	DATE				BY

DATE: 10/23/13

SCALE: N.T.S.

DWG. BY: JK

CHK. BY: LFS

DRAWING NO.:

FL-14904.4

SHEET 6 OF 12

December 7, 2021
Documents Prepared By:
Lyndon F. Schmidt
P.E. No. 43409

PART OR ASSEMBLY:

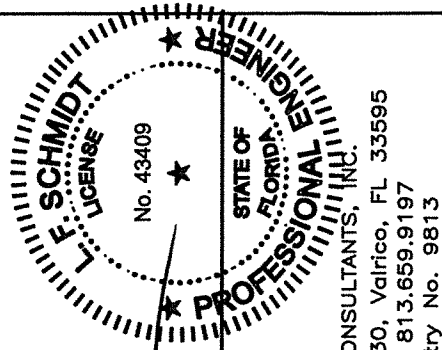
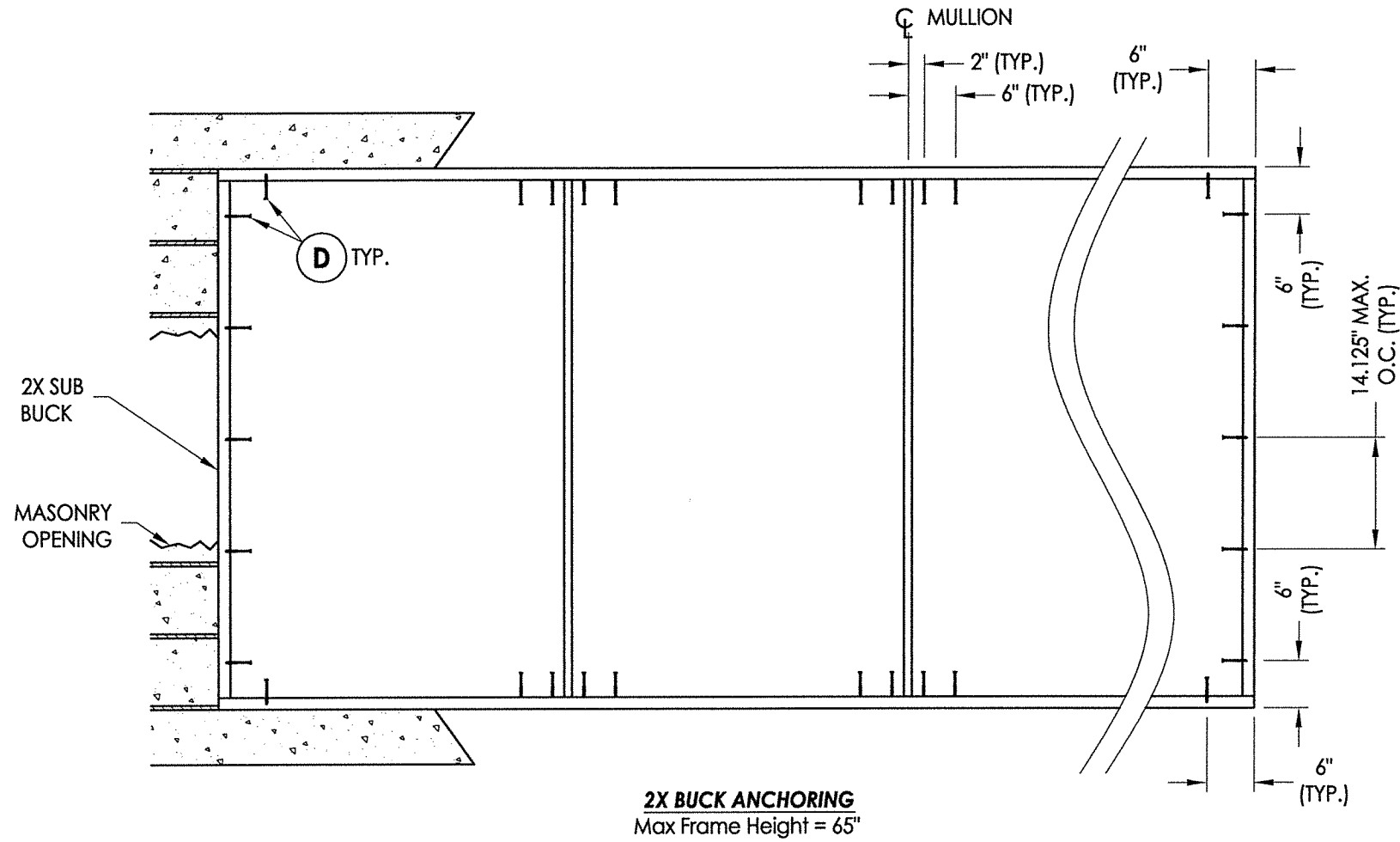
**VERTICAL
CROSS SECTION**

