Testing Evaluation Laboratories, Inc.
2002 Wood Court Suite 1 – Plant City, FL 33563
Phone: 813-754-9887

AAMA/WDMA/CSA/101/I.S.2/A440-08
AAMA/WDMA/CSA/101/I.S.2/A440-11
(A440S1-09)

TEST REPORT SUMMARY

Test Report Issued To:

Fleetwood Windows and Doors
1 Fleetwood Way
Corona, CA 92879

3900-T Aluminum Side Hinged Door - Outswing
Impact Rated

Title	Summary of Results
	Specimen 6 (OXO)
Primary Product Designator	Class LC–PG65 4293 x 3048 (169 x 120) – Type SHD
Design Pressure	+ 3112 Pa / - 3112 Pa (+ 65.0 psf / - 65.0 psf)
Air Infiltration	0..04 L/s/m² (0.007 scfm/ft²) @ 75 Pa (1.57 psf)
Air Infiltration/Exfiltration (A440S1-09)	Level A3: < .50 L/s•m²
Water Resistance (Per ASTM E547-00)	467 Pa (9.75 psf)
Structural Test Pressure	+ 4668 Pa /- 4668 Pa (+ 97.5 psf / - 97.5 psf)
Forced Entry	No Entry

Reference should be made to Report No. TEL 01991348 for complete test specimen description and data.

For Testing Evaluation Laboratories, Inc.

Vivian K. Wright

Vivian K. Wright,
President

Testing Evaluation Laboratories, Inc.

2002 Wood Court Suite 1 – Plant City, FL 33563

Phone: 813-754-9887

AAMA/WDMA/CSA 101/I.S.2/A440-08 andA440-11 (A440S1-09)

Issued to:

Fleetwood Windows and Doors
1 Fleetwood Way
Corona, CA 92879

IAS Lab Certification Number TL-299

Report Number:	**TEL 01991348**
Test Date:	**April 21, 2015**
Report Date:	**June 26, 2015**

Project Summary: Testing Evaluation Laboratories, Inc. (TEL) was contracted to perform tests on a Fleetwood Windows and Doors 3900-T Aluminum Side Hinged Door at TEL's Plant City, FL test facility. The sample tested successfully met the performance requirements as follows:

Class LC–PG65 4293 x 3048 (169 x 120) – Type SHD – Specimen 6

Test Specifications: The test specimen was evaluated in accordance with the following:
AAMA/WDMA/CSA/101/I.S.2/A440-08 and A440-11 (A440S1-09)
Standard/Specification for Windows, Doors and Unit Skylights

Series / Model:	**3900-T Aluminum Doors**
Type:	**Impact Rated Outswing Glazed Door w/Sidelites (OXO)**
Overall Size:	**4293 mm (169.00") x 3048 mm (120.00")**
Daylight Opening:	**889 mm (35.00") x 2743 mm (108.00") – Door** **1448 mm (57.00") x 2972 mm (117.00") – 3800-T Sidelite** **1194 mm (47.00") x 2743 mm (108.00") – Wide Stile Sidelite**

For complete product description, see attached drawing L-7349 for details.

Test Results: **4293 mm (169.00") x 3048 mm (120.00") - Impact Rated Outswing Glazed Door**
Specimen 6 **w/Sidelites (OXO)**

The test results are tabulated as follows:

Paragraph	Title of Test / Test Method	Results	Allowed
5.3.1.2.1	Force to Latch – Multipoint Locking Device	76N (17.0 lbf)	Report Only
5.3.2.1	Air Leakage Resistance (Infiltration) ASTM E283		
	Test conducted @ 75 Pa (1.57 psf)	0.04 L/s/m²	1.50 L/s/m²
		0.007 scfm/ft²	0.3 scfm/ft²
5.3.3.1	Water Penetration Resistance ASTM E547 & ASTM E331		
	Test conducted @ 467 Pa (9.75 psf) (Std. Weatherstrip)	No Leakage	No Leakage
5.3.4.2	Uniform Load Deflection Test @ Design Pressure ASTM E330		(See Note #1)
5.3.4.3	Uniform Load Structural Test @ 150% of Design Pressure ASTM E330		(See Note #1)
Note #1:	*(Client opted to start at a pressure higher than the minimum required. Those results are listed under "Optional Performance".)*		
5.3.5	Forced Entry Resistance AAMA 1304		
	1330 N (300 lbf) point load		
	Top lock stile corner	No Entry	No Entry
	Bottom lock stile corner	No Entry	No Entry
	Above lock	No Entry	No Entry

Test Results Spec. 6 Cont: **4293 mm (169.00") x 3048 mm (120.00") - Impact Rated Outswing Glazed Door w/Sidelites (OXO)**

Optional Performance

5.3.4.2 Uniform Load Deflection Test @ Design Pressure ASTM E330

Load Range	Time (Sec)	Load Pa (psf)	Loc	Deflection mm (inches)	Set mm (inches)	Allowable mm (inches)
Half Test Positive	10	1556 (32.50)				
Test Positive	10	3112 (65.00)	1	12.395 (0.488)	NA	(See Note #2)
Half Test Negative	10	1556 (32.50)				
Test Negative	10	3112 (65.00)	1	313.233 (0.521)	NA	(See Note #2)

Note #2: *The deflections reported are not limited by AAMA/WDMA/CSA101/I.S.2/ A440-08 and A440-11(A440S1-09) for this product designation. The deflection data is recorded in this report for special code compliance and information only*

5.3.4.3 Uniform Load Structural Test @ 150% of Design Pressure ASTM E330

Load Range	Time (Sec)	Load Pa (psf)	Loc	Deflection mm (inches)	Set mm (inches)	Allowable mm (inches)
Half Proof Positive	10	2334 (48.75)				
Proof Positive	10	4668 (97.50)	1	17.653 (0.695)	0.711 (0.028)	12.192 (0.480)
			2	1.753 (0.069)	0.076 (0.003)	5.283 (0.208)
Half Proof Negative	10	2334 (48.75)				
Proof Negative	10	4668 (97.50)	1	19.685 (0.775)	0.000 (0.000)	12.192 (0.480)
			2	8.890 (0.350)	0.483 (0.019)	5.283 (0.208)

Note #3: *Deflection / Set for Locations 1 measured at center of mullion.*
Deflection/Set for Location 2 measured at center of bottom rail of door panel.

Paragraph	Title of Test / Test Method	Results	Allowed
5.3.2.1	Air Leakage Resistance (Exfiltration) ASTM E283	0.06 L/s/m²	
	Test conducted @ 75 Pa (1.57 psf)	0.012 scfm/ft²	0.3 scfm/ft²
	Air Leakage Resistance (Infiltration) ASTM E283	0.02 L/s/m²	
	Test conducted @ 75 Pa (6.24 psf)	0.003 scfm/ft²	0.3 scfm/ft²
	Air Leakage Resistance (Exfiltration) ASTM E283	0.10 L/s/m²	
	Test conducted @ 75 Pa (6.24 psf)	0.019 scfm/ft²	0.3 scfm/ft²

Conditions, Terms, and General Notes Regarding These Tests

The product tested Has Been compared to the detailed drawing, bill of materials and fabrication information supplied by the client so named herein. Our analysis, which includes dimensional and component description comparisons, indicate the tested product and engineering information supplied by the client "Are Equivalent".

The report and representative samples will be retained for four years from the date of initial test.

These test results were obtained by employing all requirements of the designated test methods with no Deviations unless explicitly noted in test report. The test results and specimen supplied for testing are in compliance with the reference.

The test results are specific to the product tested by this laboratory and of the sample supplied by the client named herein, and they relate to no other product either manufactured by the client, a fabricator of the client or of the client or of installed field performance.

This test report does not constitute certification of this product, but only that the above test results were obtained using the designated test methods and they indicate compliance with the performance requirements (paragraphs as listed) of the above referenced specifications.

Testing Evaluation Laboratories, Inc. makes no opinions or endorsements regarding this product and its performance. This report may not be reproduced or quoted in partial form without the expressed written approval of Testing Evaluation Laboratories, Inc.

