Testing Evaluation Laboratories, Inc.

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TEST RESULTS

Report No: TEL 01991343
Test Dates: March 16, 2015 through April 3, 2015
Report Date: June 26, 2015

Dade Lab Certification Number: 15-0114.08
Test Notification Number: TEL 15-004

Issued to:

Fleetwood Windows and Doors
1 Fleetwood Way
Corona, CA 92879

Project Summary: Testing Evaluation Laboratories, Inc. (TEL) was contracted by Fleetwood Windows and Doors to perform tests on the 3900-T Side Hinged Doors at TEL's Plant City, FL test facility.

Test specimen descriptions and results are reported herein.

Test Specifications: **The test specimens were evaluated in accordance with the following:**

High Velocity Hurricane Zone Protocols TAS 202-94, TAS 201-94 and TAS 203-94

Test Specimen Description:

Series / Model:	**3900-T Side Hinged Doors**
Type:	**Aluminum Side Hinged Doors**
Overall Size:	**48.00" x 120.00" – All Specimens – (X)**
Daylight Opening:	**35.00" x 91.00" – Top Fixed Glass – Specimens 8 and 8a** **35.00" x 14.00" – Bottom Fixed Glass – Specimens 8 and 8a** **35.00" x 108.00" – Specimens 12, 12a, 12 ALT, 12 ALT-a, 12 ALT-b, 12 ALT-c, 14, 15 and 15a**
Glazing Details:	**See attached drawings for glazing details.**
Frame Material:	**Aluminum**
Finish:	**Mill Finish**

For Tested Elevation, Vertical Cross Sections, Horizontal Cross Sections, Components, Frame Anchoring, Glazing Detail and Bill of Materials See Attached Drawing numbers L-7352, L-7353, L-7343, L-7344 and L-7354.

STRUCTURAL TESTS (TAS 202)

Specimen 8 –48.00" x 120.00" – Outswing Door – X

Design Pressure Positive 65.0 Negative 65.0

Air Infiltration (ASTM E283-04)	Pressure	SCFM/Ft^2	Result
	1.57 PSF	0.003	Pass
Air Exfiltration (ASTM E283-04)	Pressure	SCFM/Ft^2	Result
	1.57 PSF	0.038	Pass
Air Infiltration (ASTM E283-04)	Pressure	SCFM/Ft^2	Result
	6.24 PSF	0.031	Pass
Air Exfiltration (ASTM E283-04)	Pressure	SCFM/Ft^2	Result
	6.24 PSF	0.062	Pass

Structural Loads (ASTM E330-02)

Range	Time (sec)	Load (psf)	Location	Deflection	Allowable (Def)
Half Test Positive	30	32.50			
Design Positive	30	65.00			
Half Test Negative	30	32.50			
Design Negative	30	65.00			

Water Infiltration (ASTM E331-00)	Pressure	Time	Result
(Standard Weatherstrip)	9.75 PSF	15.0 Min.	Pass

Note #1: Water Infiltration performed after Positive and Negative half and design loads.

Structural Loads (ASTM E330-02)

Range	Time (sec)	Load (psf)	Location	Deflection	Set	Allowable (Set)
Half Proof Positive	10	48.75				
Test Positive	30	97.50	1	0.002"	0.000"	0.170"
			2	0.090"	0.008"	0.196"
Half Proof Negative	10	48.75				
Test Negative	30	97.50	1	0.033"	0.016"	0.170"
			2	0.126"	0.034"	0.196"

Deflection Locations:

Location 1 – Top of Active Door at Latch Stile; Location 2 – Bottom of Active Door at Latch Stile

Forced Entry Passed – No Entry

Conclusion: TEL observed no signs of failure in any area of this test specimen during the Uniform Static Load Test. In addition, specimen met the permanent set requirements. Therefore, this specimen satisfies the uniform static load test requirements of TAS 202-94.

James Hayhurst, Test Technician

STRUCTURAL TESTS (TAS 202)

Specimen 12 –48.00" x 120.00" – Outswing Door – X

Design Pressure **Positive 65.0** **Negative 65.0**

Air Infiltration (ASTM E283-04)	Pressure	SCFM/Ft^2	Result
	1.57 PSF	0.040	Pass
Air Exfiltration (ASTM E283-04)	Pressure	SCFM/Ft^2	Result
	1.57 PSF	0.317	Pass
Air Infiltration (ASTM E283-04)	Pressure	SCFM/Ft^2	Result
	6.24 PSF	0.022	Pass

Structural Loads (ASTM E330-02)

Range	**Time (sec)**	**Load (psf)**	**Location**	**Deflection**	**Allowable (Def)**
Half Test Positive	30	32.50			
Design Positive	30	65.00			
Half Test Negative	30	32.50			
Design Negative	30	65.00			

Water Infiltration (ASTM E331-00)	Pressure	Time	Result
(Standard Weatherstrip)	3.75 PSF	15.0 Min.	Pass

Note #1: Water Infiltration performed after Positive and Negative half and design loads.

Structural Loads (ASTM E330-02)

Range	**Time (sec)**	**Load (psf)**	**Location**	**Deflection**	**Set**	**Allowable (Set)**
Half Proof Positive	10	48.75				
Test Positive	30	97.50	1	0.148"	0.038"	0.170"
			2	0.039"	0.004"	0.196"
Half Proof Negative	10	48.75				
Test Negative	30	97.50	1	0.402"	0.043"	0.170"
			2	0.108"	0.020"	0.196"

Deflection Locations:

Location 1 – Top of Active Door at Latch Stile; Location 2 – Bottom of Active Door at Latch Stile

Forced Entry Passed – No Entry

Conclusion: TEL observed no signs of failure in any area of this test specimen during the Uniform Static Load Test. In addition, specimen met the permanent set requirements. Therefore, this specimen satisfies the uniform static load test requirements of TAS 202-94.

James Hayhurst, Test Technician

STRUCTURAL TESTS (TAS 202)

Specimen 12 ALT –48.00" x 120.00" – Outswing Door – X

Design Pressure Positive 65.0 Negative 65.0

Structural Loads (ASTM E330-02)

Range	Time (sec)	Load (psf)	Location	Deflection	Allowable (Def)
Half Test Positive	30	32.50			
Design Positive	30	65.00			
Half Test Negative	30	32.50			
Design Negative	30	65.00			

Water Infiltration (ASTM E331-00)	Pressure	Time	Result
(Standard Weatherstrip)	9.75 PSF	15.0 Min.	Pass

Note #1: Water Infiltration performed after Positive and Negative half and design loads.

Structural Loads (ASTM E330-02)

Range	Time (sec)	Load (psf)	Location	Deflection	Set	Allowable (Set)
Half Proof Positive	10	48.75				
Test Positive	30	97.50	1	0.149"	0.058"	0.170"
			2	0.109"	0.014"	0.196"
Half Proof Negative	10	48.75				
Test Negative	30	97.50	1	0.502"	0.045"	0.170"
			2	0.104"	0.015"	0.196"

Deflection Locations:

Location 1 – Top of Active Door at Latch Stile; Location 2 – Bottom of Active Door at Latch Stile

Forced Entry Passed – No Entry

Conclusion: TEL observed no signs of failure in any area of this test specimen during the Uniform Static Load Test. In addition, specimen met the permanent set requirements. Therefore, this specimen satisfies the uniform static load test requirements of TAS 202-94.

James Hayhurst, Test Technician

STRUCTURAL TESTS (TAS 202)

Specimen 14 –48.00" x 120.00" – Outswing Door – X

Design Pressure **Positive 65.0** **Negative 65.0**

Air Infiltration (ASTM E283-04)	Pressure	SCFM/Ft^2	Result
	1.57 PSF	0.079	Pass
Air Exfiltration (ASTM E283-04)	Pressure	SCFM/Ft^2	Result
	1.57 PSF	0.044	Pass
Air Infiltration (ASTM E283-04)	Pressure	SCFM/Ft^2	Result
	6.24 PSF	0.022	Pass
Air Exfiltration (ASTM E283-04)	Pressure	SCFM/Ft^2	Result
	6.24 PSF	0.378	Pass

Structural Loads (ASTM E330-02)

Range	**Time (sec)**	**Load (psf)**	**Location**	**Deflection**	**Allowable (Def)**
Half Test Positive	30	32.50			
Design Positive	30	65.00			
Half Test Negative	30	32.50			
Design Negative	30	65.00			

Water Infiltration (ASTM E331-00)	Pressure	Time	Result
(Standard Weatherstrip)	9.75 PSF	15.0 Min.	Pass

Note #1: Water Infiltration performed after Positive and Negative half and design loads.

Structural Loads (ASTM E330-02)

Range	**Time (sec)**	**Load (psf)**	**Location**	**Deflection**	**Set**	**Allowable (Set)**
Half Proof Positive	10	48.75				
Test Positive	30	97.50	1	0.142"	0.001"	0.170"
			2	0.048"	0.014"	0.196"
Half Proof Negative	10	48.75				
Test Negative	30	97.50	1	0.245"	0.008"	0.170"
			2	0.147"	0.012"	0.196"

Deflection Locations:

Location 1 – Top of Active Door at Latch Stile; Location 2 – Bottom of Active Door at Latch Stile

Forced Entry Passed – No Entry

Conclusion: TEL observed no signs of failure in any area of this test specimen during the Uniform Static Load Test. In addition, specimen met the permanent set requirements. Therefore, this specimen satisfies the uniform static load test requirements of TAS 202-94.

James Hayhurst, Test Technician

STRUCTURAL TESTS (TAS 202)

Specimen 15 –48.00" x 120.00" – Outswing Door – X

Design Pressure **Positive 65.0** **Negative 65.0**

Air Infiltration (ASTM E283-04)	Pressure	SCFM/Ft^2	Result
	1.57 PSF	0.028	Pass
Air Exfiltration (ASTM E283-04)	Pressure	SCFM/Ft^2	Result
	1.57 PSF	0.316	Pass
Air Infiltration (ASTM E283-04)	Pressure	SCFM/Ft^2	Result
	6.24 PSF	0.245	Pass

Structural Loads (ASTM E330-02)

Range	Time (sec)	Load (psf)	Location	Deflection	Allowable (Def)
Half Test Positive	30	32.50			
Design Positive	30	65.00			
Half Test Negative	30	32.50			
Design Negative	30	65.00			

Water Infiltration (ASTM E331-00)	Pressure	Time	Result
(Standard Weatherstrip)	9.75 PSF	15.0 Min.	Pass

Note #1: Water Infiltration performed after Positive and Negative half and design loads.

Structural Loads (ASTM E330-02)

Range	Time (sec)	Load (psf)	Location	Deflection	Set	Allowable (Set)
Half Proof Positive	10	48.75				
Test Positive	30	97.50	1	0.162"	0.038"	0.170"
			2	0.069"	0.004"	0.196"
Half Proof Negative	10	48.75				
Test Negative	30	97.50	1	0.313"	0.001"	0.170"
			2	0.189"	0.017"	0.196"

Deflection Locations:

Location 1 – Top of Active Door at Latch Stile; Location 2 – Bottom of Active Door at Latch Stile

Forced Entry Passed – No Entry

Conclusion: TEL observed no signs of failure in any area of this test specimen during the Uniform Static Load Test. In addition, specimen met the permanent set requirements. Therefore, this specimen satisfies the uniform static load test requirements of TAS 202-94.

James Hayhurst, Test Technician

IMPACT AND CYCLING TESTS

Specimen 8a – 48.00" x 120.00" – Outswing Door – X

TAS 201-94 AND TAS 203-94– Large Missile Impact (2 x 4 Southern Yellow Pine)

Cond. Temp Of Specimen	Missile Level	Missile Weight	Missile Length	Muzzle Distance From Specimen
75°F	D	9.0 lbs, 1 oz.	8'-1/2"	17'0"

Impact Location	Results	X - Measurement	Y - Measurement	Speed
1	Pass	24.00"	20.00"	50.1 fps
2	Pass	38.00"	27.00"	49.9 fps
3	Pass	24.00"	69.00"	50.0 fps

Orientation of Missile at Impact was within +/-5° of horizontal.
None of the impacts penetrated the specimens.
"X" measurement is from the left edge of test specimen.
"Y" measurement is from the bottom edge of test specimen.

TAS 201-94 AND TAS 203-94– Fatigue Load Cycling
Design Pressure +65.0 psf / - 65.0 psf

Positive % of Test Load	Positive Pressure Range (psf)	Number Of Cycles	Average Cycle Time (Sec)
20% to 50%	13.0 to 32.5	3500	1.67
0% to 60%	0.0 to 39.0	300	2.17
50% to 80%	32.5 to 52.0	600	1.80
30% to 100%*	19.5 to 65.0	100	2.65

Negative % of Test Load	Negative Pressure Range (psf)	Number Of Cycles	Average Cycle Time (Sec)
30% to 100%*	19.5 to 65.0	50	2.98
50% to 80%	32.5 to 52.0	1050	1.52
0% to 60%	0.0 to 39.0	50	2.41
20% to 50%	13.0 to 32.5	3350	1.71

*Active Panel deflected 1.63" from original plane at 100% Positive load and 2.50" from original plane at 100% Negative load. At the completion of cycles the door panel was operable. There were no tears in the film. In our opinion, the tape and film used to seal for air leakage did not influence the results of the test.

James Hayhurst, Test Technician

IMPACT AND CYCLING TESTS

Specimen 12a – 48.00" x 120.00" – Outswing Door – X

TAS 201-94 AND TAS 203-94– Large Missile Impact (2 x 4 Southern Yellow Pine)

Cond. Temp Of Specimen	Missile Level	Missile Weight	Missile Length	Muzzle Distance From Specimen
75°F	D	9.0 lbs, 1 oz.	8'-1/2"	17'0"

Impact Location	Results	X - Measurement	Y - Measurement	Speed
1	Pass	24.00"	60.00"	50.0 fps
2	Pass	44.00"	48.00"	49.9 fps
3	Pass	24.00"	3.00"	50.0 fps
4	Pass	35.00"	12.00"	50.1 fps

Orientation of Missile at Impact was within +/-5° of horizontal.
None of the impacts penetrated the specimens.
"X" measurement is from the left edge of test specimen.
"Y" measurement is from the bottom edge of test specimen.

TAS 201-94 AND TAS 203-94– Fatigue Load Cycling
Design Pressure +65.0 psf / - 65.0 psf

Positive % of Test Load	Positive Pressure Range (psf)	Number Of Cycles	Average Cycle Time (Sec)
20% to 50%	13.0 to 32.5	3500	1.94
0% to 60%	0.0 to 39.0	300	2.70
50% to 80%	32.5 to 52.0	600	1.75
30% to 100%*	19.5 to 65.0	100	3.00

Negative % of Test Load	Negative Pressure Range (psf)	Number Of Cycles	Average Cycle Time (Sec)
30% to 100%*	19.5 to 65.0	50	3.00
50% to 80%	32.5 to 52.0	1050	2.50
0% to 60%	0.0 to 39.0	50	2.80
20% to 50%	13.0 to 32.5	3350	2.50

*Active Panel deflected 2.25" from original plane at 100% Positive load and 3.00" from original plane at 100% Negative load. At the completion of cycles the door panel was operable. There were no tears in the film. In our opinion, the tape and film used to seal for air leakage did not influence the results of the test.

James Hayhurst, Test Technician

IMPACT AND CYCLING TESTS

Specimen 12 ALT a – 48.00" x 120.00" – Outswing Door – X

TAS 201-94 AND TAS 203-94– Large Missile Impact (2 x 4 Southern Yellow Pine)

Cond. Temp Of Specimen	Missile Level	Missile Weight	Missile Length	Muzzle Distance From Specimen
75°F	D	9.0 lbs, 0 oz.	8'-0"	17'0"

Impact Location	Results	X - Measurement	Y - Measurement	Speed
1	Pass	24.00"	60.00"	50.0 fps
2	Pass	36.00"	11.50"	49.7 fps
3	Pass	24.00"	3.00"	49.9 fps
4	Pass	44.25"	50.00"	50.1 fps

Orientation of Missile at Impact was within +/-5° of horizontal.
None of the impacts penetrated the specimens.
"X" measurement is from the left edge of test specimen.
"Y" measurement is from the bottom edge of test specimen.

TAS 201-94 AND TAS 203-94– Fatigue Load Cycling
Design Pressure +65.0 psf / - 65.0 psf

Positive % of Test Load	Positive Pressure Range (psf)	Number Of Cycles	Average Cycle Time (Sec)
20% to 50%	13.0 to 32.5	3500	1.76
0% to 60%	0.0 to 39.0	300	2.06
50% to 80%	32.5 to 52.0	600	1.86
30% to 100%*	19.5 to 65.0	100	2.99

Negative % of Test Load	Negative Pressure Range (psf)	Number Of Cycles	Average Cycle Time (Sec)
30% to 100%*	19.5 to 65.0	50	3.00
50% to 80%	32.5 to 52.0	1050	2.49
0% to 60%	0.0 to 39.0	50	2.69
20% to 50%	13.0 to 32.5	3350	2.21

*Active Panel deflected 2.00" from original plane at 100% Positive load and 2.75" from original plane at 100% Negative load. At the completion of cycles the door panel was operable. There were no tears in the film. In our opinion, the tape and film used to seal for air leakage did not influence the results of the test.

James Hayhurst, Test Technician

IMPACT AND CYCLING TESTS

Specimen 12 ALT b – 48.00" x 120.00" – Outswing Door – X

TAS 201-94 AND TAS 203-94– Large Missile Impact (2 x 4 Southern Yellow Pine)

Cond. Temp Of Specimen	Missile Level	Missile Weight	Missile Length	Muzzle Distance From Specimen
75°F	D	9.0 lbs, 0 oz.	8'-0"	17'0"

Impact Location	Results	X - Measurement	Y - Measurement	Speed
1	Pass	24.25"	59.50"	50.1 fps
2	Pass	35.50"	11.25"	50.1 fps
3	Pass	24.12"	2.75 "	50.0 fps
4	Pass	44.50"	49.50"	50.0 fps

Orientation of Missile at Impact was within +/-5° of horizontal.
None of the impacts penetrated the specimens.
"X" measurement is from the left edge of test specimen.
"Y" measurement is from the bottom edge of test specimen.

TAS 201-94 AND TAS 203-94– Fatigue Load Cycling
Design Pressure +65.0 psf / - 65.0 psf

Positive % of Test Load	Positive Pressure Range (psf)	Number Of Cycles	Average Cycle Time (Sec)
20% to 50%	13.0 to 32.5	3500	2.01
0% to 60%	0.0 to 39.0	300	2.78
50% to 80%	32.5 to 52.0	600	1.82
30% to 100%*	19.5 to 65.0	100	2.97

Negative % of Test Load	Negative Pressure Range (psf)	Number Of Cycles	Average Cycle Time (Sec)
30% to 100%*	19.5 to 65.0	50	2.92
50% to 80%	32.5 to 52.0	1050	2.35
0% to 60%	0.0 to 39.0	50	2.71
20% to 50%	13.0 to 32.5	3350	2.35

*Active Panel deflected 2.38" from original plane at 100% Positive load and 3.25" from original plane at 100% Negative load. At the completion of cycles the door panel was operable. There were no tears in the film. In our opinion, the tape and film used to seal for air leakage did not influence the results of the test.

James Hayhurst, Test Technician

IMPACT AND CYCLING TESTS

Specimen 12 ALT c – 48.00" x 120.00" – Outswing Door – X

TAS 201-94 AND TAS 203-94– Large Missile Impact (2 x 4 Southern Yellow Pine)

Cond. Temp Of Specimen	Missile Level	Missile Weight	Missile Length	Muzzle Distance From Specimen
75°F	D	9.0 lbs, 0 oz.	8'-0"	17'0"

Impact Location	Results	X - Measurement	Y - Measurement	Speed
1	Pass	24.12"	59.29"	50.0 fps
2	Pass	12.50"	107.50"	50.2 fps
3	Pass	24.25"	3.00 "	49.9 fps
4	Pass	44.12"	49.25"	50.1 fps

Orientation of Missile at Impact was within +/-5° of horizontal.
None of the impacts penetrated the specimens.
"X" measurement is from the left edge of test specimen.
"Y" measurement is from the bottom edge of test specimen.