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CONCRETE ANCHOR NOTES:

- Concrete anchor locations at the corners may be adjusted to maintain the min. edge distance to mortar joints.
- Concrete anchor locations noted as "MAX. ON CENTER" must be adjusted to maintain the min. edge distance to mortar joints, additional concrete anchors may be required to ensure the "MAX. ON CENTER" dimension are not exceeded.
- Concrete anchor table:

ANCHOR TYPE	ANCHOR SIZE	MIN. EMBEDMENT	MIN. CLEARANCE TO MASONRY EDGE	MIN. CLEARANCE TO ADJACENT ANCHOR
ITW TAPCON®	1/4"	1-1/4"	2"	4"
DeWALT ULTRACON®	1/4"	1-1/4"	1"	4"



December 7, 2021
Documents Prepared By:
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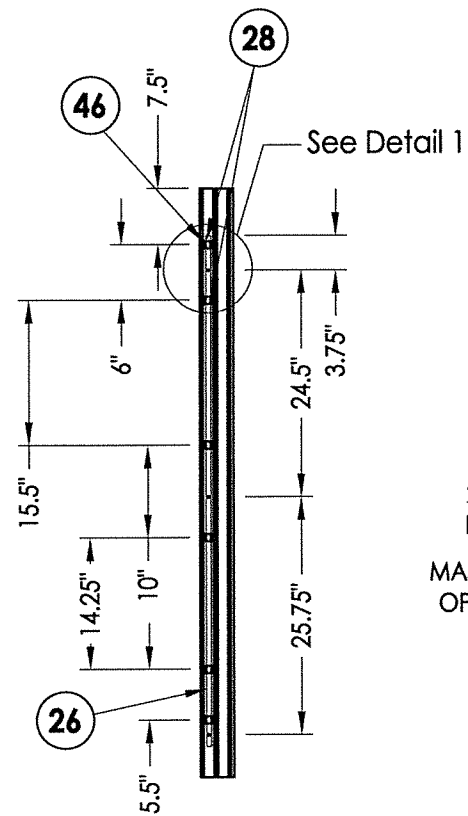
RW
BUILDING CONSULTANTS, INC.
P.O. Box 230, Valrico, FL 33595
Phone No.: 813.659.9197
FBPE Registry No. 9813

PRODUCT:
FLEETWOOD WINDOWS AND DOORS

PART OR ASSEMBLY:
BUCK ANCHORING

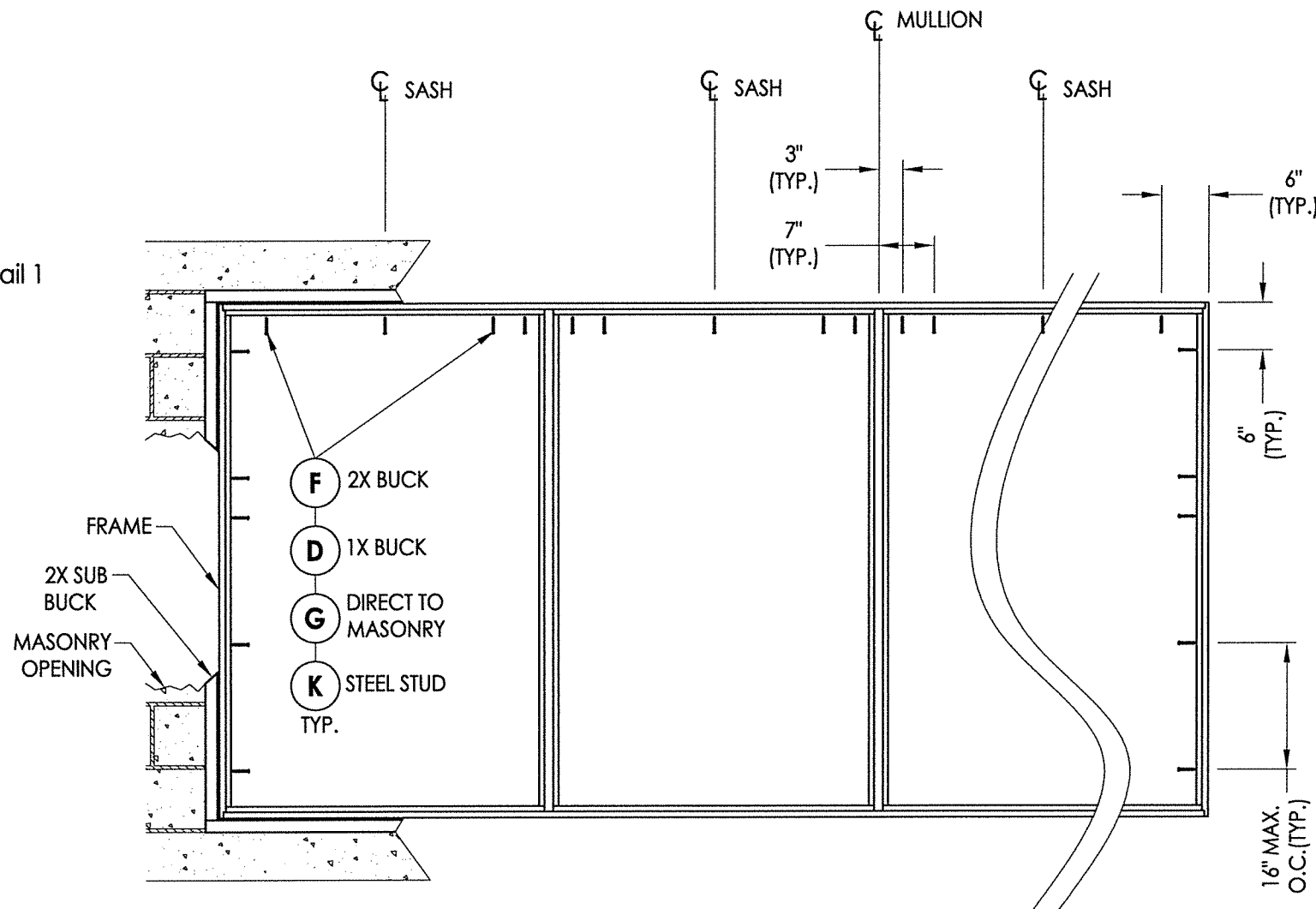
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DATE: 10/23/13
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: FL-14904.4
SHEET 7 OF 12