Testing Evaluation Laboratories, Inc.'s letter, reports, its name or insignia or mark are for the exclusive use of the client so named herein and any other use is strictly prohibited. The report, letters and the name of Testing Evaluation Laboratories, Inc., its seal or mark shall not be used in any circumstance to the general public or in any advertising.

Limitation of liability: Due diligence was used in performing the tests and reporting the results. By acceptance of this report, this client agrees to hold harmless and indemnify Testing Evaluation Laboratories, Inc., its employees, sub-contractors and officers and owners against all claims and demands of any kind whatsoever, which arise out of or in any manner connected with the performance of work referred to herein.

Testing Evaluation Laboratories, Inc.

Vivian K. Wright,
President

Revision Log

Rev Number	Date	Pages	Revision(s)
0	6/26/2015	NA	Original Report Issue

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Deviations Noted - TEL# 01991348
Date 06/26/2015 Verified by DLW

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REVISIONS

RW BUILDING CONSULTANTS, INC.
813.659.9197

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CHK. BY: LFS
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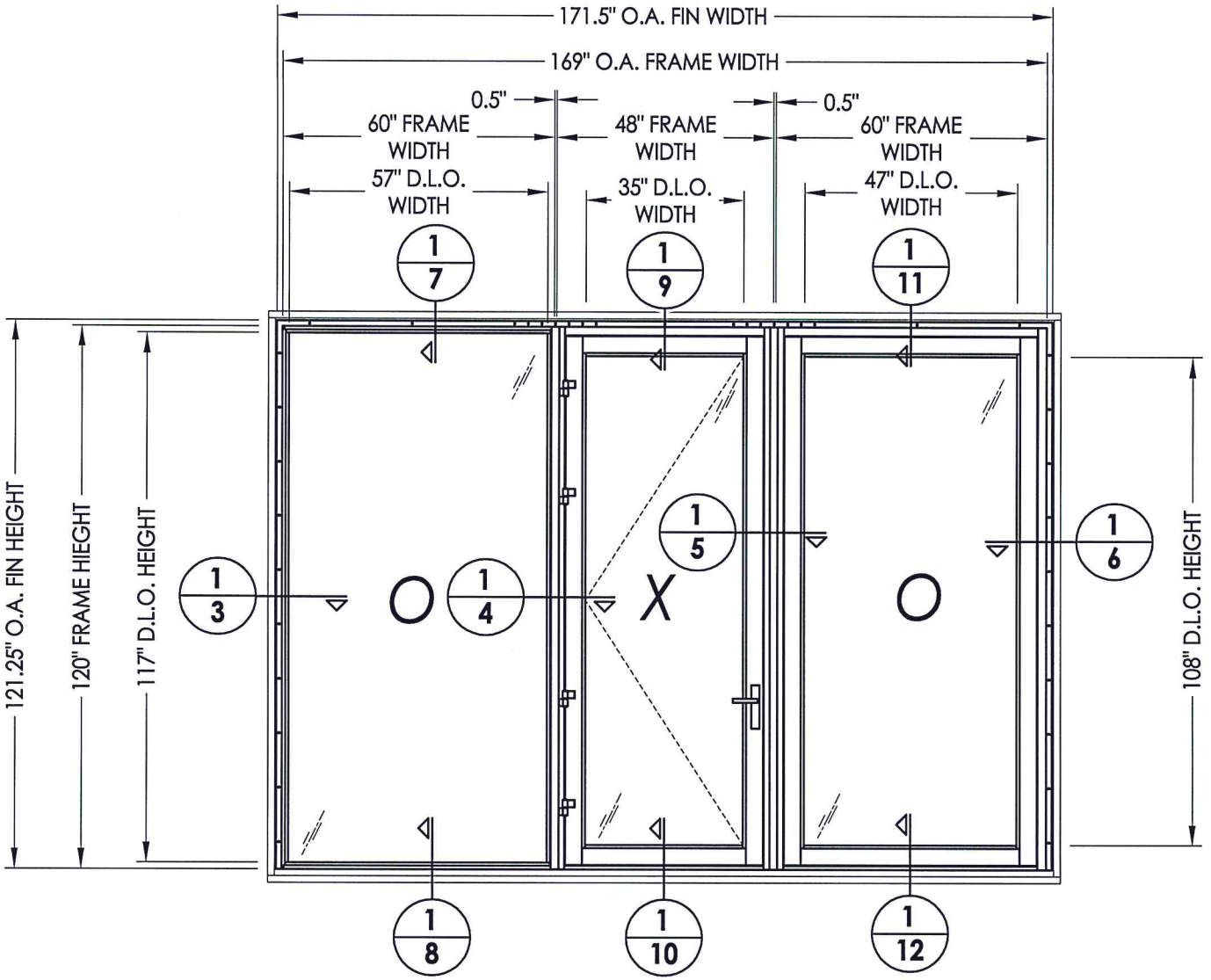

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PRODUCT: FLEETWOOD SPEC. 6, 6A

PART OR ASSEMBLY: TEST ELEVATIONS

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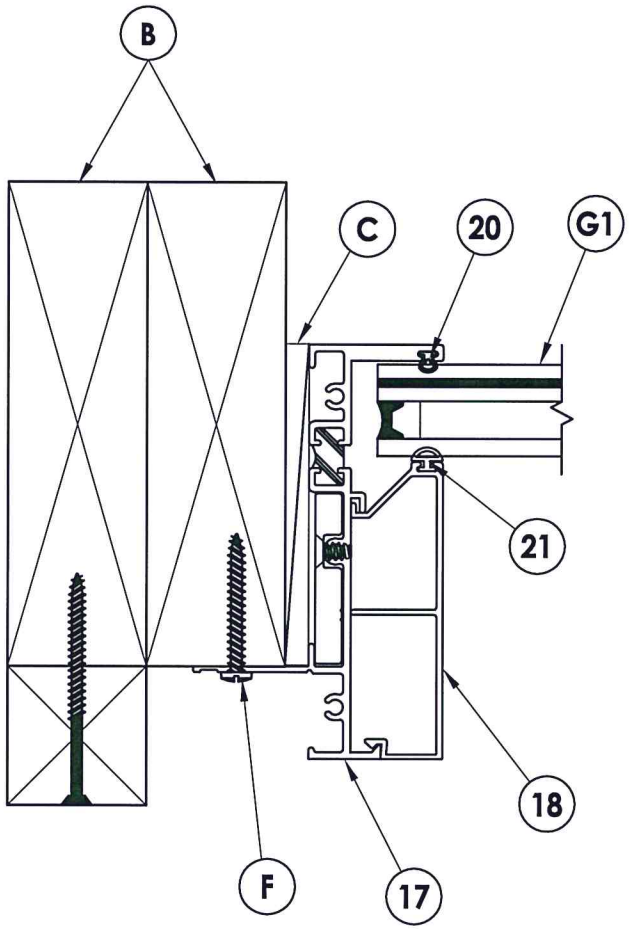
INTERIOR



EXTERIOR

Testing Evaluation Laboratories Inc.
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1/3 **HORIZONTAL CROSS SECTION**