TAS 201-94 AND TAS 203-94– Fatigue Load Cycling
Design Pressure +65.0 psf / - 65.0 psf

Positive % of Test Load	Positive Pressure Range (psf)	Number Of Cycles	Average Cycle Time (Sec)
20% to 50%	13.0 to 32.5	3500	2.12
0% to 60%	0.0 to 39.0	300	2.81
50% to 80%	32.5 to 52.0	600	1.92
30% to 100%*	19.5 to 65.0	100	2.95

Negative % of Test Load	Negative Pressure Range (psf)	Number Of Cycles	Average Cycle Time (Sec)
30% to 100%*	19.5 to 65.0	50	2.69
50% to 80%	32.5 to 52.0	1050	2.41
0% to 60%	0.0 to 39.0	50	2.81
20% to 50%	13.0 to 32.5	3350	2.42

*Active Panel deflected 2.25" from original plane at 100% Positive load and 3.12" from original plane at 100% Negative load. At the completion of cycles the door panel was operable. There were no tears in the film. In our opinion, the tape and film used to seal for air leakage did not influence the results of the test.

James Hayhurst, Test Technician

IMPACT AND CYCLING TESTS

Specimen 15a – 48.00" x 120.00" – Outswing Door – X

TAS 201-94 AND TAS 203-94– Large Missile Impact (2 x 4 Southern Yellow Pine)

Cond. Temp Of Specimen	Missile Level	Missile Weight	Missile Length	Muzzle Distance From Specimen
75°F	D	9.0 lbs, 1 oz.	8'-1/2"	17'0"

Impact Location	Results	X - Measurement	Y - Measurement	Speed
1	Pass	24.00"	60.00"	50.0 fps
2	Pass	44.00"	48.00"	49.7 fps
3	Pass	24.00"	3.00 "	49.9 fps
4	Pass	35.00"	12.00"	50.1 fps

Orientation of Missile at Impact was within +/-5° of horizontal.
None of the impacts penetrated the specimens.
"X" measurement is from the left edge of test specimen.
"Y" measurement is from the bottom edge of test specimen.

TAS 201-94 AND TAS 203-94– Fatigue Load Cycling
Design Pressure +65.0 psf / - 65.0 psf

Positive % of Test Load	Positive Pressure Range (psf)	Number Of Cycles	Average Cycle Time (Sec)
20% to 50%	13.0 to 32.5	3500	1.78
0% to 60%	0.0 to 39.0	300	2.80
50% to 80%	32.5 to 52.0	600	2.09
30% to 100%*	19.5 to 65.0	100	3.00

Negative % of Test Load	Negative Pressure Range (psf)	Number Of Cycles	Average Cycle Time (Sec)
30% to 100%*	19.5 to 65.0	50	2.99
50% to 80%	32.5 to 52.0	1050	2.66
0% to 60%	0.0 to 39.0	50	3.00
20% to 50%	13.0 to 32.5	3350	2.30

*Active Panel deflected 2.25" from original plane at 100% Positive load and 3.00" from original plane at 100% Negative load. At the completion of cycles the door panel was operable. There were no tears in the film. In our opinion, the tape and film used to seal for air leakage did not influence the results of the test.

James Hayhurst, Test Technician

Conditions, Terms, and General Notes Regarding These Tests

The product tested **Has Been** compared to the detailed drawing, bill of materials and fabrication information supplied by the client so named herein. Our analysis, which includes dimensional and component description comparisons, indicate the tested product and engineering information supplied by the client **"Are Equivalent".** The report and representative samples will be retained for four years from the date of initial test.

These test results were obtained by employing all requirements of the designated test methods with no Deviations unless explicitly noted in test report. The test results and specimen supplied for testing are in compliance with the reference.

The test results are specific to the product tested by this laboratory and of the sample supplied by the client named herein, and they relate to no other product either manufactured by the client, a fabricator of the client or of the client or of installed field performance.

This test report does not constitute certification of this product, but only that the above test results were obtained using the designated test methods and they indicate compliance with the performance requirements (paragraphs as listed) of the above referenced specifications.

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Testing Evaluation Laboratories, Inc.

Vivian K. Wright,
President

William B. Shelton, P.E.
Florida P.E. # 26685

Revision Log

Rev No.	Date	Page(s)	Revision(s)
0	6/26/2015	NA	Original Report Issue

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9	Components and glazing detail
10	Bill of materials

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #8

PART OR ASSEMBLY: TABLE OF CONTENTS

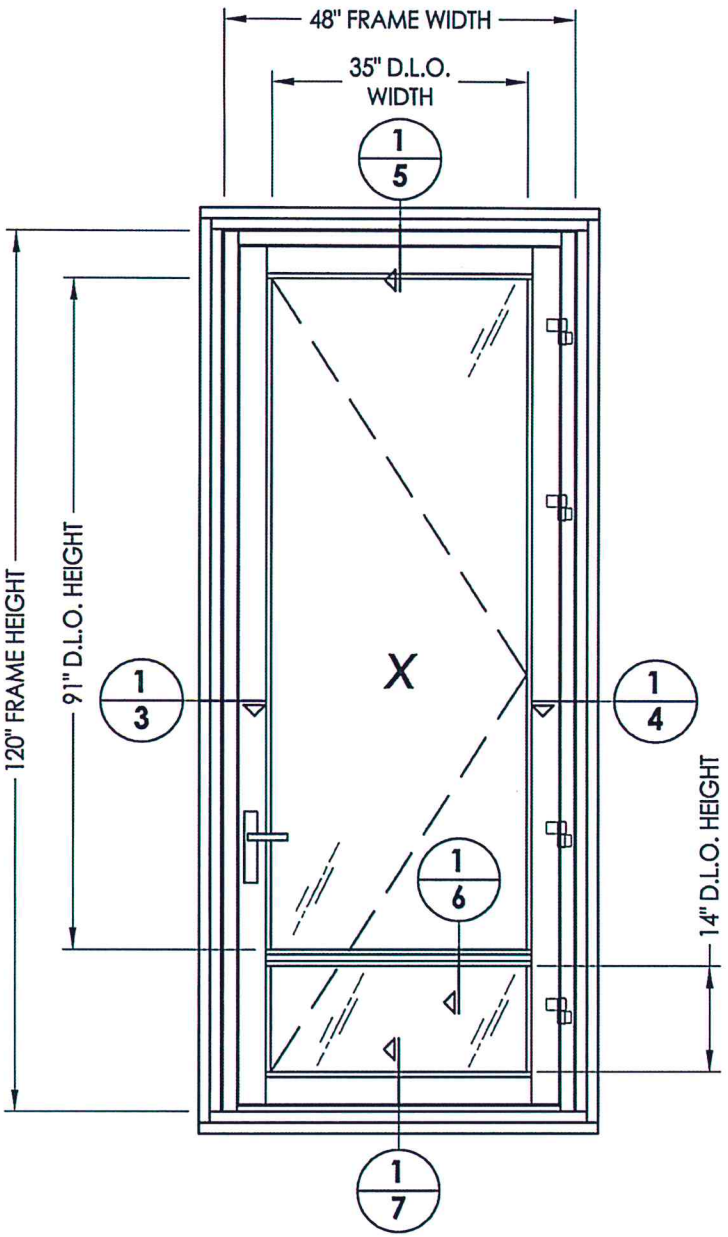
NO.	DATE	BY

REVISIONS

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7353
SHEET 1 OF 10

R:\Clients\Fleetwood PERMANENT\Drawings\Lab Dwgs\L-7353..dwg



Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #8

PART OR ASSEMBLY: TEST ELEVATIONS

NO.	DATE	REVISIONS	BY

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7353
SHEET 2 OF 10

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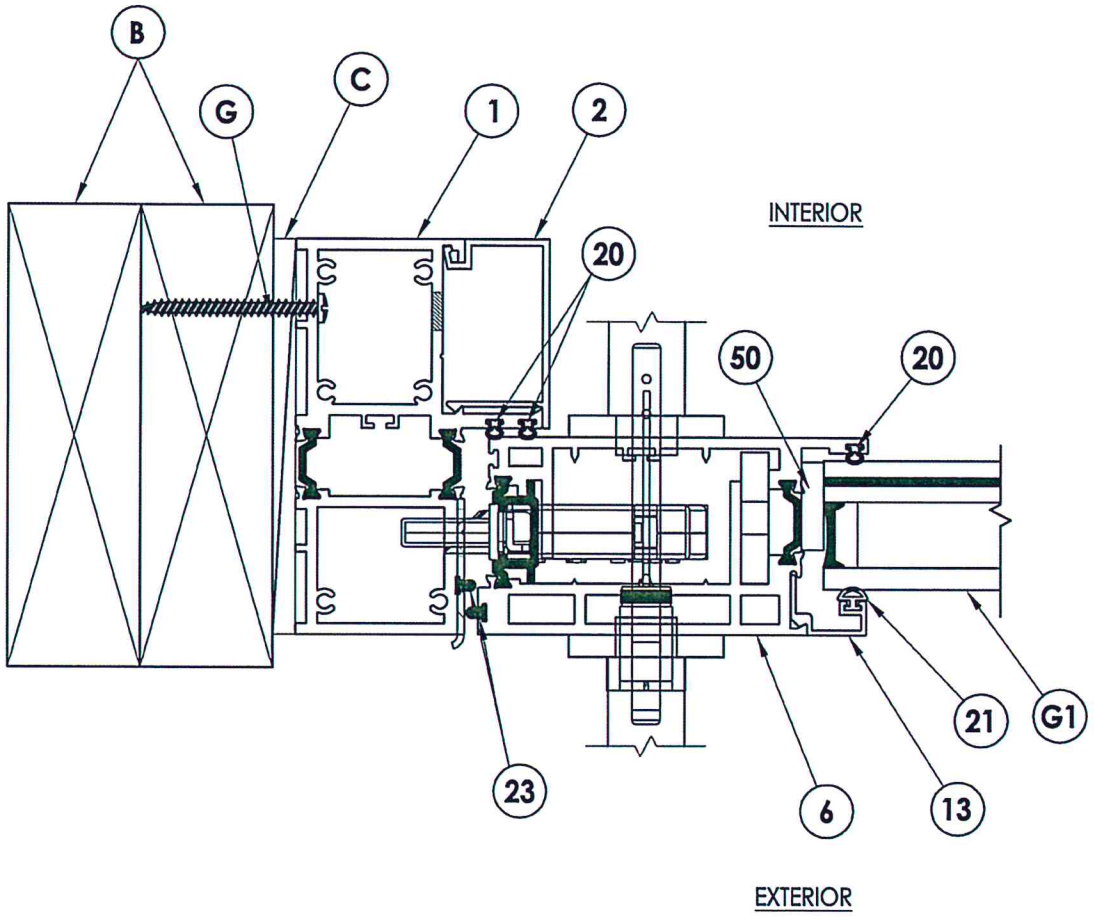

1/3 **HORIZONTAL CROSS SECTION**

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #8

PART OR ASSEMBLY: HORIZONTAL CROSS SECTIONS

NO.	DATE	REVISIONS	BY

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7353
SHEET 3 OF 10

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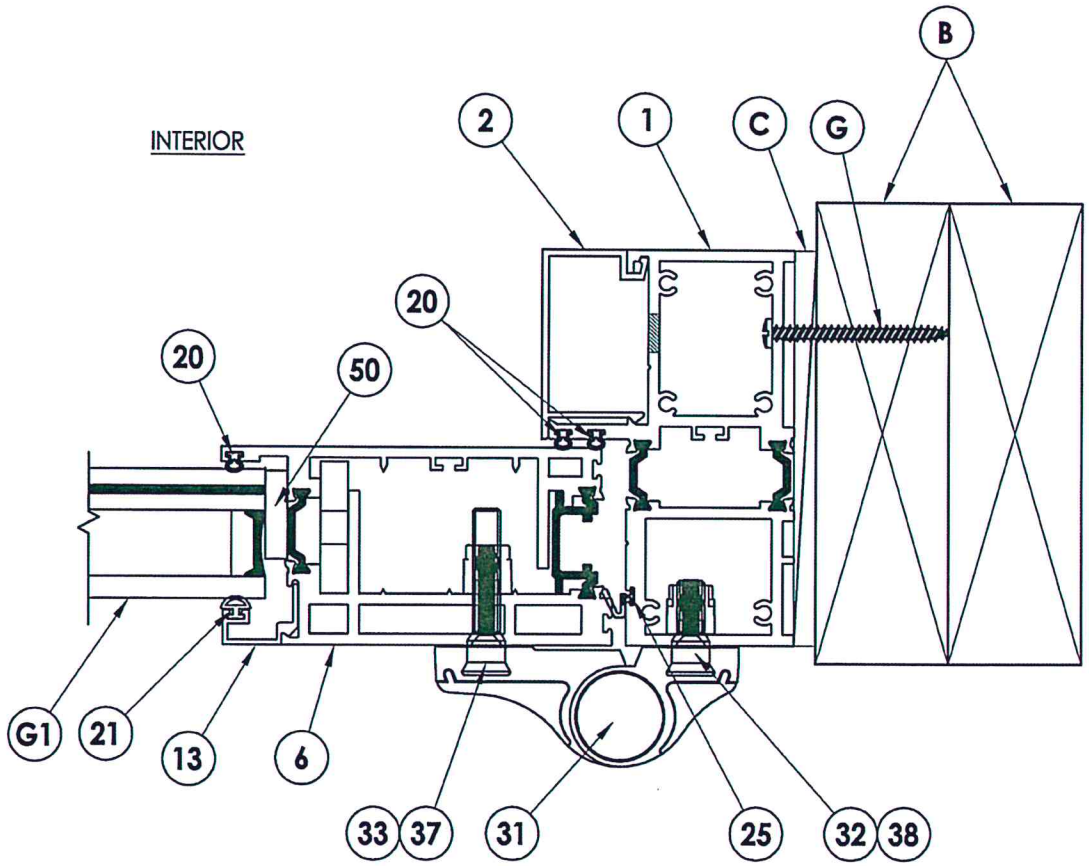

1/4 HORIZONTAL CROSS SECTION

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #8

PART OR ASSEMBLY: HORIZONTAL CROSS SECTIONS

NO.	DATE	REVISIONS	BY

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7353
SHEET 4 OF 10

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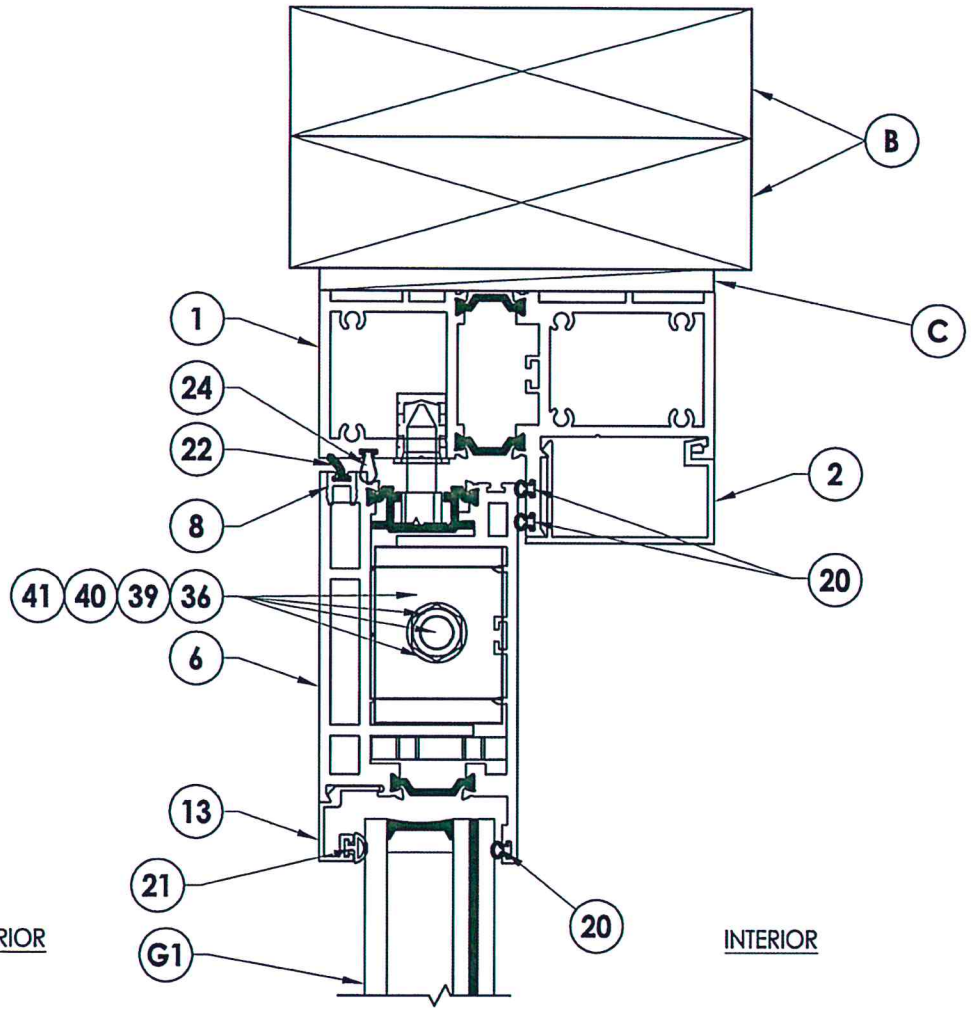

1/5 VERTICAL CROSS SECTION

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #8

PART OR ASSEMBLY: VERTICAL CROSS SECTIONS

NO.	DATE	REVISIONS	BY

RW BUILDING CONSULTANTS, INC.
813.659.9197

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SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7353
SHEET 5 OF 10

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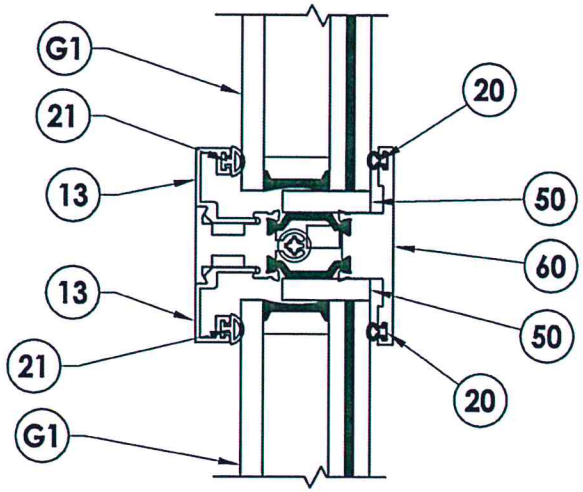
EXTERIOR



INTERIOR

1/6 VERTICAL CROSS SECTION

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #8

PART OR ASSEMBLY: VERTICAL CROSS SECTIONS

NO.	DATE	REVISIONS	BY

RW BUILDING CONSULTANTS, INC.
813.659.9197

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SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7353
SHEET 6 OF 10

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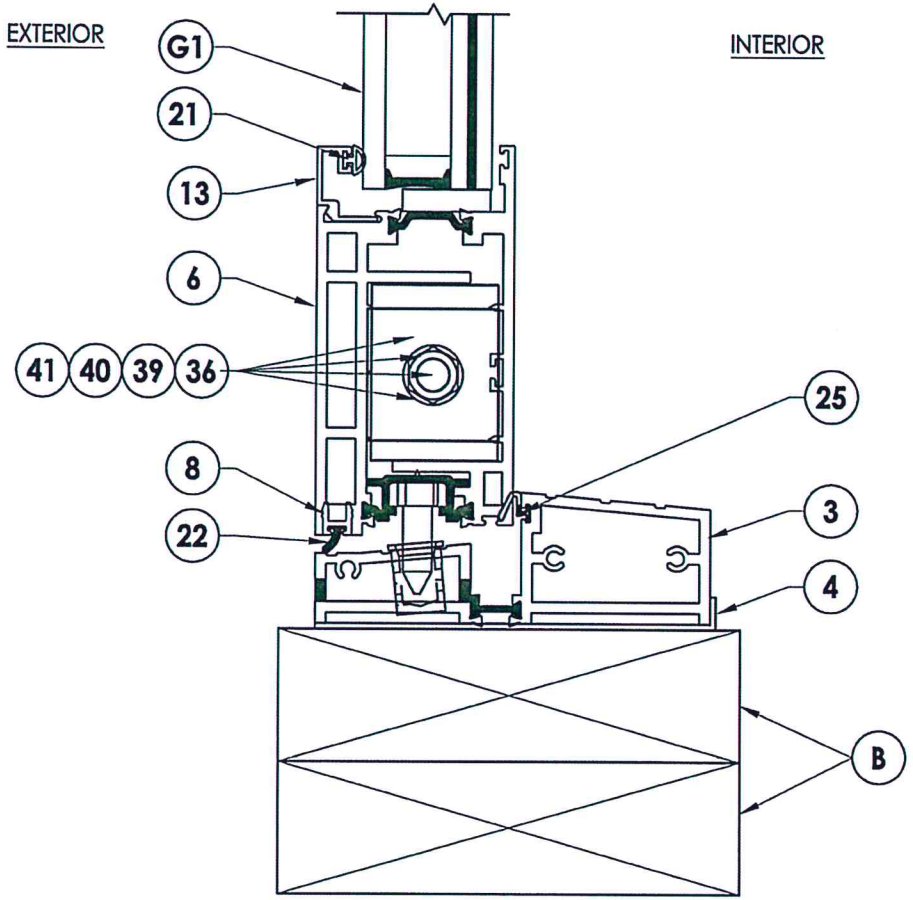