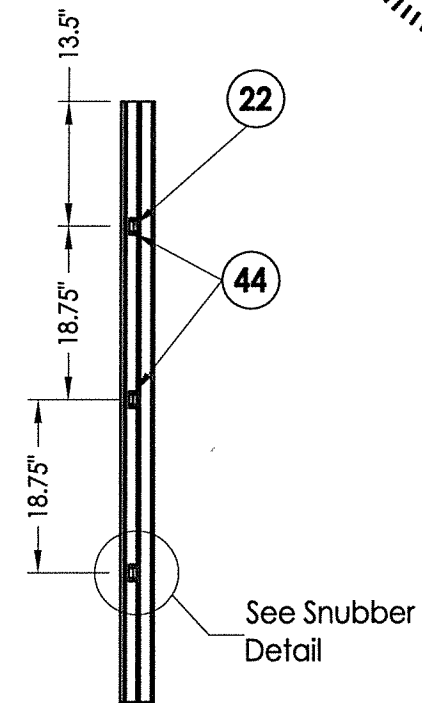
LOCK JAMB

Locking Points (3)

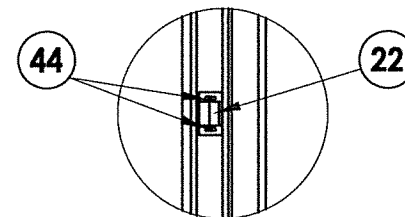


FRAME ANCHORING

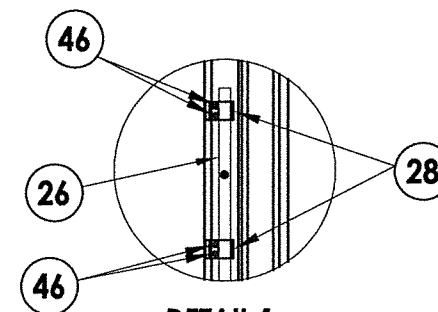
Max Frame Height = 65"



SNUBBERS JAMB



SNUBBER DETAIL



DETAIL 1

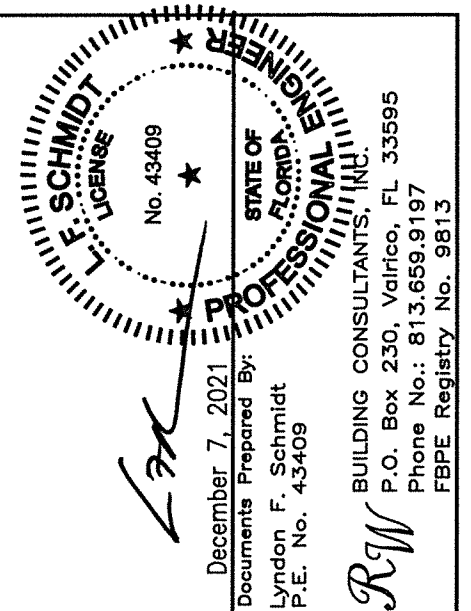
CONCRETE ANCHOR NOTES:

