

ASSEMBLY / PARTS LIST (B.O.M.)

Series: 4070-T

Type: XX Configuration with Screen

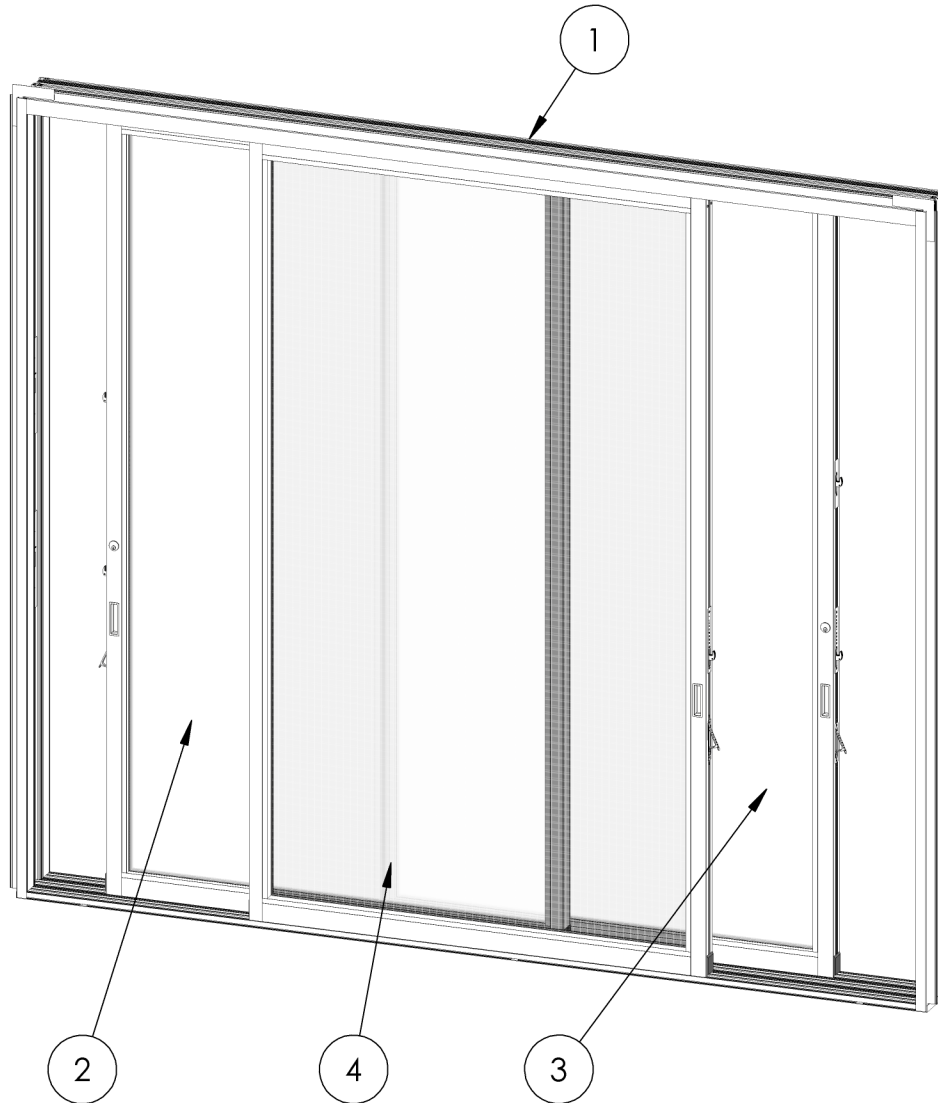


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NOTES:

