

ASSEMBLY / PARTS LIST (B.O.M.)

Series: 350-T

Type: Casement (C) with Butt Hinges, Roto Operator, and Multi-Point Lock

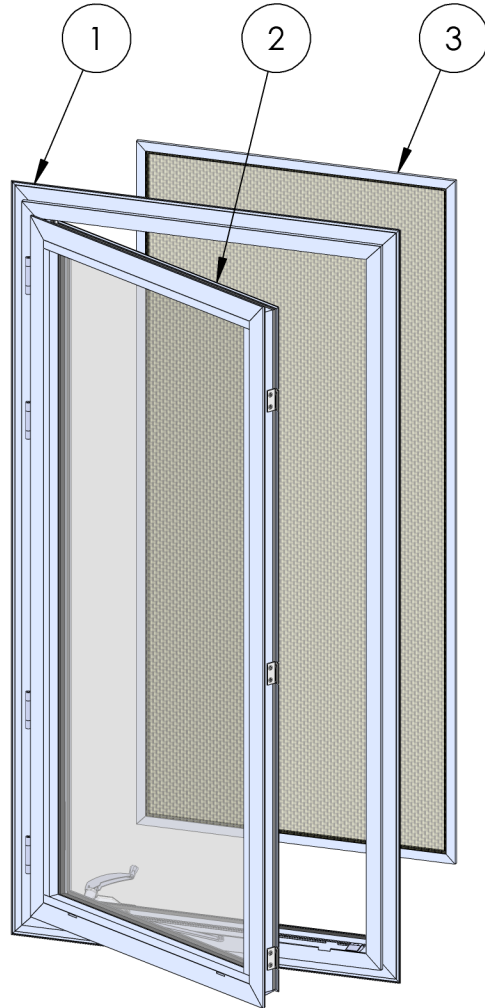


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Description

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Series 350-T C Casement
Assembly with Butt Hinges Roto
Operator and Multi-Point Lock

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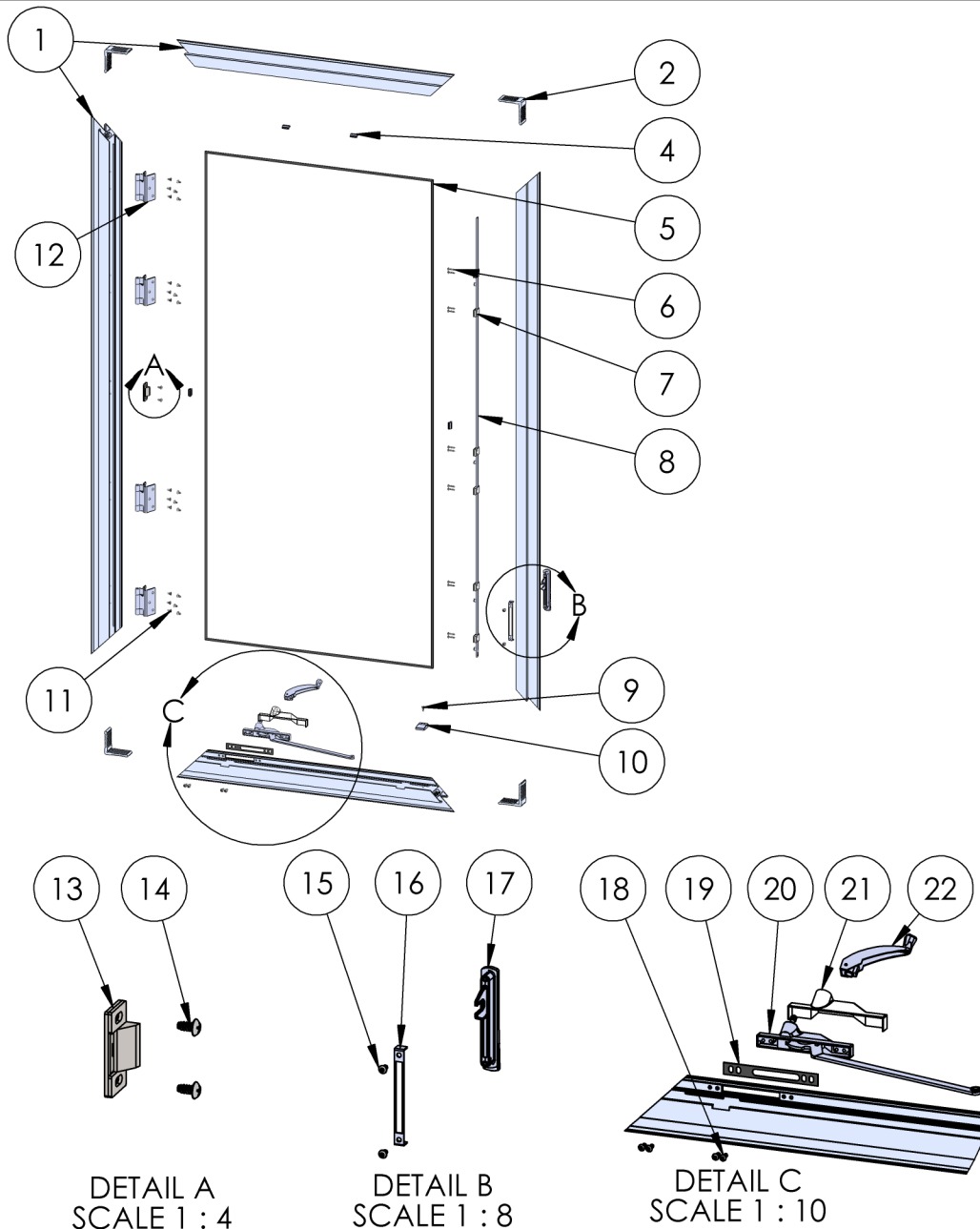
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EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	05P88, 05P19	Perimeter- OG (Nail-On, Block)	4
2	05P04	Corner Key, 1.375 in.	4