PRODUCT: FLEETWOOD SPEC. 6, 6A

PART OR ASSEMBLY: HORIZONTAL CROSS SECTIONS

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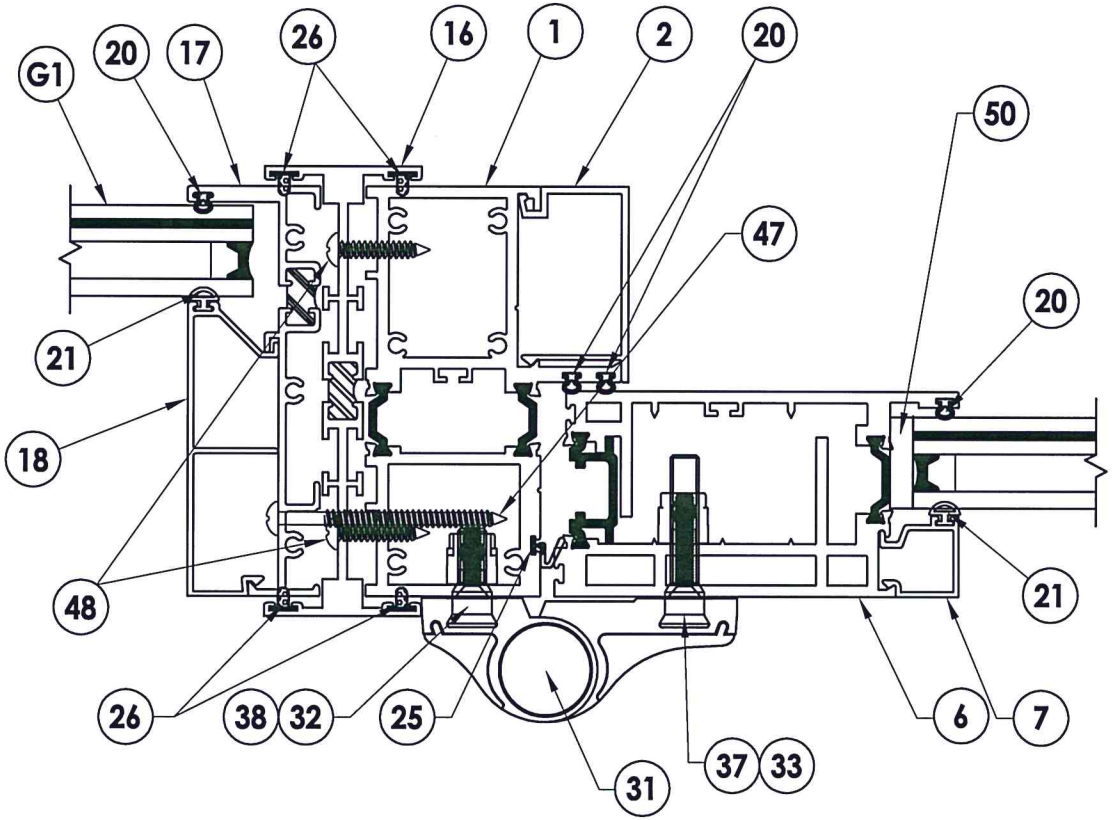

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1/4 **HORIZONTAL CROSS SECTION**

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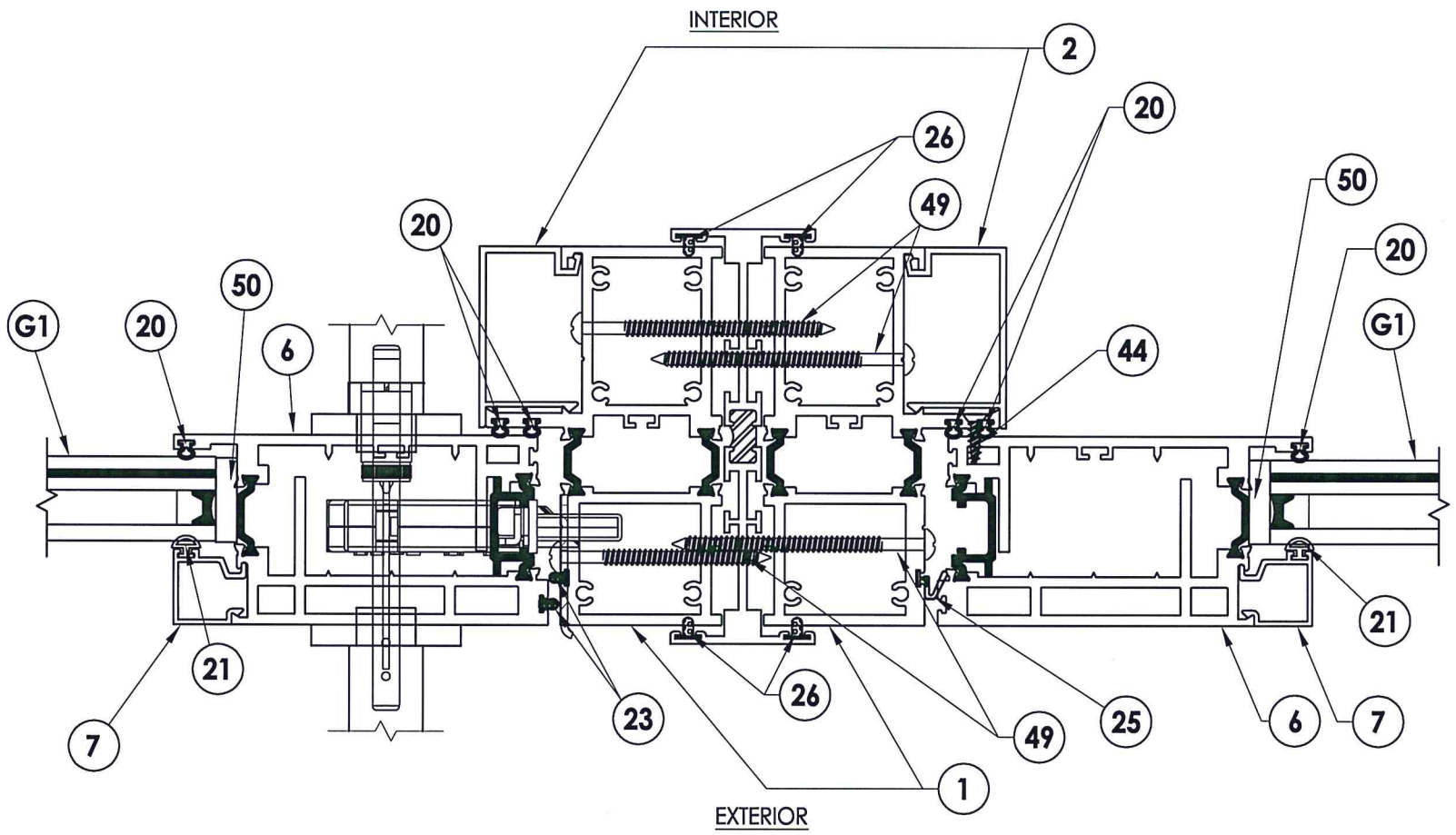

1/5 **HORIZONTAL CROSS SECTION**

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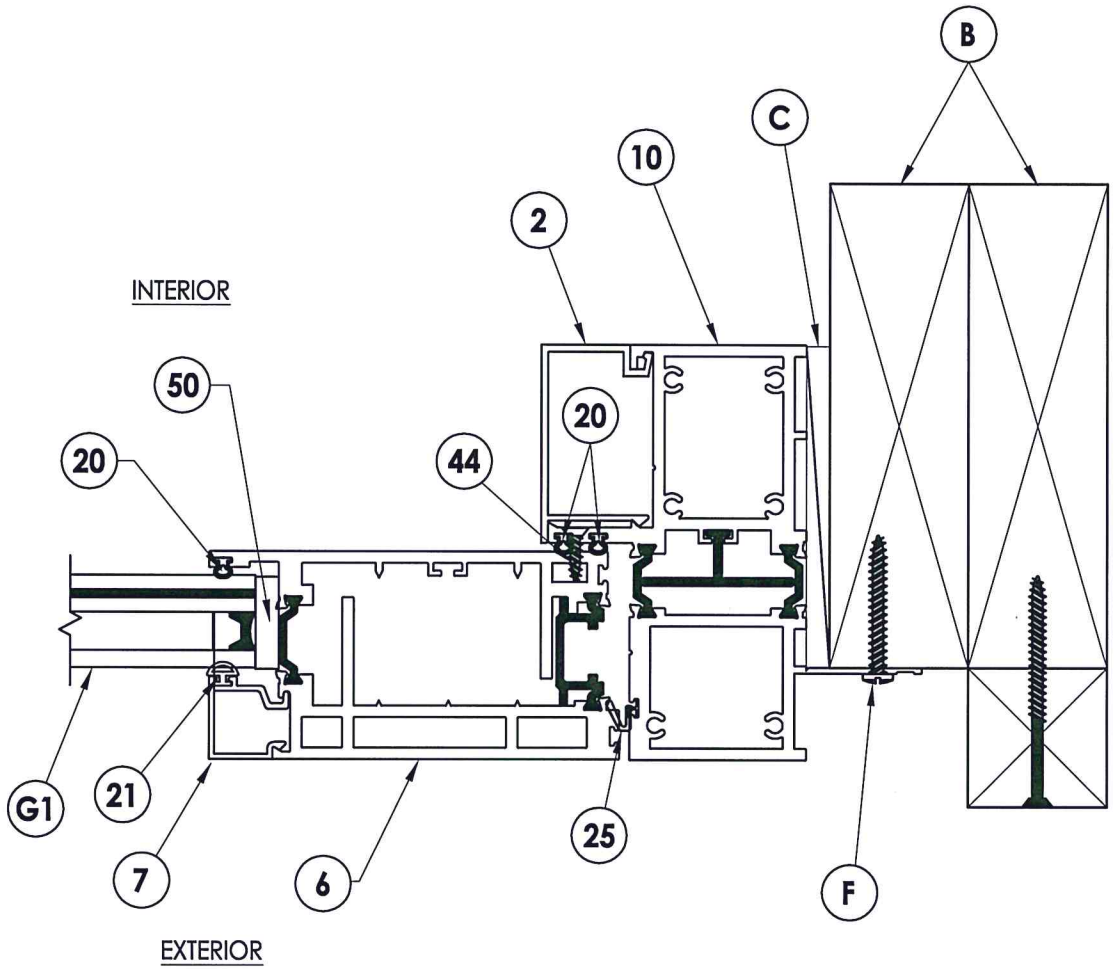