1. Stacks to the Interior shown

Description

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File Name

Series 4070-T XX with 0.875
Sill Assembly

REV

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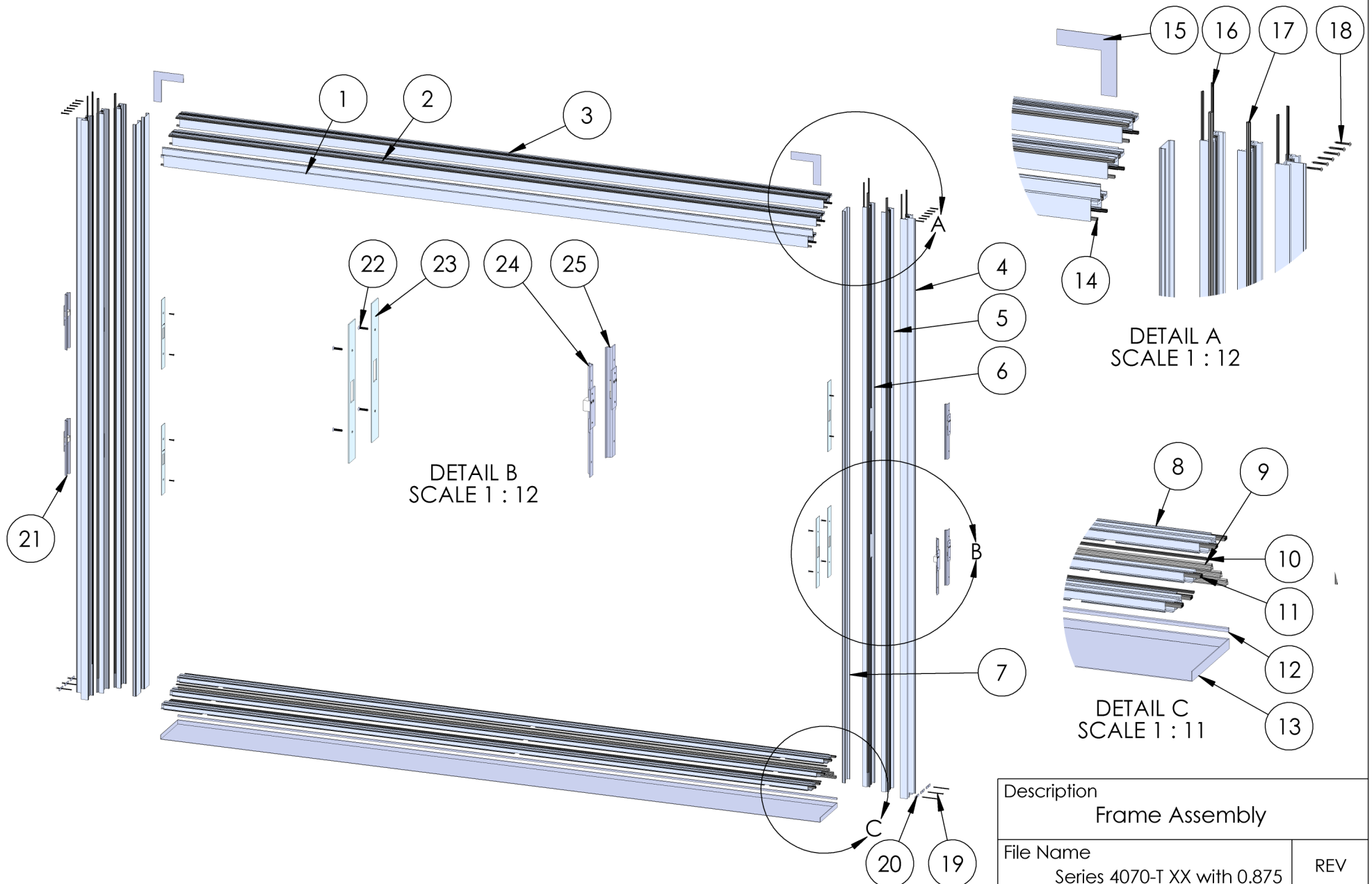
10/7/2025

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Description Frame Assembly		
File Name Series 4070-T XX with 0.875 Sill Assembly		REV -
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ASSEMBLY / PARTS LIST (B.O.M.)

EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	4701	Nail Fin Head	1
2	4702	Intermediate Head	1
3	4727	Block Head	1
4	4703	Nail Fin Jamb	2
5	4704	Intermediate Jamb	2
6	4728	Block Jamb	2
7	4705	Jamb Filler / Anti-lift	3
8	4748	7/8" Sill	3
9	FW1020	Stainless Steel Track	3

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
10	23025	PVC MS Track Joiner	2
11	27538	Fin Seal Mohair 270270	12
12	23220	Sillpan Hem Cover	1
13	-	Sillpan 3 Track	1
14	25912	Fin Seal Mohair 190270	6
15	18629	Nail-Fin Corner (For Nail-Fin Door)	2
16	25757	Q-Lon Foam Seal 0.2 x 0.27	6
17	25065	14.6mm x 10.2mm I-Strut	6
18	20353	#10 PHP - A, 1-1/2", SS, Clear	12
19	20258	#8 FHP Screw, 2 in.	6
20	25186	Rectangular Washer	6
21	24790	Backup Plate Assembly	2
22	25563	#10-32 FHP Screw, .875 in	10
23	24067	Strike Plate	5
24	25922	Backup Plate Assembly (RH Nailfin Ext.)	1
25	25921	Backup Plate Assembly (LH Nailfin Ext.)	2

Description

Frame B.O.M.

File Name

Series 4070-T XX with 0.875
Sill Assembly

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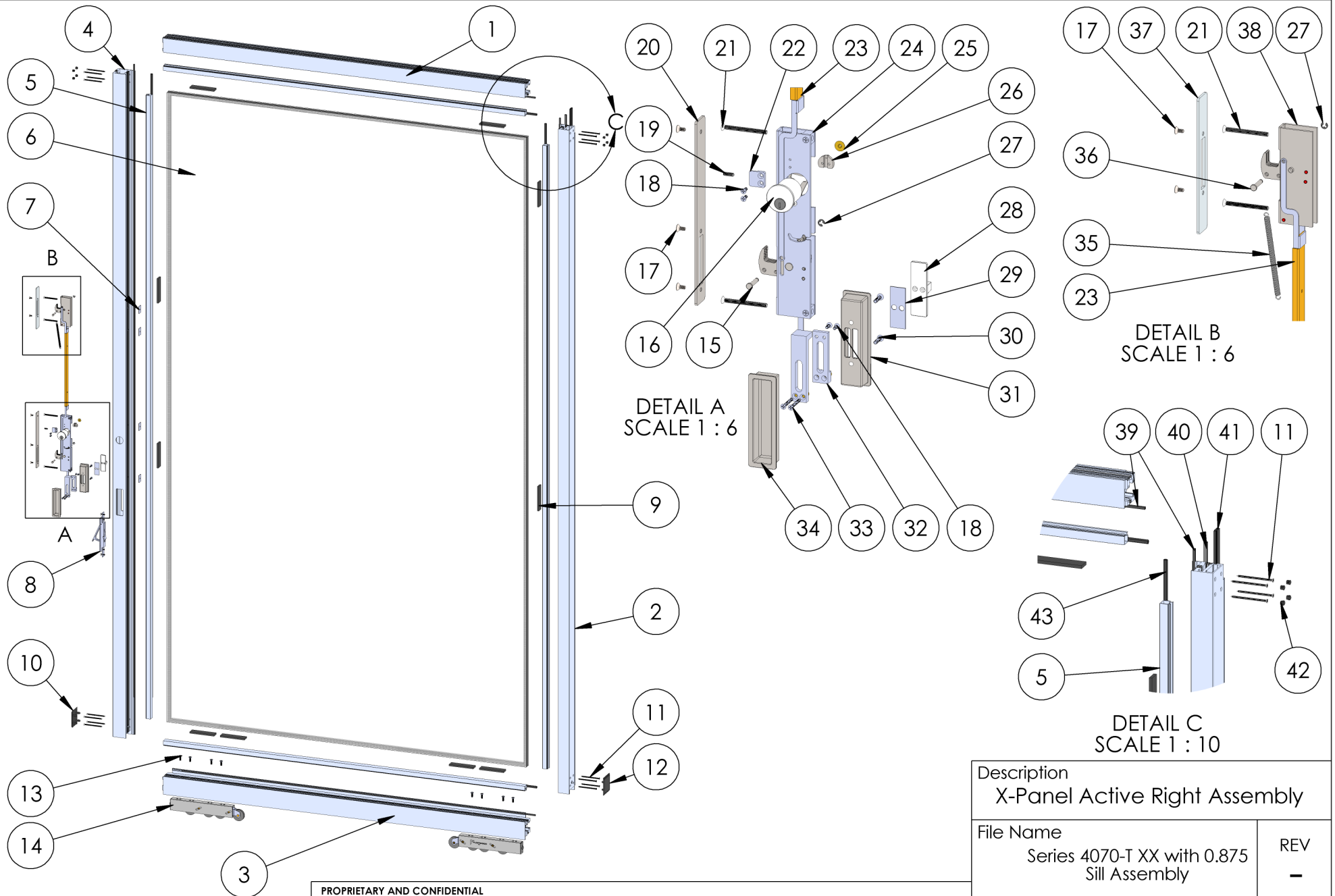
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Description X-Panel Active Right Assembly		
File Name Series 4070-T XX with 0.875 Sill Assembly		REV -
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ASSEMBLY / PARTS LIST (B.O.M.)

EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	4709	Top Rail	1
2	4711	Interlock Stacks Exterior	1
3	4750	Bottom Rail	1
4	4742	Lead Sile Slip Strut	1
5	3924, 4735, 4736	9/16", 1.25", 1.5" Glass Stops	4

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
6	-	Glass	1
7	18671	Back Up Plate # 10-32 x 0.075 Thk.	4
8	26136	Edge Pull Thermal	1
9	18620	Setting Block 4" x 1/4" x 1"	10
10	26472	Lead Sile Bottom Cap	1
11	20262	#8 FHP Screw, 3 in.	16
12	26471	Interlocker Bottom Cap	1
13	20305	#1/4-20 FHP Screw, 0.75 in.	8
14	25768	A4 Quad Roller	2
15	26172	Clevis Pin (Primary Archetype Narrow Latch)	1
16	25771-25774	Archetype Narrow KA Cylinder Set (BL, SS) & KD Cylinder Set (BL, SS)	1
17	24076	#8-32 FHS, 3/8" Hex Socket Flat SS	5
18	25890	#6-32 FHP-B Screw, .375 in.	4
19	25330	#8-32 x 1/2" Set Screw Narrow Arch. Cyl.	1
20	25309	Archetype Narrow Latch Face Plate	1
21	25928	#10-32 FHP Screw, 2.188"	4
22	26170	Archetype Narrow Secondary Latch Linkage Guide	1
23	26168, 26169	Archetype Narrow Secondary Latch Linkage (OX, XO)	1
24	25319	Archetype Narrow Flush Latch XO	1
25	25681	Bushing-Key Cyl. - Narrow Arch.	1
26	24780	Cam - (for the Archetype Key Cylinder)	1
27	24129	E-Style Retaining Ring	2
28	25317, 25318	Archetype Narrow Flush Actuator (BL, SS)	1

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
29	26245	Friction Pad .03"	1
30	26124, 26125	#8-32 Socket Head Screw, 1.156 in. (SS, BL)	2
31	25314, 25315	Archetype Narrow Flush Int. Pocket (BL, SS)	1
32	25889	Adaptor Plate for Latch	1
33	25891	#6-32 FHP Screw, 1.125 in.	2
34	25925, 25926	Archetype Narrow Flush Ext. Deep Pocket (BL, SS)	1
35	26171	Spring Compensation	1
36	24128	Archetype Pin, Clevis Grooved	1
37	26225	Archetype Narrow Secondary Latch Faceplate	1
38	26166	Archetype Narrow Secondary Latch	1
39	25199	Mini Bulb Vinyl	4
40	19118	Small Fin Seal Mohair, 22027045BKGB	1
41	26046	Flexible Vinyl Air Barrier	1
42	25907	Round Plastic Plug	8
43	25031	Bulb Vinyl Large	4