1. Concrete anchor locations at the corners may be adjusted to maintain the min. edge distance to mortar joints.
2. Concrete anchor locations noted as "MAX. ON CENTER" must be adjusted to maintain the min. edge distance to mortar joints, additional concrete anchors may be required to ensure the "MAX. ON CENTER" dimension are not exceeded.
3. Concrete anchor table:

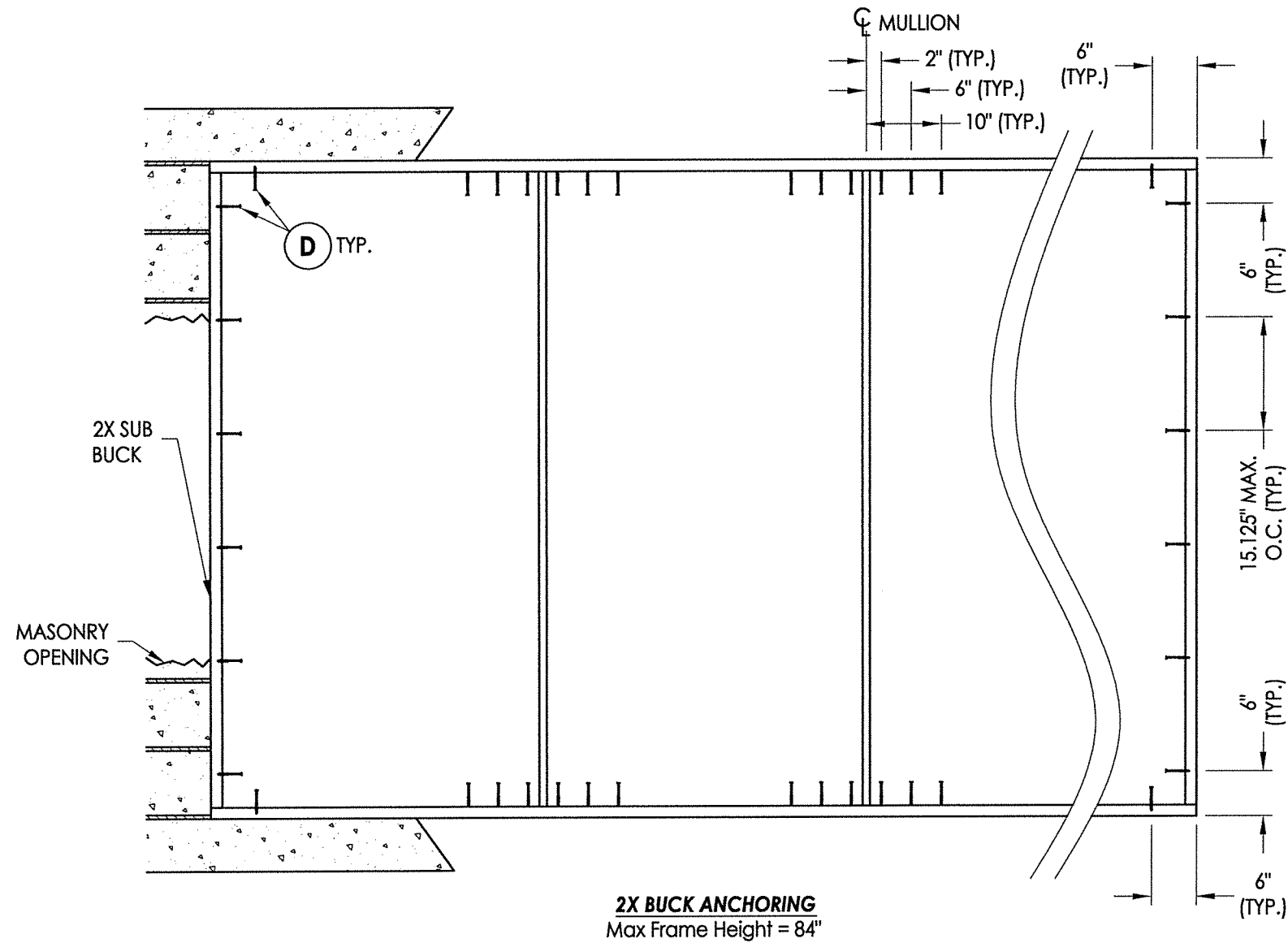
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ITW TAPCON®	1/4"	1-1/4"	2"	4"
DeWALT ULTRACON®	1/4"	1-1/4"	1"	4"

WOOD SCREW INSTALLATION NOTES:

1. Maintain a minimum 5/8" edge distance, 1" end distance, & 1" o.c. spacing of wood screws to prevent the splitting of wood.