1/6 **HORIZONTAL CROSS SECTION**

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PRODUCT: FLEETWOOD SPEC. 6, 6A

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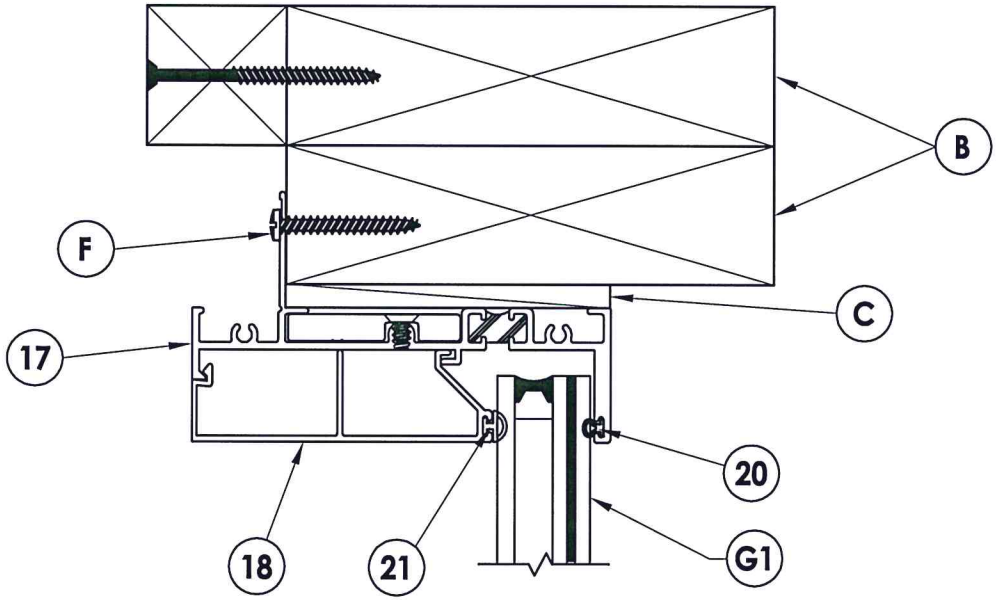

EXTERIOR INTERIOR

1/7 **VERTICAL CROSS SECTION**

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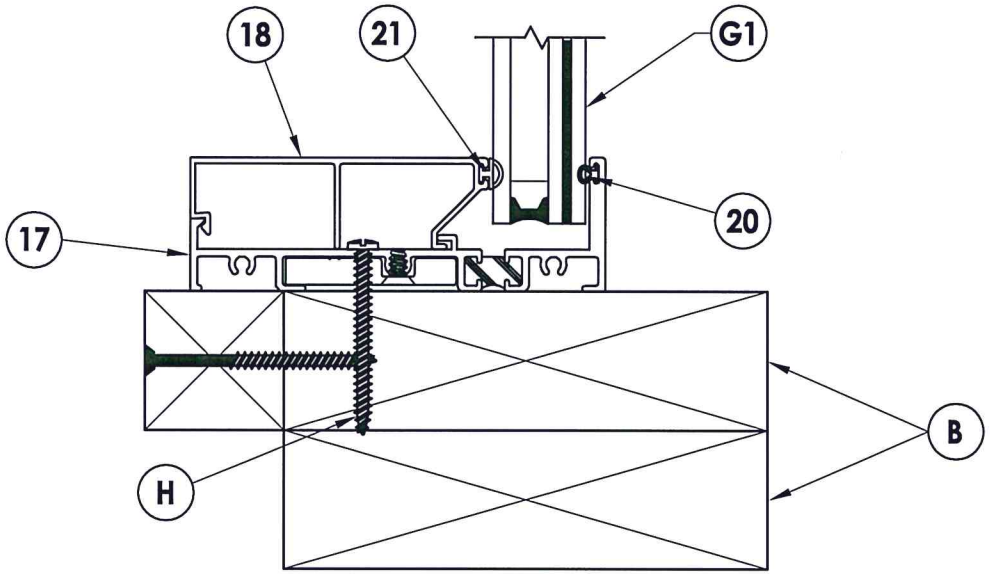
EXTERIOR

INTERIOR



1/8 **VERTICAL CROSS SECTION**

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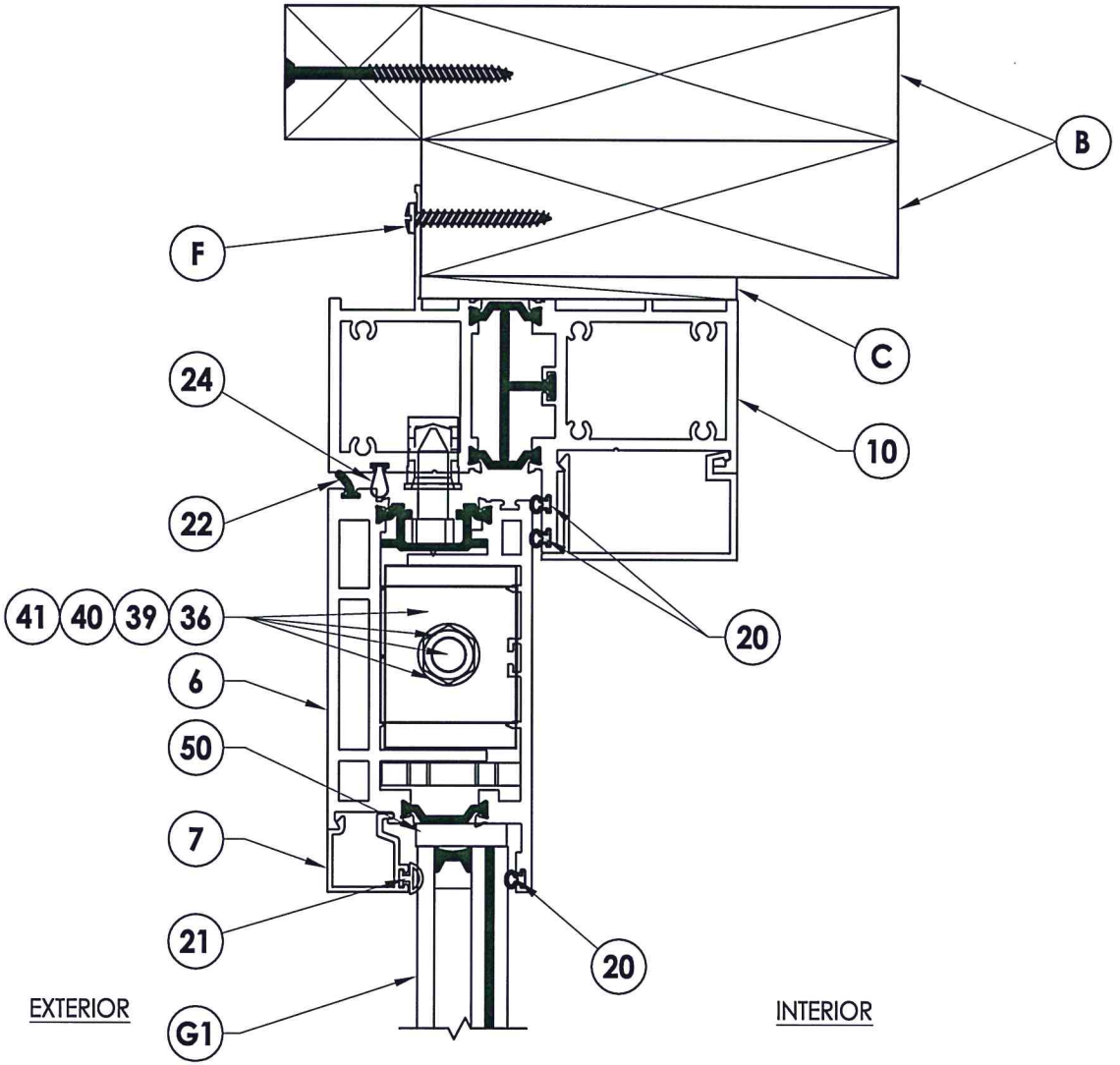