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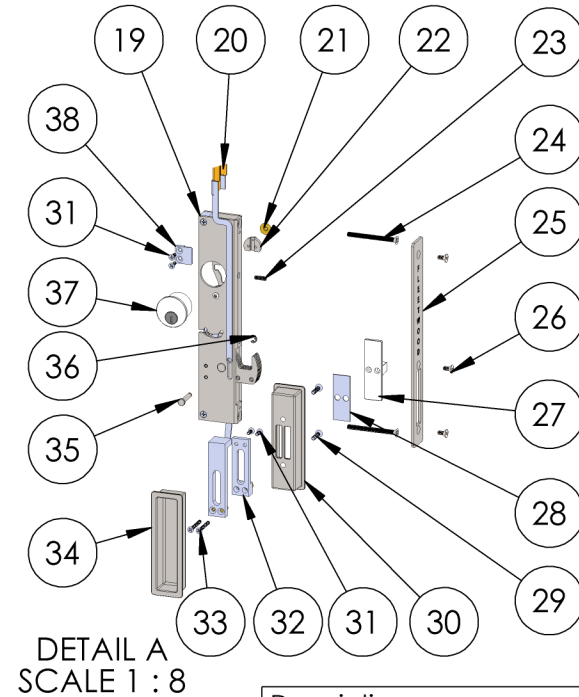
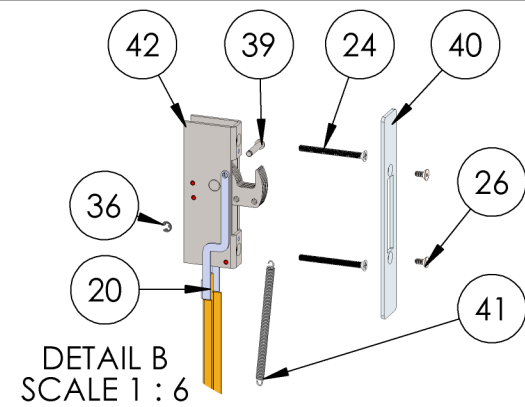
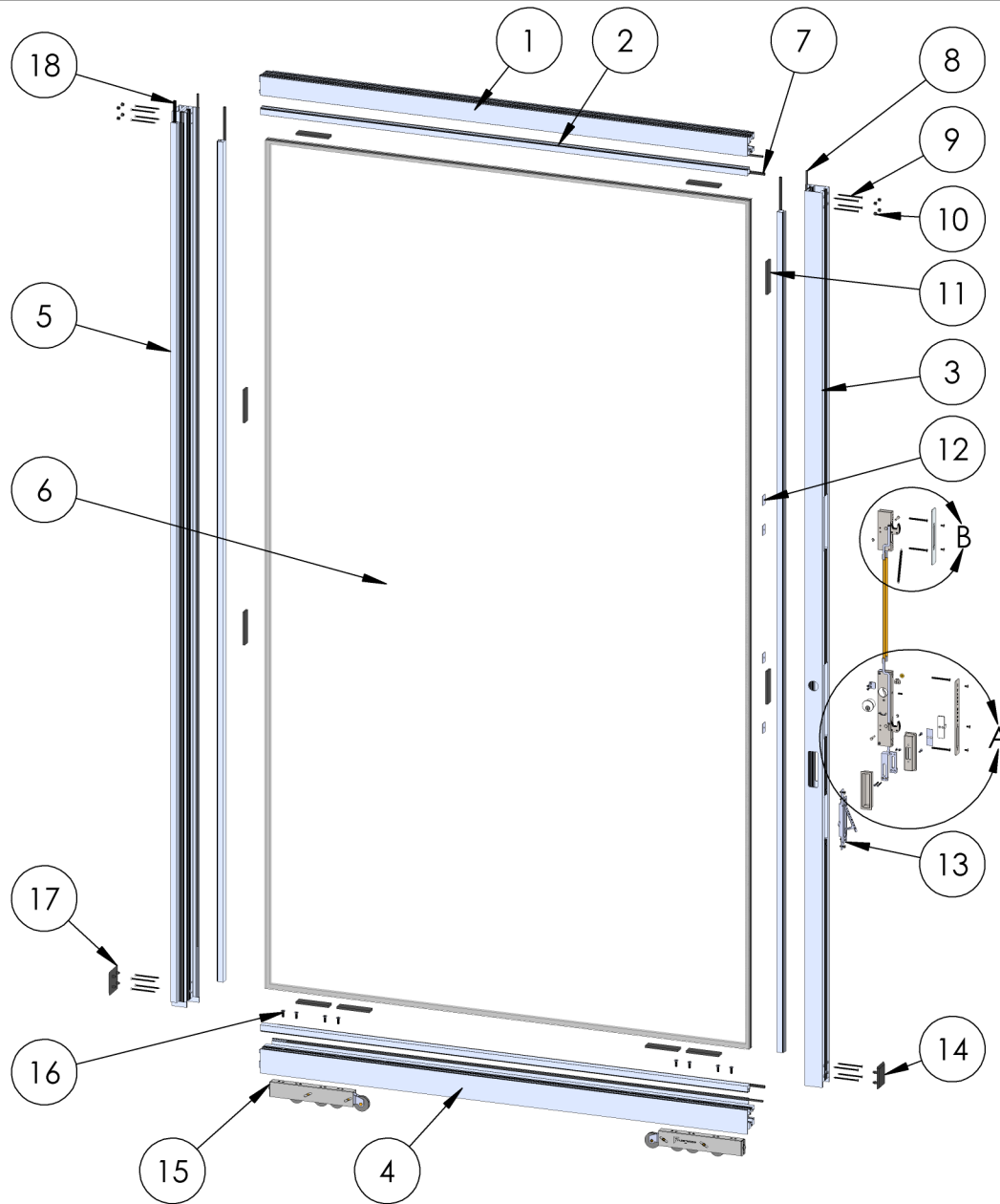
Description
X-Panel Active Right B.O.M.