DATE: 10/23/13		PRODUCT:	
SCALE: N.T.S.		FLEETWOOD WINDOWS AND DOORS	
DWG. BY: JK		PART OR ASSEMBLY: FRAME ANCHORING	
CHK. BY: LFS			
DRAWING NO.: FL-14904.4			
SHEET 8 OF 12			



CONCRETE ANCHOR NOTES:

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Phone No.: 813.659.9197
FBPE Registry No. 9813

PRODUCT: FLEETWOOD WINDOWS AND DOORS		PART OR ASSEMBLY: BUCK ANCHORING	
5	12/7/21	SERIES NAME CHANGE	LFS
4	8/06/20	UPDATE TO 7TH ED. (2020)	FBC DAC
3	8/07/17	UPDATE TO 6TH ED. (2017)	FBC LFS
2	8/22/16	RENUMBER DRAWINGS	LFS
1	1/22/15	UPDATE TO 5TH ED. (2014)	FBC LFS
NO. DATE		BY	
REVISIONS			

DATE: 10/23/13

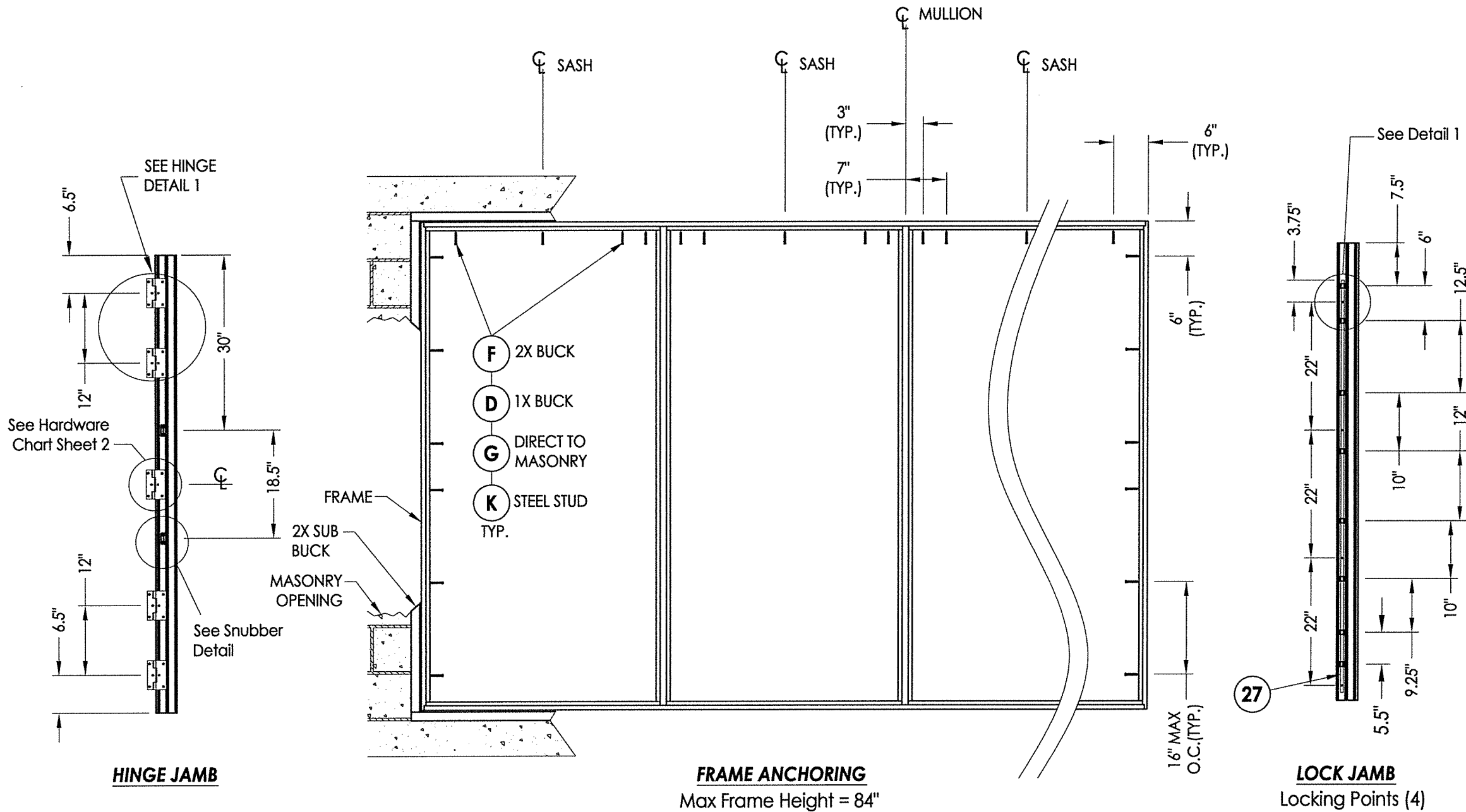
SCALE: N.T.S.