1/9 **VERTICAL CROSS SECTION**

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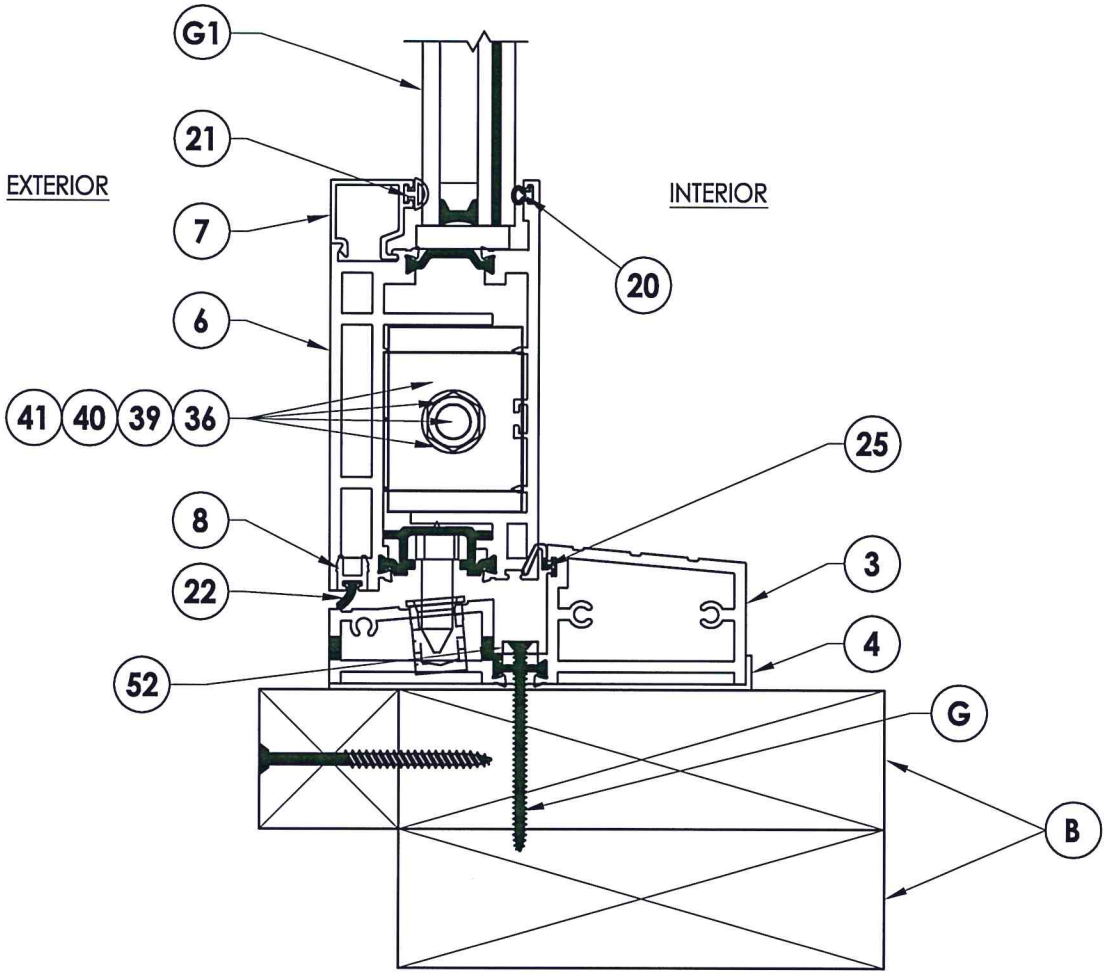

1/10 VERTICAL CROSS SECTION

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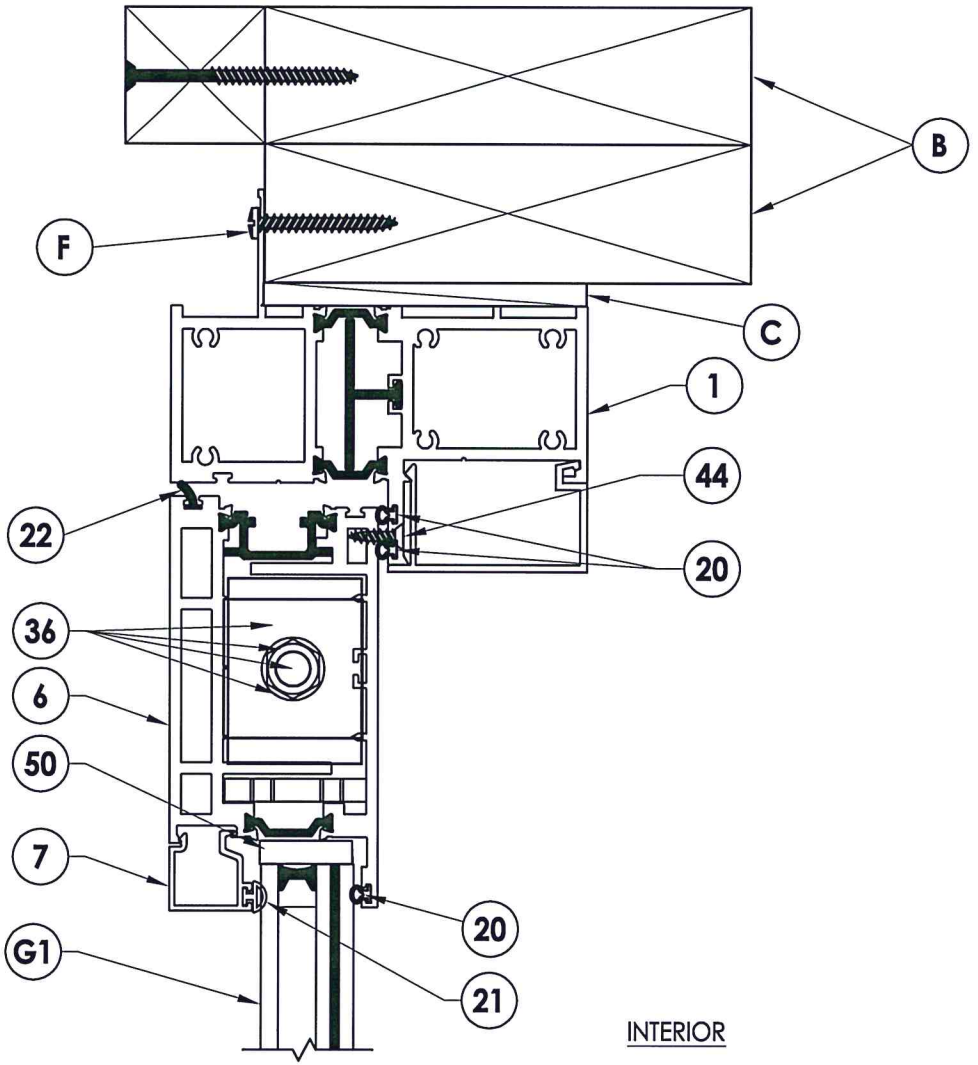