File Name
Series 4070-T XX with 0.875
Sill Assembly

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Description X-Panel Active Left Assembly		
File Name Series 4070-T XX with 0.875 Sill Assembly		REV -
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ASSEMBLY / PARTS LIST (B.O.M.)

EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	4709	Top Rail	1
2	3924, 4735, 4736	9/16", 1.25", 1.5" Glass Stops	4
3	4742	Lead Stile Slip Strut	1
4	4750	Bottom Rail	1
5	4712	Sliding Interlocker Assembly	1

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
6	-	Glass	1
7	25031	Bulb Vinyl Large	4
8	25199	Mini Bulb Vinyl	4
9	20262	#8 FHP Screw, 3 in.	16
10	25907	Round Plastic Plug	8
11	18620	Setting Block 4" x 1/4" x 1"	10
12	18671	Back Up Plate # 10-32 x 0.075 Thk.	4
13	26136	Edge Pull Thermal	1
14	26472	Lead Stile Bottom Cap	1
15	25768	A4 Quad Roller	2
16	20305	#1/4-20 FHP Screw, 0.75 in.	8
17	26471	Interlocker Bottom Cap	1
18	19118	Small Fin Seal Mohair, 22027045BKGB	1
19	25320	Archetype Narrow Latch OX	1
20	26168	Linkage for Archetype Narrow, OX	1
21	25681	Bushing-Key Cyl. - Narrow Arch.	1
22	24780	Cam - (for the Archetype Key Cylinder)	1
23	25330	#8-32 x 1/2" Set Screw Narrow Arch. Cyl.	1
24	25928	#10-32 FHP Screw, 2.188"	4
25	25309	Archetype Narrow Latch Face Plate	1
26	24076	#8-32 FHS, 3/8" Hex Socket Flat SS	5
27	25317, 25318	Archetype Narrow Flush Actuator (BL, SS)	1
28	26245	Friction Pad .03"	1

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
29	26124, 26125	#8-32 Socket Head Screw, 1.156 in. (SS, BL)	2
30	25314, 25315	Archetype Narrow Flush Int. Pocket (BL, SS)	1
31	25890	#6-32 FHP-B Screw, .375 in.	4
32	25889	Adaptor Plate for Latch	1
33	25891	#6-32 FHP Screw, 1.125 in.	2
34	25925, 25926	Archetype Narrow Flush Ext. Deep Pocket (BL, SS)	1
35	26172	Clevis Pin (Primary Archetype Narrow Latch)	1
36	24129	E-Style Retaining Ring	2
37	25771-25774	Archetype Narrow KA Cylinder Set (BL, SS) & KD Cylinder Set (BL, SS)	1
38	26170	Archetype Narrow Secondary Latch Linkage Guide	1
39	24128	Archetype Pin, Clevis Grooved	1
40	26225	Archetype Narrow Secondary Latch Faceplate	1
41	26171	Spring Compensation	1
42	26166	Archetype Narrow Secondary Latch	1

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Description

X-Panel Active Left B.O.M.