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
4	25173, 25753	Screen Clip (SS, Black)	4
5	26233	Flexible Bulb Vinyl	1
6	20314	#8 PHP - A Screw, 3/4", SS, Clear	12
7	24731	Tie Bar Guide	6
8	See Table A	Tie Bar MP	1
9	20272	#10 FHP-B-UC, 1/2", SS, Clear	1
10	18770	Large Pivot Shim	1
11	20267, 20268	#10 FHP-B-UC, 0.375" (SS, BLK)	24
12	25178, 25179	Butt Hinge Assembly SS, Blk	4
13	See Table C	Snubber, Frame Portion	1
14	20337	#10 PHP-B, 3/8", Clear	2
15	26142	#10-24 Torx Screw, SS, T25, 0.375"	2
16	26141	Multi-Point Support Plate	1
17	26139, 26140	Multi-Point Lock Handle (Black, BCN)	1
18	27078	#10-24 Torx Screw, 0.5", SS, T25	4
19	27126	Neoprene Rubber Gasket	1
20	see Table D	CSMT Roto S.S. Arm (13.5)	1
21	25634, 25635	Casement Oper. Cover - (LH, RH)	1
22	See Table B	Handle Options	1

Description

Frame Assembly

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Series 350-T C Casement
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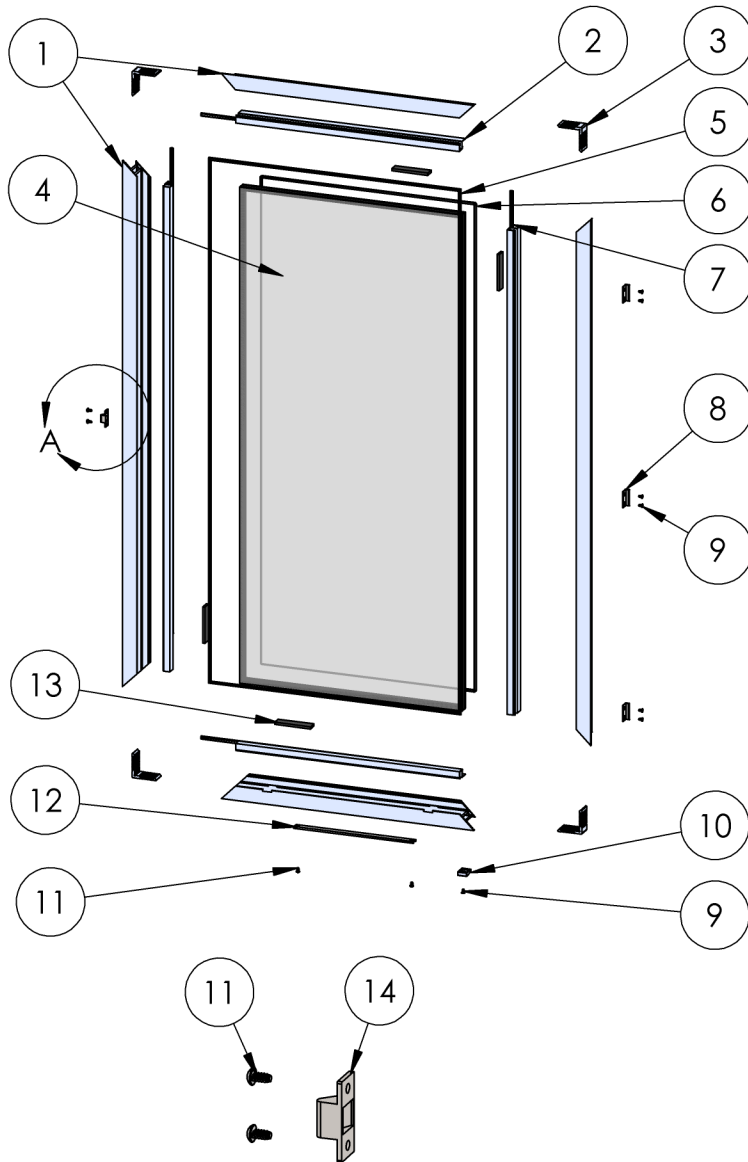
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ASSEMBLY / PARTS LIST (B.O.M.)