1/7 VERTICAL CROSS SECTION

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #8

PART OR ASSEMBLY: VERTICAL CROSS SECTIONS

NO.	DATE	REVISIONS	BY

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7353
SHEET 7 OF 10

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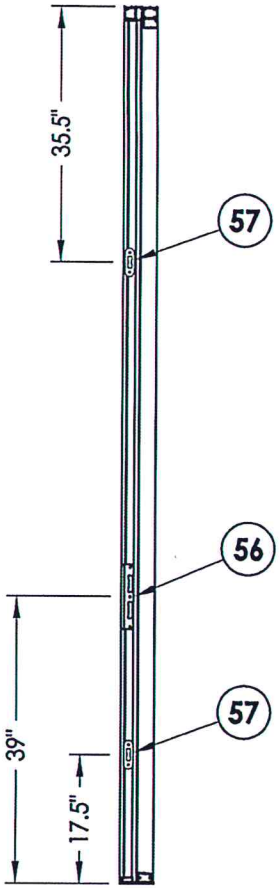
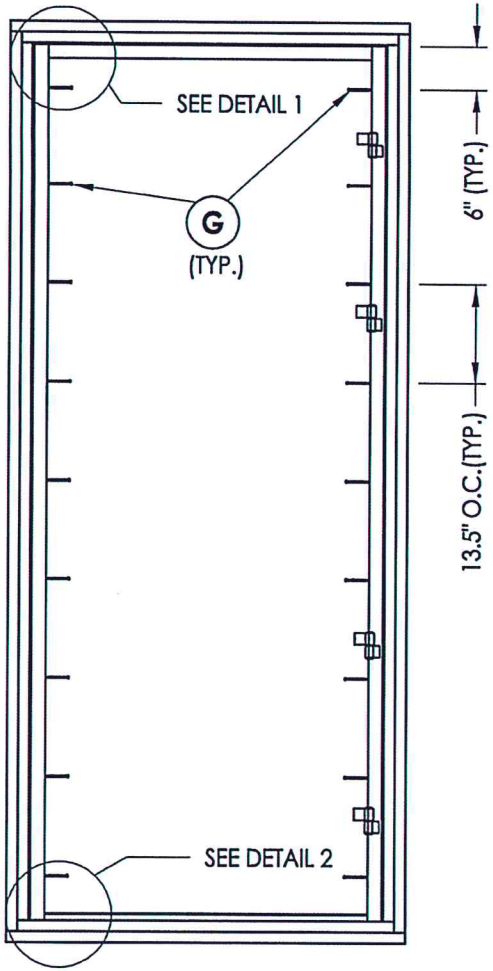
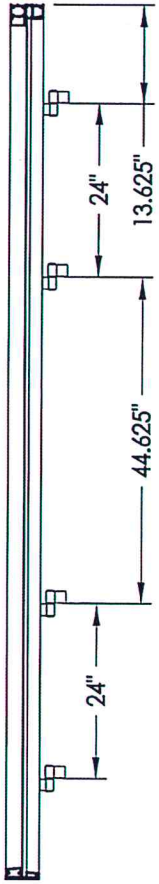


STRIKE PLATE DETAIL

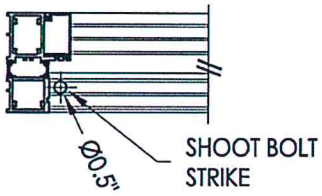


FRAME ANCHORING
(2X buck installation)

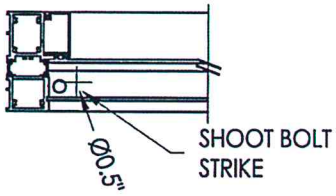


HINGE DETAIL

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by



DETAIL 2



DETAIL 1

PRODUCT: FLEETWOOD SPEC. #8

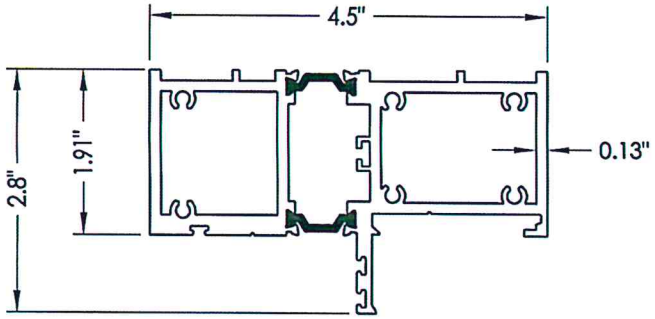
PART OR ASSEMBLY: TEST ELEVATIONS

NO.	DATE	BY	REVISIONS

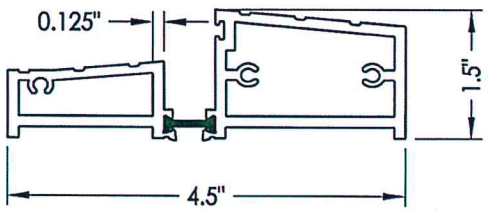
RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7353
SHEET 8 OF 10

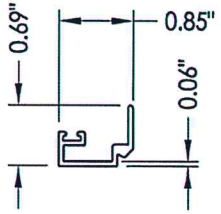
R:\Clients\Fleetwood PERMANENT\Drawings\Lab Dwgs\L-7353..dwg



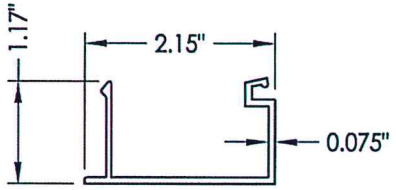
1 **BLOCK HEAD & JAMBS**



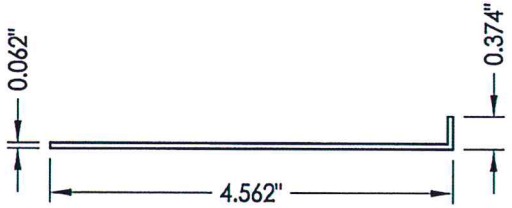
3 **OUT-SWING SILL**



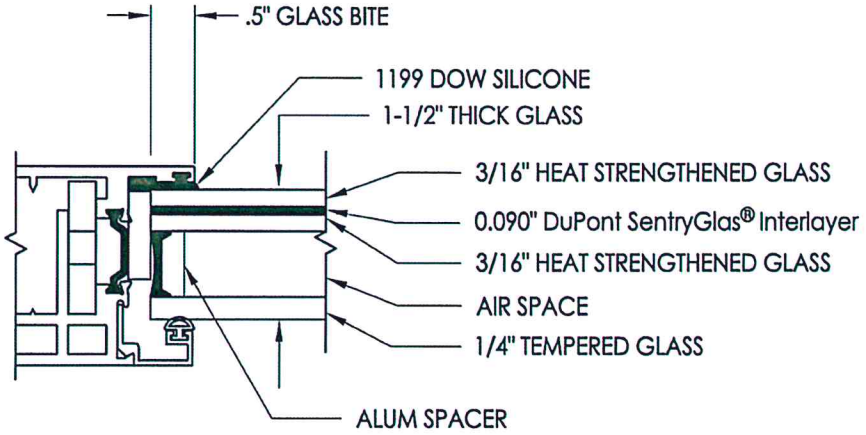
13 **1-1/2" GLASS STOP**



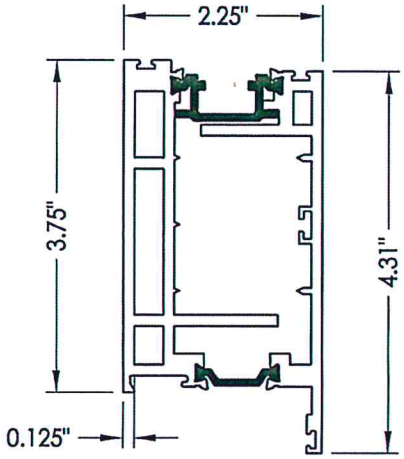
2 **FRAME SNAP-IN**



4 **SILL PAN**



G1 **GLAZING DETAIL**



6 **SASH**

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #8

PART OR ASSEMBLY: COMPONENTS AND GLAZING DETAIL

NO.	DATE	REVISIONS	BY

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7353
SHEET 9 OF 10

R:\Clients\Fleetwood PERMANENT\Drawings\Lab Dwgs\L-7353.dwg

BILL OF MATERIALS

ITEM #	DESCRIPTION	PART#	MATERIAL
B	2X BUCK SG >= 0.55	-	WOOD
C	1/4" MAX. SHIM SPACE	-	-
G	#10 x 2" PPH WOOD SCREW	-	STEEL
1	FRAME	3911	6063-T6 ALUM
2	FRAME SNAP-IN	3912	6063-T6 ALUM
3	OUT-SWING SILL	3202	6063-T6 ALUM
4	SILL PAN	-	-
6	SASH	3902	6063-T6 ALUM
8	ATLANTIC SEAL CLIP	3916	6063-T6 ALUM
13	1-1/2" GLASS STOP	3908	6063-T6 ALUM
21	BULB VINYL - LARGE (EPDM 70 Durometer)	25031	TREMCO, # TX19638E
22	FOAM SEAL	25196	EMESBURY, # 32390
23	Q-LON FOAM SEAL	25189	SCHLEGEL CORP., # Q225T190
24	Q-LON FOAM SEAL	25058	SCHLEGEL CORP., # Q375T190
25	Q-LON FOAM SEAL	25059	SCHLEGEL CORP., # QEZ 376
31	BUTT HINGE	-	SAVIO
32	BACK UP KIT	20535	SAVIO
33	HINGE BOLT, 8M X 48MM (FOR PANEL)	25026	SAVIO
36	BACK UP PLATE FOR CORNER BLOCK	25025	-
37	MACHINE SCREW NO 10-32, FHP 1.125"	25074	STAINLESS STEEL
38	MACHINE SCREW NO 10-32, FHP .75"	25073	STAINLESS STEEL
39	HEX HEAD CAP SCREW .375-16, 2.250"	25175	STAINLESS STEEL
40	.375-16 SS. HEX NUT	25023	STAINLESS STEEL
41	.375 SPLIT LOCK WASHER	25024	STAINLESS STEEL
50	4" LONG SETTING BLOCK	18620	-
56	LATCH AND DEADBOLT STRIKE PLATE	-	-
57	STRIKE PLATE	-	-
60	TDL BAR	3914	6063-T6 ALUM

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #8

PART OR ASSEMBLY: BILL OF MATERIALS

NO.	DATE	BY	REVISIONS

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
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DRAWING NO.: L-7353
SHEET 10 OF 10

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TABLE OF CONTENTS	
SHEET #	**DESCRIPTION**
1	Table of contents
2	Test elevation
3	Horizontal cross sections
4	Horizontal cross sections
5	Vertical cross sections
6	Vertical cross sections
7	Frame anchoring
8	Components and glazing detail
9	Bill of materials

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by [signature]

PRODUCT: FLEETWOOD SPEC. #12, 12A

PART OR ASSEMBLY: TABLE OF CONTENTS

NO.	DATE	BY	REVISIONS

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7343
SHEET 1 OF 9

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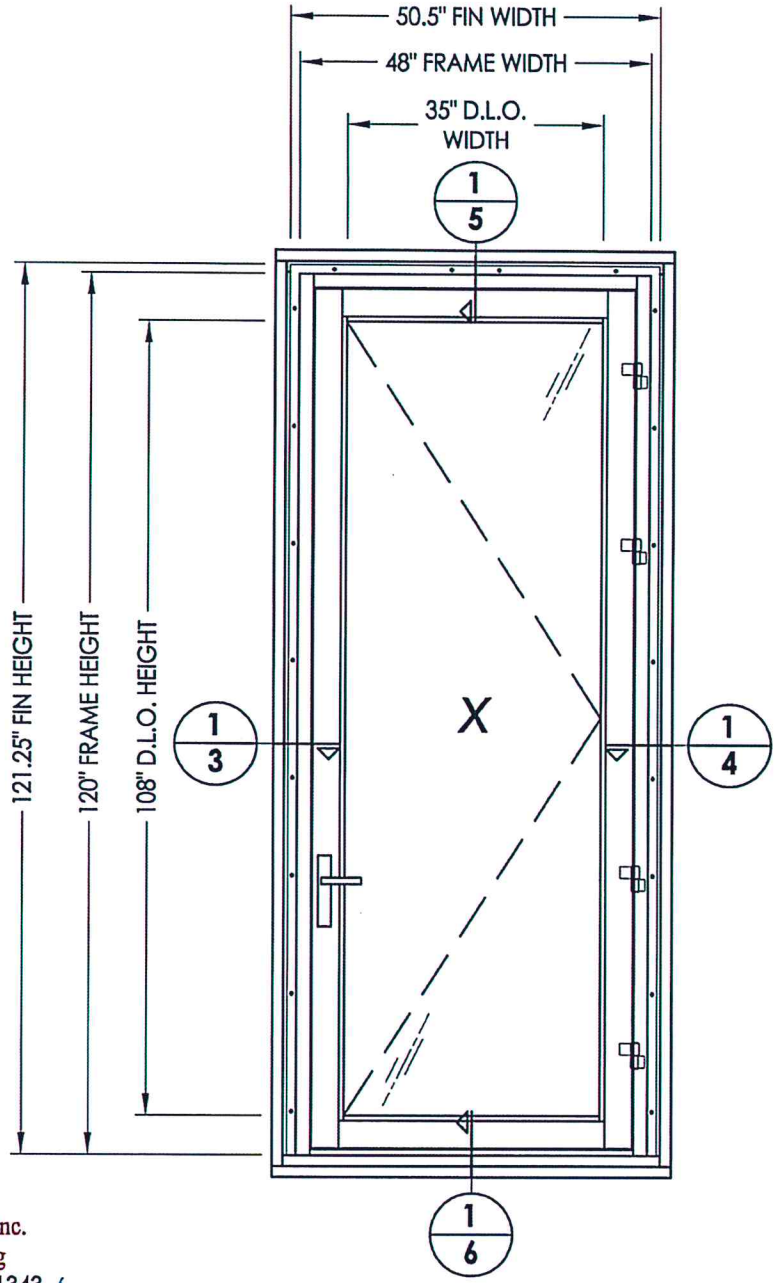

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

Note: Factory Crimped Stile

PRODUCT: FLEETWOOD SPEC. #12, 12A

PART OR ASSEMBLY: TEST ELEVATIONS

NO.	DATE	REVISIONS	BY

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7343
SHEET 2 OF 9

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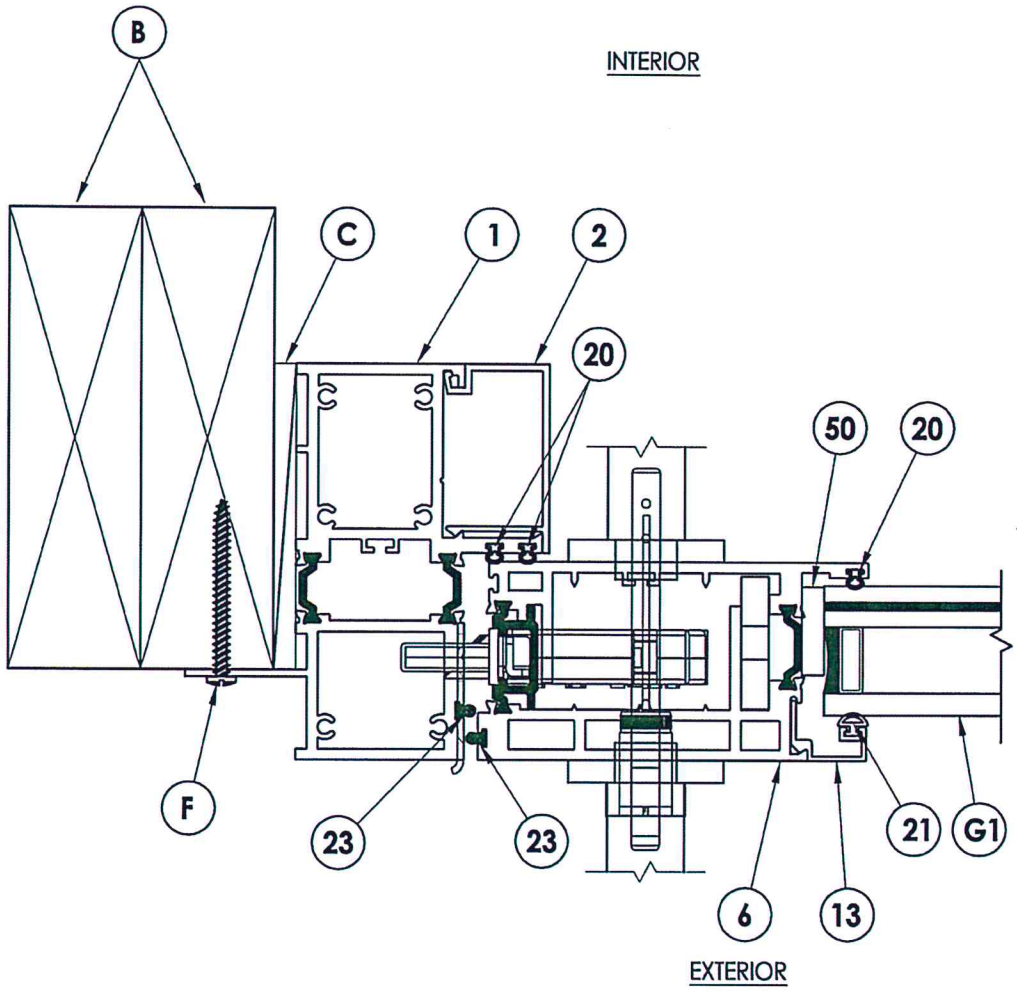

1/3 **HORIZONTAL CROSS SECTION**

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 0199.1343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #12, 12A

PART OR ASSEMBLY: HORIZONTAL CROSS SECTIONS

NO.	DATE	BY
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RW BUILDING CONSULTANTS, INC.
813.659.9197

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DRAWING NO.: L-7343
SHEET 3 OF 9