DWG. BY: JK

CHK. BY: LFS

DRAWING NO.: FL-14904.4

SHEET 9 OF 12



HINGE JAMB

FRAME ANCHORING
Max Frame Height = 84"

LOCK JAMB
Locking Points (4)

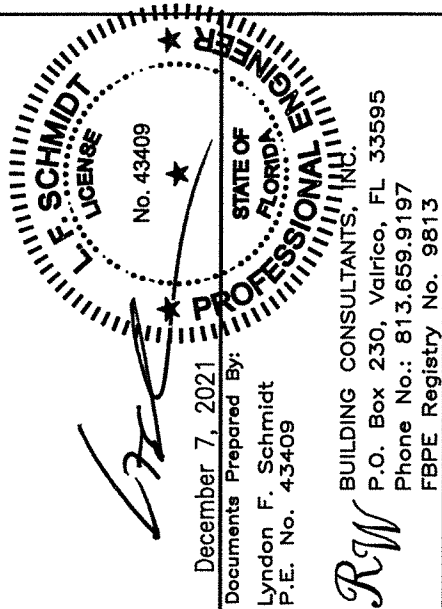
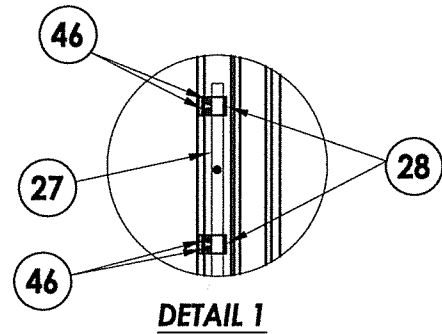
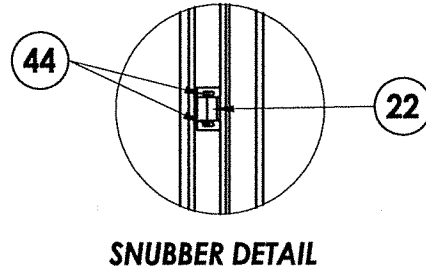
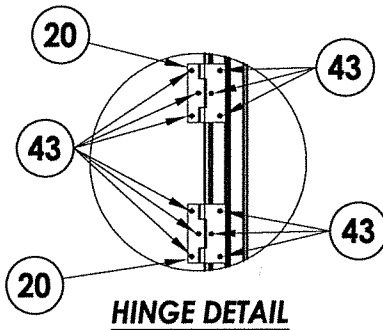
CONCRETE ANCHOR NOTES:

- Concrete anchor locations at the corners may be adjusted to maintain the min. edge distance to mortar joints.
- Concrete anchor locations noted as "MAX. ON CENTER" must be adjusted to maintain the min. edge distance to mortar joints, additional concrete anchors may be required to ensure the "MAX. ON CENTER" dimension are not exceeded.
- Concrete anchor table:

ANCHOR TYPE	ANCHOR SIZE	MIN. EMBEDMENT	MIN. CLEARANCE TO MASONRY EDGE	MIN. CLEARANCE TO ADJACENT ANCHOR
ITW TAPCON®	1/4"	1-1/4"	2"	4"
DeWALT ULTRA-CON®	1/4"	1-1/4"	1"	4"

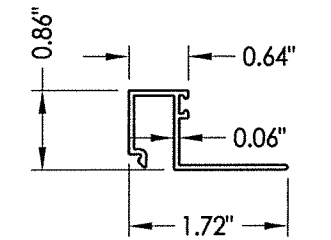
WOOD SCREW INSTALLATION NOTES:

- Maintain a minimum 5/8" edge distance, 1" end distance, & 1" o.c. spacing of wood screws to prevent the splitting of wood.

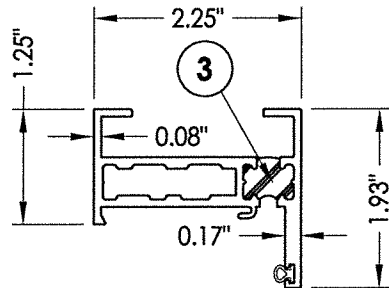


PRODUCT:		FLEETWOOD WINDOWS AND DOORS	
PART OR ASSEMBLY:		FRAME ANCHORING	
NO.	DATE	LFS	BY
5	12/7/21	SERIES NAME CHANGE	LFS
4	8/06/20	UPDATE TO 7TH ED. (2020) FBC	DAC
3	8/07/17	UPDATE TO 6TH ED. (2017) FBC	LFS
2	8/22/16	RENUMBER DRAWINGS	LFS
1	1/22/15	UPDATE TO 5TH ED. (2014) FBC	LFS
REVISIONS			
DATE: 10/23/13			
SCALE: N.T.S.			
DWG. BY: JK			
CHK. BY: LFS			
DRAWING NO.: FL-14904.4			
SHEET 10 OF 12			