1/11 **VERTICAL CROSS SECTION**

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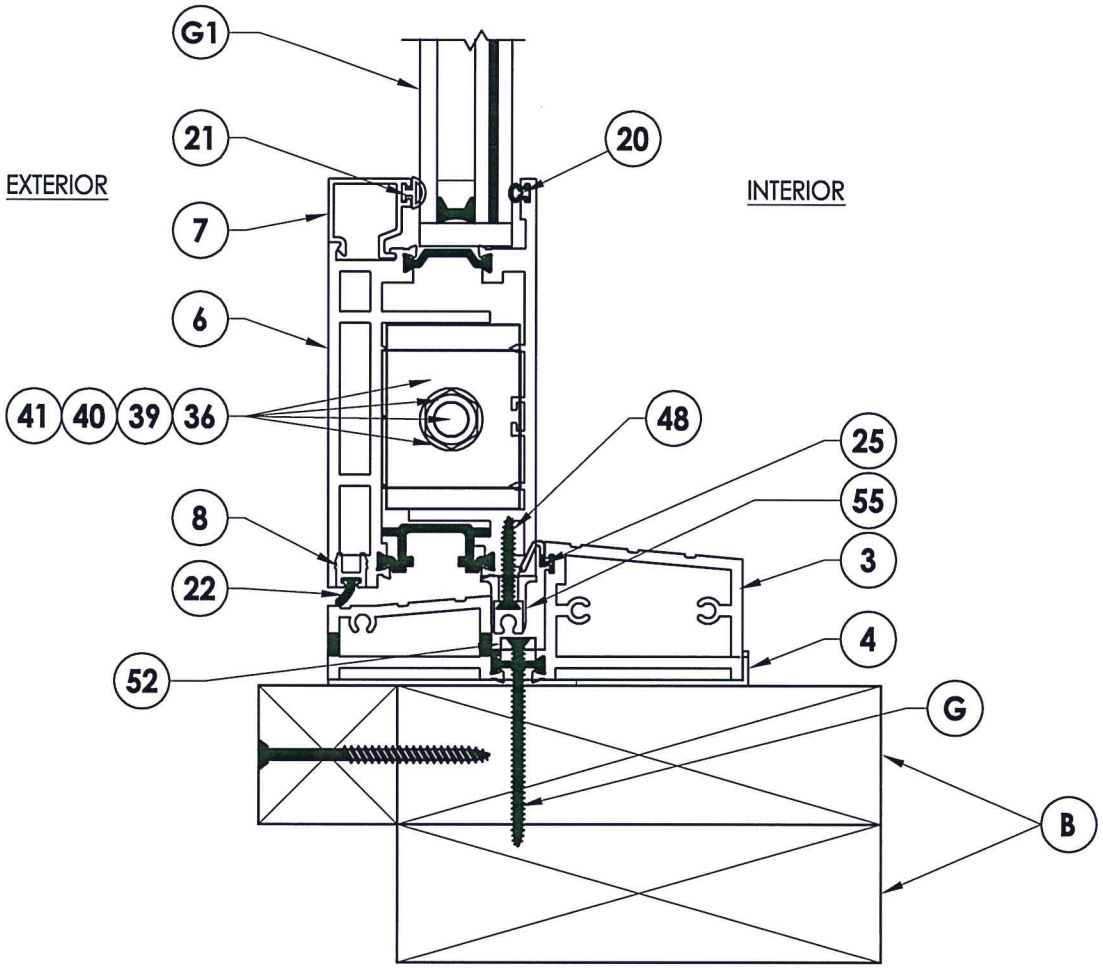

1/12 **VERTICAL CROSS SECTION**

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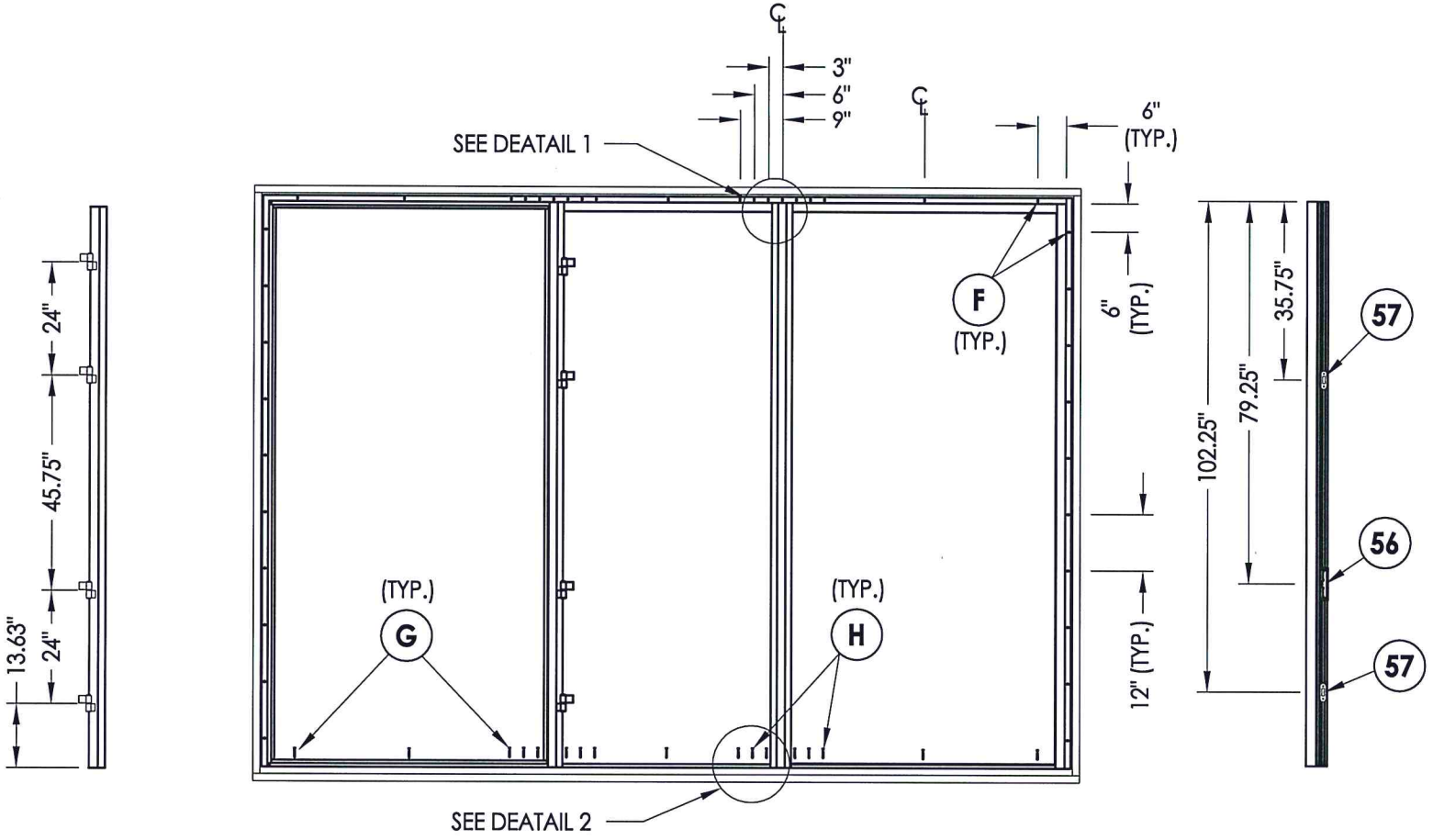
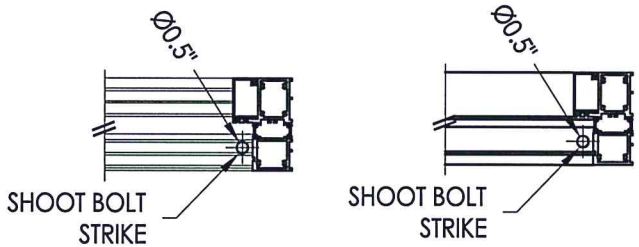