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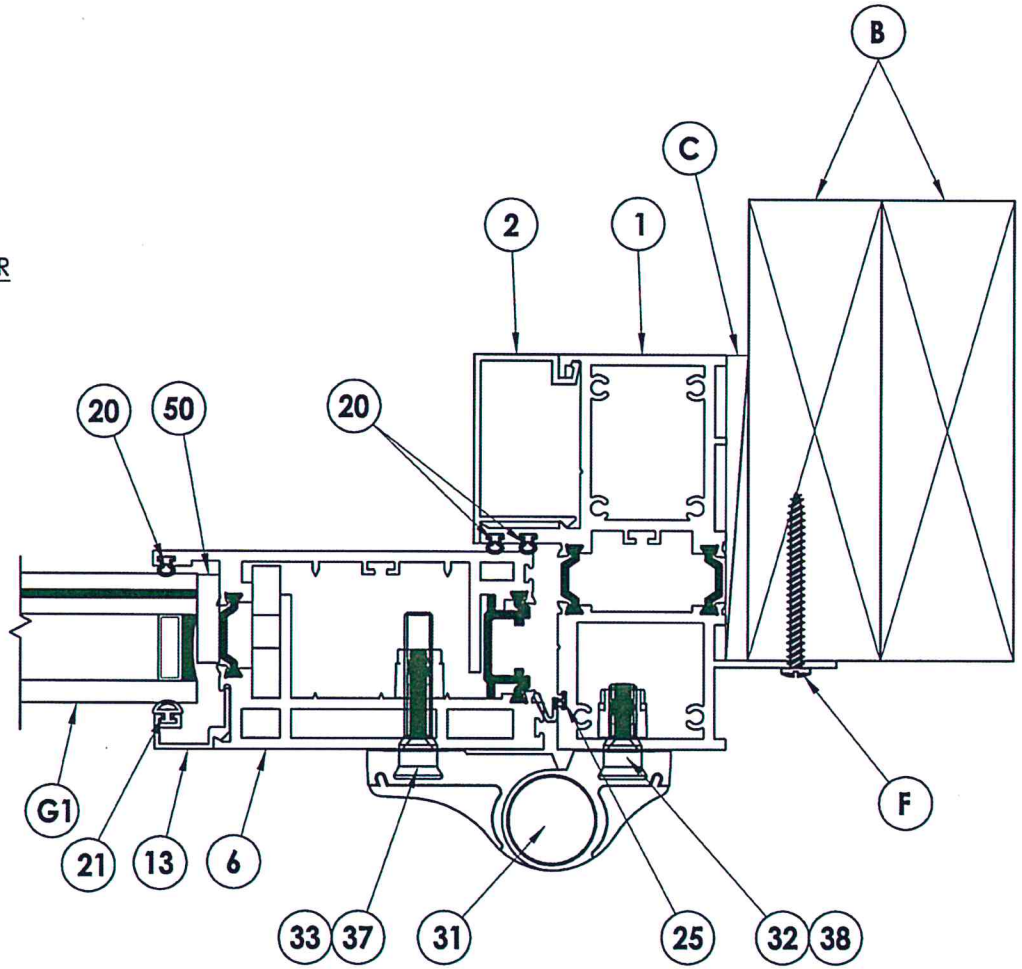

1/4 **HORIZONTAL CROSS SECTION**

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #12, 12A

PART OR ASSEMBLY: HORIZONTAL CROSS SECTIONS

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DRAWING NO.: L-7343
SHEET 4 OF 9

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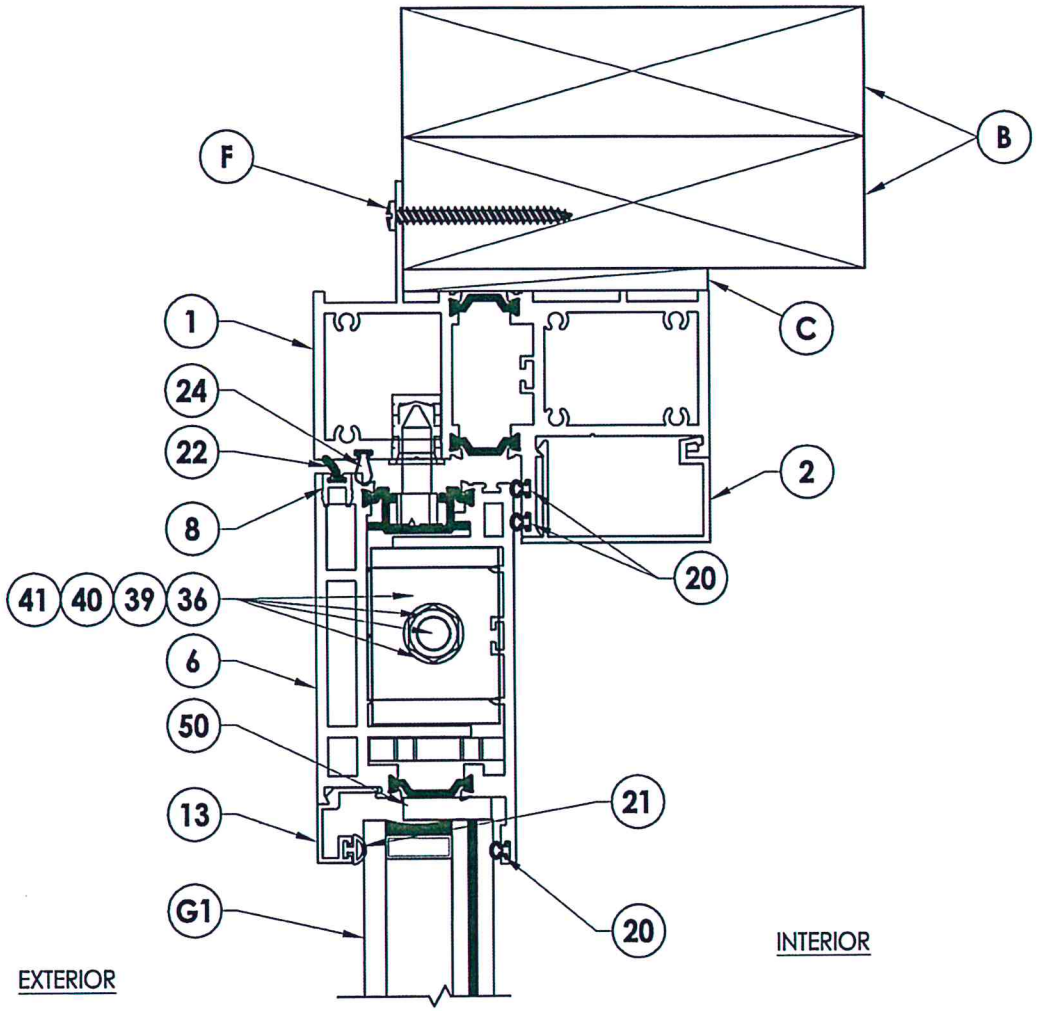

1/5 VERTICAL CROSS SECTION

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #12, 12A

PART OR ASSEMBLY: VERTICAL CROSS SECTIONS

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DRAWING NO.: L-7343
SHEET 5 OF 9

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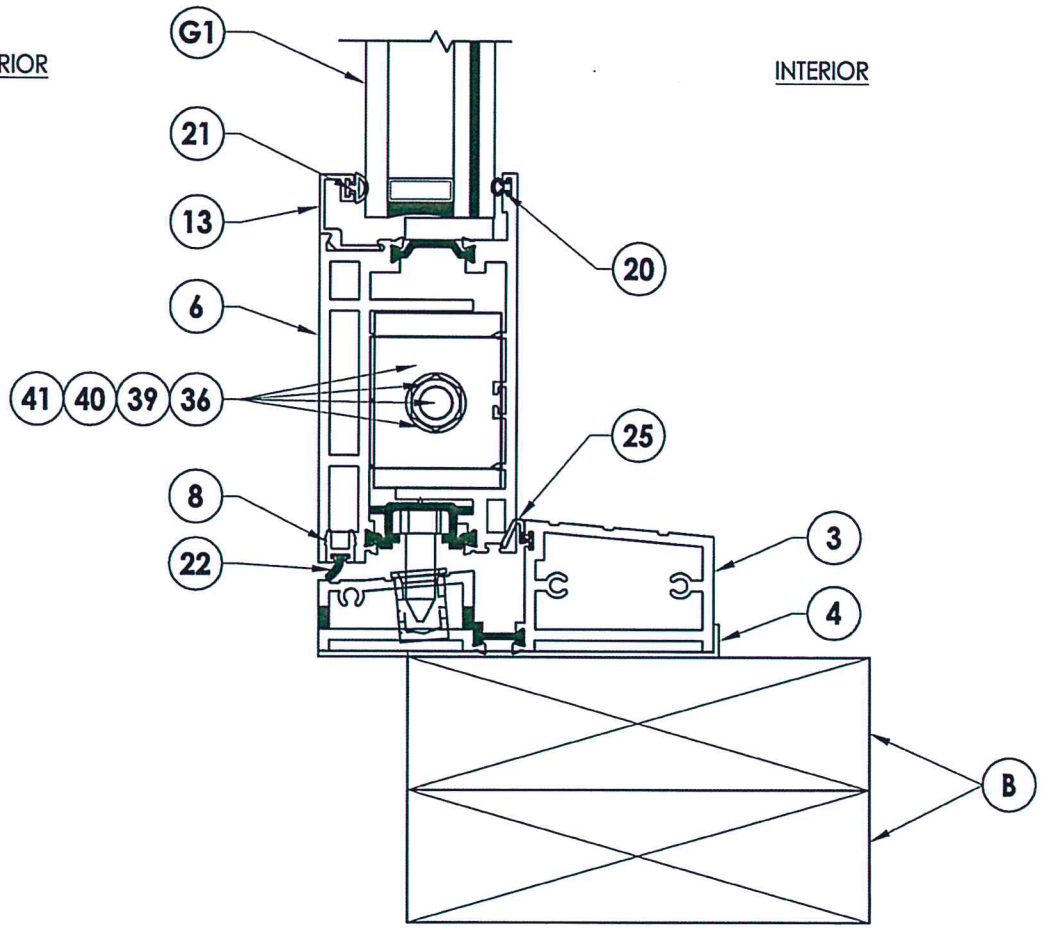

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

1/6 VERTICAL CROSS SECTION

PRODUCT: FLEETWOOD SPEC. #12, 12A

PART OR ASSEMBLY: VERTICAL CROSS SECTIONS

NO.	DATE	REVISIONS	BY

RW BUILDING CONSULTANTS, INC.
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DRAWING NO.: L-7343
SHEET 6 OF 9

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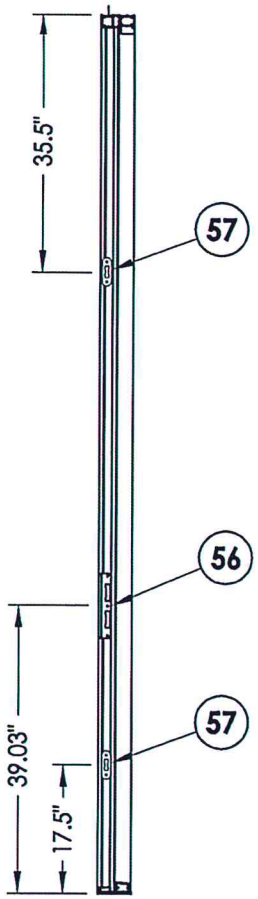
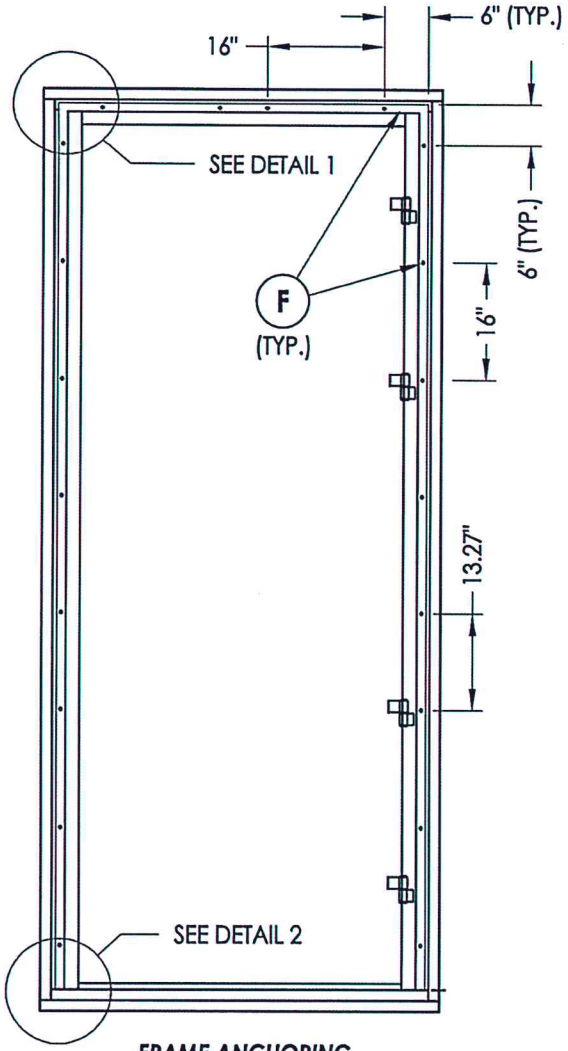
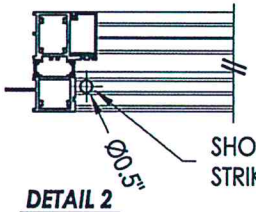


STRIKE PLATE DETAIL



FRAME ANCHORING
(2X buck installation)



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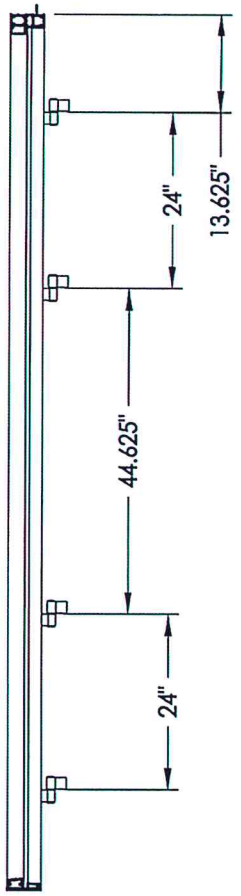

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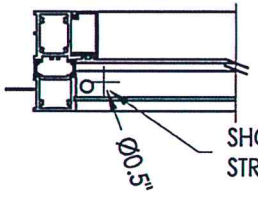

DETAIL 1

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #12, 12A

PART OR ASSEMBLY: TEST ELEVATIONS

NO.	DATE	BY
REVISIONS		

RW BUILDING CONSULTANTS, INC.
813.659.9197

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SHEET 7 OF 9

R:\Clients\Fleetwood PERMANENT\Drawings\Lab Dwgs\L-7343..dwg

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
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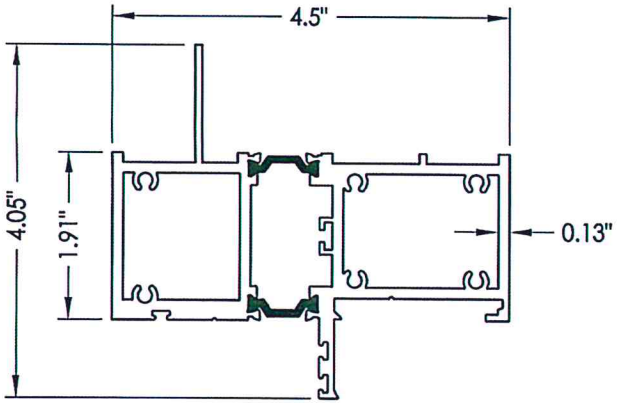
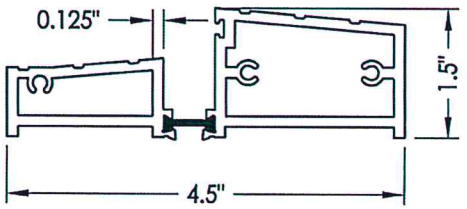
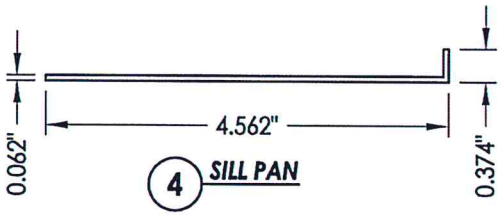


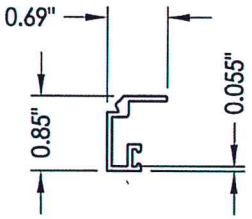
1 BLOCK HEAD & JAMBS



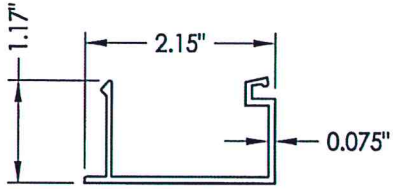
3 OUT-SWING SILL



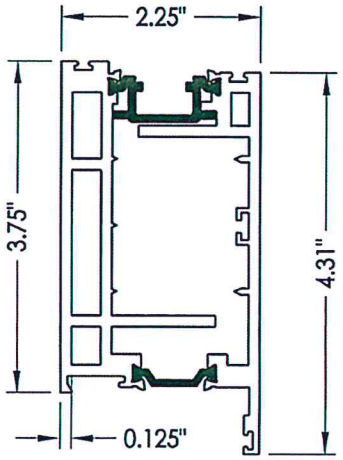
4 SILL PAN



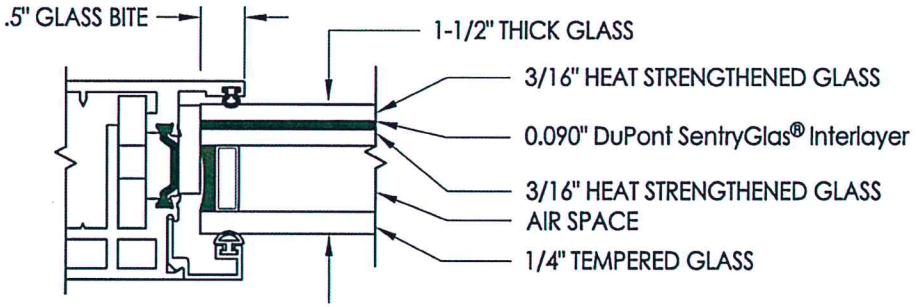
13 1.5" GLASS STOP



2 FRAME SNAP-IN



6 SASH



G1 GLAZING DETAIL

PRODUCT: FLEETWOOD SPEC. #12, 12A

PART OR ASSEMBLY: COMPONENTS AND GLAZING DETAIL

NO.	DATE	BY
REVISIONS		

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7343
SHEET 8 OF 9

R:\Clients\Fleetwood PERMANENT\Drawings\Lab Dwgs\L-7343..dwg

BILL OF MATERIALS

ITEM #	DESCRIPTION	PART#	MATERIAL
B	2X BUCK SG >= 0.55		WOOD
C	1/4" MAX. SHIM SPACE		-
F	#10 x 2" PPH WOOD SCREW		STEEL
1	FRAME	3911	6063-T6 ALUM
2	FRAME SNAP-IN	3912	6063-T6 ALUM
3	OUT-SWING SILL	3202	6063-T6 ALUM
4	SILL PAN	-	-
6	SASH	3902	6063-T6 ALUM
8	ATLANTIC SEAL CLIP	3916	6063-T6 ALUM
13	1-1/2" GLASS STOP	3908	6063-T6 ALUM
20	BULB VINYL - MINI (EPDM 70 Durometer)	25199	TREMCO, # TX20801E
21	BULB VINYL - LARGE (EPDM 70 Durometer)	25031	TREMCO, # TX19638E
22	FOAM SEAL	25196	EMESBURY, # 32390
23	Q-LON FOAM SEAL	25189	SCHLEGEL CORP., # Q225T190
24	Q-LON FOAM SEAL	25058	SCHLEGEL CORP., # Q375T190
25	Q-LON FOAM SEAL	25059	SCHLEGEL CORP., # QEZ 376
31	BUTT HINGE	-	SAVIO
32	BACK UP KIT	20535	SAVIO
33	HINGE BOLT, 8M X 48MM (FOR PANEL)	25026	SAVIO
36	BACK UP PLATE FOR CORNER BLOCK	25025	-
37	MACHINE SCREW NO 10-32, FHP 1.125"	25074	STAINLESS STEEL
38	MACHINE SCREW NO 10-32, FHP .75"	25073	STAINLESS STEEL
39	HEX HEAD CAP SCREW .375-16, 2.250"	25175	STAINLESS STEEL
40	.375-16 SS. HEX NUT	25023	STAINLESS STEEL
41	.375 SPLIT LOCK WASHER	25024	STAINLESS STEEL
50	4" LONG SETTING BLOCK	18620	-
56	LATCH AND DEADBOLT STRIKE PLATE	-	-
57	STRIKE PLATE	-	-

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #12, 12A

PART OR ASSEMBLY: BILL OF MATERIALS

NO.	DATE	BY	REVISIONS

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7343
SHEET 9 OF 9

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TABLE OF CONTENTS	
SHEET #	**DESCRIPTION**
1	Table of contents
2	Test elevation
3	Horizontal cross sections
4	Horizontal cross sections
5	Vertical cross sections
6	Vertical cross sections
7	Frame anchoring
8	Components and glazing detail
9	Bill of materials