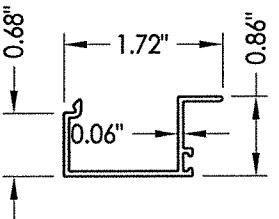
BILL OF MATERIALS		
ITEM #	DESCRIPTION	MATERIAL
A	1X BUCK SG >= 0.55	WOOD
B	2X BUCK SG >= 0.55	WOOD
C	1/4" MAX. SHIM SPACE	-
D	1/4" X 2-3/4" DeWALT OR ITW PFH CONCRETE SCREW	STEEL
E	MASONRY - 3,000 PSI MIN. CONCRETE CONFORMING TO ACI 301 OR HOLLOW BLOCK CONFORMING TO ASTM C90	CONCRETE
F	#10 X 2" PPH WOOD SCREW (1-1/4" MIN. EMBEDMENT)	STEEL
G	1/4" x 2-1/4" DeWALT OR ITW PFH CONCRETE SCREW	STEEL
H	#10 X 2-3/4" PPH WOOD SCREW	STEEL
J	1/4" x 3-1/4" DeWALT OR ITW PFH CONCRETE SCREW	STEEL
L	#8 PPH WS (1-3/8" MIN. EMBEDMENT)	STEEL
K	#10 PPH SELF-DRILLING SMS	STEEL
M	#8 X 1-1/2" PPH SMS (1-3/8" MIN. EMBEDMENT)	STEEL
X	STEEL STUD Min. Thk .033" (ASTM A653 GRADE 33 Fy=33 Ksi Min, Fu=45 Ksi Min)	STEEL
1	KONA FIN BLOCK FRAME	6063-T6 ALUM
2	KONA BLOCK FRAME	6063-T6 ALUM
3	THERMAL BREAK ("LIQUID POLYURETHANE" by Azon USA, Inc.)	-
4	MULLION	6063-T6 ALUM
5	WESTWOOD BLOCK FRAME	6063-T6 ALUM
7	WESTWOOD ZEE BAR (PANEL)	6063-T6 ALUM
8	GLASS STOP (1-1/4")	6063-T6 ALUM
10	GLASS STOP (5/16", 7/16")	6063-T6 ALUM
12	SHEAR BLOCK	6061-T6 ALUM
13	CORNER KEY	6063-T6 ALUM
14	INSERT STOP	6063-T6 ALUM
20	SS. BUTT HINGE	SS
21	4 BAR HINGE	SS
22	SNUBBER-COMMERCIAL PULL-IN BLOCK	SS
23	MULTIPOINT LOCK HANDLE (STEVE HAGG)	SS
26	3 POINTS LOCKING BAR (TRUTH)	SS
27	4 POINTS LOCKING BAR (TRUTH)	SS
28	TIE BAR GUIDE (TRUTH)	-
29	KEEPER (TRUTH)	SS
30	CASEMENT ROTOR GEAR 13.5"(TRUTH)	SS
31	CASEMENT ROTOR GEAR 9.5"(TRUTH)	SS
35	CAM HANDLE / STRIKE PLATE (MELRON)	SS
36	CASEMENT SS. TRACK (TRUTH)	SS
40	#10 X 1" PPH SMS	STEEL
42	MACHINGE SCREW NO 10-32, FHP .75"	STEEL
43	SCREW NO 10 , UFHP .5"	STEEL
44	SCREW NO 8, PHP, .50"	STEEL
46	SCREW NO 8, FHP, .750"	STEEL
48	BACK UP NUTS	STEEL
50	BULB VINYL (EPDM 70 DUROMETER) - TREMCO	-
51	MINI BULB VINYL (EPDM 70 DUROMETER) - TREMCO	-
52	WOOD BLOCK .750" X 1.250"	-
53	ALUMINUM BLOCK .750" X 1.250"	-
54	PVC BLOCK .750" X 1.250"	-
55	SETTING BLOCK	-
57	PIVOT SHIM	-
58	WOOD BLOCK .50" X 1.250"	-
59	ALUMINUM BLOCK .50" X 1.250"	-
60	PVC BLOCK .50" X 1.250"	-



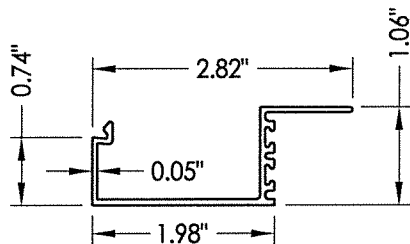
8 GLASS STOP 1-1/4"