HINGE JAMB

FRAME ANCHORING
(2X buck installation)

STRIKE JAMB



DETAIL 2

DETAIL 1

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991348
Date 06/26/2015 Verified by

PRODUCT: FLEETWOOD SPEC. 6, 6A

PART OR ASSEMBLY: FRAME ANCHORING

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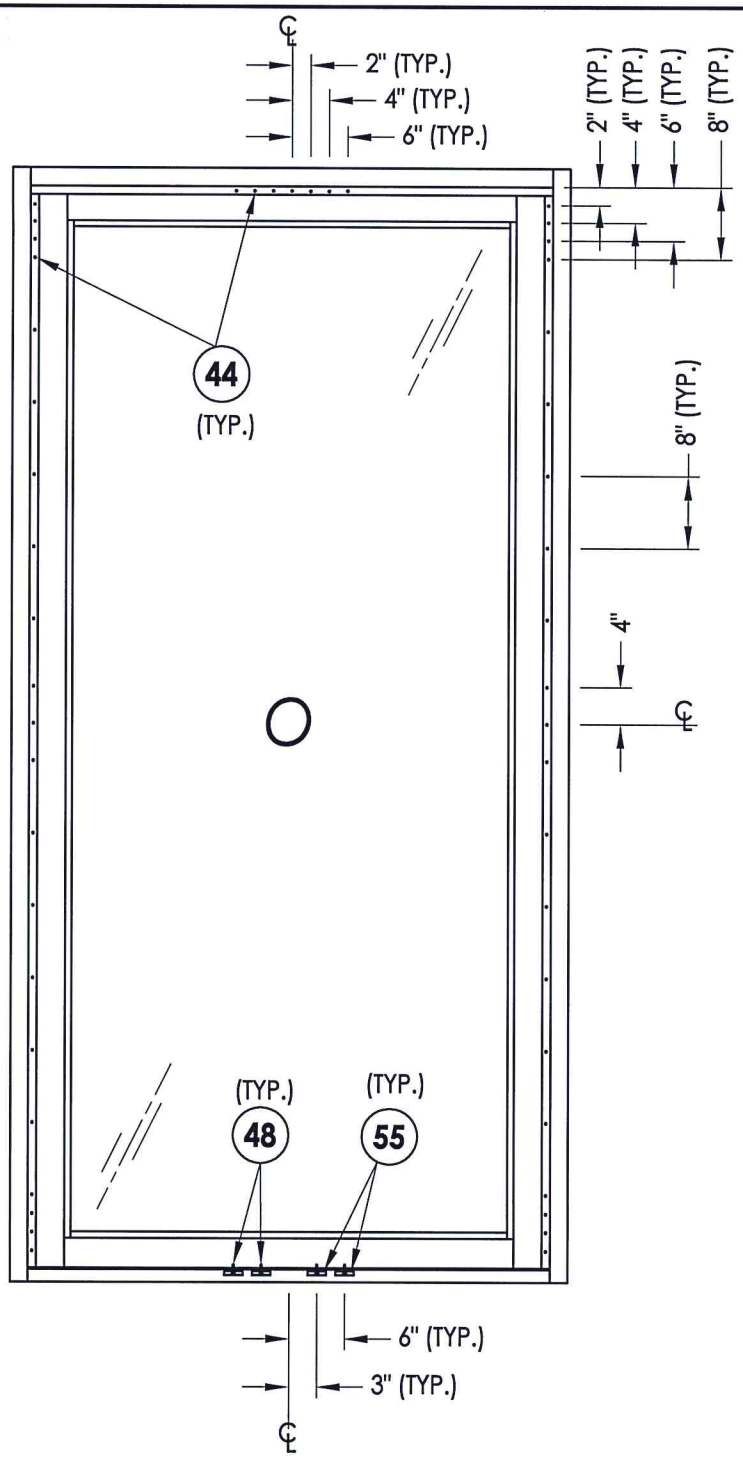

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PRODUCT: FLEETWOOD SPEC. 6, 6A

PART OR ASSEMBLY: SIDELITE PANEL DETAIL

NO.	DATE	BY	REVISIONS

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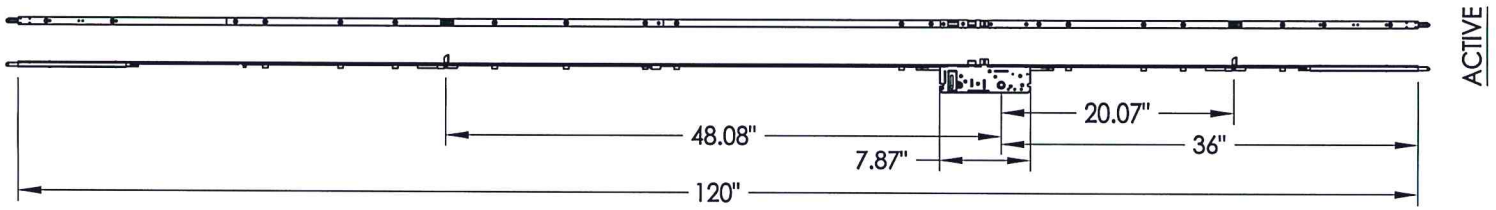
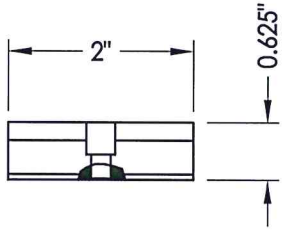
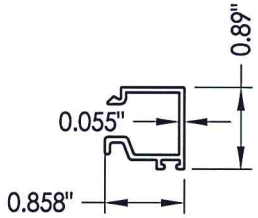


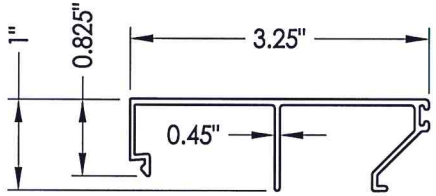
30 MULTI-POINT LOCK
TRUTH



55 FIXED SILL BLOCK



7 1" GLASS STOP



18 KONA 1" GLASS STOP

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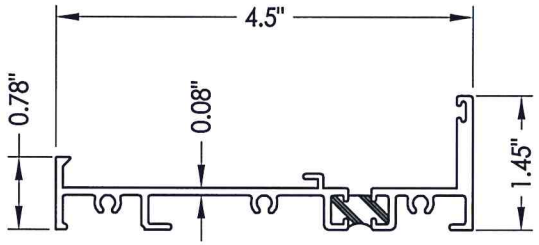
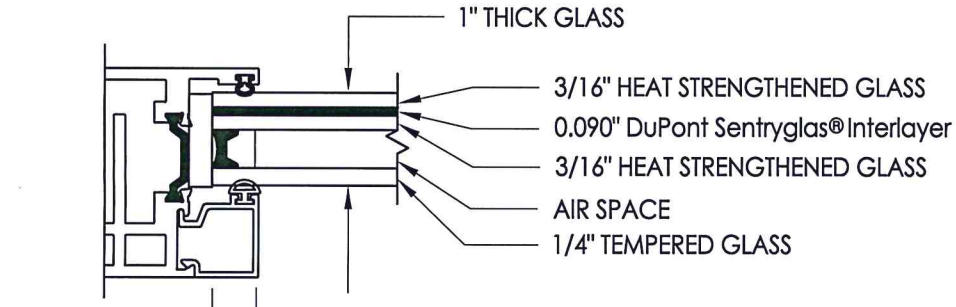


17 KONA FRAME



G1 GLAZING DETAIL

PRODUCT: FLEETWOOD SPEC. 6, 6A

PART OR ASSEMBLY: COMPONENTS AND GLAZING DETAIL

NO.	DATE	BY

REVISIONS

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 4/4/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7349
SHEET 15 OF 17