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #12B, 12C, 12D

PART OR ASSEMBLY: TABLE OF CONTENTS

NO.	DATE	REVISIONS	BY

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7344
SHEET 1 OF 9

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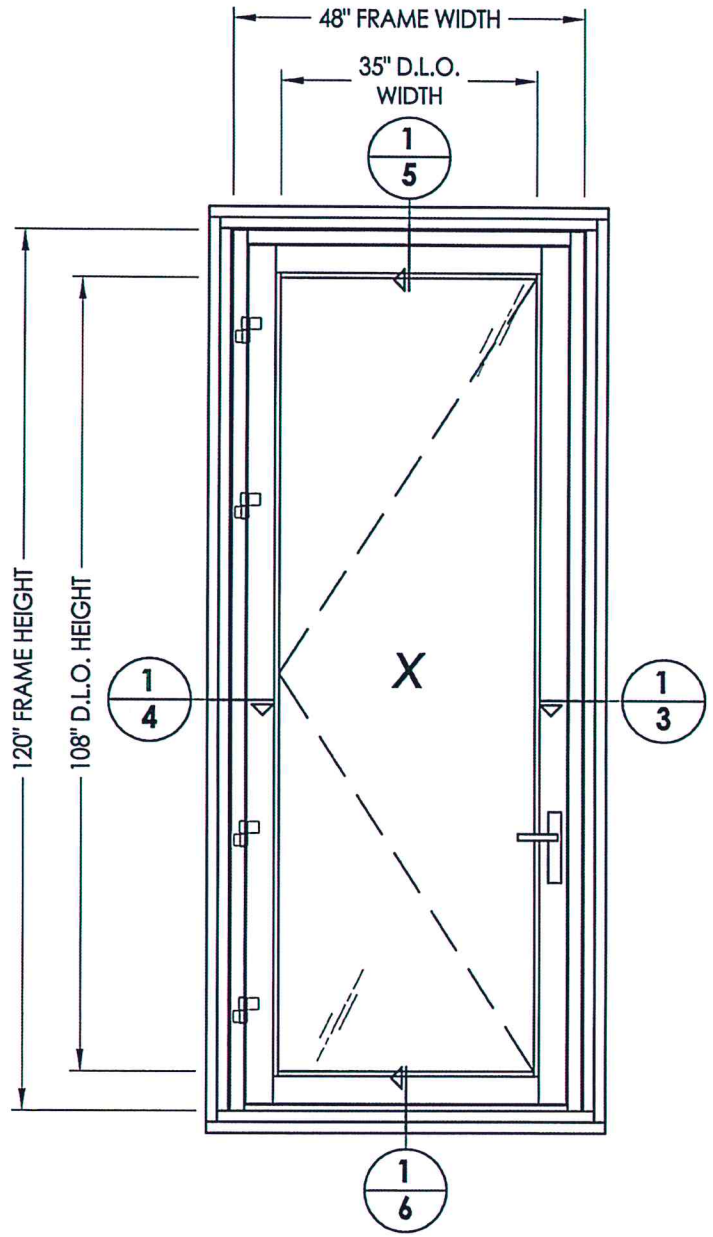

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #12B, 12C, 12D

PART OR ASSEMBLY: TEST ELEVATIONS

NO.	DATE	REVISIONS	BY

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7344
SHEET 2 OF 9

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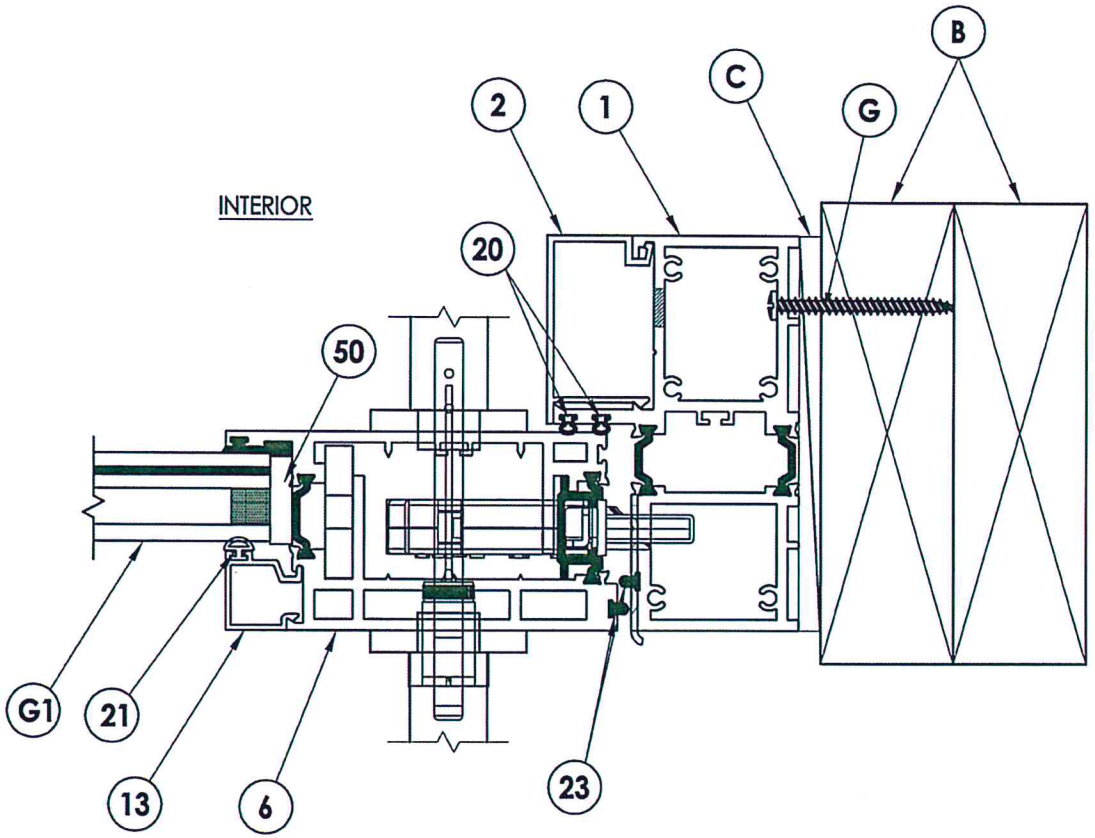

1/3 **HORIZONTAL CROSS SECTION**

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 0199.1343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #12B, 12C, 12D

PART OR ASSEMBLY: HORIZONTAL CROSS SECTIONS

NO.	DATE	REVISIONS	BY

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7344
SHEET 3 OF 9

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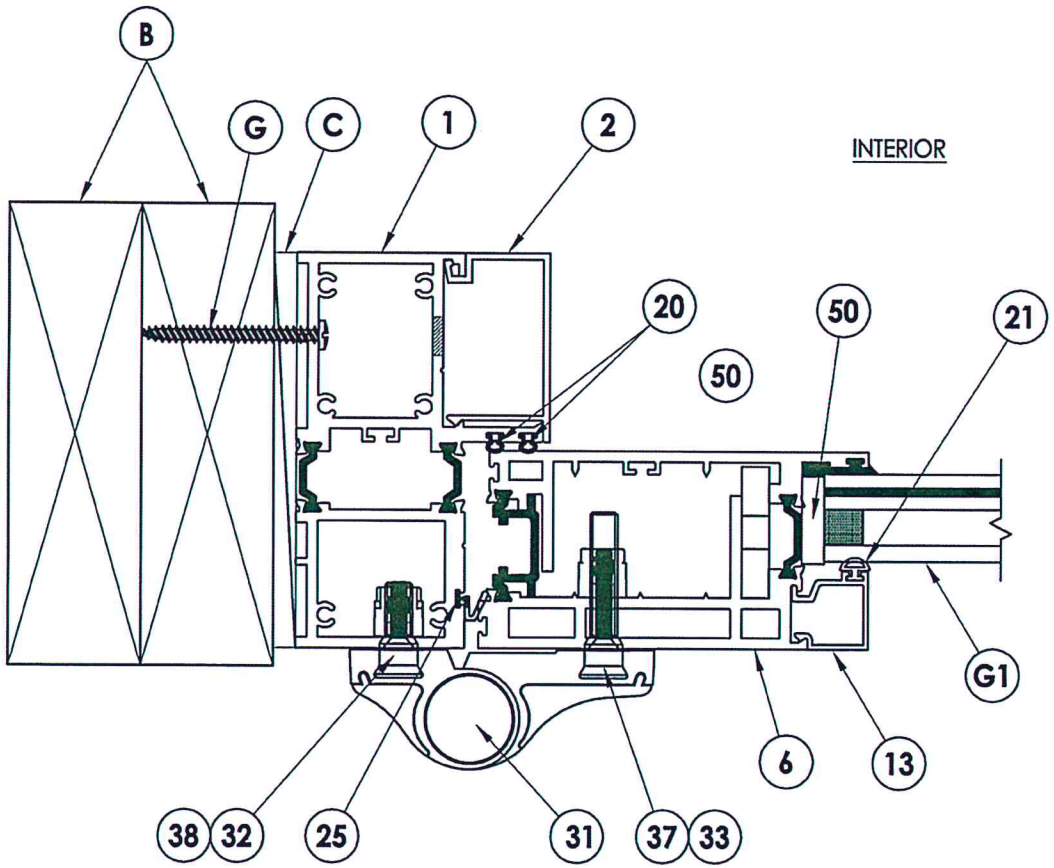

1/4 **HORIZONTAL CROSS SECTION**

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #12B, 12C, 12D

PART OR ASSEMBLY: HORIZONTAL CROSS SECTIONS

NO.	DATE	REVISIONS	BY

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7344
SHEET 4 OF 9

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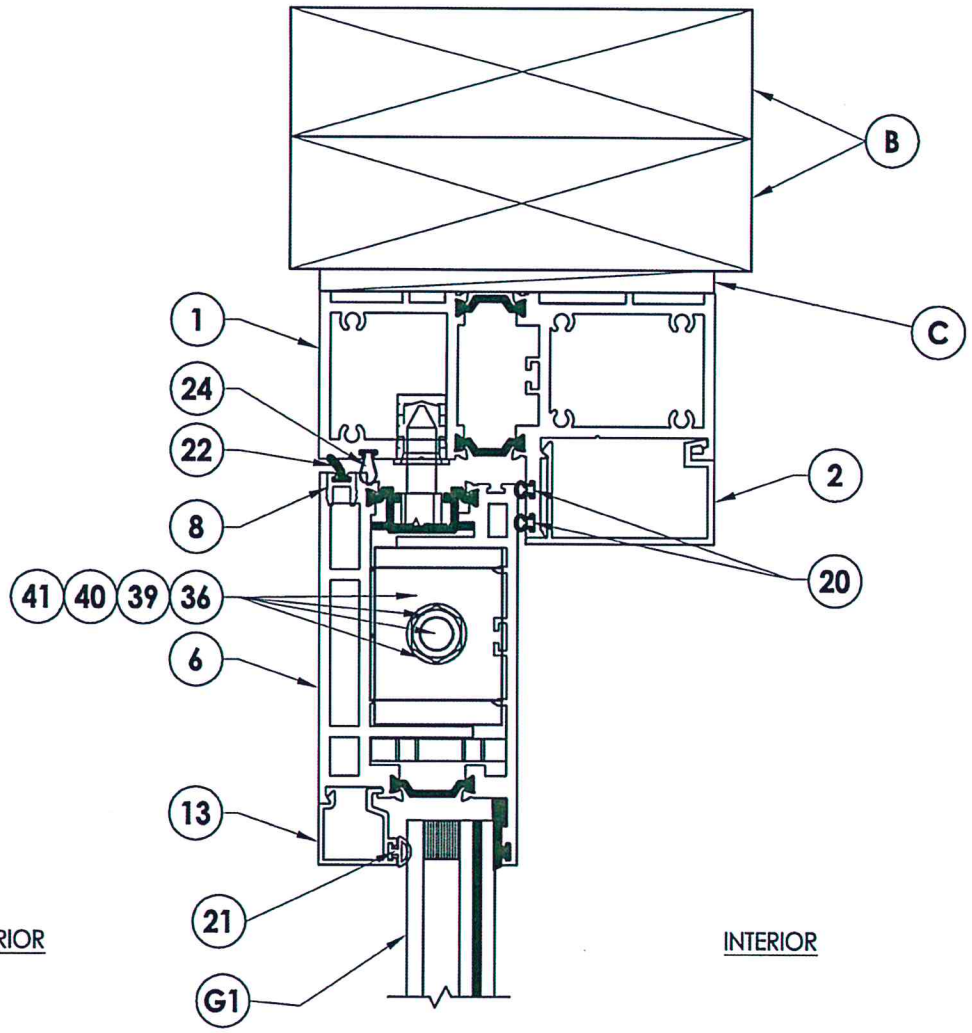

1/5 VERTICAL CROSS SECTION

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #12B, 12C, 12D

PART OR ASSEMBLY: VERTICAL CROSS SECTIONS

NO.	DATE	REVISIONS	BY

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7344
SHEET 5 OF 9

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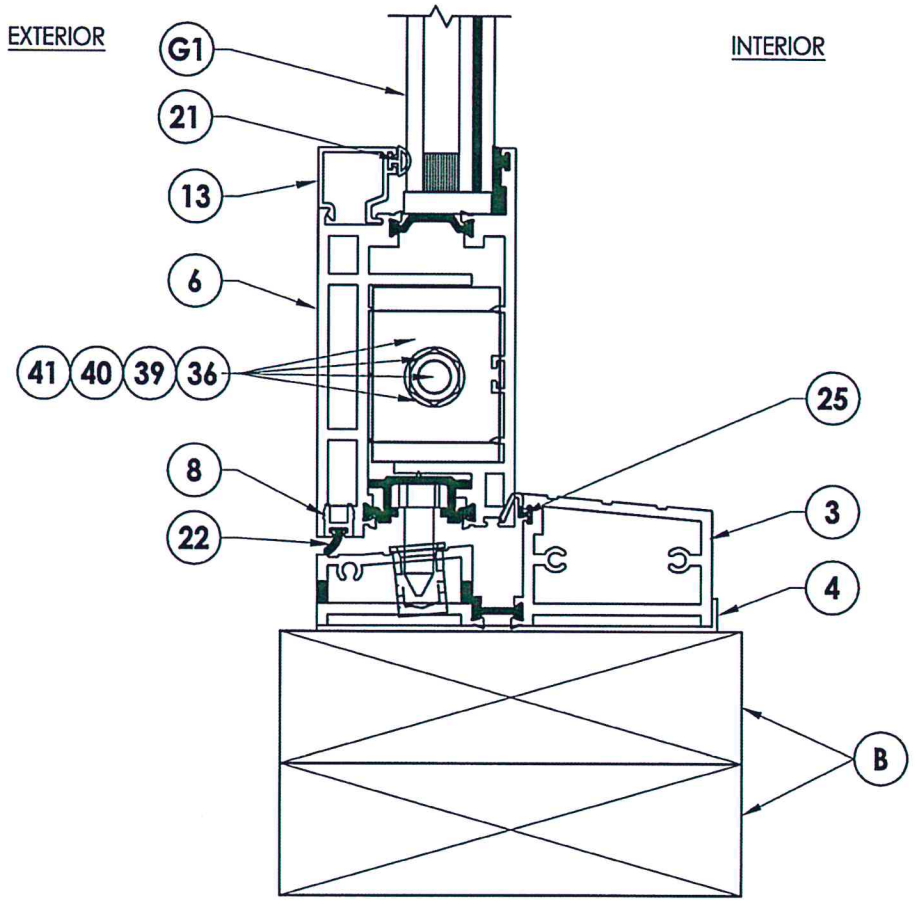

1/6 VERTICAL CROSS SECTION

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #12B, 12C, 12D

PART OR ASSEMBLY: VERTICAL CROSS SECTIONS

NO.	DATE	REVISIONS	BY

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7344
SHEET 6 OF 9

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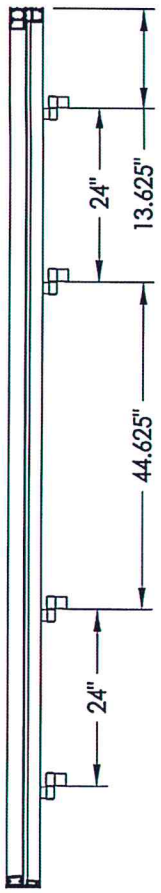
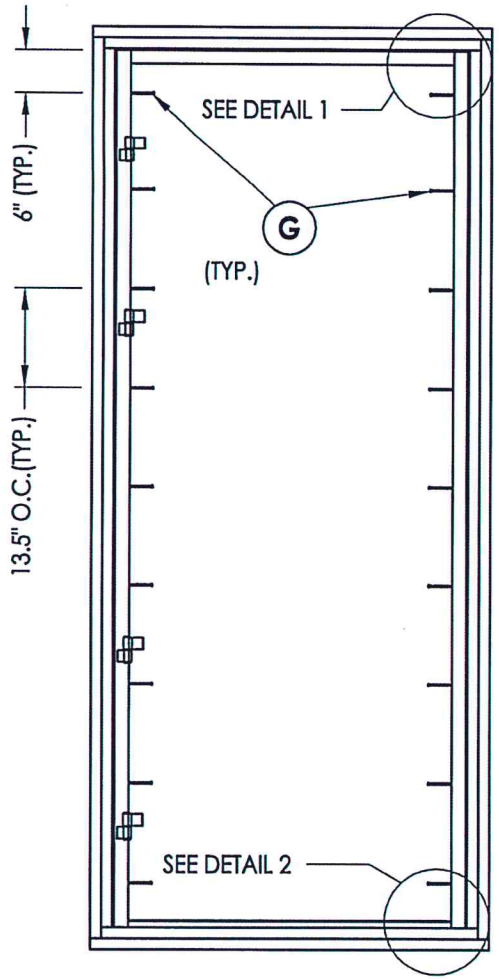
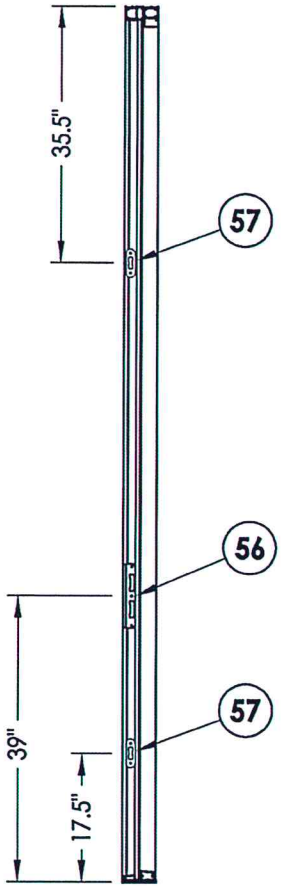


HINGE DETAIL

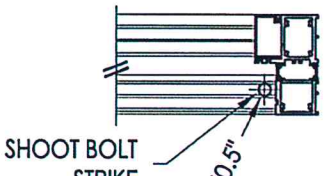


FRAME ANCHORING
(2X buck installation)

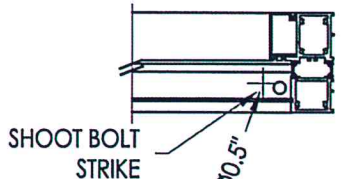


STRIKE PLATE DETAIL

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by



DETAIL 2



DETAIL 1

PRODUCT: FLEETWOOD SPEC. #12B, 12C, 12D

PART OR ASSEMBLY: TEST ELEVATIONS

NO.	DATE	REVISIONS	BY

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE:	3/17/15
SCALE:	N.T.S.
DWG. BY:	JK
CHK. BY:	LFS
DRAWING NO.:	L-7344
SHEET	7 OF 9