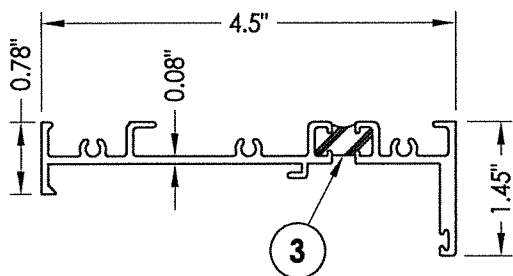
5 BLOCK FRAME



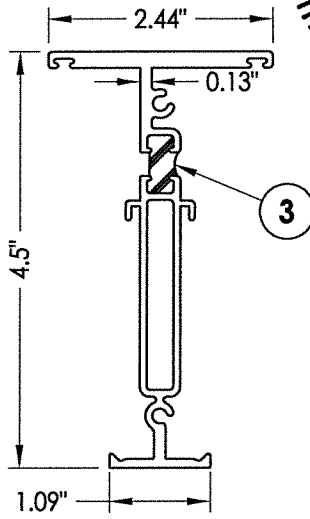
10 GLASS STOP 5/16", 7/16"



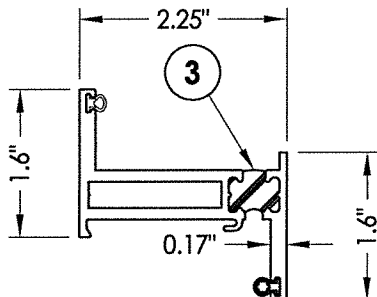
14 INSERT STOP



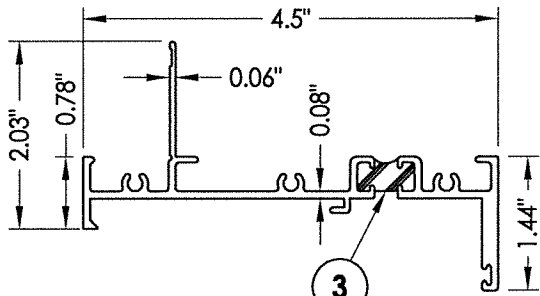
2 BLOCK FRAME



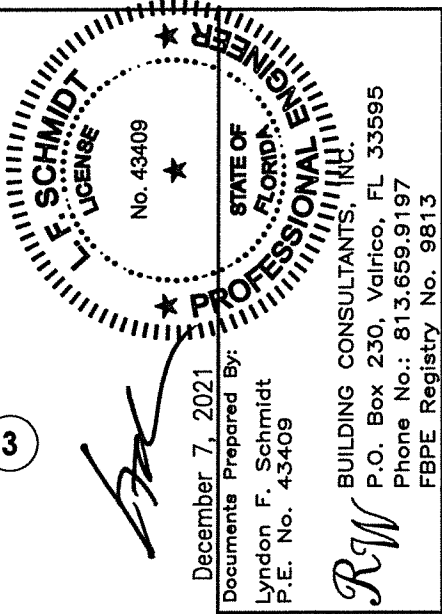
4 MULLION



7 ZEE BAR (PANEL)



1 FIN BLOCK FRAME



December 7, 2021
Documents Prepared By:
Lyndon F. Schmidt
P.E. No. 43409

RW BUILDING CONSULTANTS, INC.
P.O. Box 230, Valrico, FL 33595
Phone No.: 813.659.9197
FBPE Registry No. 9813

PRODUCT:		FLEETWOOD WINDOWS AND DOORS		PART OR ASSEMBLY:		BILL OF MATERIALS AND COMPONENTS	
LFS		LFS		LFS		LFS	
5	12/7/21	SERIES NAME CHANGE	(2020) FBC	5	12/7/21	SERIES NAME CHANGE	(2020) FBC
4	8/06/20	UPDATE TO 7th ED.	(2020) FBC	4	8/06/20	UPDATE TO 7th ED.	(2020) FBC
3	8/07/17	UPDATE TO 6TH ED.	(2017) FBC	3	8/07/17	UPDATE TO 6TH ED.	(2017) FBC
2	8/22/16	RENUMBER DRAWINGS	(2014) FBC	2	8/22/16	RENUMBER DRAWINGS	(2014) FBC
1	1/22/15	UPDATE TO 5TH ED.	(2014) FBC	1	1/22/15	UPDATE TO 5TH ED.	(2014) FBC
NO. DATE		REVISIONS		NO. DATE		REVISIONS	
DATE: 10/23/13		SCALE: N.T.S.		DWG. BY: JK		CHK. BY: LFS	
DRAWING NO.: FL-14904.4		SHEET 12 OF 12					