DETAIL A
SCALE 1 : 4

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EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	05P11	Zee Bar	4
2	05P09, 05P12, 05P10, 05P06, 05P05	Glass Stop (1", 1.25", 1.5", 5/8", 9/16" and 1/2", 1/4")	4
3	05P04	Corner Key, 1.375 in.	4

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
4	-	Glass	1
5	26233	Flexible Bulb Vinyl	1
6	25199	Mini Bulb Vinyl	1
7	25031	Bulb Vinyl-Large	4
8	See Table A	Strike (multi point)	VARIES
9	See Table A	#10 FHP-B-UC, 0.375" (SS, BLK)	VARIES
10	18770	Large Pivot Shim	1
11	20337	#10 PHP-B, 3/8", Clear	VARIES
12	18797, 20768	Casement Track (8.3125, 13.75)	1
13	18620	Setting Block 4" x 1/4"x1"	4
14	See Table C	Snubber (HVHZ only)	VARIES

Description

Panel Assembly

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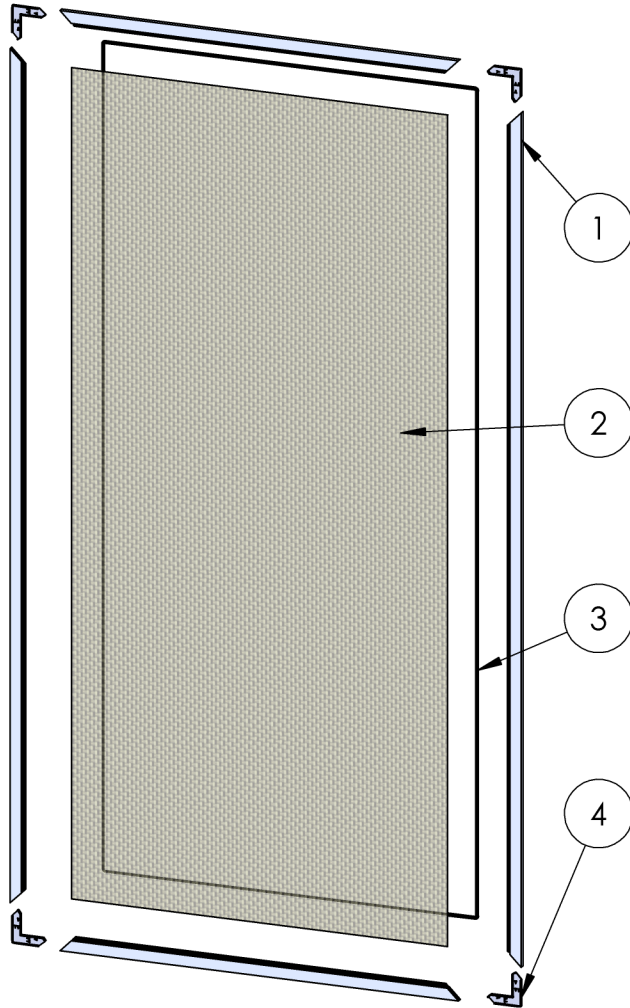
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EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	114FF	Flat Screen Frame	4

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2	-	Screen Mesh	1
3	19127	Screen Rubber Spline	1
4	27129	Screen Corner Key	4

Description
Flat Screen Assembly

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ASSEMBLY / PARTS LIST (B.O.M.)

TABLE A: MULTI-POINT OPTION FOR CASEMENT > 22"

Frame Height (in.)	Tie Bar ID #	24732 Strike	20272 Strike Screw	24731 Tie Bar Guide	20244 Guide Screw
>22	19005	2	4	4	8
≥26	19006	2	4	4	8
≥30	19007	2	4	4	8
≥34	18960	2	4	4	8
≥38	18959	2	4	4	8
≥42	18961	2	4	4	8
≥46	18969	3	6	6	12
≥50	18946	3	6	6	12
≥54	18956	3	6	6	12
≥58	18955	3	6	6	12
≥62	18954	3	6	6	12
≥66	23296	3	6	6	12
≥70	24671	4	8	8	16
≥74	24670	4	8	8	16
≥78	23385	4	8	8	16
≥86, ≤101	23385, 18959				

TABLE D: OPERATOR OPTION

Handing	Color	Arm Type	Arm Length	ID #
CL	Black	Brass	7.5	23358
			13.5	18861
		S.S.	7.5	23347
			13.5	23353
	BCN	Brass	7.5	23360
			13.5	18867
		S.S.	7.5	23345
			13.5	23351
CR	Black	Brass	7.5	23355
			13.5	18860
		S.S.	7.5	23348
			13.5	23354
	BCN	Brass	7.5	23357
			13.5	18866
		S.S.	7.5	23346
			13.5	23352

TABLE B: HANDLE OPTION

Type	Color	ID #
Folding (PS Roto)	Black	18789
Folding (PS Roto)	BCN	18792
Knob (PS Roto)	Black	18748
Knob (PS Roto)	BCN	18751

TABLE C: SNUBBER OPTION (HVHZ ONLY)

Frame Height	25245 Snubber	20337 Screw
≥24"	1	4
≥36"	2	8
≥48"	3	12
≥60"	1	4
≥72"	2	8
≥84"	3	12
≥96"	4	16

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