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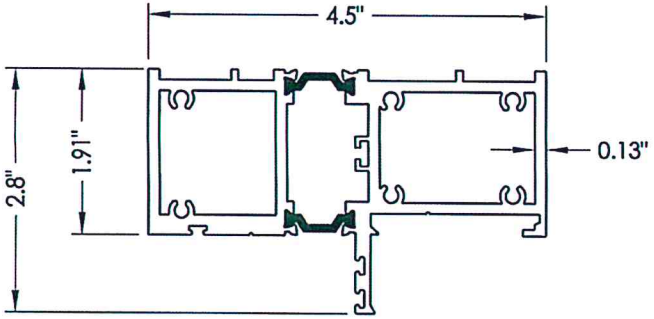
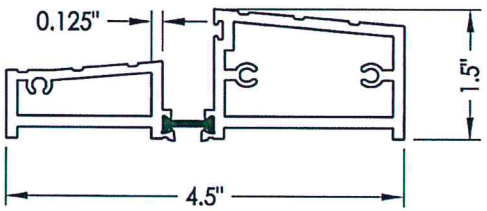
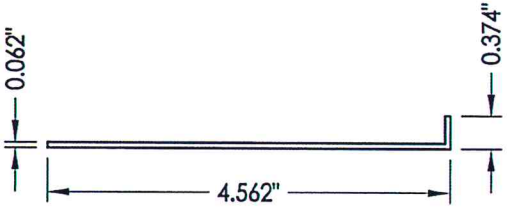


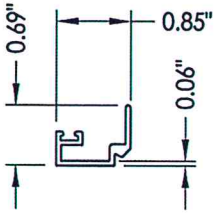
1 **BLOCK HEAD & JAMBS**



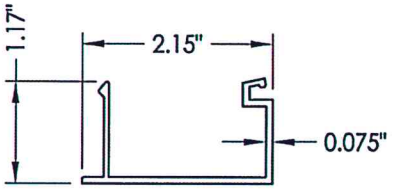
3 **OUT-SWING SILL**



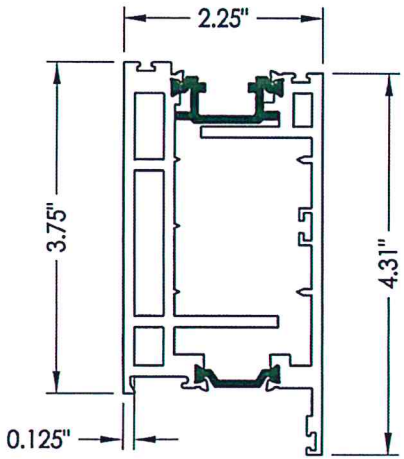
4 **SILL PAN**



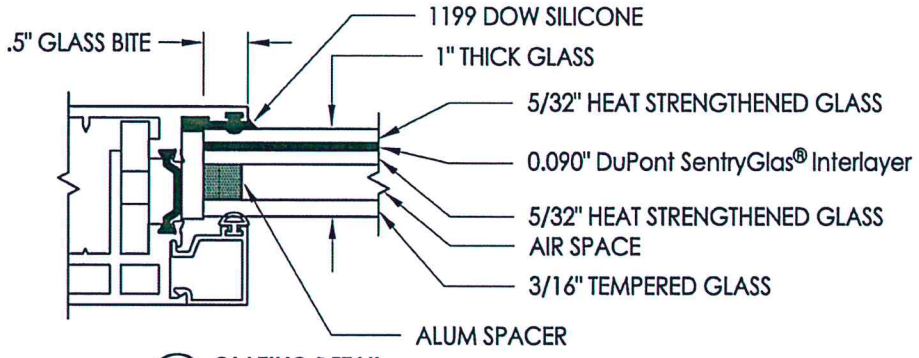
13 **1-1/2" GLASS STOP**



2 **FRAME SNAP-IN**



6 **SASH**



G1 **GLAZING DETAIL**

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #12B, 12C, 12D

PART OR ASSEMBLY: COMPONENTS AND GLAZING DETAIL

NO.	DATE	BY
REVISIONS		

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7344
SHEET 8 OF 9

R:\Clients\Fleetwood PERMANENT\Drawings\Lab Dwgs\L-7344..dwg

BILL OF MATERIALS			
ITEM #	DESCRIPTION	PART#	MATERIAL
B	2X BUCK SG >= 0.55	-	WOOD
C	1/4" MAX. SHIM SPACE	-	-
G	#10 x 2" PPH WOOD SCREW	-	STEEL
1	FRAME	3911	6063-T6 ALUM
2	FRAME SNAP-IN	3912	6063-T6 ALUM
3	OUT-SWING SILL	3202	6063-T6 ALUM
4	SILL PAN	-	-
6	SASH	3902	6063-T6 ALUM
8	ATLANTIC SEAL CLIP	3916	6063-T6 ALUM
13	1" GLASS STOP	3908	6063-T6 ALUM
21	BULB VINYL - LARGE (EPDM 70 Durometer)	25031	TREMCO, # TX19638E
22	FOAM SEAL	25196	EMESBURY, # 32390
23	Q-LON FOAM SEAL	25189	SCHLEGEL CORP., # Q225T190
24	Q-LON FOAM SEAL	25058	SCHLEGEL CORP., # Q375T190
25	Q-LON FOAM SEAL	25059	SCHLEGEL CORP., # QEZ 376
31	BUTT HINGE	-	SAVIO
32	BACK UP KIT	20535	SAVIO
33	HINGE BOLT, 8M X 48MM (FOR PANEL)	25026	SAVIO
36	BACK UP PLATE FOR CORNER BLOCK	25025	-
37	MACHINE SCREW NO 10-32, FHP 1.125"	25074	STAINLESS STEEL
38	MACHINE SCREW NO 10-32, FHP .75"	25073	STAINLESS STEEL
39	HEX HEAD CAP SCREW .375-16, 2.250"	25175	STAINLESS STEEL
40	.375-16 SS. HEX NUT	25023	STAINLESS STEEL
41	.375 SPLIT LOCK WASHER	25024	STAINLESS STEEL
50	4" LONG SETTING BLOCK	18620	-
56	LATCH AND DEADBOLT STRIKE PLATE	-	-
57	STRIKE PLATE	-	-

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #12B, 12C, 12D

PART OR ASSEMBLY: BILL OF MATERIALS

NO.	DATE	BY	REVISIONS

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7344
SHEET 9 OF 9

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SHEET #	**DESCRIPTION**
1	Table of contents
2	Test elevation
3	Horizontal cross sections
4	Horizontal cross sections
5	Vertical cross sections
6	Vertical cross sections
7	Frame anchoring
8	Components and glazing detail
9	Bill of materials

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #15

PART OR ASSEMBLY: TABLE OF CONTENTS

NO.	DATE	BY	REVISIONS

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7354
SHEET 1 OF 9

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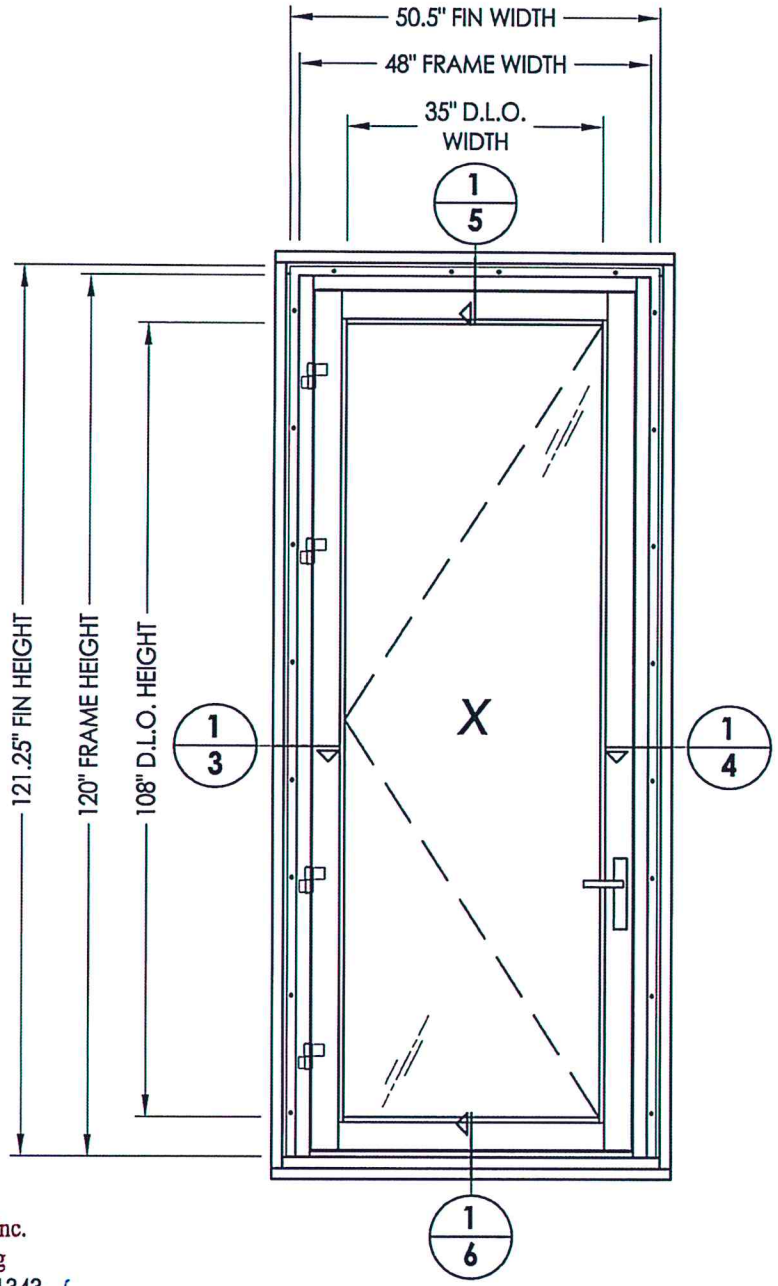

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

Note: Factory Crimped Stile

PRODUCT: FLEETWOOD SPEC. #15

PART OR ASSEMBLY: TEST ELEVATIONS

NO.	DATE	REVISIONS	BY

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7354
SHEET 2 OF 9

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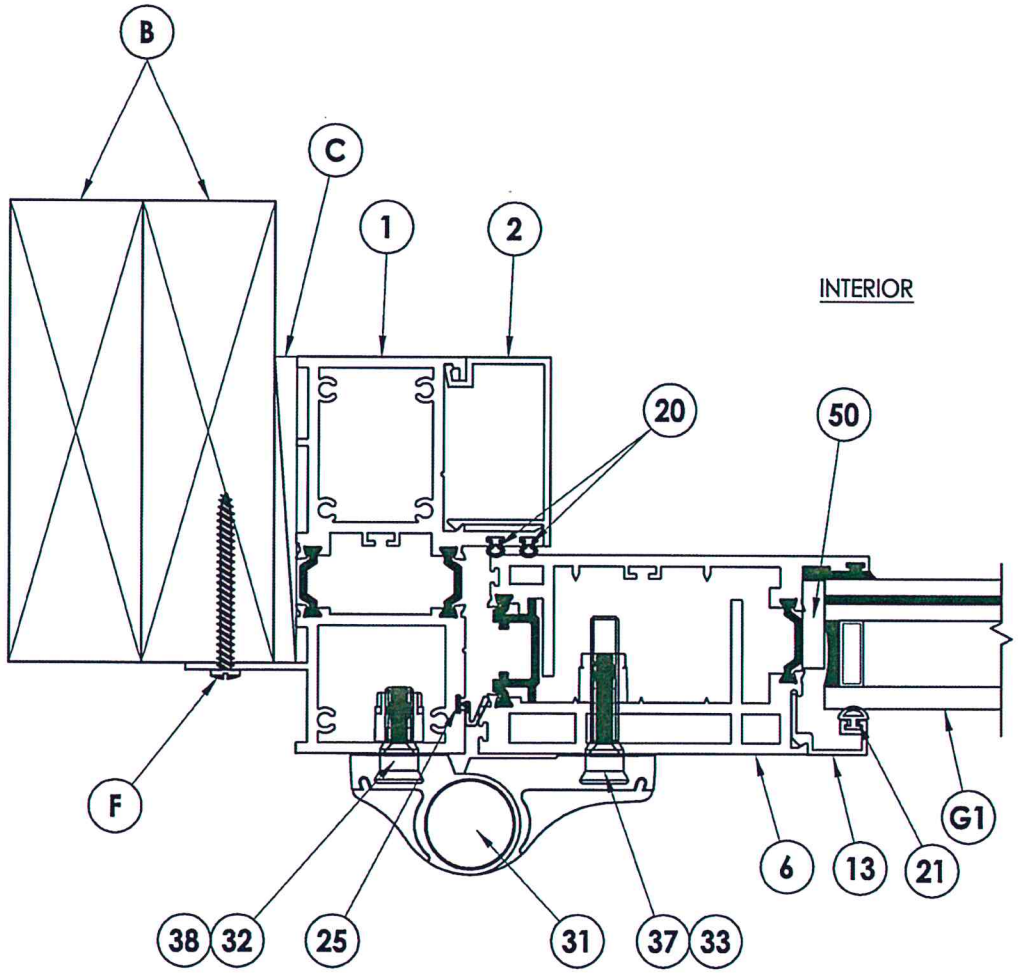

1/3 **HORIZONTAL CROSS SECTION**

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #15

PART OR ASSEMBLY: HORIZONTAL CROSS SECTIONS

NO.	DATE	BY
REVISIONS		

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7354
SHEET 3 OF 9

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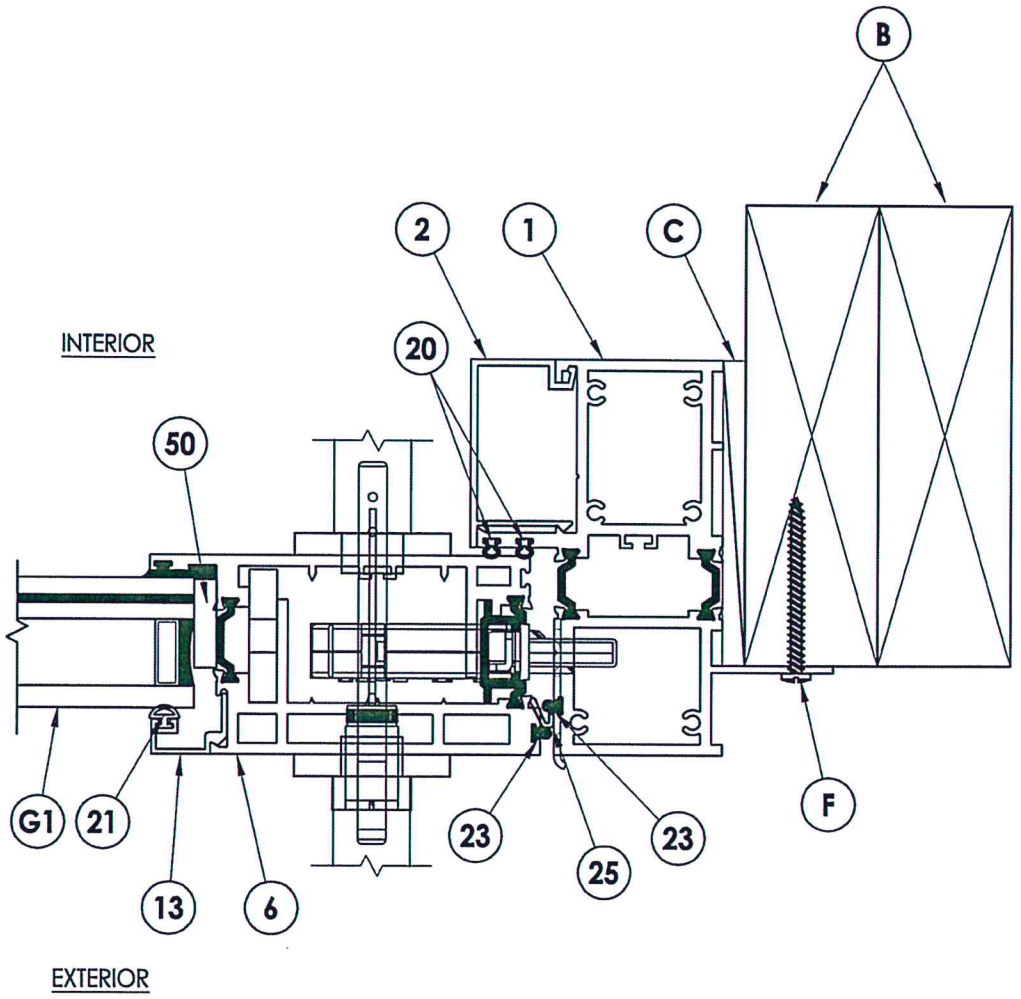

1/4 **HORIZONTAL CROSS SECTION**

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #15

PART OR ASSEMBLY: HORIZONTAL CROSS SECTIONS

NO.	DATE	REVISIONS	BY

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7354
SHEET 4 OF 9

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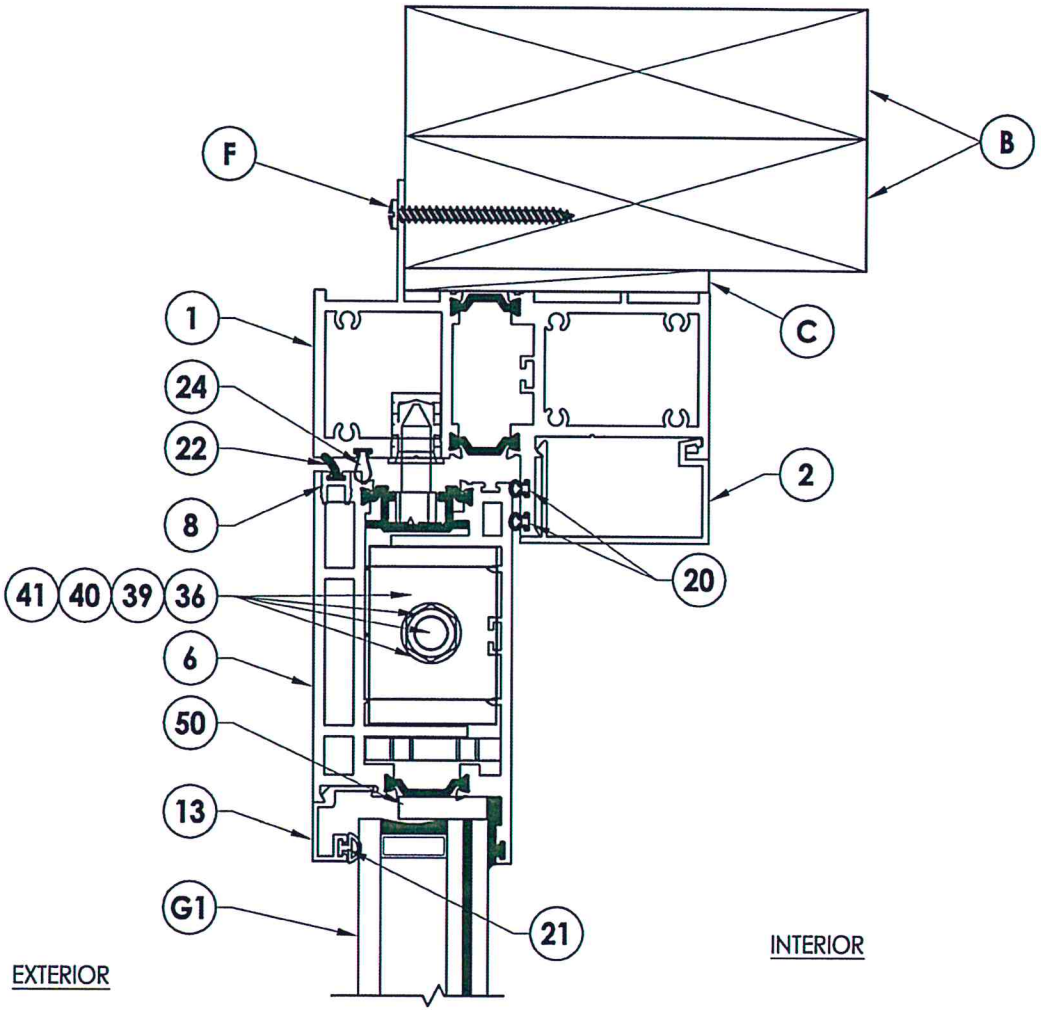