File Name

Series 4070-T XX with 0.875
Sill Assembly

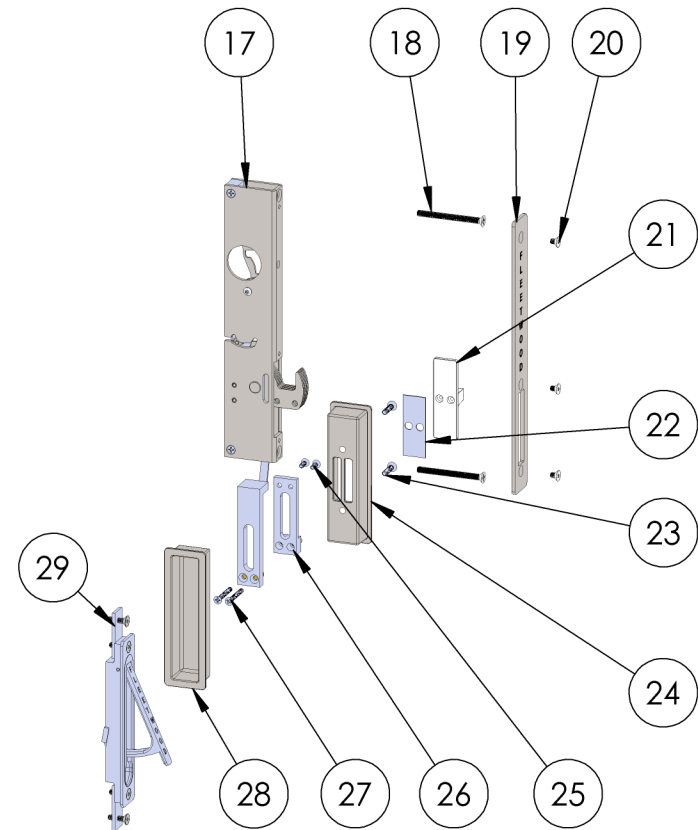
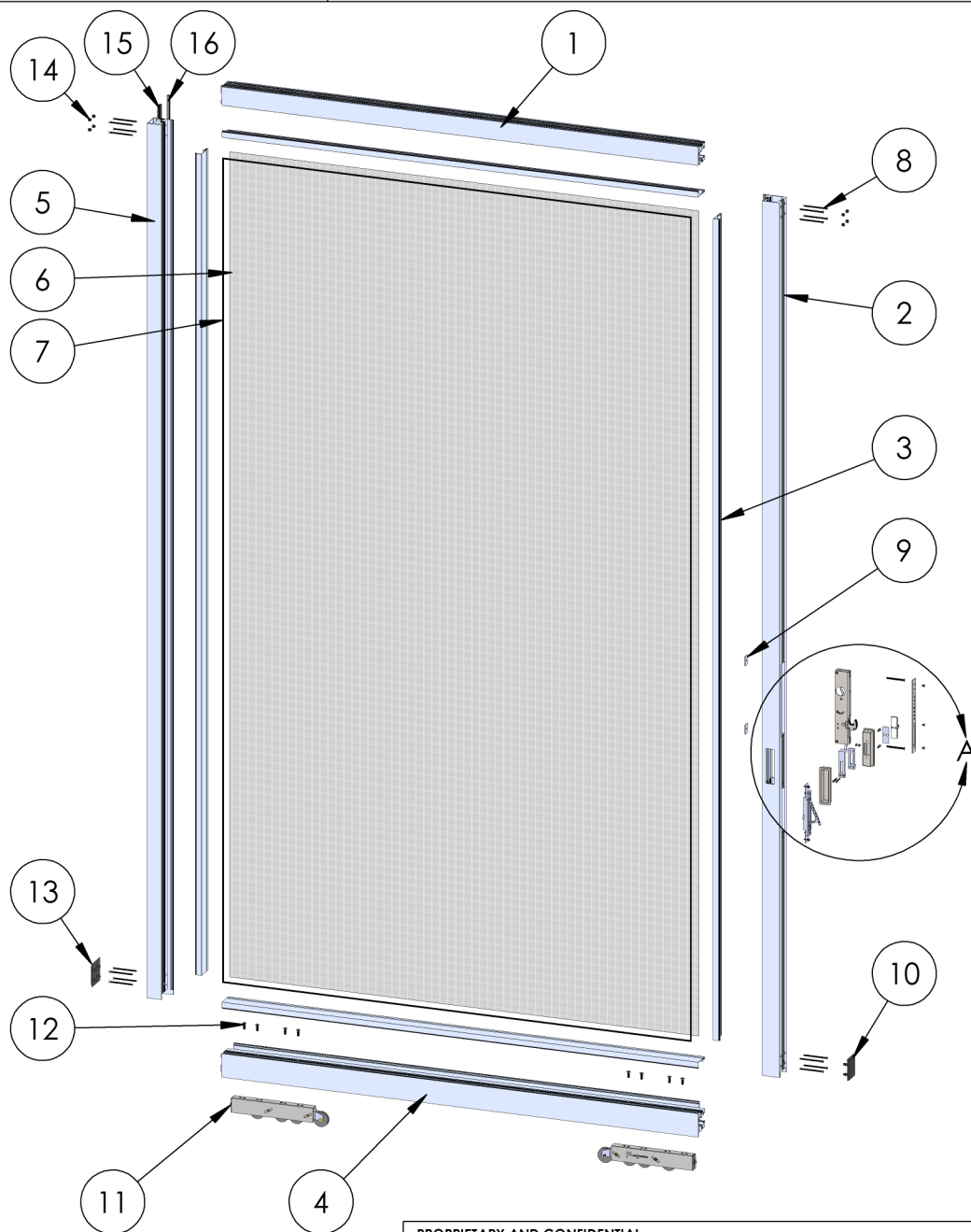
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DETAIL A
SCALE 1 : 6