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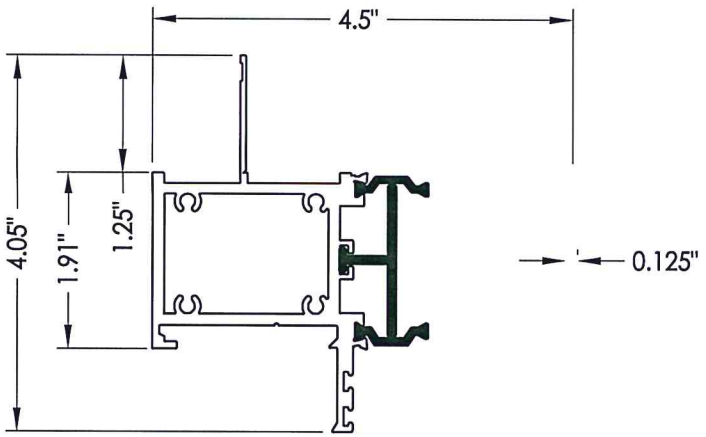
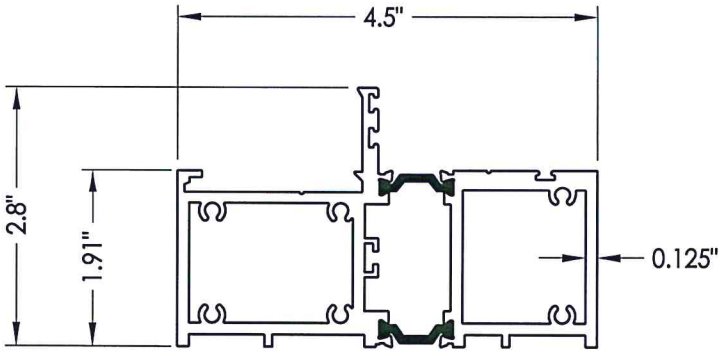
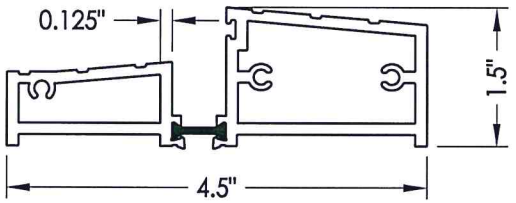


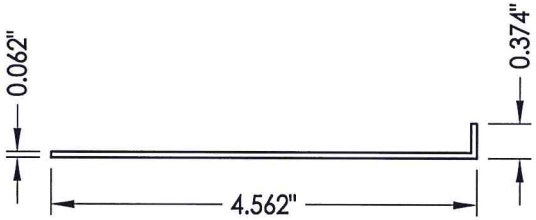
10 **FRAME** (Fin)



1 **FRAME**

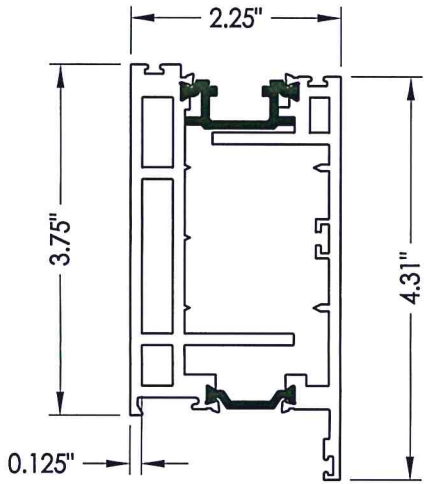


3 **OUTSWING SILL**

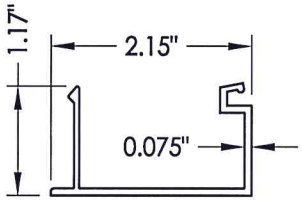


4 **SILL PAN**

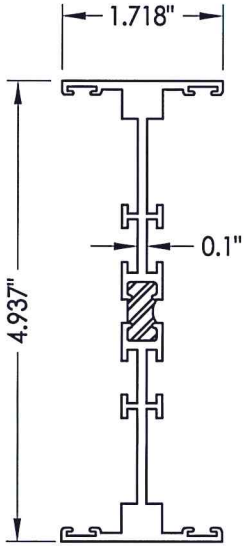
Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991348
Date 06/26/2015 Verified by



6 **SASH**



2 **FRAME SNAP-IN**



16 **KONA I-MULLION**

PRODUCT: FLEETWOOD SPEC. 6, 6A

PART OR ASSEMBLY: COMPONENTS

NO.	DATE	BY

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813.659.9197

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CHK. BY: LFS
DRAWING NO.: L-7349
SHEET 16 OF 17

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BILL OF MATERIALS

ITEM #	DESCRIPTION	PART#	MATERIAL
B	2X BUCK SG >= 0.55	-	WOOD
C	1/4" MAX. SHIM SPACE	-	-
F	#10 x 1-1/2" PFH WOOD SCREW	-	STEEL
G	#8 x 2" PFH WOOD SCREW	-	STEEL
H	#10 x 2" PFH WOOD SCREW	-	STEEL
1	FRAME	3911	6063-T6 ALUM
2	FRAME SNAP-IN	3912	6063-T6 ALUM
3	OUTSWING SILL	3202	6063-T6 ALUM
4	SILL PAN	-	SHEET METAL (ALUMINUM)
6	SASH	3902	6063-T6 ALUM
7	1" GLASS STOP	3907	6063-T6 ALUM
8	ATLANTIC SEAL CLIP	3916	6063-T6 ALUM
10	FRAME (FIN)	3911	6063-T6 ALUM
16	KONA I-MULLION	3082	6063-T6 ALUM
17	KONA FRAME	3805	6063-T6 ALUM
18	KONA 1" GLASS STOP	3801	6063-T6 ALUM
20	BULB VINYL - MINI (EPDM 70 Durometer)	25199	TREMCO, # TX20801E
21	BULB VINYL - LARGE (EPDM 70 Durometer)	25031	TREMCO, # TX19638E
22	FOAM SEAL	25196	EMESBURY, # 32390
23	Q-LON FOAM SEAL	25189	SCHLEGEL CORP., # Q225T190
24	Q-LON FOAM SEAL	25058	SCHLEGEL CORP., # Q375T190
25	Q-LON FOAM SEAL	25059	SCHLEGEL CORP., # QEZ 376
26	Q-LON FOAM SEAL	19120	SCHLEGEL CORP., # U 5212
30	LOCKING HARDWARE (5 point lock)	-	TRUTH
31	BUTT HINGE	-	SAVIO
32	BACK UP KIT	20535	SAVIO
33	HINGE BOLT, 8M X 48MM (FOR PANEL)	25026	SAVIO
36	BACK UP PLATE FOR CORNER BLOCK	25025	-
37	MACHINE SCREW NO 10-32, FHP 1.125"	25074	STAINLESS STEEL
38	MACHINE SCREW NO 10-32, FHP .75"	25073	STAINLESS STEEL
39	HEX HEAD CAP SCREW .375-16, 2.250"	25175	STAINLESS STEEL
40	.375-16 SS. HEX NUT	25023	STAINLESS STEEL
41	.375 SPLIT LOCK WASHER	25024	STAINLESS STEEL
44	#8 x 1/2" PFH SMS	-	STEEL
47	#10 x 2-1/2" PFH SMS	-	STEEL
48	#8 x 1" PFH SMS	-	STEEL
49	#10 x 3" PFH SMS	-	STEEL
50	4" LONG SETTING BLOCK	18620	-
52	ANCHOR BLOCK	-	6063-T6 ALUM
55	FIXED SILL BLOCK	-	6063-T6 ALUM
56	LATCH AND DEADBOLT STRIKE PLATE	-	-
57	STRIKE PLATE	-	-

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991348
Date 06/26/2015 Verified by

PRODUCT: FLEETWOOD SPEC. 6, 6A

PART OR ASSEMBLY: BILL OF MATERIALS

NO.	DATE	BY
REVISIONS		

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SHEET 17 OF 17

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