1/5 **VERTICAL CROSS SECTION**

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #15

PART OR ASSEMBLY: VERTICAL CROSS SECTIONS

NO.	DATE	BY	REVISIONS

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7354
SHEET 5 OF 9

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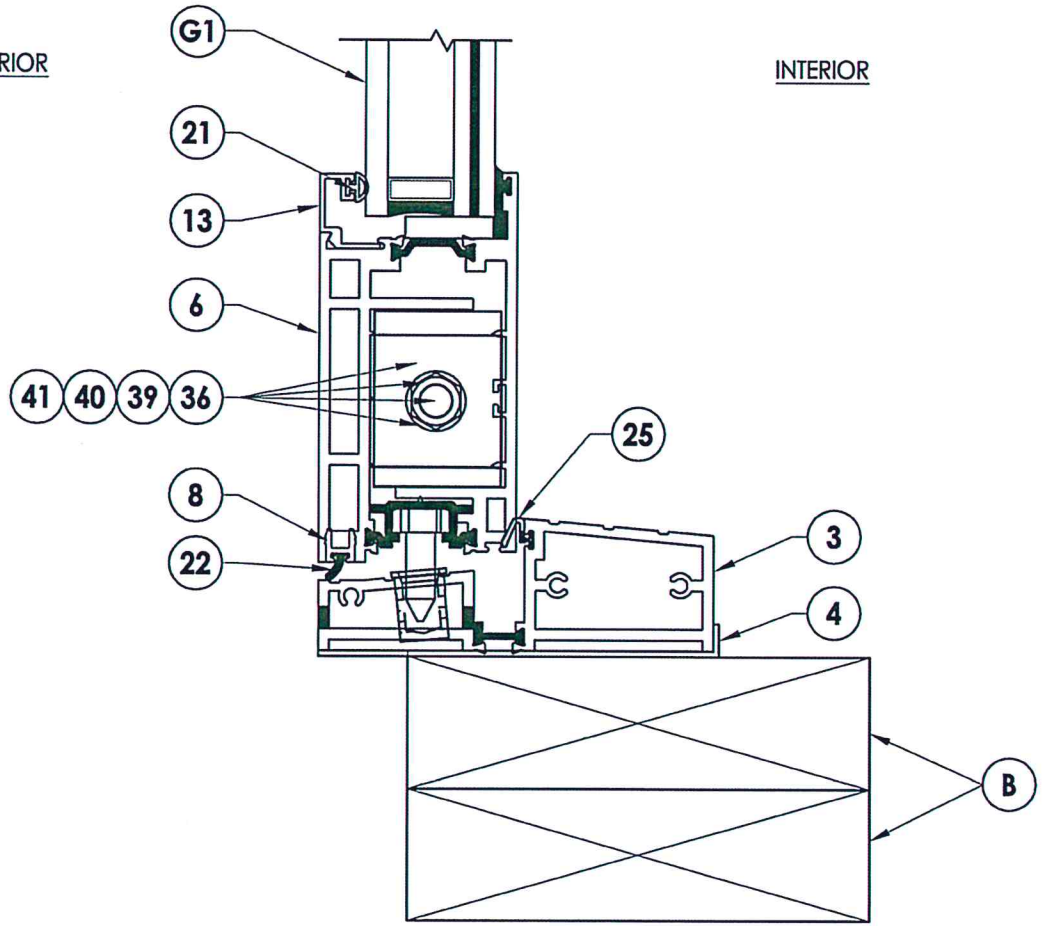

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

1/6 VERTICAL CROSS SECTION

PRODUCT: FLEETWOOD SPEC. #15

PART OR ASSEMBLY: VERTICAL CROSS SECTIONS

NO.	DATE	REVISIONS	BY

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7354
SHEET 6 OF 9

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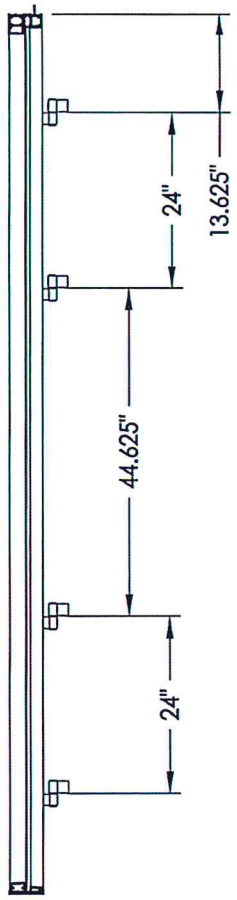
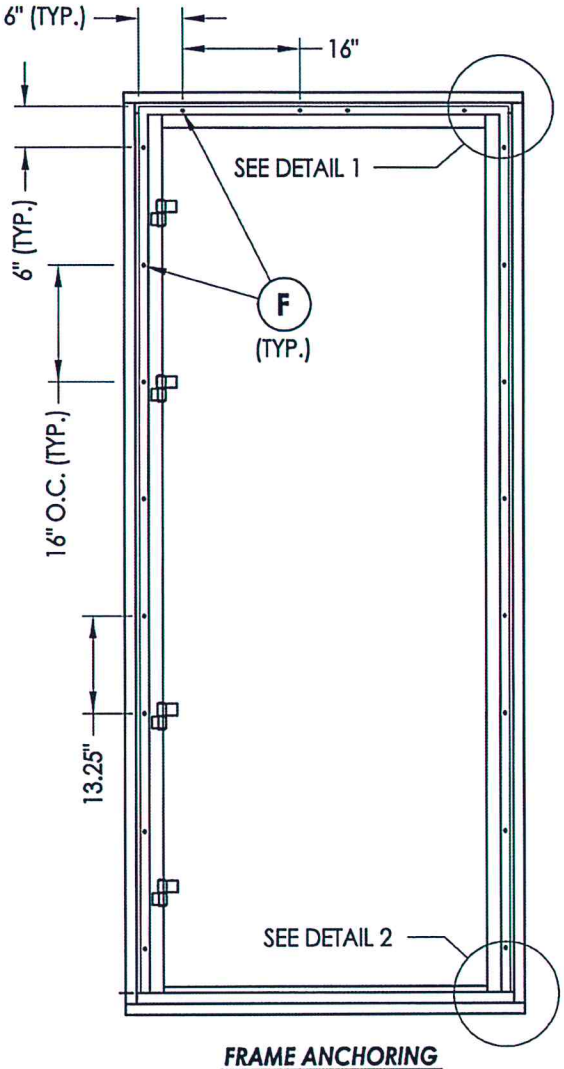
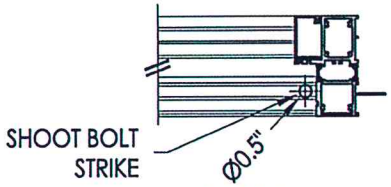


HINGE DETAIL



FRAME ANCHORING
(2X buck installation)



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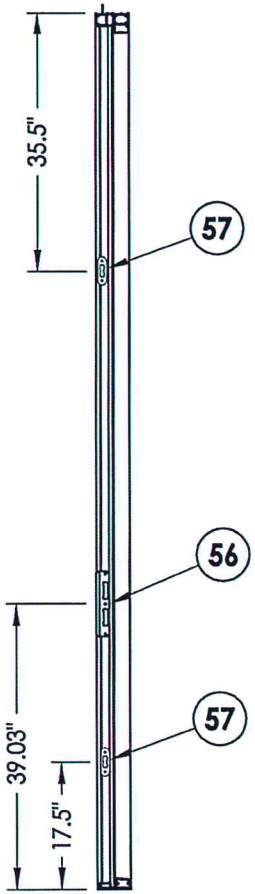
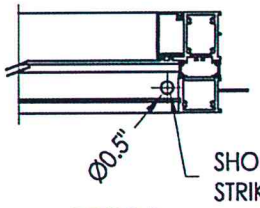


STRIKE PLATE DETAIL



DETAIL 1

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #15

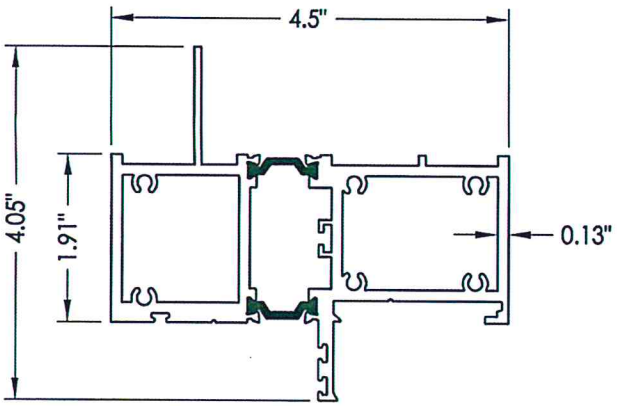
PART OR ASSEMBLY: TEST ELEVATIONS

NO.	DATE	REVISIONS	BY

RW BUILDING CONSULTANTS, INC.
813.659.9197

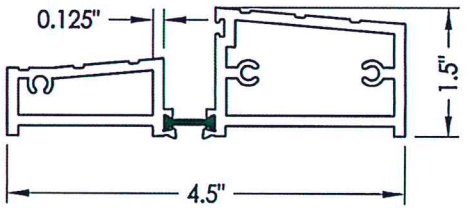
DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7354
SHEET 7 OF 9

R:\Clients\Fleetwood PERMANENT\Drawings\Lab Dwgs\L-7354.dwg

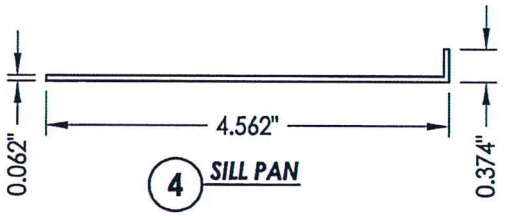


1 BLOCK HEAD & JAMBS

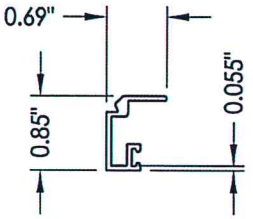
Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by



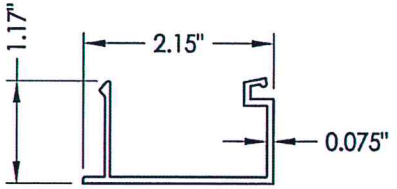
3 OUT-SWING SILL



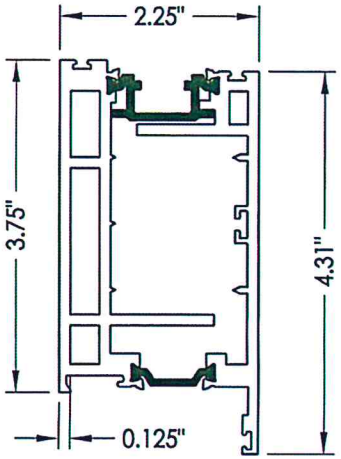
4 SILL PAN



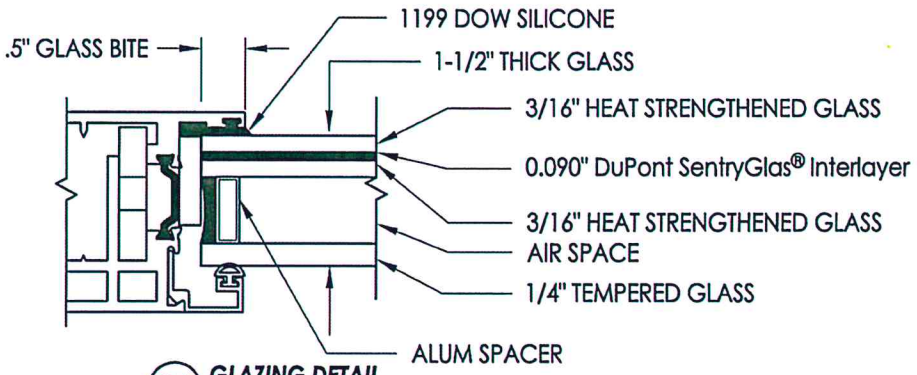
13 1.5" GLASS STOP



2 FRAME SNAP-IN



6 SASH



G1 GLAZING DETAIL

PRODUCT: FLEETWOOD SPEC. #15

PART OR ASSEMBLY: COMPONENTS AND GLAZING DETAIL

NO.	DATE	BY
	REVISIONS	

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7354
SHEET 8 OF 9

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BILL OF MATERIALS

ITEM #	DESCRIPTION	PART#	MATERIAL
B	2X BUCK SG >= 0.55		WOOD
C	1/4" MAX. SHIM SPACE		-
F	#10 x 2" PPH WOOD SCREW		STEEL
1	FRAME	3911	6063-T6 ALUM
2	FRAME SNAP-IN	3912	6063-T6 ALUM
3	OUT-SWING SILL	3202	6063-T6 ALUM
4	SILL PAN	-	-
6	SASH	3902	6063-T6 ALUM
8	ATLANTIC SEAL CLIP	3916	6063-T6 ALUM
13	1-1/2" GLASS STOP	3908	6063-T6 ALUM
20	BULB VINYL - MINI (EPDM 70 Durometer)	25199	TREMCO, # TX20801E
21	BULB VINYL - LARGE (EPDM 70 Durometer)	25031	TREMCO, # TX19638E
22	FOAM SEAL	25196	EMESBURY, # 32390
23	Q-LON FOAM SEAL	25189	SCHLEGEL CORP., # Q225T190
24	Q-LON FOAM SEAL	25058	SCHLEGEL CORP., # Q375T190
25	Q-LON FOAM SEAL	25059	SCHLEGEL CORP., # QEZ 376
31	BUTT HINGE	-	SAVIO
32	BACK UP KIT	20535	SAVIO
33	HINGE BOLT, 8M X 48MM (FOR PANEL)	25026	SAVIO
36	BACK UP PLATE FOR CORNER BLOCK	25025	-
37	MACHINE SCREW NO 10-32, FHP 1.125"	25074	STAINLESS STEEL
38	MACHINE SCREW NO 10-32, FHP .75"	25073	STAINLESS STEEL
39	HEX HEAD CAP SCREW .375-16, 2.250"	25175	STAINLESS STEEL
40	.375-16 SS. HEX NUT	25023	STAINLESS STEEL
41	.375 SPLIT LOCK WASHER	25024	STAINLESS STEEL
50	4" LONG SETTING BLOCK	18620	-
56	LATCH AND DEADBOLT STRIKE PLATE	-	-
57	STRIKE PLATE	-	-

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #15

PART OR ASSEMBLY: BILL OF MATERIALS

NO.	DATE	BY

REVISIONS

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7354
SHEET 9 OF 9

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TABLE OF CONTENTS

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #14

PART OR ASSEMBLY: TABLE OF CONTENTS

NO.	DATE	BY	REVISIONS

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7352
SHEET 1 OF 9

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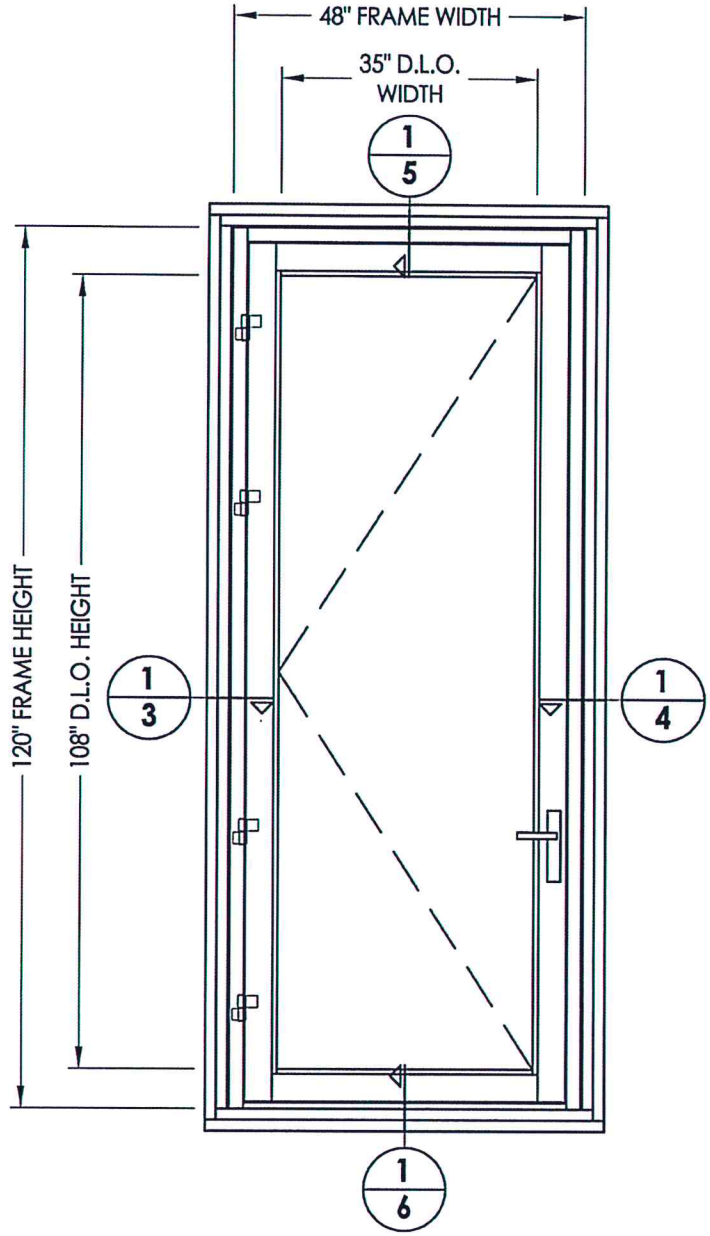

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #14

PART OR ASSEMBLY: TEST ELEVATIONS

NO.	DATE	BY
REVISIONS		

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7352
SHEET 2 OF 9

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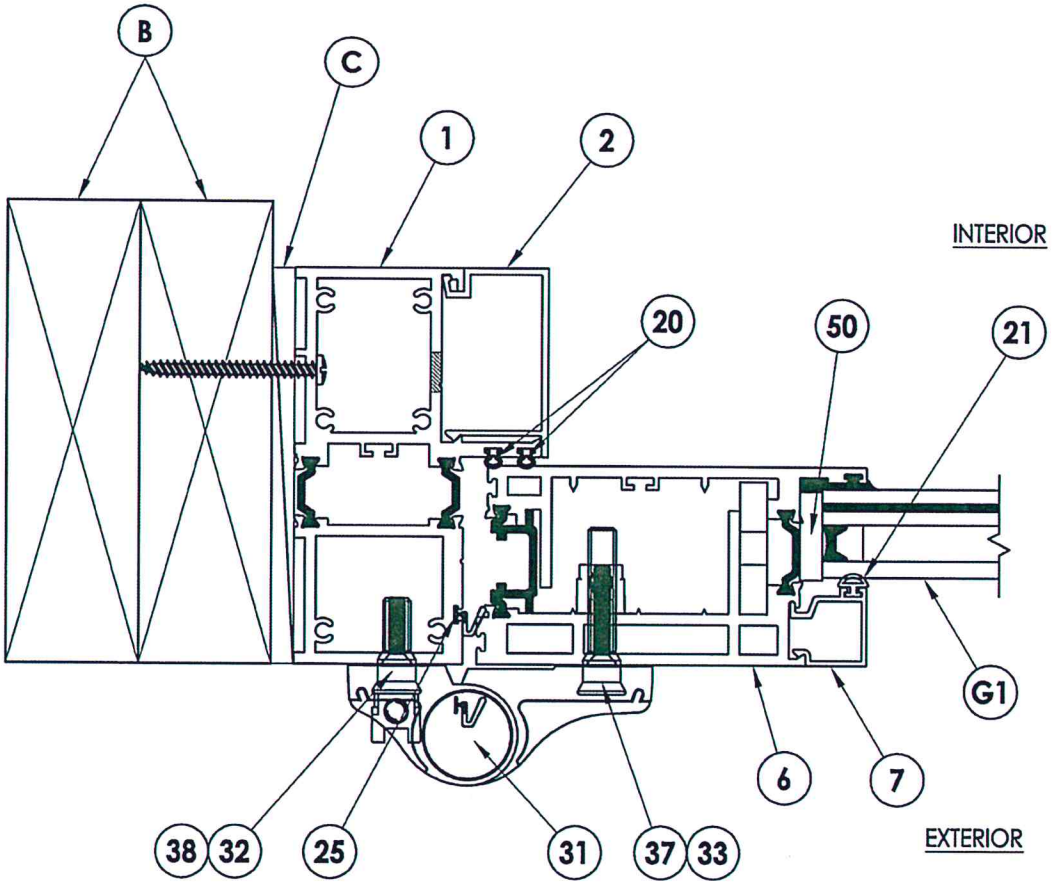