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Description Screen Active Left Assembly		
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ASSEMBLY / PARTS LIST (B.O.M.)

EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	4709	Top Rail	1
2	4710	Lock Stile	1
3	4752	Screen Adaptor	4
4	4750	Bottom Rail	1
5	4711	Fixed Interlocker Assembly	1

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
6	-	Screen Mesh	1
7	19127	Screen Rubber Spline	1
8	20262	#8 FHP Screw, 3 in.	16
9	18671	Back Up Plate # 10-32 x 0.075 Thk.	2
10	26472	Lead Stile Bottom Cap	1
11	25768	A4 Quad Roller	2
12	20305	#1/4-20 FHP Screw, 0.75 in.	8
13	26471	Interlocker Bottom Cap	1
14	25907	Round Plastic Plug	8
15	26046	Flexible Vinyl Air Barrier	1
16	19118	Small Fin Seal Mohair, 22027045BKGB	1

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
17	25320	Archetype Narrow Latch OX	1
18	25928	#10-32 FHP Screw, 2.188"	2
19	25309	Archetype Narrow Latch Face Plate	1
20	24076	#8-32 FH Socket Cap Screw, 3/8",SS	3
21	25317, 25318	Archetype Narrow Flush Actuator (BL, SS)	1
22	26245	Friction Pad .03"	1
23	26124, 26125	#8-32 Socket Head Screw, 1.156 in. (SS, BL)	2
24	25314, 25315	Archetype Narrow Flush Int. Pocket (BL, SS)	1
25	25890	#6-32 FHP-B Screw, .375 in.	2
26	25889	Adaptor Plate for Latch	1
27	25891	#6-32 FHP Screw, 1.125 in.	2
28	25925, 25926	Archetype Narrow Flush Ext. Deep Pocket (BL, SS)	1
29	26136	Edge Pull Thermal	1

Description
Screen Active Left B.O.M.

File Name
Series 4070-T XX with 0.875
Sill Assembly

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