1/3 **HORIZONTAL CROSS SECTION**

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #14

PART OR ASSEMBLY: HORIZONTAL CROSS SECTIONS

NO.	DATE	REVISIONS	BY

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7352
SHEET 3 OF 9

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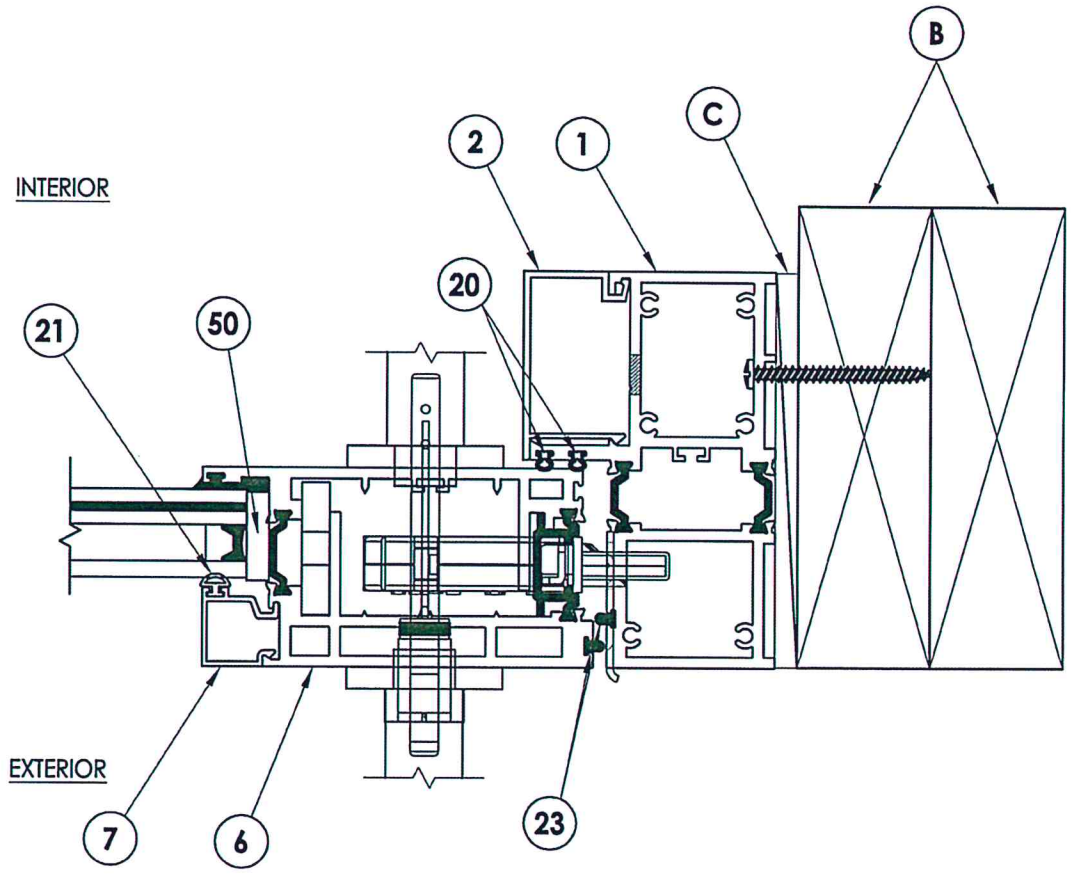

1/4 **HORIZONTAL CROSS SECTION**

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #14

PART OR ASSEMBLY: HORIZONTAL CROSS SECTIONS

NO.	DATE	BY
REVISIONS		

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7352
SHEET 4 OF 9

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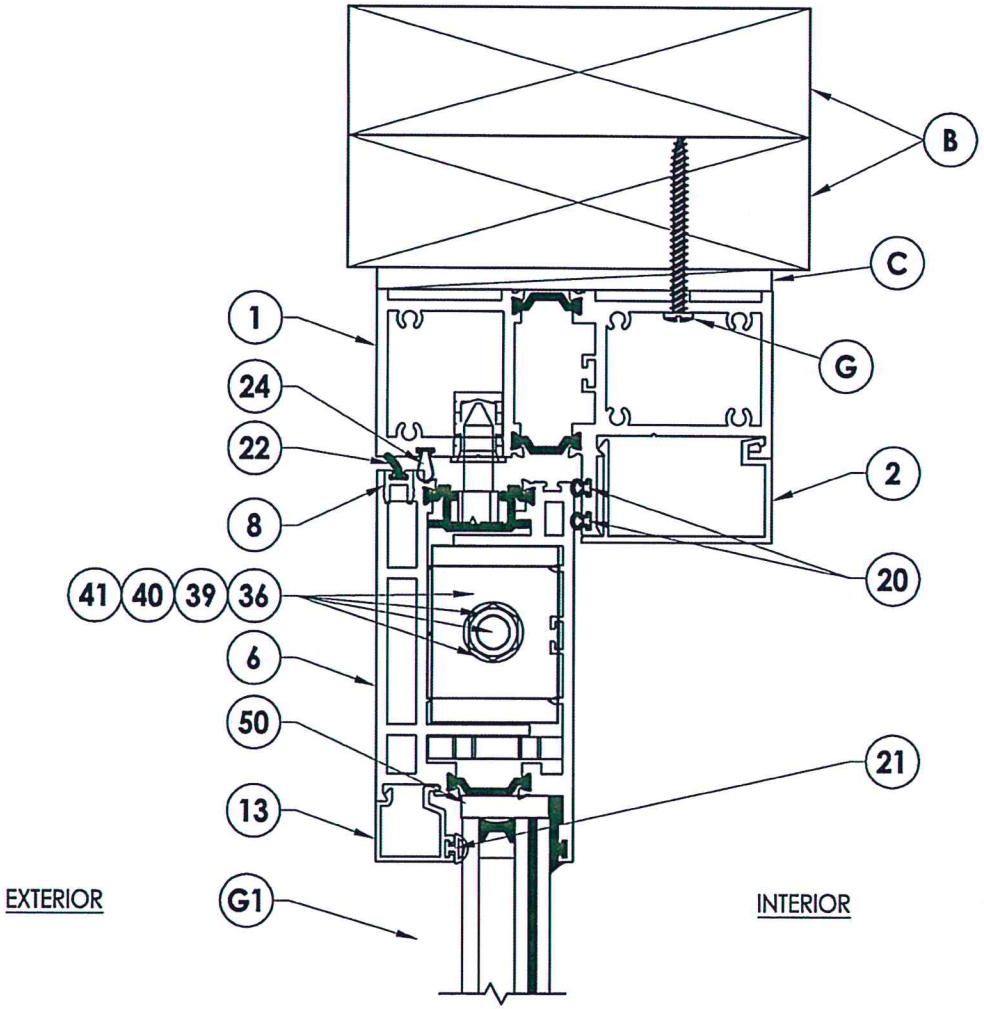

1/5 VERTICAL CROSS SECTION

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 0199|343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #14

PART OR ASSEMBLY: VERTICAL CROSS SECTIONS

NO.	DATE	BY
REVISIONS		

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7352
SHEET 5 OF 9

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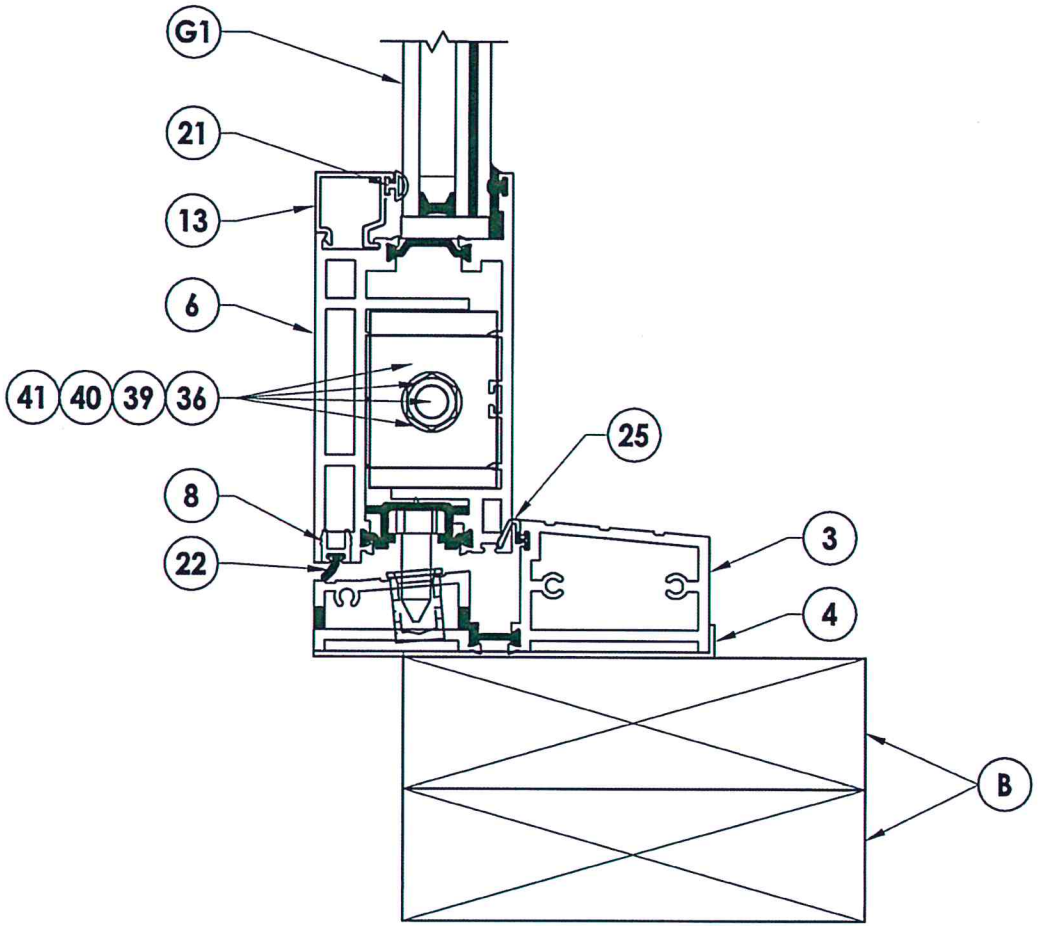
EXTERIOR

INTERIOR



Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

1/6 **VERTICAL CROSS SECTION**

PRODUCT: FLEETWOOD SPEC. #14

PART OR ASSEMBLY: VERTICAL CROSS SECTIONS

NO.	DATE	REVISIONS	BY

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7352
SHEET 6 OF 9

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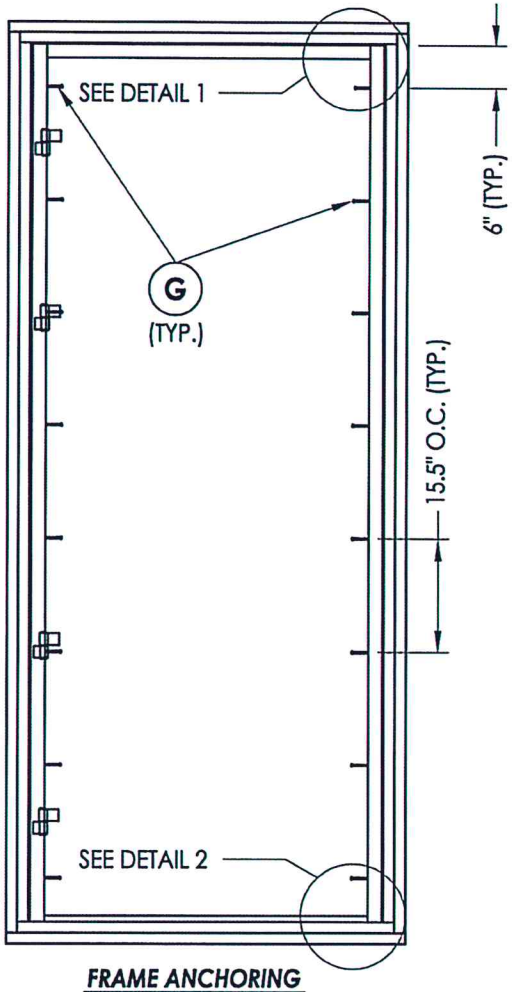
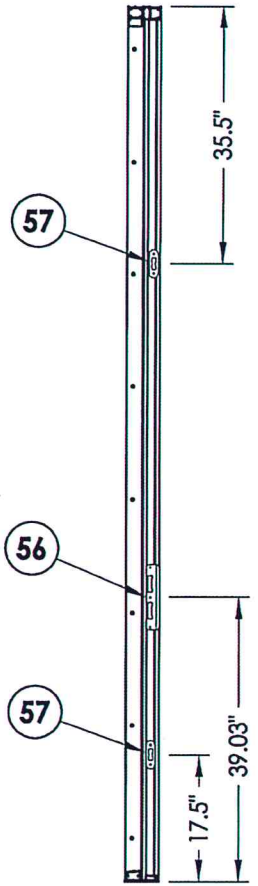
HINGE DETAIL

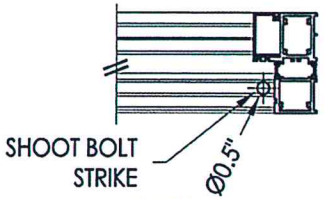


FRAME ANCHORING
(2X buck installation)

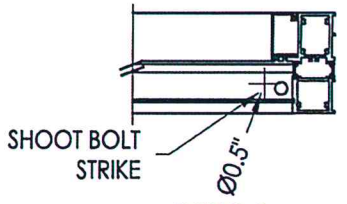


STRIKE PLATE DETAIL

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by



DETAIL 2



DETAIL 1

PRODUCT: FLEETWOOD SPEC. #14

PART OR ASSEMBLY: TEST ELEVATIONS

NO.	DATE	BY
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RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
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DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7352
SHEET 7 OF 9

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Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
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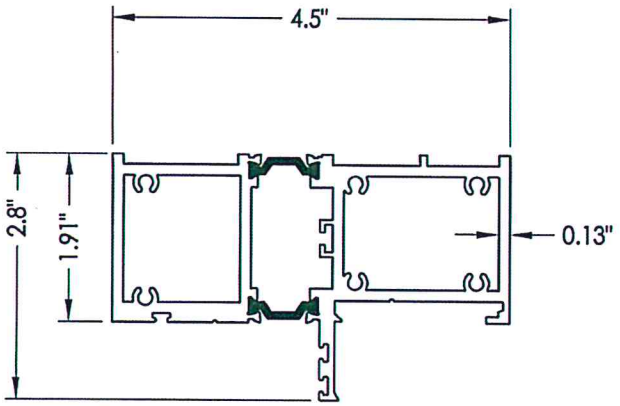
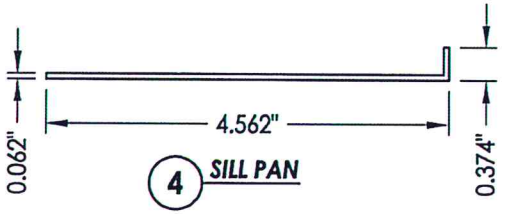
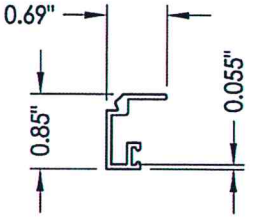


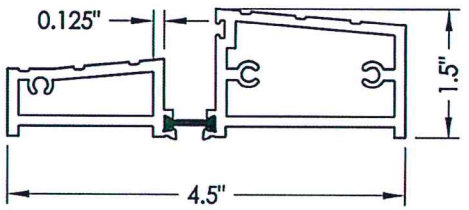
1 BLOCK HEAD & JAMBS



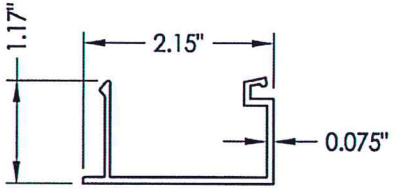
4 SILL PAN



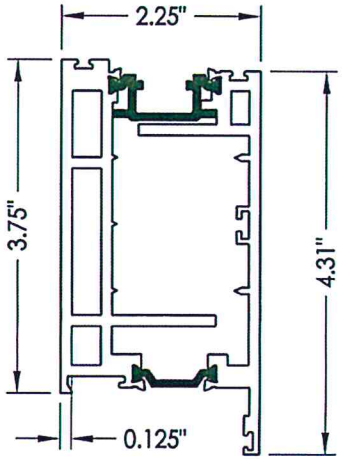
13 1.5" GLASS STOP



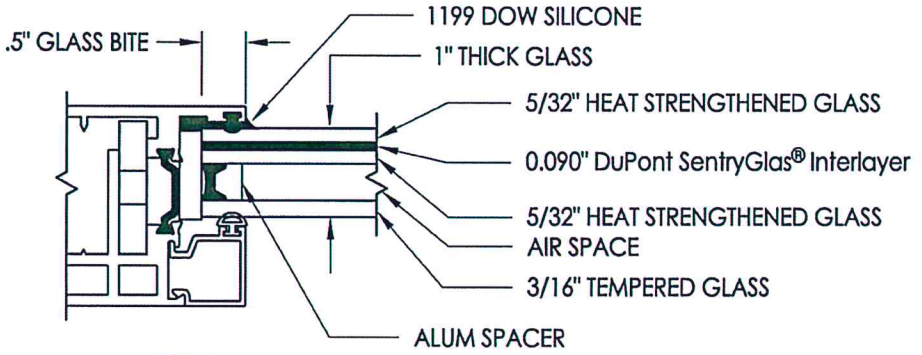
3 OUT-SWING SILL



2 FRAME SNAP-IN



6 SASH



G1 GLAZING DETAIL

PRODUCT: FLEETWOOD SPEC. #14

PART OR ASSEMBLY: COMPONENTS AND GLAZING DETAIL

NO.	DATE	BY
	REVISIONS	

RW BUILDING CONSULTANTS, INC.
813.659.9197

DATE: 3/17/15
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: L-7352
SHEET 8 OF 9

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BILL OF MATERIALS

ITEM #	DESCRIPTION	PART#	MATERIAL
B	2X BUCK SG >= 0.55		WOOD
C	1/4" MAX. SHIM SPACE		-
G	#10 x 2" PPH WOOD SCREW		STEEL
1	FRAME	3911	6063-T6 ALUM
2	FRAME SNAP-IN	3912	6063-T6 ALUM
3	OUT-SWING SILL	3202	6063-T6 ALUM
4	SILL PAN	-	-
6	SASH	3902	6063-T6 ALUM
8	ATLANTIC SEAL CLIP	3916	6063-T6 ALUM
13	1" GLASS STOP	3908	6063-T6 ALUM
20	BULB VINYL - MINI (EPDM 70 Durometer)	25199	TREMCO, # TX20801E
21	BULB VINYL - LARGE (EPDM 70 Durometer)	25031	TREMCO, # TX19638E
22	FOAM SEAL	25196	EMESBURY, # 32390
23	Q-LON FOAM SEAL	25189	SCHLEGEL CORP., # Q225T190
24	Q-LON FOAM SEAL	25058	SCHLEGEL CORP., # Q375T190
25	Q-LON FOAM SEAL	25059	SCHLEGEL CORP., # QEZ 376
31	BUTT HINGE	-	SAVIO
32	BACK UP KIT	20535	SAVIO
33	HINGE BOLT, 8M X 48MM (FOR PANEL)	25026	SAVIO
36	BACK UP PLATE FOR CORNER BLOCK	25025	-
37	MACHINE SCREW NO 10-32, FHP 1.125"	25074	STAINLESS STEEL
38	MACHINE SCREW NO 10-32, FHP .75"	25073	STAINLESS STEEL
39	HEX HEAD CAP SCREW .375-16, 2.250"	25175	STAINLESS STEEL
40	.375-16 SS. HEX NUT	25023	STAINLESS STEEL
41	.375 SPLIT LOCK WASHER	25024	STAINLESS STEEL
50	4" LONG SETTING BLOCK	18620	-
56	LATCH AND DEADBOLT STRIKE PLATE	-	-
57	STRIKE PLATE	-	-

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991343
Date 6/26/15 Verified by

PRODUCT: FLEETWOOD SPEC. #14

PART OR ASSEMBLY: BILL OF MATERIALS

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DATE: 3/17/15
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DWG. BY: JK
CHK. BY: LFS
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